

SPECIFICATIONS

CONTACT RATING: Dependent upon contact material.

MECHANICAL LIFE: 30,000 make-and-break cycles.

CONTACT RESISTANCE: 10m Ω max. initial @ 2-4VDC

100mA for both silver and gold plated contacts.

INSULATION RESISTANCE: $1,000M\Omega$ min.

DIELECTRIC STRENGTH: 1,000 V RMS@sea level. **OPERATING TEMPERATURE:** -30°C to 85°C.

MATERIALS

CASE: Diallyl phthalate (DAP) (UL94v-0).

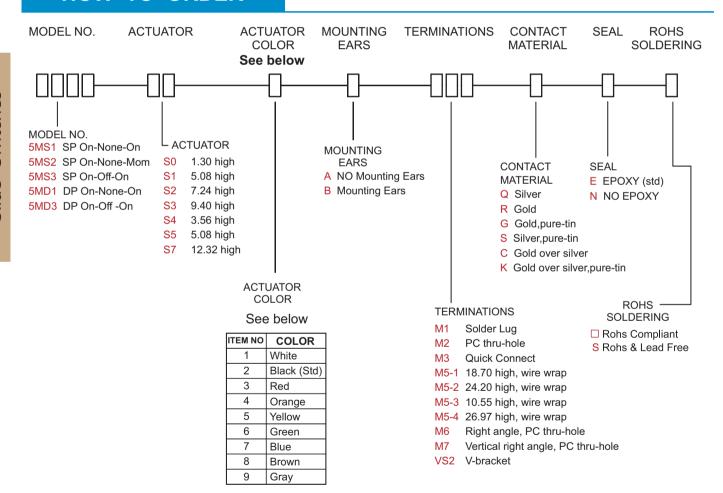
HOUSING: Stainless Steel.

ACTUATOR: Nylon,black std.

CONTACT: Silver or gold plated.

TERMINAL SEAL: Epoxy. (See Page 92)

HOW TO ORDER





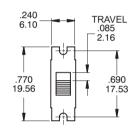
SWITCH FUNCTION

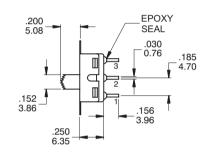
NO	UL/CSA	MODEL	SWI	TCH FUN	CTION	CONNECTE	ED TERMINALS / S	CHEMATIC
NO.	MODEL	NO.	POS.1	POS.2	POS.3	POS.1	POS.2	POS.3
	NO.			4			4	
SP	Q1511	5MS1	ON	NONE	ON	2-1	N/A	2-3
	Q1512	5MS2	ON	NONE	MOM	• 2 (COMM)	IN/A	₹2 (COMM)
	Q1513	5MS3	ON	OFF	ON	1 • 3	OPEN	1. 3
DP	Q1521	5MD1	ON	NONE	ON	2-1,5-4	N/A	2-3,5-6
	Q1523	5MD3	ON	OFF	ON	1 • 3 4 • 6	OPEN	1 • 2(COMM) 5 • 6

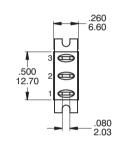
MOM=MOMENTARY

POLE OPTIONS





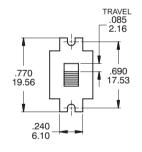


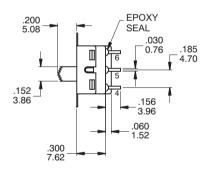


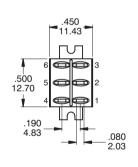
SPDT

Part No. Shown: 5MS1S12BM1QE





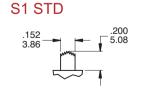


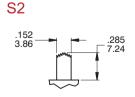


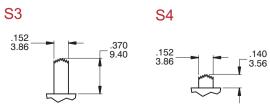
DPDT

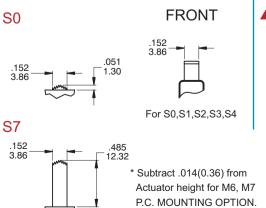
Part No. Shown: 5MD1S12BM1QE

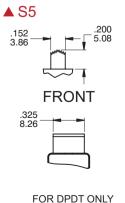
ACTUATOR OPTIONS









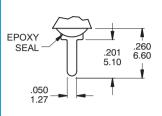


TERMINATION OPTIONS

M1 SOLDER LUG

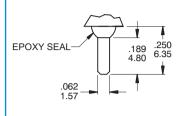
EPOXY .156 SEAL .078 1.98 .047 1.19 .080 2.03

M2 PC THRU-HOLE



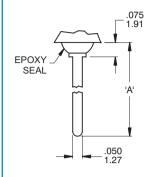
.030(0.76) THK.

