

PROBLEM 8-9 DESIGN A SINGLE-DWELL CAM TO MOVE A FOLLOWER  
0 to 2 in in  $60^\circ$ , fall 2 in in  $90^\circ$ , and dwell for the remainder.  
The total cycle must take 2 sec. Choose suitable functions  
for rise and fall to minimize acceleration. Plot the S-V-A-S  
diagrams.

GIVEN:

1. TOTAL CYCLE TIME 2 SECONDS.
  2. RISE FROM 0 TO 2m IN  $60^\circ$  ( $\pi/3$ ).
  3. FALL FROM 2m TO 0 IN  $90^\circ$  ( $\pi/3$ ).
  4. DWELL AT 0m FROM  $150^\circ$  TO  $360^\circ$

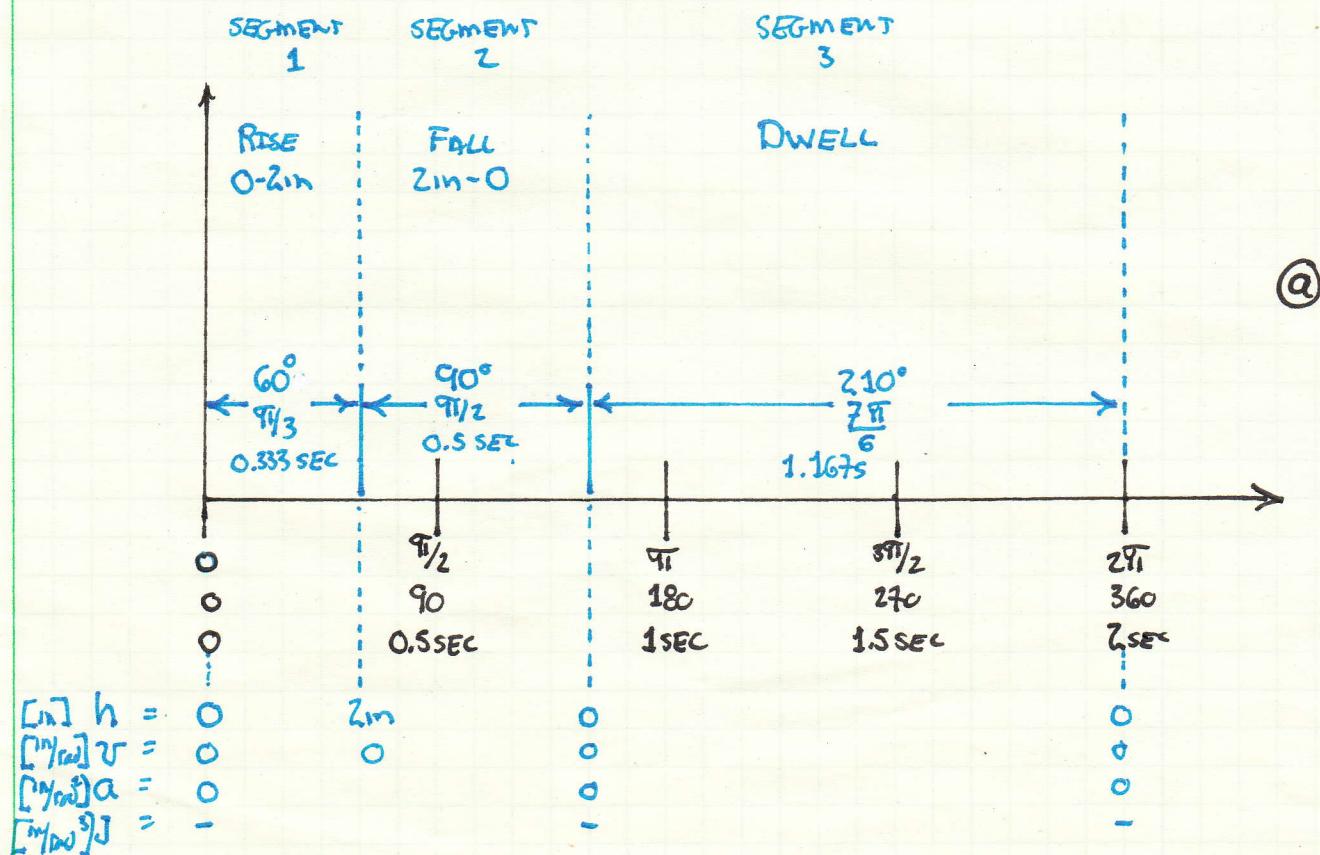
## ASSUMPTIONS:

1. THE CAM DISPLACEMENT FUNCTION MUST BE CONTINUOUS THROUGH THE FIRST TWO DERIVATIVES FROM 0 TO  $360^\circ$  (0 TO  $2\pi$ ).  
2. THE CAM ROTATES AT A CONSTANT ANGULAR VELOCITY.  
3. THE FOLLOWER OFFSET AND DIAMETER ARE NOT CONSIDERED.

## Find:

1. DESIGN A SINGLE DWELL CAM THAT MINIMIZES ACCELERATION.

## FIGURE:



SOLUTION:

FOR A CONSTANT ANGULAR VELOCITY CAM, GIVEN THAT A CYCLE IS  $2\pi$  RADIANS AND THE CYCLE TIME IS 2s., THE ANGULAR VELOCITY IS GIVEN BY

$$\omega = \frac{2\pi \text{ rad}}{2 \text{ sec}} = \pi \text{ rad/s} \quad (1)$$

FROM FIGURE @, IT IS SEEN THAT THREE SEGMENTS EXIST. IF THE SEGMENT LENGTHS WERE THE SAME A SIMPLE HARMONIC FUNCTION WOULD GIVE US THE LOWEST ACCELERATION; HOWEVER THE SEGMENTS HERE ARE NOT THE SAME LENGTH.

CONSIDER POLYNOMIAL FUNCTIONS FOR EACH OF THE THREE SEGMENTS

SEGMENT 1  $0 \leq \theta \leq 60^\circ$ ,  $0 \leq \theta_1 \leq 60^\circ$ ,  $0 \leq \theta_1 \leq \frac{\pi}{3}$ ,  $\beta_1 = \pi/3$

SINCE THIS SEGMENT IS A SIMPLE RISE TO A FALL, A 3-4-5 POLYNOMIAL APPEARS APPROPRIATE. THE BOUNDARY CONDITIONS FOR THIS POLYNOMIAL ARE

$$\theta_1 = 0 \quad \theta_1 = \beta_1$$

$$\theta_1/\beta_1 = 0 \quad \theta_1/\beta_1 = 1$$

$$S_1 = 0 \text{ in} \quad (2) \quad S_1 = 2 \text{ in} \quad (5)$$

$$S_1' = 0 \text{ in/rad} \quad (3) \quad S_1' = 0 \text{ in/rad} \quad (6)$$

$$S_1'' = 0 \text{ in/rad}^2 \quad (4) \quad S_1'' = 0 \text{ in/rad}^2 \quad (7)$$

