

GULF PLASTIC INDUSTRIES CO. (SAOC)

Customized and Sustainable FIBCs



جلف باك®
GULFPAC



At Gulf Plastic Industries, we are committed to offer quality products through best in class materials and advanced technology production infrastructure

**Thus offering you
Customized and
sustainable FIBCs**



ABOUT US

Through a commitment to continuous product innovation and the utilization of advanced manufacturing technologies, Gulf Plastic Industries now represents the market leading producer of flexible intermediate bulk containers (FIBC), polypropylene woven sacks, FFS heavy duty sack - PE Roll and plastic disposable products.

Strategically located within the Rusayl Industrial Estate in Muscat – a short distance from the major airport and seaport – Gulf Plastic Industries has capitalised upon its position as Oman's exclusive producer of flexible intermediate bulk containers (also known as jumbo or bulk bags) to develop into a prominent local and international supplier of world-class plastic products. The company, which commenced its operations in 1998, boasts an impressive track record of innovation and with a facility equipped with machinery sourced from world-leading European suppliers, has succeeded in developing a diverse product portfolio which conforms to the most stringent international standards.

no matter whatever is your matter

**we have the right
FIBC for you**

Minerals and Ores
Chemicals
Construction
Food and Agriculture
Pharmaceuticals



TYPES OF OUR STANDARD FIBCs

(Jumbo or Bulk bags)

Circular Bags : Circular bulk bags have a circular/tubular woven fabric body that is a seamless. With only a top and bottom panel sewn into the bag, circular style bags are ideal for fine and hygroscopic materials. This is for easy fork lift handling.

U Panel Bags : U-Panel bulk bags have one continuous piece of fabric for a side, bottom and opposite side panel creating a "U" shape. The remaining sides and top panel are then sewn in to construct the bag. U-Panel bags are an industry standard and provide a great stack-ability

4 Panel with Baffle Bags : Baffled bulk bags are constructed with four internal baffles (pieces of woven fabric with holes cut for material to pass through) sewn from one side wall to an adjacent side wall. The baffles help to keep the square shape and smaller filled dimensions. Baffled bags are ideal for products with good "Flow-Ability" and must meet strict bag size requirements such as shipping containers or limited fill/discharge space.

Sling Bag : Special types of bags with slings sewn all over the corners and in the bottom of flat fabric. An ideal solution for Carrying 25 to 50 kgs bags in bulk shipments.

Tunnel Lift Bags : Tunnel bulk bags lifting loops are constructed with the body of the fabric which enables greater strength to the bag.

Single Loop Bag / Two Loop Bags : Use for 500 to 1000 Kg. Safe Working Load (SWL) specifically for agricultural manures.

Types of Single Loop



Types of two Loops



Types of custom Loops



Types of filling Spout



Types of discharge Spout



Specialized types of Our FIBCs



Formstable FIBCs

Formstable FIBC maintains its straight sides. Bulging is prevented, and the entire package fits cleanly within the footprint of a pallet. This provides several money-saving benefits to customers.

Optimal transport loading-up to 30% more volume of your product can be packed in an ISO container or truck.

More efficient warehouse storage.

Enhanced stability in stacking and transport- greater product protection and safer for workers

Hazardous material FIBCs

Around the world, the transportation of hazardous products is regulated within a framework established by the United Nations (UN) Subcommittee of Expert on the Transport of Dangerous Goods. It provides consistent international guidelines to prevent accidents and damages to people, property, and the environment. With Gulf Plastic Industries, you're leveraging a team that can make certain your FIBCs for hazardous materials have been designed, tested, and manufactured within complete adherence to these UN regulations.



Container Liners



Container Liners are used as a single bulk packaging solution within standard ISO containers for dry and flowable products including seeds, grains, malt, minerals, pellets, granular and resin products. We offer container liners with filling and discharge spouts supported by vents for air discharge.

Easy package and discharging

Cost effective solution.

Distinctive features of Our FIBCs

-  Safe Working Load : Carrying capacity from 500 kgs to 2000 kgs. Can customize for higher SWL with standard safety factor.
-  Safety Factors : From 5:1 to 8:1 as required by the buyer.
-  Fabrics : Coated, uncoated and antistatic in all the colours. Standard FIBC's are white.
-  Lifting loops : Available in various styles, designs and colours.
-  Liners : Loosly inserted, shaped, formfit.
-  Sewing thread : Industrial sewing threads. All colours defined by pantone system.
-  Printing : Up to 3 colours and up to 4 sides.
-  Document pockets : As per the requirement of buyer - A4 size, A5 size & Zip Lock etc.
-  Accesories : Can offer various accesories as per customer requirement.
-  Certification : In house and 3rd party certifications.
-  U/V Stabilization : All components of FIBC's are UV stabilized.
-  100% Recyclable : All parts of FIBC's are recyclable.
-  Food Grade : FIBC's are made from food grade polymers and additives.
-  Sewing types : Chain stitch, lock stitch, heracules stitch with optional dust proof solution.
-  Traceability : Each FIBC's can be traced back to the order Number and production date.



