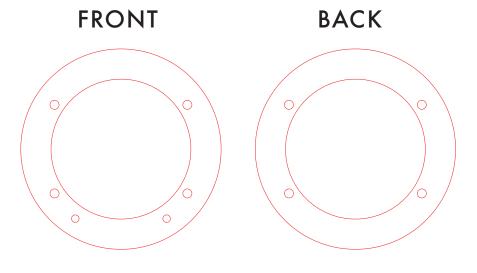
## Luma Pendant 2025 Art By Ray Perfetti

# **ART**

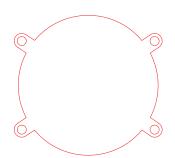


# **SHAPES**

**Exact Dimensions** 

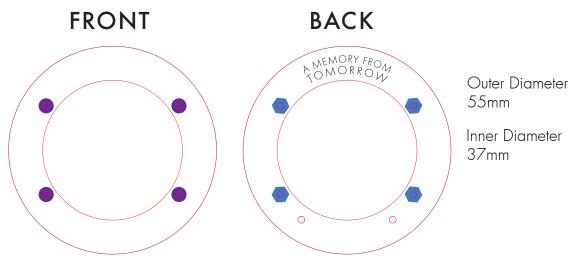


### **INNER LAYERS**



## PRINT READY

Hoboken Makerspace Glowforge Pro

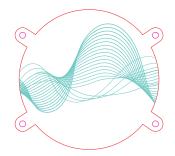


#### Laser Settings

	Size	Power	Speed	Lines	Passes
Screw Hole	• 1.6 mm	FULL	115	-	1
Button Hole	2 1.8 mm	FULL	115	-	1
Countersync Divot	_4.0 mm	100	400	170	2
Nut Divot	<b>●</b> 4.7 mm	100	375	170	2
Cut	—#.# mm	FULL	115	-	1
Etch	5	70	544	270	1

### **INNER LAYERS**





#### Laser Settings

	Size	Power	Speed	Lines	Passes
Screw Hole	1.6 mm	FULL	115	-	1
Etch		70	544	270	]