THE APPROPRIATE POLYNOMIAL FOR SIX BOUNDARY CONDITIONS IS

$$S = C_0 + C_1 \left( \frac{\theta_1}{\beta_1} \right) + C_2 \left( \frac{\theta_1}{\beta_1} \right)^2 + C_3 \left( \frac{\theta_1}{\beta_1} \right)^3 + C_4 \left( \frac{\theta_1}{\beta_1} \right)^4 + C_5 \left( \frac{\theta_1}{\beta_1} \right)^5 \quad (8)$$

$$S' = \frac{C_1}{\beta_1} + 2 \cdot \frac{C_2}{\beta_1} \left( \frac{\theta_1}{\beta_1} \right) + \frac{3 \cdot C_3}{\beta_1} \left( \frac{\theta_1}{\beta_1} \right)^2 + \frac{4 \cdot C_4}{\beta_1} \left( \frac{\theta_1}{\beta_1} \right)^3 + \frac{5 \cdot C_5}{\beta_1} \left( \frac{\theta_1}{\beta_1} \right)^4 \quad (9)$$

$$S'' = \frac{2 \cdot C_2}{\beta_1^2} + \frac{6 \cdot C_3}{\beta_1^3} \left( \frac{\theta_1}{\beta_1} \right) + \frac{12 \cdot C_4}{\beta_1^4} \left( \frac{\theta_1}{\beta_1} \right)^2 + \frac{20 \cdot C_5}{\beta_1^5} \left( \frac{\theta_1}{\beta_1} \right)^3 \quad (10)$$

$$S''' = \frac{6 \cdot C_3}{\beta_1^3} + \frac{24 \cdot C_4}{\beta_1^4} \left( \frac{\theta_1}{\beta_1} \right) + \frac{60 \cdot C_5}{\beta_1^5} \left( \frac{\theta_1}{\beta_1} \right)^2 \quad (11)$$

THE FIRST 3 BOUNDARY CONDITIONS (2)-(4) RESULT IN

$$C_0 = C_1 = C_2 = 0$$

(12)

THE REMAINING BOUNDARY CONDITIONS ARE USED TO CALCULATE  $C_3, C_4, \text{ & } C_5$ .

$$⑤ \rightarrow ⑧ \Rightarrow S\left(\frac{\theta}{\beta_1} = 1\right) = \frac{C_3 + C_4 + C_5}{\beta_1} = 2\text{in} \quad (13)$$

$$⑥ \rightarrow ⑨ \Rightarrow S'\left(\frac{\theta}{\beta_1} = 1\right) = \frac{3 \cdot C_3}{\beta_1^2} + \frac{4 \cdot C_4}{\beta_1^2} + \frac{5 \cdot C_5}{\beta_1^2} = 0$$

$$\underline{3 \cdot C_3 + 4 \cdot C_4 + 5 \cdot C_5 = 0} \quad (14)$$

$$⑦ \rightarrow ⑩ \Rightarrow S''\left(\frac{\theta}{\beta_1} = 1\right) = \frac{6 \cdot C_3}{\beta_1^3} + \frac{12 \cdot C_4}{\beta_1^3} + \frac{20 \cdot C_5}{\beta_1^3} = 0$$

$$\underline{6 \cdot C_3 + 12 \cdot C_4 + 20 \cdot C_5 = 0} \quad (15)$$

EQUATIONS (13) - (15) ARE A SYSTEM OF EQUATIONS WITH UNKNOWN  $C_3, C_4, \text{ & } C_5$ . IN MATRIX FORM THESE EQUATIONS CAN BE WRITTEN

$$\begin{bmatrix} 1 & \dots & 1 & \dots & 1 \\ 3 & & 4 & & 5 \\ 6 & & 12 & & 20 \end{bmatrix} \begin{Bmatrix} C_3 \\ C_4 \\ C_5 \end{Bmatrix} = \begin{Bmatrix} 2\text{in} \\ 0\text{in} \\ 0\text{in} \end{Bmatrix} \quad (16)$$

$$\begin{Bmatrix} C_3 \\ C_4 \\ C_5 \end{Bmatrix} = \begin{bmatrix} 1 & 1 & 1 \\ 3 & 4 & 5 \\ 6 & 12 & 20 \end{bmatrix}^{-1} \begin{Bmatrix} 2\text{in} \\ 0\text{in} \\ 0\text{in} \end{Bmatrix}$$

$$\begin{Bmatrix} C_3 \\ C_4 \\ C_5 \end{Bmatrix} = \begin{Bmatrix} 20\text{in} \\ -30\text{in} \\ 12\text{in} \end{Bmatrix} \quad (17)$$

⑧ → ⑪ CAN NOW BE WRITTEN

$$⑧ \rightarrow S = 20\text{in} \left(\frac{\theta}{\beta_1}\right)^3 - 30\text{in} \left(\frac{\theta}{\beta_1}\right)^4 + 12\text{in} \left(\frac{\theta}{\beta_1}\right)^5 \quad (18)$$

$$⑨ \rightarrow S' = \frac{60\text{in}}{\beta_1^2} \left(\frac{\theta}{\beta_1}\right)^2 - \frac{120\text{in}}{\beta_1^3} \left(\frac{\theta}{\beta_1}\right)^3 + \frac{60\text{in}}{\beta_1^4} \left(\frac{\theta}{\beta_1}\right)^4 \quad (19)$$

$$⑩ \rightarrow S'' = \frac{120\text{in}}{\beta_1^3} \left(\frac{\theta}{\beta_1}\right) - \frac{360\text{in}}{\beta_1^4} \left(\frac{\theta}{\beta_1}\right)^2 + \frac{240\text{in}}{\beta_1^5} \left(\frac{\theta}{\beta_1}\right)^3 \quad (20)$$

$$⑪ \rightarrow S''' = \frac{120\text{in}}{\beta_1^4} + \frac{720\text{in}}{\beta_1^5} \left(\frac{\theta}{\beta_1}\right) + \frac{120\text{in}}{\beta_1^6} \left(\frac{\theta}{\beta_1}\right)^2 \quad (21)$$

NOW CONSIDERING THE FALL SEGMENT

SEGMENT 2:  $60^\circ \leq \theta \leq 150^\circ$ ,  $0 \leq \theta_2 \leq 90^\circ$ ,  $0 \leq \theta_2 \leq 90^\circ$

THIS SEGMENT IS A SIMPLE FALL FROM 2m TO 0m. AGAIN, A POLYNOMIAL FUNCTION WILL BE CONSIDERED TO MEET THE FOLLOWING BOUNDARY CONDITIONS.

$$\Theta_1 = 0$$

$$\Theta_2 = \beta_2$$

$$\Theta_2/\beta_2 = 0$$

$$\Theta_2/\beta_2 = 1$$

$$S_2 = 2\text{m}$$

(22)

$$S_2 = 0\text{m}$$

(23)

$$S_2' = 0\text{ m/rad}$$

(24)

$$S_2' = 0\text{ m/rad}$$

(25)

$$S_2'' = 0\text{ m/rad}^2$$

(26)

$$S_2'' = 0\text{ m/rad}^2$$

(27)

