

this table is updated from the exception form exception table								
	qty	type	station id	destination	component id			
<b>Pallet Header</b>	qty of component	scrap/transfer/ot	station id that records exception	can be pallet id scrap bin id station id employee id	component id			
Pallet ID	generated @ pallet creation							
Created Date	generated @ pallet creation							
Release Date	generated @ pallet release							
Frame Part ID	from pallet create form							
Cut_Sheet	pulled from part database, from linked mpf							
Frame Qty Per Sheet	pulled from linked mpf database							
Sheet Qty	from pallet create form							
Material	pulled from linked mpf database							
Station Order	from part database							
Current Location	changed by pallet action helper							
Current Status	changed by pallet action helper							
Completed Stations	changed by pallet action helper							
<i>These table columns are created at pallet creation</i>		<i>The columns updated by station action helper</i>		<i>these columns updated by exception form</i>				
<b>pallet bom</b>								
Component ID	Required Qty	Expected Qty	QTY CUT	QTY FORMED	QTY WELDE	QTY SCRAPPED	QTY TRANSFERED	
	(Generated from Part BOM)	(Generated from Cut Sheet BOM)	entered on station completion can be station 1 or 2 hk laser or waterjet	entered on static weld stations completion 1 or 2	entered on static weld stations completion 1 or 2	that is referenced above	entered on static weld stations completion this is summed can be robotic from scrapped welder station rows in the exception table or either manual exception table that is referenced above	this is summed from transfer rows in the exception table that is referenced above
	formula is ( Part BOM Component qty * frame qty per sheet * sheet qty	formula is (cut sheet component Sheet qty * Sheet qty)						