Our Infrastructure

We are equipped with the state-of-art machinery to produce our products to the international standards. Over the years we have strengthened our position in the industry through the installation of sophisticated machinery and continuous improvements in technology.

Our 12,300 square metre manufacturing complex is completely air conditioned and equipped with a full range of machinery for conversion and finishing.

Collectively we focus on pioneering new and innovative packaging concepts by investing in the latest technologies available.



OUR PROMISE TO CUSTOMERS

Cost effective solution with no compromise in quality

Gulf Plastic Industries values the business of its customers, therefore for this reason uses advanced technology infrastructure to offer competitive price and a quality product. Needless to say that the prices quoted lesser by our competitors are due to the use of fillers which would compromise on quality, run a risk on your high value products.



Outstanding customer service

We know your sector and its precise requirements. Our experienced team is familiar with the demanding technical and regulatory requirements that exist in your industry. We have made significant investments in technology, capabilities, and people to satisfy the needs of you and your customers.

On time delivery

We understand the cost and complications caused by late delivery so we work with you in a number of ways to significantly reduce the risk of late supply. Exclusive supply chain management team, state-of-art warehouse and geographically located near the port enables us to never miss a delivery on time.

How we keep up **OUR PROMISE**



Sourcing the quality raw materials : The quality of the raw material makes the difference in the end product. We have a long-term, close and intensive relationship with the manufacturers of our raw materials. By visiting our reputed manufacturers regularly we are able to monitor the quality of raw materials. Geographically located at the raw material manufacturers hub gives us the advantage of less turn over time.



Testing the raw materials : Raw material screening identifies problem samples prior to use and prevents costly manufacturing mistakes and delays.



Advanced production infrastructure : We pride ourselves for providing sustainable packaging products that are cost effective and durable. With our state-of-the-art technology and prodigious infrastructure, we have taken product packaging to a new level altogether!



Experienced workforce : We believe that there is more to a world class factory than the infrastructure. Our number one resource is our well experienced employees. Our modern factory is designed to provide a positive working environment for more than 400 employees.



Highest quality testing : Gulf Plastic Industries products will pass rigorous quality control tests before leaving our facility. When rated to carry 1,000 kg for example the test stress on the bulk bag is in excess of 6,000 kg for a multi-trip bag, meaning it has a built-in safety factor of 6:1.



On-time delivery and customer service : Our first objective is On-time Delivery. We know the importance of having your packaging material when you need it. If you're not getting your packaging on time, the costs can multiply and lose your business. So we have set up an exclusive supply chain management team state-of-art warehouse and ERP systems to support and ensure the delivery on time.

Quality Control

PRE PRODUCTION INSPECTION

Physical and computerized checks are made for ensuring the quality of the raw materials used for production.

IN-PROCESS INSPECTION

Tape and yarn : Every lot of the produced tapes and yarn are checked for its color, denier and strength. Weathering test: Random bales are checked for wrapping, counting and weight.

Woven fabric/webbing : Fabrics produced by every loom is checked manually for color, weaving, width, weight, strength and finishing

Cut components : Components are checked for dimensions

Printed components: Components are checked for print quality, adherence of ink and odour with reference to the specification.

Stitched bags : Each stitched bags are visually inspected for Its stitching, dimensions and accessories.

PE liners : PE liners are tested for width, weight and opacity with reference to the specification.