GIVEN SIX BOUNDARY CONDITIONS. A POLYNOMIAL OF DEGREE 5 IS APPROPRIATE FOR THIS SEGMENT

$$S_2 = C_0 + C_1 \left(\frac{\theta_2}{\beta_2}\right) + C_2 \left(\frac{\theta_2}{\beta_2}\right)^2 + C_3 \left(\frac{\theta_2}{\beta_2}\right)^3 + C_4 \left(\frac{\theta_2}{\beta_2}\right)^4 + C_5 \left(\frac{\theta_2}{\beta_2}\right)^5 \quad (28)$$

$$S_2' = \frac{C_1}{\beta_2} + \frac{2 \cdot C_2}{\beta_2^2} \left(\frac{\theta_2}{\beta_2}\right) + \frac{3 \cdot C_3}{\beta_2^3} \left(\frac{\theta_2}{\beta_2}\right)^2 + \frac{4 \cdot C_4}{\beta_2^4} \left(\frac{\theta_2}{\beta_2}\right)^3 + \frac{5 \cdot C_5}{\beta_2^5} \left(\frac{\theta_2}{\beta_2}\right)^4 \quad (29)$$

$$S_2'' = \frac{2 \cdot C_2}{\beta_2^2} + \frac{6 \cdot C_3}{\beta_2^3} \left(\frac{\theta_2}{\beta_2}\right) + \frac{12 \cdot C_4}{\beta_2^4} \left(\frac{\theta_2}{\beta_2}\right)^2 + \frac{20 \cdot C_5}{\beta_2^5} \left(\frac{\theta_2}{\beta_2}\right)^3 \quad (30)$$

$$S_2''' = \frac{6 \cdot C_3}{\beta_2^3} + \frac{24 \cdot C_4}{\beta_2^4} \left(\frac{\theta_2}{\beta_2}\right) + \frac{60 \cdot C_5}{\beta_2^5} \left(\frac{\theta_2}{\beta_2}\right)^2 \quad (31)$$

APPLYING THE FIRST 3 BOUNDARY CONDITIONS, (22)-(24) TO THE CORRESPONDING POLYNOMIAL (28)-(30) TO DETERMINE VALUES FOR  $C_0, C_1$ , &  $C_2$ . AT  $\frac{\theta_2}{\beta_2} = 0$

$$(22) \rightarrow (28) \Rightarrow S\left(\frac{\theta_2}{\beta_2} = 0\right) = 2\text{m} = C_0 \quad (32)$$

$$(23) \rightarrow (29) \Rightarrow S'\left(\frac{\theta_2}{\beta_2} = 0\right) = 0\text{ m/rad} = \frac{C_1}{\beta_2} \Rightarrow C_1 = 0 \quad (33)$$

$$(24) \rightarrow (30) \Rightarrow S''\left(\frac{\theta_2}{\beta_2} = 0\right) = 0\text{ m/rad}^2 = \frac{2 \cdot C_2}{\beta_2^2} \Rightarrow C_2 = 0 \quad (34)$$

THE SECOND SET OF 3 BOUNDARY CONDITIONS, (25)-(27), TO DETERMINE VALUES FOR  $C_3 - C_5$

$$(25) \rightarrow (28) \Rightarrow S_2\left(\frac{\theta_2}{\beta_2} = 1\right) = 2in + C_3 + C_4 + C_5 = 0in$$

$$\underline{C_3 + C_4 + C_5 = -2in} \quad (35)$$

$$(26) \rightarrow (29) \Rightarrow S'_2\left(\frac{\theta_2}{\beta_2} = 1\right) = \frac{3 \cdot C_3}{\beta_2^2} + \frac{4 \cdot C_4}{\beta_2^2} + \frac{5 \cdot C_5}{\beta_2^2} = 0 \text{ "rad}$$

$$\underline{3 \cdot C_3 + 4 \cdot C_4 + 5 \cdot C_5 = 0in} \quad (36)$$

$$(27) \rightarrow (30) \Rightarrow S''\left(\frac{\theta_2}{\beta_2} = 1\right) = \frac{6 \cdot C_3}{\beta_2^2} + \frac{12 \cdot C_4}{\beta_2^2} + \frac{20 \cdot C_5}{\beta_2^2} = 0 \text{ "rad}^2$$

$$\underline{6 \cdot C_3 + 12 \cdot C_4 + 20 \cdot C_5 = 0in} \quad (37)$$

EQUATIONS (35) - (37) ARE A SYSTEM OF EQUATIONS WITH UNKNOWNs  $C_3$ ,  $C_4$ , &  $C_5$ . IN MATRIX FORM THEY CAN BE WRITTEN

$$\begin{bmatrix} 1 & 1 & 1 \\ 3 & 4 & 5 \\ 6 & 12 & 20 \end{bmatrix} \begin{Bmatrix} C_3 \\ C_4 \\ C_5 \end{Bmatrix} = \begin{Bmatrix} -2 \\ 0 \\ 0 \end{Bmatrix}$$

$$\begin{Bmatrix} C_3 \\ C_4 \\ C_5 \end{Bmatrix} = \begin{bmatrix} 1 & 1 & 1 \\ 3 & 4 & 5 \\ 6 & 12 & 20 \end{bmatrix}^{-1} \begin{Bmatrix} -2in \\ 0in \\ 0in \end{Bmatrix}$$

$$\begin{Bmatrix} C_3 \\ C_4 \\ C_5 \end{Bmatrix} = \begin{Bmatrix} -20in \\ 30in \\ -12in \end{Bmatrix}$$

(28)-(31) CAN NOW BE WRITTEN

$$S_2 = 2 \text{ in} - 20 \text{ in} \left( \frac{\theta_2}{\beta_2} \right)^3 + 30 \text{ in} \left( \frac{\theta_2}{\beta_2} \right)^4 - 12 \text{ in} \left( \frac{\theta_2}{\beta_2} \right)^5 \quad (38)$$

$$S_2' = - \frac{60 \text{ in}}{\beta_2} \left( \frac{\theta_2}{\beta_2} \right)^2 + \frac{120 \text{ in}}{\beta_2} \left( \frac{\theta_2}{\beta_2} \right)^3 - \frac{60 \text{ in}}{\beta_2} \cdot \left( \frac{\theta_2}{\beta_2} \right)^4 \quad (39)$$

$$S_2'' = - \frac{120 \text{ in}}{\beta_2^2} \left( \frac{\theta_2}{\beta_2} \right) + \frac{360 \text{ in}}{\beta_2^2} \left( \frac{\theta_2}{\beta_2} \right)^2 - \frac{240 \text{ in}}{\beta_2^2} \left( \frac{\theta_2}{\beta_2} \right)^3 \quad (40)$$

$$S_2''' = - \frac{120 \text{ in}}{\beta_2^3} + \frac{720 \text{ in}}{\beta_2^3} \left( \frac{\theta_2}{\beta_2} \right) - \frac{360 \text{ in}}{\beta_2^3} \left( \frac{\theta_2}{\beta_2} \right)^2 \quad (41)$$

