

			this table is updated from the exception form				
			exception table				
			qty	type	station id	destination	component id
			qty of component		station id that records exception	can be pallet id scrap bin id station id employee id	
				scrap/transfer/ot			component id
Pallet Header							
Pallet ID	generated @ pallet creation						
Created Date	generated @ pallet creation						
Release Date	generated @ pallet release						
Frame Part ID	from pallet create form						
Cut_Sheet	pulled from part database, from linked mpf						
Frame Qty Per Sheet	pulled from linked mpf database						
Sheet Qty	from pallet create form						
Material	pulled from linked mpf database						
Station Order	from part database						
Current Location	changed by pallet action helper						
Current Status	changed by pallet action helper						
Completed Stations	changed by pallet action helper						
These table columns are created at pallet creation			The columns updated by station action helper			these columns updated by exception form	
pallet bom							
Component ID	Required Qty	Expected Qty	QTY CUT	QTY FORMED	QTY WELDED	QTY SCRAPPED	QTY TRANSFERED
					entered on station completion	this is summed from scrapped rows in the exception table	this is summed from transfer rows in the exception table
	(Generated from Part BOM)	(Generated from Cut Sheet BOM)	can be station 1 or 2 hk laser or waterjet	entered on station completion	or either manual weld stations 1 or 2	that is referenced above	that is referenced above
	formula is (Part BOM Component qty * frame qty per sheet * sheet qty	formula is (cut sheet component Sheet qty * Sheet qty)					