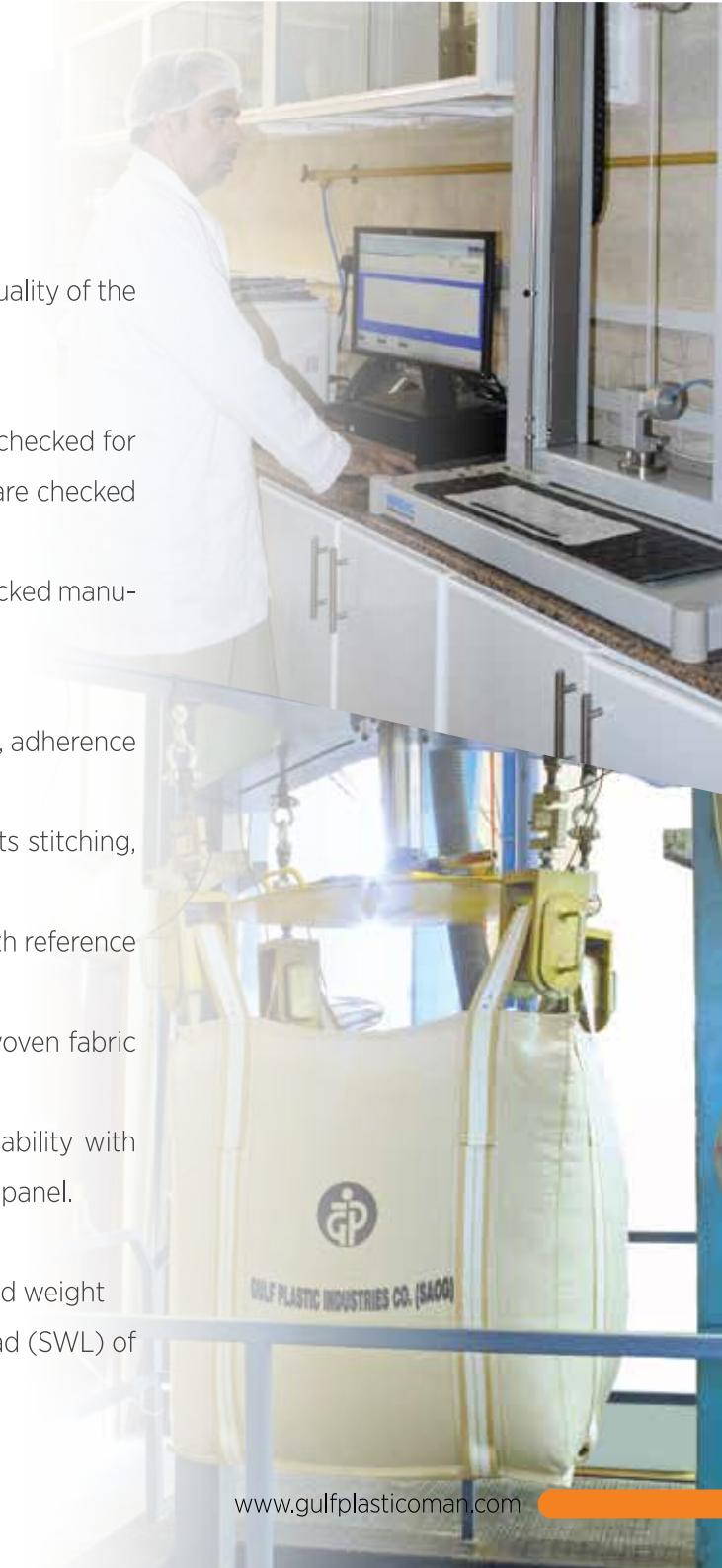
Tensile test : Tensile and breaking strength of tape yarn and woven fabric are checked with Universal Testing Method.

Weathering Test : Tape yarn and fabrics are tested for UV stability with reference to the specification using accelerated UV weathering panel.

FINAL INSPECTION

Packing : Random bales are checked for wrapping, counting and weight

Rig test : Rig test are performed to ensure the safe working load (SWL) of FIBC as per ISO standard



Why choose Gulf Plastic Industries

- We offer packaging solution for all industries such as food and agriculture, pharmaceutical, chemical, polymer resin, construction, hazardous materials or any bulk packaging
- Over 20 years of successful delivery of packaging solutions
- Member of EFIBCA, FIBCA (USA) and GPCA
- Customer friendly customization of products
- Products certified by Labordata-Germany, Belgish Verpakking Institute-Belgium
- An ISO 9001, ISO 14001, ISO 45001 company with Integrated Management System
- Infrastructure to produce over 1.5 Million FIBC's per annum
- 99.9% customer retention because of our quality products and services





Our Other range of Products

FFS Bags Heavy Duty PE Film
PP Woven Sacks
Disposable Plastic Containers
PE liners

FFS Bags Heavy Duty PE Film



FFS (Form, Fill & Seal) Film PE Roll made with Specialty Blended polyethylene Resins delivered on rolls in the form of tubular with printed or unprinted and is suitable for high-speed automatic filling machines. The Heavy duty FFS Sacks are suitable for packing dry solids and raw materials.