THE FINAL SEGMENT, SEGMENT 3, IS A DWELL. THEREFORE

$$S_3 = 0 \quad (42)$$

$$S_3' = 0 \quad (43)$$

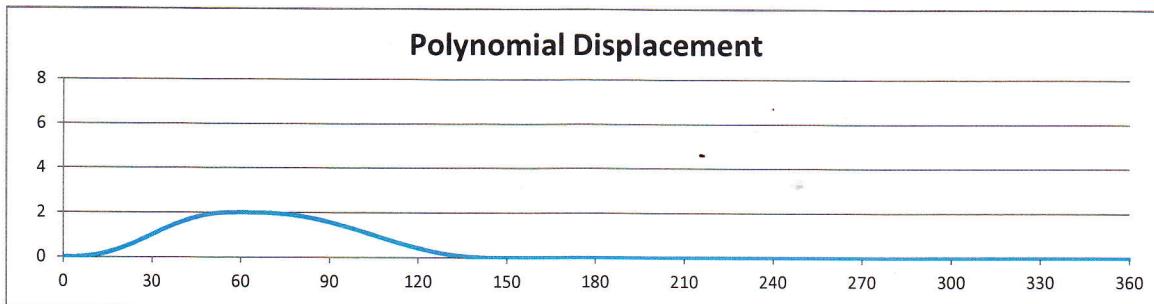
$$S_3'' = 0 \quad (44)$$

$$S_3''' = 0 \quad (45)$$

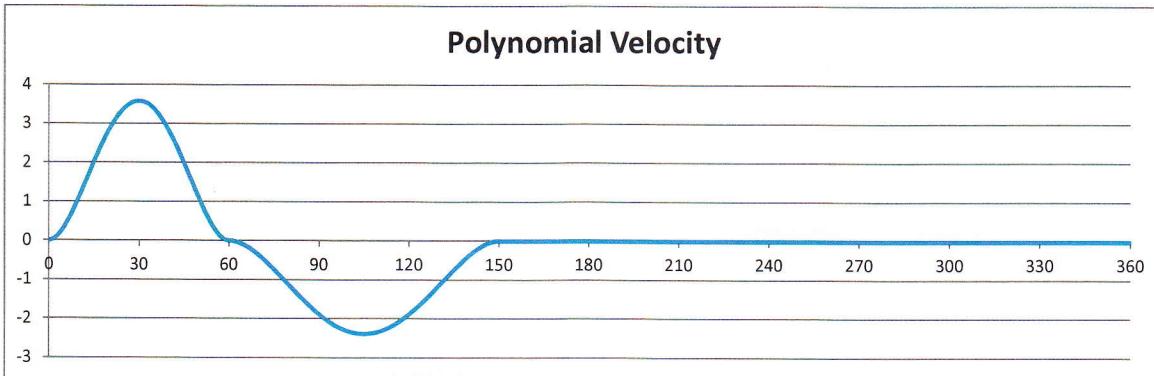
THE S-U-G-J DIAGRAMS FOR THE COMBINATION OF SEGMENTS 1, 2, & 3 ARE SHOWN ON THE NEXT PAGE. THE EQUATIONS USED FOR CONSTRUCTING THESE DIAGRAMS ARE SUMMARIZED BELOW

		<u>SEG 1</u>	<u>SEG 2</u>	<u>SEG 3</u>
DISPLACEMENT	$S [\text{in}]$	: (18)	(38)	(42)
VELOCITY	$S' [\text{in}/\text{rad}]$	: (19)	(39)	(43)
ACCELERATION	$S'' [\text{in}/\text{rad}^2]$	: (20)	(40)	(44)
JERK	$S''' [\text{in}/\text{rad}^3]$	: (21)	(41)	(45)

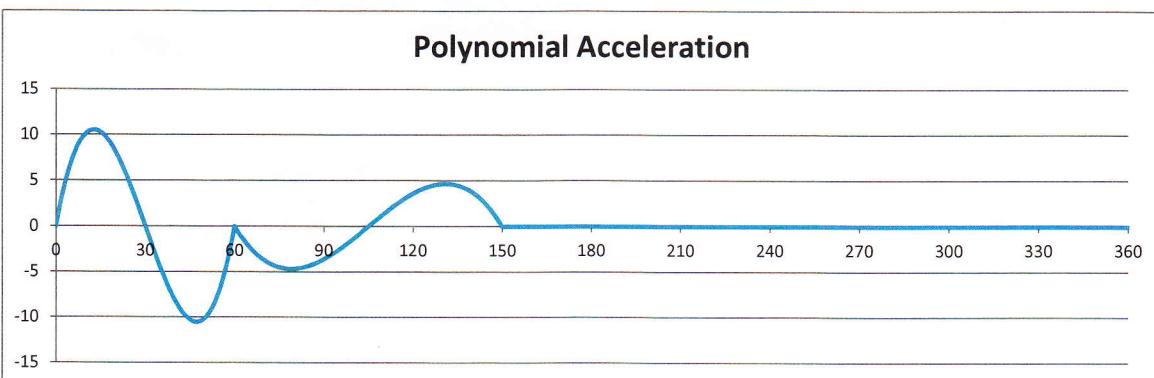
THE REQUIREMENT THAT THE DISPLACEMENT FUNCTION IS PIECEWISE CONTINUOUS THROUGH TWO DERIVATIVES IS SATISFIED AND IS ILLUSTRATED IN FIGURES (b) - (e)



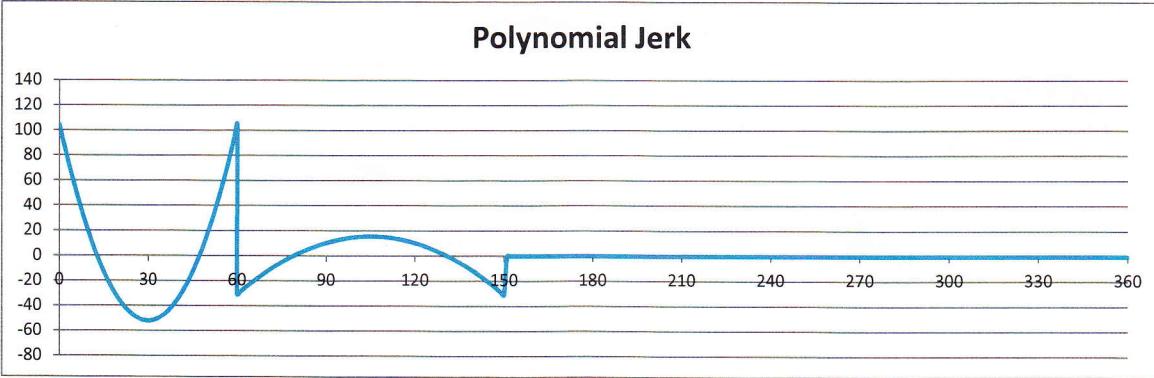
(b)



(c)

