



## SPECIFICATION

- 1) BORE :  $\phi 200$ mm
- 2) ROD :  $\phi 110$  mm
- 3) STROKE : 75 mm
- 4) WORKING PR. : 160 BAR
- 5) TEST PR. : 240 BAR
- 6) AMB TEMP. :  $80^\circ$  C
- 7) TYPE : DOUBLE ACTING (CUSHIONED AT BOTH ENDS)
- 8) MOUNTING : MT3, HEAD END, CIRCULAR FLANGE
- 9) OPERATING MEDIA : MINERAL OIL
- 10) SEAL : IMPORTED/VITON

## UNSPECIFIED TOLERANCES ON LINEAR DIMENSION IS:7215

0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
$\pm 0.1$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$	$\pm 0.8$	$\pm 1.2$	$\pm 2$

<b>JSW Steel Coated Products Ltd.</b> B-6, MIDC-TARAPUR, BOISAR MAHARASHTRA	DATE	04.08.22	SCALE-	1:5
	DRN	V.BRITTO	SIZE-	A3
	CHD	V.RAJPUT	PROJ	
	APPD.	S.GUPTA		

SURFACE FINISH		TITLE		ALL DIMENSION ARE IN MM. UNLESS OTHERWISE SPECIFIED.		REV
~	RAW	50	HYDRAULIC CYLINDER FOR MANDREL EXPAND/COLLAPSE	SHEET VELJAN 064 R756		R0
▽	ROUGH	25/12.5				
▽▽	SMOOTH	6.3/3.2/1.6				
▽▽▽	GRIND	0.8/0.4	M/C.	RECOILER		

DRG. NO.			ECL-21-001/1		
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