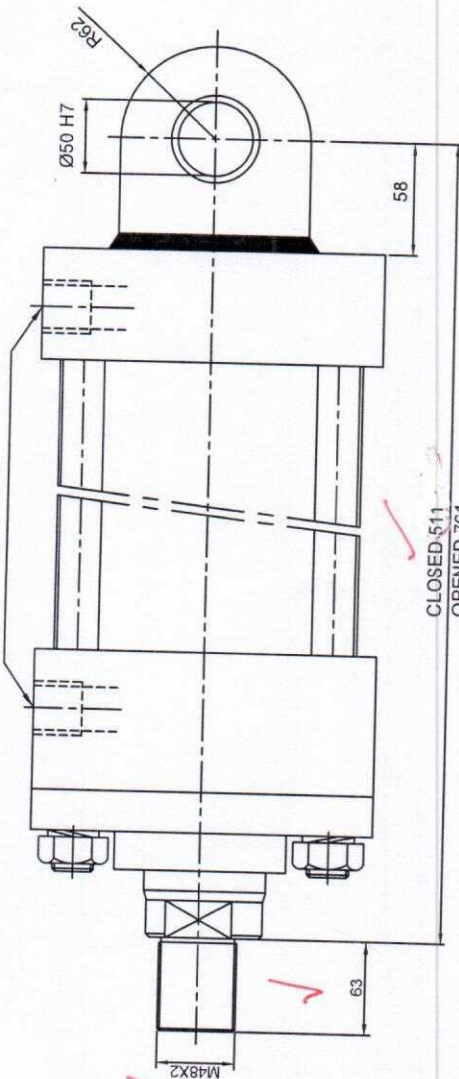


P.O.NO: MRPTPL/PO-17011/2018-19/0088 DT:28.12.18
OA NO : LSO/C0597/18-19
SN. NO : 02

3/4" BSP PORTS



CLOSED 511
OPENED 761

PROJECT No -17011

ENTRY MAGNETIC CONVEYOR #2

* MANUFACTURE WILL NOT COMMENCE UNTIL DRAWINGS ARE APPROVED.
* CHANGES TO QUOTED DRAWINGS WILL ATTRACT AN INCREASE IN COSTS.
* SUITABILITY OF GOODS ON OFFER IS THE RESPONSIBILITY OF THE PURCHASER.

SPECIFICATIONS:-

BORE : Ø100mm
ROD : Ø70mm
STROKE : 250mm +3
WORK Pr. : 110 Bar
TEST Pr. : 165 Bar
AMB. TEM : 80° C MAX

TYPE : DOUBLE ACTING,
NON CUSHIONED
MOUNTING : MP5-CAP FIXED
EYE WITH SPHERICAL
BEARING
OPERATING MEDIA : MINERAL OIL.


VIEW FROM	00	01	02
REAR END	03	04	05
PORT	06	07	08
AIR VENT	09	10	11
CUSH ADJ. SCR ASSY	12	13	14
CUSH BALL CHK ASSY	15	16	17

CUST:- M/s MAS ROLL PRO TECHNOLOGIED PVT.LTD.



GENERAL TOLERANCES ON UNSPECIFIED DIM.	LINEAR DIM.	ANGULAR DIM.
0 to 10	±0.1	±10°
10 to 30	±0.2	±20°
30 to 100	±0.3	±30°
100 to 300	±0.5	±50°
300 to 1000	±0.8	±120°

1. REMOVE ALL SHARP CORNERS AND EDGES.
2. GIVE SUITABLE RADIAL UNCUT WHERE EVER NEEDED.

MATERIAL		1	QTY		USED ON	
 VELJAN		VELJAN HYDRAIR LTD BALANAGAR HYDERABAD-500037				
DESIGNATION :						
HYDRAULIC CYLINDER						
SCALE	DATE	REF. NO.	WEIGHT			
NTS	03/01/2019	ISO 6020 PART II	~ 82 Kg			
DRAWN	SATISHA.L	THIRD ANGLE PROJECTION				
CHECKED		DRG. NO.		REV. No.		
APPROVED				064T020		