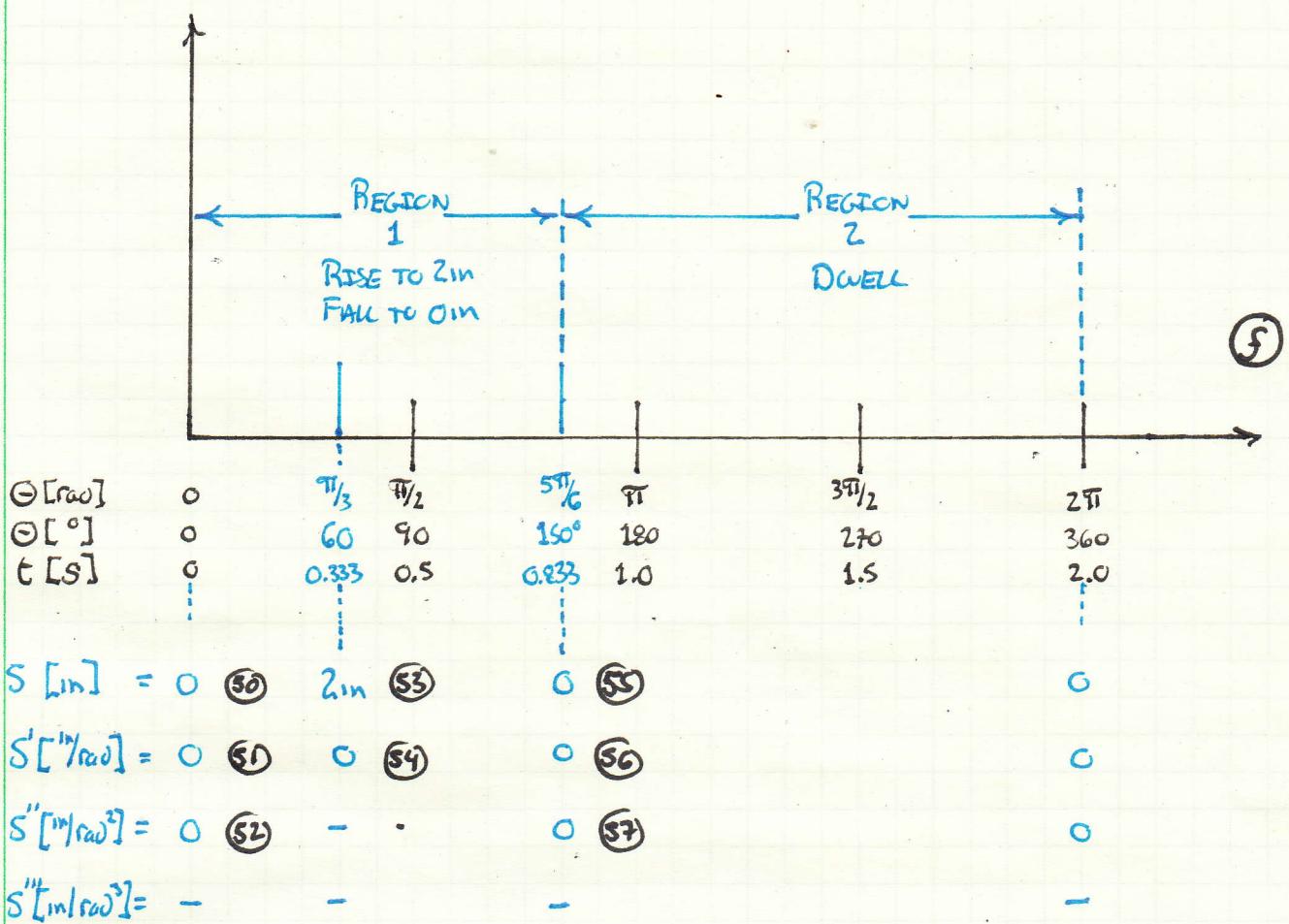


(d)



(e)

NOW A SECOND FORMULATION OF THE CAM PROFILE WILL BE CONSIDERED. IN THIS FORMULATION ONLY TWO REGIONS ARE CONSIDERED.



SEGMENT 1:  $0 \leq \theta \leq 150^\circ$ ,  $0 \leq \theta_1 \leq 150^\circ$ ,  $0 \leq \theta_2 \leq \frac{5\pi}{6}$ ,  $\beta_1 = \frac{5\pi}{6}$

Since THERE ARE SIX BOUNDARY CONDITIONS AND TWO INTERMEDIATE CONDITIONS, A 7<sup>TH</sup> DEGREE POLYNOMIAL APPEARS TO BE APPROPRIATE FOR THIS REGION.

$$S_1 = C_0 + C_1 \left( \frac{\theta_1}{\beta_1} \right) + C_2 \left( \frac{\theta_1}{\beta_1} \right)^2 + C_3 \left( \frac{\theta_1}{\beta_1} \right)^3 + C_4 \left( \frac{\theta_1}{\beta_1} \right)^4 + C_5 \left( \frac{\theta_1}{\beta_1} \right)^5 + C_6 \left( \frac{\theta_1}{\beta_1} \right)^6 + C_7 \left( \frac{\theta_1}{\beta_1} \right)^7 \quad (58)$$

$$S'_1 = \frac{C_1}{\beta_1} + \frac{2 \cdot C_2}{\beta_1^2} \left( \frac{\theta_1}{\beta_1} \right) + \frac{3 \cdot C_3}{\beta_1^3} \left( \frac{\theta_1}{\beta_1} \right)^2 + \frac{4 \cdot C_4}{\beta_1^4} \left( \frac{\theta_1}{\beta_1} \right)^3 + \frac{5 \cdot C_5}{\beta_1^5} \left( \frac{\theta_1}{\beta_1} \right)^4 + \frac{6 \cdot C_6}{\beta_1^6} \left( \frac{\theta_1}{\beta_1} \right)^5 + \frac{7 \cdot C_7}{\beta_1^7} \left( \frac{\theta_1}{\beta_1} \right)^6 \quad (59)$$

$$S''_1 = \frac{2 \cdot C_2}{\beta_1^2} + \frac{6 \cdot C_3}{\beta_1^3} \left( \frac{\theta_1}{\beta_1} \right) + \frac{12 \cdot C_4}{\beta_1^4} \left( \frac{\theta_1}{\beta_1} \right)^2 + \frac{20 \cdot C_5}{\beta_1^5} \left( \frac{\theta_1}{\beta_1} \right)^3 + \frac{30 \cdot C_6}{\beta_1^6} \left( \frac{\theta_1}{\beta_1} \right)^4 + \frac{42 \cdot C_7}{\beta_1^7} \left( \frac{\theta_1}{\beta_1} \right)^5 \quad (60)$$

$$S'''_1 = \frac{6 \cdot C_3}{\beta_1^3} + \frac{24 \cdot C_4}{\beta_1^4} \left( \frac{\theta_1}{\beta_1} \right) + \frac{60 \cdot C_5}{\beta_1^5} \left( \frac{\theta_1}{\beta_1} \right)^2 + \frac{120 \cdot C_6}{\beta_1^6} \left( \frac{\theta_1}{\beta_1} \right)^3 + \frac{210 \cdot C_7}{\beta_1^7} \left( \frac{\theta_1}{\beta_1} \right)^4 \quad (61)$$

THE SOLUTION TO THE EIGHT CONSTANTS STARTS WITH APPLYING THE INITIAL CONDITIONS (50) - (52) INTO (58) - (60).

$$(50) \rightarrow (58) \Rightarrow S_1(\theta_1=0) = 0 = C_0 \quad (63)$$

$$(51) \rightarrow (59) \Rightarrow S_1'(\theta_1=0) = 0 = \frac{C_1}{\beta_1} \Rightarrow C_1 = 0 \quad (63)$$

$$(52) \rightarrow (60) \Rightarrow S_1''(\theta_1=0) = 0 = \frac{2 \cdot C_2}{\beta_1} \Rightarrow C_2 = 0 \quad (64)$$

