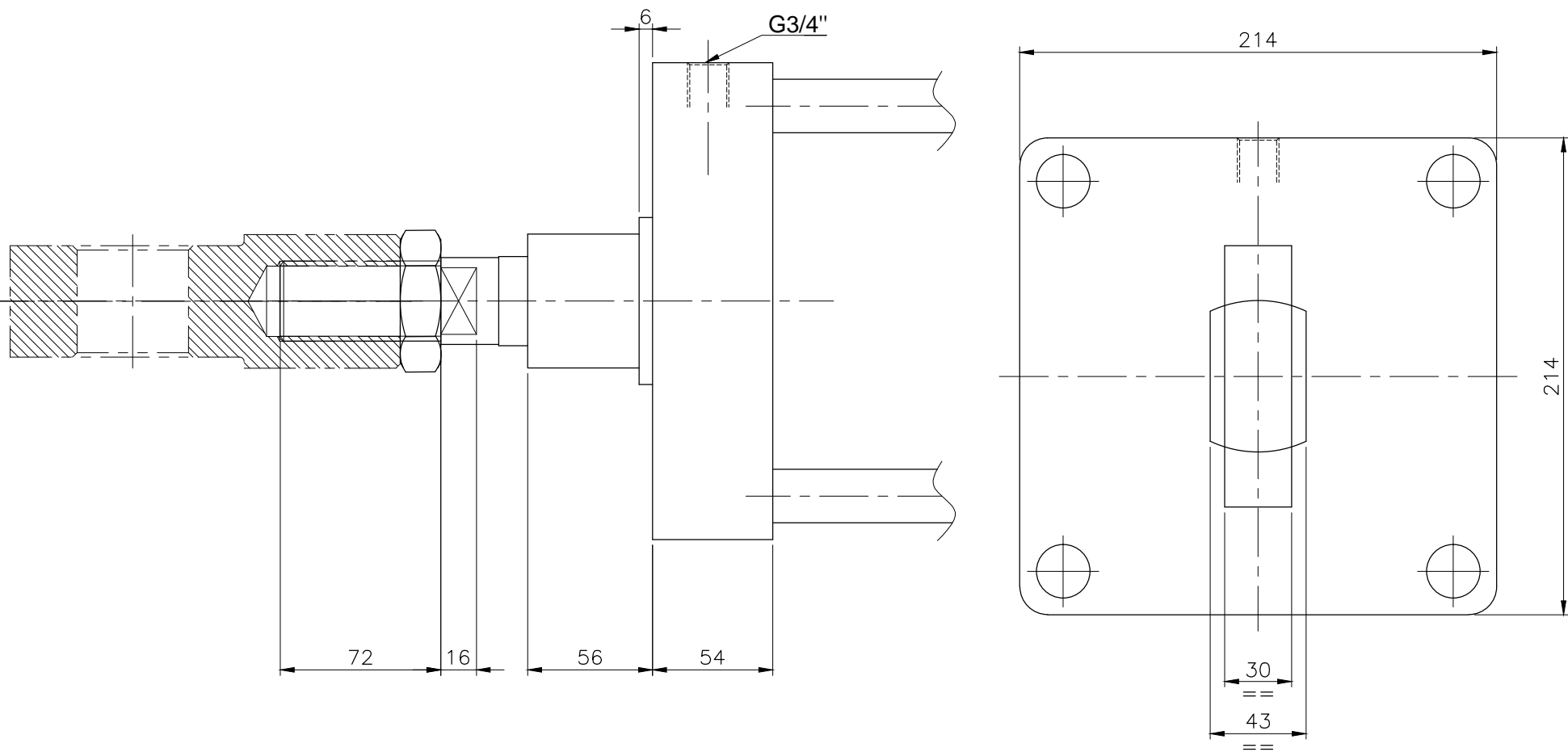


Please Do Not Scale. If in Doubt, ASK.



TECHNICAL SPECIFICATION

Make	= Parker
Style	= MP6 Style SB
Cylinder Bore	= Ø200 mm
Piston Rod	= Ø40 mm
Stroke Length	= 650 mm
Working Medium	= Filtered Air
Ambient Temperature	= 50 °C
Working Pressure	= 6 bar

Connected Drawings.

1823-312 Sh01	-	General Arrangement of Bar Receiving Device
1823-312 Sh02	-	Assembly of Bar Receiving Device
1823-312 Sh03	-	Assembly of Bar Receiving Device

Notes:-

1) For BOM Refer Drawing Number 1823-312 Sh02 & Sh03

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All Dimensions are in mm unless specified otherwise

Machinist's Note

All sharp edges to be chamfered 1 mm and shaft fillets to be 1 mm radius including undercuts unless otherwise stated.

Roughness Value 'Ra' μ m IS : 3073-1967	<0.025 ▽▽▽	0.025 to 1.6 ▽▽	1.6 to 8 ▽	8 to 25 ▽	25 to 50 ~
Type of Finish	Ground	Fine Machined	Smooth Machined	Rough Machined	Smooth Cast /Forged /Hand Ground

0	22.02.2021	Released For Execution.	P.G	RAHUL	P.G	D.D.K
Rev. No.	Date	Revision Description	Design	Drawn	Chkd.	Appd.

CAD Ref.No.:- SERVER\JSW\1823\300\312\Sh09\R0-Y21

Drawing Status

JSW STEEL LTD. SALEM

BLOOMING & BAR MILL

BAR RECEIVING DEVICE
Details of Pneumatic Cylinder

Scale 1:2.5	Design P.G
Drawn RAHUL	Chkd. P.G
Appd. D.D.K	Date 22.02.2021



KORUS Engg. Solutions Pvt. Ltd.

Size A ₂	1823-312	Rev. 0
Sh. 09	Next 10	