M3 QUICK CONNECT



THK .030(0.76)

M5 WIRE WRAP



THK .030(0.76)

OTHER TERMINATION OPTIONS

M6 RIGHT ANGLE P.C. MOUNT

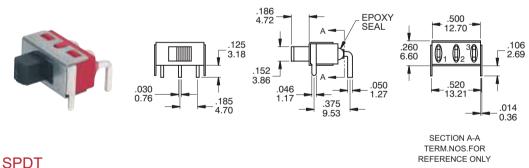
M7 RIGHT ANGLE P.C. MOUNT

VS2 VERTICAL BRACKET P.C. MOUNT

RE Mating Quick Connector Amp P/N 60900-1

OPTION CODE	DIM. 'A'
M5-1	.736 (18.70)
M5-2	.953 (24.20)
M5-3	.415 (10.55)
M5-4	1.062 (26.97)

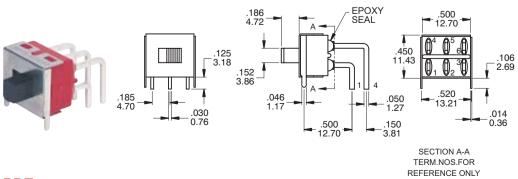
M6



Part No. Shown: 5MS1S12AM6QE

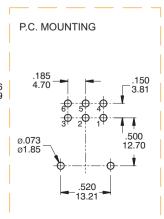
P.C. MOUNTING 185 4.70 0.073 01.85 0.185 0.073 01.85 0.185 0.185 0.185 0.185



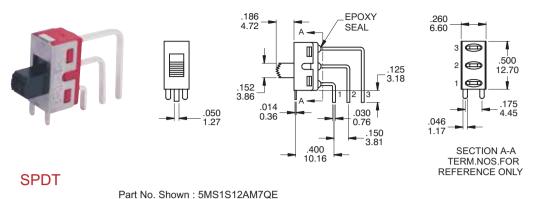


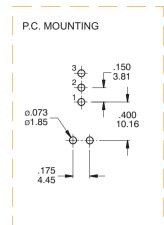
DPDT

Part No. Shown: 5MD1S12AM6QE

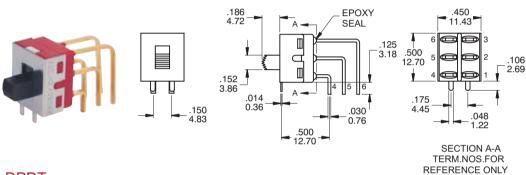


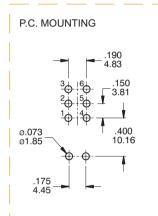
M7





M7



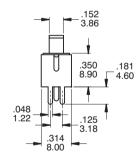


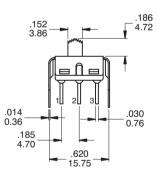
DPDT

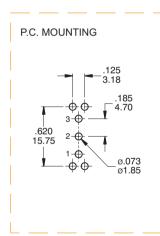
Part No. Shown: 5MD1S12AM7RE

VS2







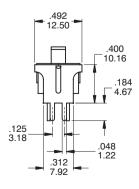


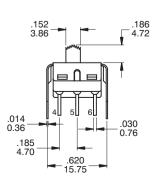
SPDT

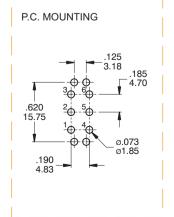
Part No. Shown: 5MS1S12AVS2QE

VS2









DPDT

Part No. Shown: 5MD1S12AVS2QE

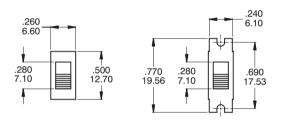


MOUNTING EARS/PANEL MOUNTIING

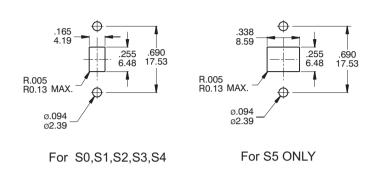
MOUNTING EARS

"A" WITHOUT "B" WITH MOUNTING EARS MOUNTING EARS .240 6.10 .260 6.60 .500 12.70 .770 .240 19.56 6.10 .690 17.53 .240 6.10

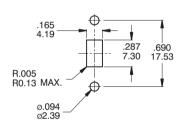
THREE POSITIONS ONLY



PANEL MOUNTING



THREE POSITIONS ONLY



For S0,S1,S2,S3,S4

CONTACT MATERIAL OPTIONS

	CONTACT MATERIAL	TERMINAL PLATING	RATINGS		
Q	Silver	Q = Silver			
S	Silver	S = Silver,pure - tin	5 Amps with resistant load @ 120VAC or 28VDC 2 Amps with resistant load @ 250VA		
С	Gold over Silver	C = Gold over silver			
K	Gold over Silver	K = Gold over silver,pure - tin			
R	Gold	R = Gold	0.4 Volt - Amps (VA) max. @ 20V max. (AC or DC)		
G	Gold	G = Gold,pure - tin			







SOLDERING PROCESSES

MANUAL SOLDERING: Use soldering iron of 30 watts, controlled st 350°C

approximately 5 seconds while applying solder.

WAVE SOLDERING : Recommended Soldering Temperature : 260 ± 5°C

Duration of Solder Immersion: 5 ± 1 seconds

(PCB is 1.6mm in thickness)

SOLDERING: Vapor phase

		Temperature Profile				
	Zone	Room Temperature	Time (Sec)			
	Pre-heat (A)	150°C	Min 120s			
	Soak (B)	180°C ~ 200°C	Min 150s			
	Peak (C)	200°C ~ 235°C	Min 30s			
	Peak (D)	235°C ~ 260°C	Min 40s			
	Peak (E)	260°C	Max 10s			
(°C) 250 200 150 100 50 Room	Peak : 260°C A B C D E Time (Sec)					
			Time (Sec)			