SUBSTITUTING THE TWO INTERMEDIATE CONDITIONS (53) & (54) INTO (58) & (59)  
 Given

$$\frac{\theta_1}{\beta_1} = \frac{\pi/3}{5\pi/6} = \frac{2}{5}$$

$$(53) \rightarrow (58) \Rightarrow S_1\left(\frac{\theta_1}{\beta_1} = \frac{2}{5}\right) = 2m = C_3\left(\frac{2}{5}\right)^3 + C_4\left(\frac{2}{5}\right)^4 + C_5\left(\frac{2}{5}\right)^5 + C_6\left(\frac{2}{5}\right)^6 + C_7\left(\frac{2}{5}\right)^7 \quad (65)$$

$$(54) \rightarrow (59) \Rightarrow S_1'\left(\frac{\theta_1}{\beta_1} = \frac{2}{5}\right) = 0 = \frac{3 \cdot C_3}{\beta_1} \left(\frac{2}{5}\right)^2 + \frac{4 \cdot C_4}{\beta_1} \left(\frac{2}{5}\right)^3 + \frac{5 \cdot C_5}{\beta_1} \left(\frac{2}{5}\right)^4 + \frac{6 \cdot C_6}{\beta_1} \cdot \left(\frac{2}{5}\right)^5 + \frac{7 \cdot C_7}{\beta_1} \left(\frac{2}{5}\right)^6$$

$$0 = 3 \cdot C_3 + 4 \cdot C_4 \left(\frac{2}{5}\right) + 5 \cdot C_5 \left(\frac{2}{5}\right)^2 + 6 \cdot C_6 \cdot \left(\frac{2}{5}\right)^3 + 7 \cdot C_7 \cdot \left(\frac{2}{5}\right)^4 \quad (66)$$

SUBSTITUTING THE REMAINING END CONDITIONS (55) - (57) INTO (58) - (60)

$$(55) \rightarrow (58) \Rightarrow S_1\left(\frac{\theta_1}{\beta_1} = 1\right) = 0 = C_3 + C_4 + C_5 + C_6 + C_7 \quad (67)$$

$$(56) \rightarrow (59) \Rightarrow S_1'\left(\frac{\theta_1}{\beta_1} = 1\right) = 0 = \frac{3 \cdot C_3}{\beta_1} + \frac{4 \cdot C_4}{\beta_1} + \frac{5 \cdot C_5}{\beta_1} + \frac{6 \cdot C_6}{\beta_1} + \frac{7 \cdot C_7}{\beta_1}$$

$$0 = 3 \cdot C_3 + 4 \cdot C_4 + 5 \cdot C_5 + 6 \cdot C_6 + 7 \cdot C_7 \quad (68)$$

$$(57) \rightarrow (60) \Rightarrow S_1''\left(\frac{\theta_1}{\beta_1} = 1\right) = 0 = \frac{6 \cdot C_3}{\beta_1^2} + \frac{12 \cdot C_4}{\beta_1^2} + \frac{20 \cdot C_5}{\beta_1^2} + \frac{30 \cdot C_6}{\beta_1^2} + \frac{42 \cdot C_7}{\beta_1^2}$$

$$0 = 6 \cdot C_3 + 12 \cdot C_4 + 20 \cdot C_5 + 30 \cdot C_6 + 42 \cdot C_7 \quad (69)$$

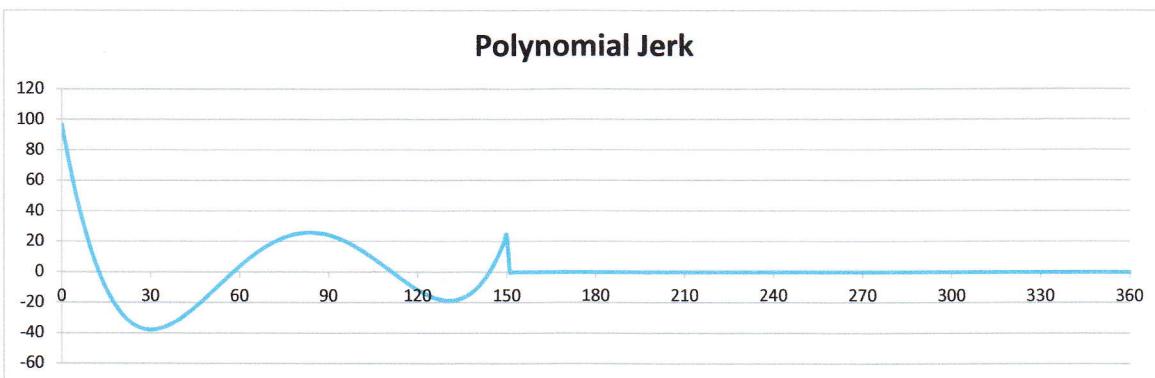
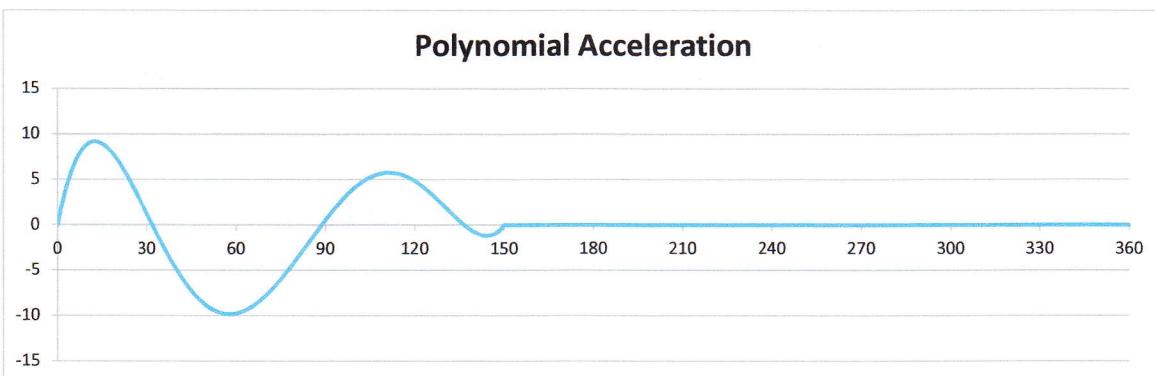
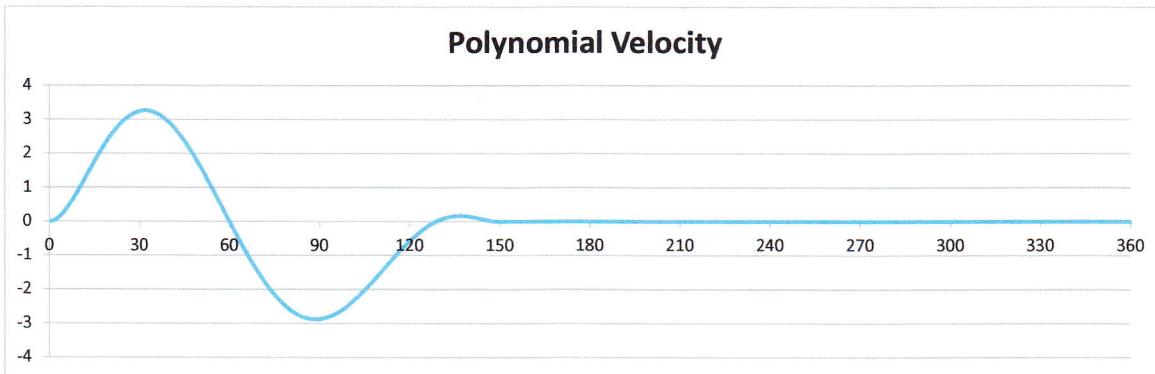
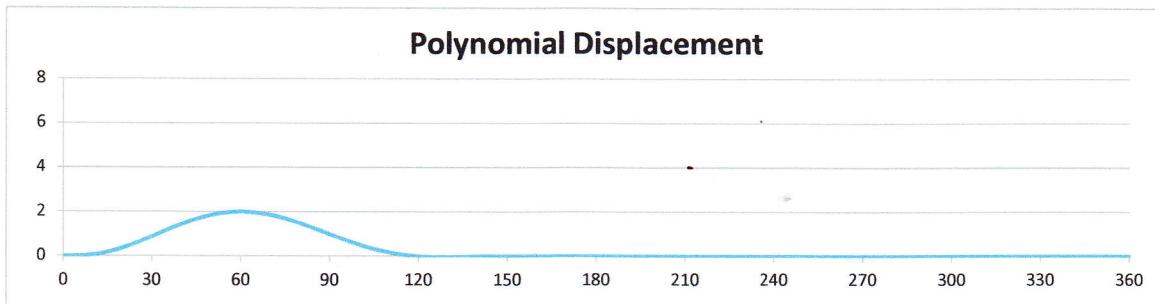
EQUATIONS (65) - (69) ARE FIVE EQUATIONS THAT CONTAIN FIVE UNKNOWN CONSTANTS ( $C_3, C_4, C_5, C_6, C_7$ ). THESE FIVE EQUATIONS ARE WRITTEN IN MATRIX FORM AND SOLVED SIMULTANEOUSLY.