Our 3-layers of co-extrusion Polyethylene films feature a strong tack force and stability on FFS machines and maintain a strong tear resistance, offer easy film seal, better machine handling and custom print options.

The tubular FFS film is fed into the filling machine, the bag is base-sealed and cut, formed and filled, and then top sealed.

Additional features of multi-color printing and anti-slip agent options.

Advantages

- Suitable for high-speed automatic FFS filling lines or manual filling
- Heavy duty FFS PE Film with Gusseted tubing available
- provides excellent clarity, glossiness, and stiffness for various applications
- Anti-slip stacking stability on pallet
- High sealing performance, puncture and burst resistance
- UV protection for outside storage

Applications

- | | | | |
|------------------|---------------|------------------|----------------------|
| • Petrochemicals | • Compounds | • Grains | • Pellets & Granules |
| • Polymers | • Fertilizers | • Minerals | • Powders |
| • Chemicals | • Flakes | • Salt and Sugar | |

PP Woven Sacks



Owing to our long term experience in manufacturing of PP woven sacks we can offer our customers the best quality products. Our offer comprises of various types of bags and sacks. We make polypropylene woven bags and sacks according to our customers specifications, concerning dimensions and weights. PP Woven bags are the traditional bags in packaging industry due to their wide variety of usage, flexibility and strength.

Advantages

- Very affordable, lower cost
- Flexible and high strength, persistent durability
- Can be printed on both sides
- Water and dust proof design due to inside PE liners or laminated on the outside; hence, packed materials are protected from outside humidity
- Twisted weave and anti-skid print to prevent slipping
- Fully recyclable

Applications

For packaging of :

- Chemicals, fertilizers, cement, urea, minerals, resin, polymers, rubber
- Flour, grain, seeds, spices, pulses, dates, agro products, fish meal, cattle feed
- Sugar, salt
- Sand, metal parts, concrete elements
- Fruits, vegetables
- Mails / letters / documents



Disposable Plastic Containers

Gulf Plastic Industries specialises in the design and development of packaging to suit the presentation and marketing of your products. These include PP, PS, PET cups, bowls and trays. We are committed to adding new products to our range based on our customer's requirements and needs with the right mould and machine. All our products are available in plain or customized printing and on a transparent or color material.

Our products are made from top grade food grade resins and are 100% ozone safe. Prior to delivery, our products undergo a series of stringent quality tests and checks. With our commitment to quality and excellence, we have gained the trust of the most prestigious companies in Middle East.

Advantages

- Very affordable, lower cost
- Flexible and high strength, persistent durability
- Custom printing

Applications

- Catering needs
- Packaging of water juice, milk and beverages
- Packaging of fruits and vegetables
- Packaging of cakes and pastries
- Packaging of Poultry Products



PE Liners

We offer LDPE (Low Density Polyethylene) and LLDPE (Linear Low Density Polyethylene) Liners in the form of Loose Liners and Formfit Liners.

Formfit Liners are manufactured and fitted to the internal shape of your intermediate bulk containers. It provides high performance in critical application such as high speed filling. No pockets or folds trap residual product while emptying through Formfit Liners.

Advantages

- Versatile sealing applications possible
- Excellent chemical resistance due to selected raw materials Extreme high elongation during uni-axial and multiaxial deformation
- High stress cracking resistance
- Direction independent shear stress transfer with structured surfaces
- Installation advantages with up to 2 m wide liner
- High Melt Flow Index allows an excellent welding performance

Applications

Store or ship

- Seeds, grains, malt, minerals, pellets, granules
- Construction materials



GULF PLASTIC INDUSTRIES

Our Global Reach



Message from the CHAIRMAN



We are committed to running our business in a way that generates value for our clients, shareholders and employees. We have been active for more than two decades in the manufacturing industry producing high quality and cost competitive packaging products for domestic and export markets. We have continuously invested to create most up-to-date design and development, manufacturing and related capabilities including human resources to produce quality products and services for the world markets.

- Mohammed Ali Mohammed Al Fannah Al Araimi

Message from the GENERAL MANAGER



Gulf Plastic Industries is committed to offer cost effective quality products and so we are always a step ahead with technological and process improvements. Our competency lies in tailor-made customer solutions, innovative problem solving, quick and timely deliveries. We provide effective and easy solutions with a good understanding of client requirements and quality centric approach.

- Asok Kumar



صنع في عُمان
Made in Oman



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