




























s	1	2.3	3.2	4.5	6	8	9	10	12	13	14	15	16	19	20	22	25	28	32	36	38	40	45
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SURFACE FINISH SYMBOLS COMPARISON									
Ra									
SYMBOLS									
Ra	50	25	12.5	6.3	3.2	1.6	0.8	0.2	0.1
RMAX	NON	100%	50%	25%	12.5%	6.3%	3.2%	0.8%	0.4%

						
						
						
	13.06.19	DIMENSION REVISED	D.Y.K	S.M.B	C.S.K	D.S.H
	28.01.19	FOR APPROVAL	D.Y.K	S.M.B	C.S.K	D.S.H
NO.	DATE	REVISIONS & DESCRIPTION	Drawn	Checked	Reviewed	Approved
 <b>포스코건설</b>			 <b>NAWOO</b>			

							T/W = 39.4 Kg					
α	HEX. BOLT, S/W M10x25L			PUR-	4	-	-					
⑨	KEY PLATE PL.6x25x60			SS400	2	0.05	0.1					
α	HEX. BOLT, S/W M12x45L			PUR-	2	-	-					
⑧	KEY PLATE PL.9x30x100			SS400	1	-	0.2					
⑦	PIN RB.ø31.5x100L			S45C	4	0.6	2.4					
α	GREASE NIPPLE PT1/4"			PUR-	1	-	-					
⑥	PIN RB.ø6.3x185L			S45C	1		4.6					
⑤	KNUCKLE PL.65x80x145			SS400	2	2.1	4.2					
④	KNUCKLE PL.130x162x288			SS400	1		27.9					
③	HYDRAULIC CYLINDER CJT140-CB63B240B-CDA-EK			PUR-	1		-	YUKEN				
②	HYDRAULIC CYLINDER CJT140-CB63B240B-ABC-EK			PUR-	1		-	YUKEN				
①	HYDRAULIC CYLINDER CJT140-TC140B760B-ABO-EK			PUR-	1		-	YUKEN				
NO.	DESCRIPTION			MAT'(KS)	UNIT	TOTAL	PERUNIT	TOTAL	REMARK'S			
					QUANTITY	WEIGHT(kg)						
<div><div></div><div>Steel Limited</div></div>												
TITLE		JSW Vijaynagar PLANT		ITEM NO. 1.4.14				SCALE		1:5	PROJECTION	
		CCL FACILITY		NO.1 TENSION REEL WITH BELT WRAPPER				SIZE		A1	DIMENSION	
				Belt Wrapper - Hydraulic Cylinder Detail				EQUIPMENT		1.4.14		
								POSDO E&C NO.		JSW-3-1414-M33-11212.△		
DWG. NO.	SIGNA TURE	DRAWN	CHECKED	REVIEWED	APPROVED	DRAWN	CHECKED	REVIEWED	APPROVED	REF. DWG. NO.	JSW DWG.	
						D.Y.K	S.M.B	C.S.K	D.S.H			