$$\begin{bmatrix} \left(\frac{2}{3}\right)^3 & \left(\frac{2}{3}\right)^4 & \left(\frac{2}{3}\right)^5 & \left(\frac{2}{3}\right)^6 & \left(\frac{2}{3}\right)^7 \\ 3 & 4\left(\frac{2}{3}\right) & 5\left(\frac{2}{3}\right)^2 & 6\cdot\left(\frac{2}{3}\right)^3 & 7\cdot\left(\frac{2}{3}\right)^4 \\ 1 & 1 & 1 & 1 & 1 \\ 3 & 4 & 5 & 6 & 7 \\ 6 & 12 & 20 & 30 & 42 \end{bmatrix} \begin{Bmatrix} C_3 \\ C_4 \\ C_5 \\ C_6 \\ C_7 \end{Bmatrix} = \begin{Bmatrix} 2 \text{ m} \\ 0 \text{ m} \\ 0 \text{ m} \\ 0 \text{ m} \\ 0 \text{ m} \end{Bmatrix}$$

$$\begin{Bmatrix} C_3 \\ C_4 \\ C_5 \\ C_6 \\ C_7 \end{Bmatrix} = \begin{Bmatrix} 289.35 \text{ m} \\ -1229.75 \text{ m} \\ 1953.12 \text{ m} \\ -1374.42 \text{ m} \\ 361.69 \text{ m} \end{Bmatrix}$$
70

SUBSTITUTING  $\textcircled{G2}$ ,  $\textcircled{G3}$ ,  $\textcircled{G4}$  AND  $\textcircled{70}$  INTO  $\textcircled{G8} - \textcircled{G1}$  WILL RESULTS IN EQUATIONS USED TO PLOT THE  $S$ ,  $S'$ ,  $S''$ , &  $S'''$  DIAGRAMS SHOWN ON THE NEXT PAGE,  $\textcircled{9} - \textcircled{1}$ .

THIS SECOND METHOD RESULTS IN SLIGHTLY LOWER VALUES FOR PEAK VELOCITY AND ACCELERATION. THE SECOND APPROACH ALSO RESULTS IN SMOOTHEN CURVES IN REGI SEGMENT 1.



AS A THIRD FORMULATION, CYCLOID FUNCTIONS WILL BE USED IN SEGMENTS 1 & 2 SHOWN IN FIGURE @

SEGMENT 1:  $0 \leq \theta \leq 60^\circ$ ,  $0 \leq \theta_1 \leq 60^\circ$ ,  $0 \leq \theta_2 \leq \frac{\pi}{3}$ ,  $\beta_1 = \frac{\pi}{3}$ ,  $h = 2\text{in}$

THE BOUNDARY CONDITIONS FOR THIS SEGMENT ARE

$$\Theta_1 = 0$$

$$\Theta_1 = \beta_1$$

$$\Theta_1/\beta_1 = 0$$

$$\Theta_1/\beta_1 = 1$$

$$S_1 = 0\text{in}$$

(71)

$$S_1 = 2\text{in}$$

(74)

$$S_1' = 0''/\text{rad}$$

(72)

$$S_1' = 0''/\text{rad}$$

(73)

$$S_1'' = 0''/\text{rad}$$

(73)

$$S'' = 0''/\text{rad}^2$$

(76)

THE CYCLOID FUNCTIONS FOR THIS REGION ARE

$$S = h \left[ \frac{\Theta_1}{\beta_1} - \frac{1}{2\pi} \cdot \sin \left( 2\pi \cdot \frac{\Theta_1}{\beta_1} \right) \right] \quad (77)$$

$$v = \frac{h}{\beta_1} \left[ 1 - \cos \left( 2\pi \cdot \frac{\Theta_1}{\beta_1} \right) \right] \quad (78)$$

$$\alpha = 2\pi \cdot \frac{h}{\beta_1^2} \cdot \sin \left( 2\pi \cdot \frac{\Theta_1}{\beta_1} \right) \quad (79)$$

$$j = 4\pi^2 \cdot \frac{h}{\beta_1^3} \cdot \cos \left( 2\pi \cdot \frac{\Theta_1}{\beta_1} \right) \quad (80)$$

THE FUNCTIONS (77) - (79) SATISFY ALL THE BOUNDARY CONDITIONS FOR THIS REGION (71) - (76)

SEGMENT 2:  $60^\circ \leq \theta \leq 150^\circ$ ,  $0 \leq \theta_2 \leq 90^\circ$ ,  $0 \leq \theta_2 \leq \frac{\pi}{2}$ ,  $\beta_2 = \frac{\pi}{2}$ ,

THE BOUNDARY CONDITIONS FOR THIS SEGMENT ARE

$$\Theta_2 = 0$$

$$\Theta_2 = \beta_2$$

$$\Theta/\beta_2 = 0$$

$$\Theta/\beta_2 = 1$$

$$S_2 = 2m$$

(84)

$$S_2 = 0m$$

(84)

$$S_2' = 0^m/rad$$

(85)

$$S_2' = 0^m/rad$$

(85)

$$S_2'' = 0^m/rad^2$$

(86)

$$S_2'' = 0^m/rad^2$$

(86)

