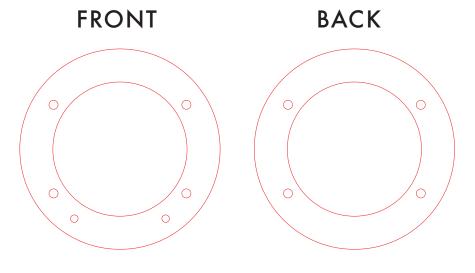
Luma Pendant 2025 Art By Ray Perfetti

ART

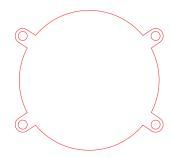


SHAPES

Exact Dimensions

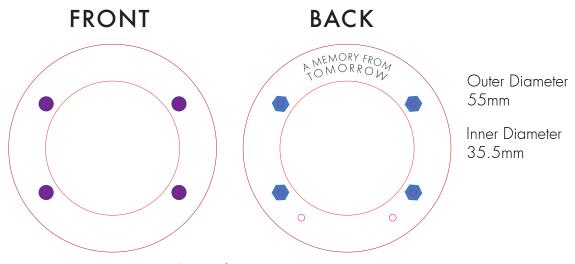


INNER LAYERS



PRINT READY

Hoboken Makerspace Glowforge Pro

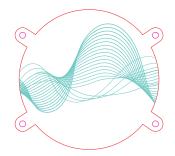


Laser Settings

Size	Power	Speed	Lines	Passes
• 1.6 mm	FULL	115	-	1
2 1.8 mm	FULL	115	-	1
4.0 mm	100	400	170	2
4.7 mm	100	3 <i>75</i>	170	2
	FULL	115	-	1
5	70	544	270	1
	1.6 mm 1.8 mm 4.0 mm	1.6 mm FULL 1.8 mm FULL 4.0 mm 100 4.7 mm 100 FULL	1.6 mm FULL 115 1.8 mm FULL 115 4.0 mm 100 400 4.7 mm 100 375 FULL 115	○ 1.6 mm FULL 115 - ○ 1.8 mm FULL 115 - ○ 4.0 mm 100 400 170 ○ 4.7 mm 100 375 170 FULL 115 -

INNER LAYERS





Laser Settings

	Size	Power	Speed	Lines	Passes
Screw Hole	1.6 mm	FULL	115	-	1
Etch		70	544	270]