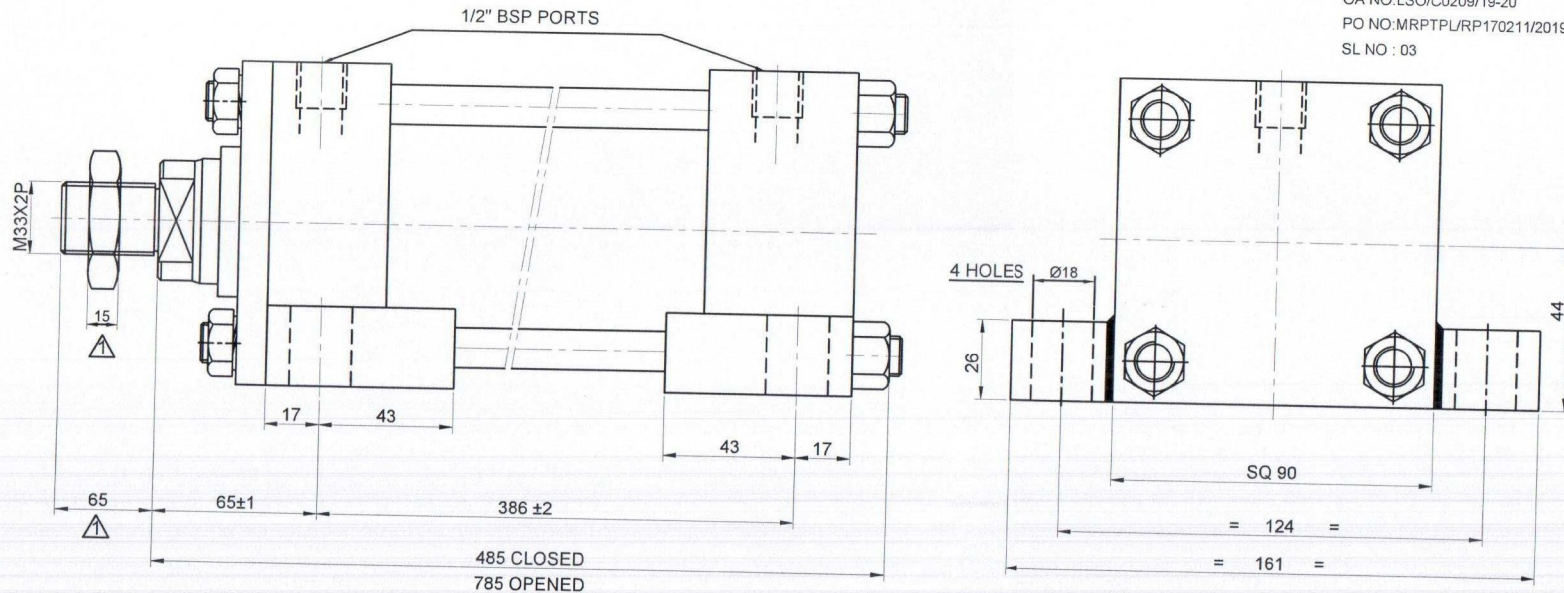


OA NO:LSO/C0209/19-20
PO NO:MRPTPL/RP170211/2019-20/0162 DT:25-07-19
SL NO : 03

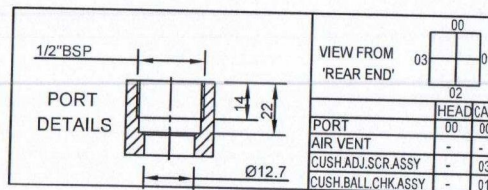


- * MANUFACTURE WILL NOT COMMENCE UNTIL DRAWINGS ARE APPROVED.
- * CHANGES TO QUOTED DRAWINGS WILL ATTRACT AN INCREASE IN COSTS.
- * SUITABILITY OF GOODS ON OFFER IS THE RESPONSIBILITY OF THE PURCHASER.

SPECIFICATIONS:-

BORE : Ø63mm
ROD : Ø45mm
STROKE : 300mm+3
WORK Pr. : 160 Bar
TEST Pr. : 240 Bar
AMB.TEMP : 80°C MAX

TYPE : DOUBLE ACTING,
CUSHIONED (HEAD END FIXED)
MOUNTING : MS-2:SIDE LUG.
OPERATING : MINERAL OIL.
MEDIA



CUST:- M/s MAS ROLL PRO TECHNOLOGIES PVT.LTD.

GENERAL TOLERANCES ON UNSPECIFIED DIM.		ANGULAR DIM.		LINEAR DIM.		1. REMOVE ALL SHARP CORNERS AND EDGES. 2. GIVE SUITABLE RADIAL RUCUT WHERE EVER NEEDED		MOD. NO.		REV. NO.		DESCRIPTION		SIGN. DATE	
0 to 10	±0.1	0° to 10°	±10°	0 to 10	±0.1	1. REMOVE ALL SHARP CORNERS AND EDGES. 2. GIVE SUITABLE RADIAL RUCUT WHERE EVER NEEDED									
10 to 30	±0.2	10° to 50°	±20°	10 to 30	±0.2										
30 to 100	±0.3	50° to 100°	±30°	30 to 100	±0.3										
100 to 300	±0.5	100° to 120°	±1°	100 to 300	±0.5										
300 to 1000	±0.8			300 to 1000	±0.8										

MATERIAL	QTY	USED ON
VELJAN	4	VELJAN HYDRAIR LIMITED. BALANAGAR HYDERABAD - 500037
DESIGNATION :	HYDRAULIC CYLINDER	
SCALE	DATE	REF. NO.
NTS	31-07-19	ISO:6020 PART2&3
DRAWN	PUSHPA	THIRD ANGLE PROJECTION
CHECKED	SATISHA.L	DRG.NO.
APPROVED		REV.No.

064T268

APPROVED
DATE...

PROJECT No - 17011
BELT WRAPPER #1 & #2