THE EQUATIONS FOR THE FALL SEGMENT ARE

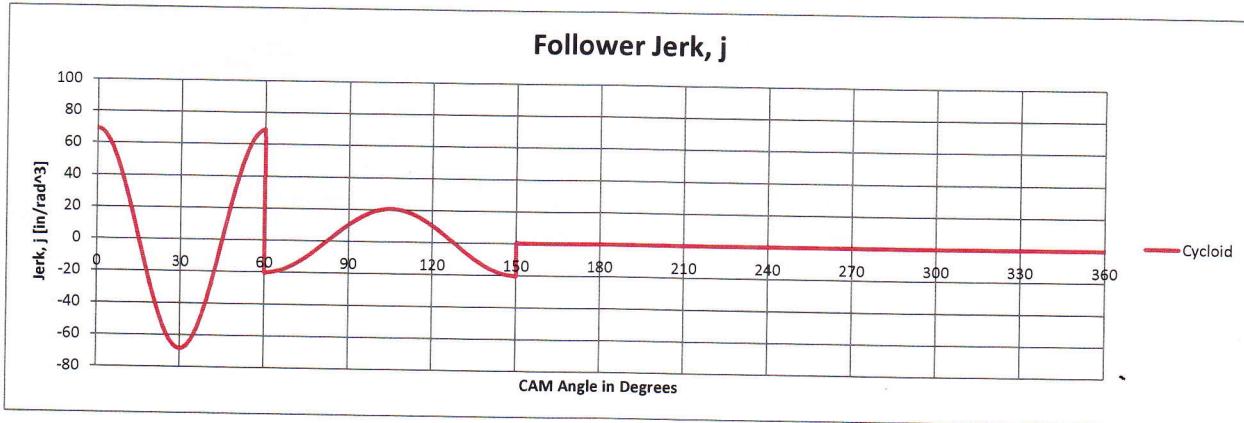
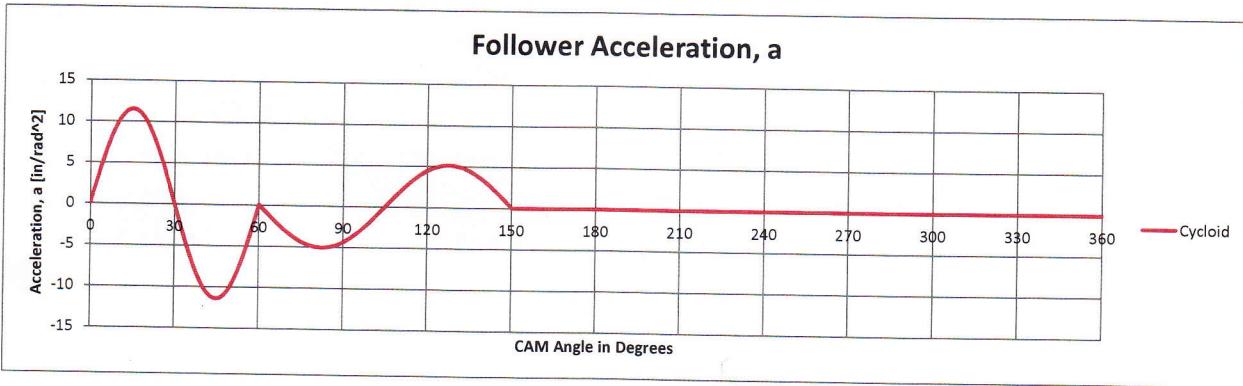
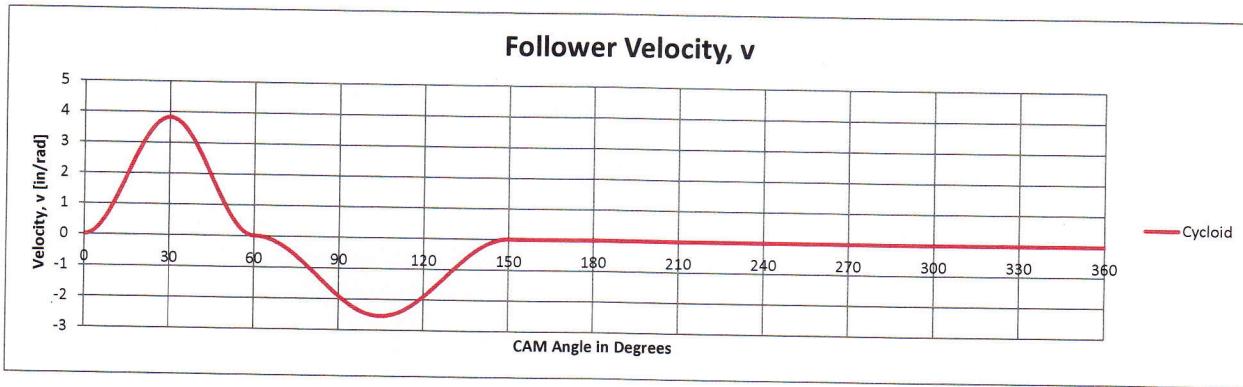
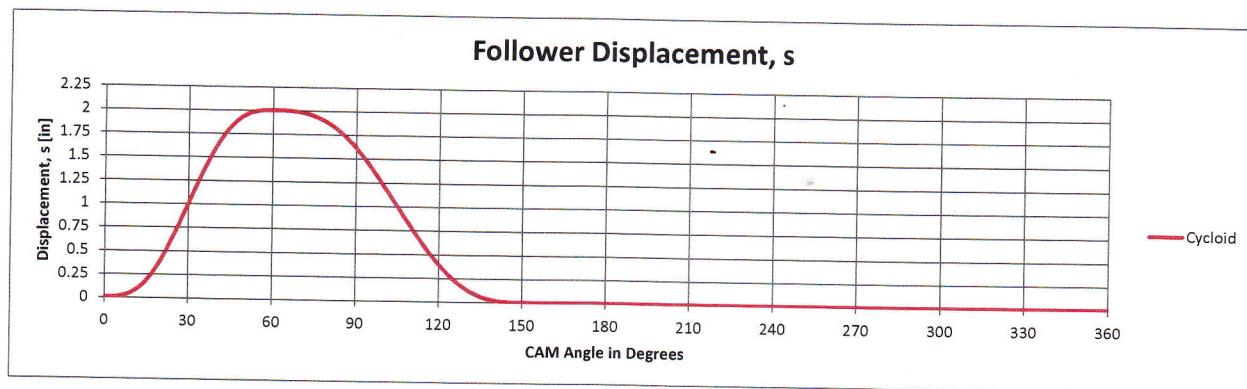
$$S_2 = h - \frac{h}{\beta_2} \left[ \Theta_2 - \frac{\beta_2}{2\pi} \cdot \sin(2\pi \cdot \frac{\Theta_2}{\beta_2}) \right] \quad (87)$$

$$S_2' = \frac{h}{\beta_2} \cdot \left[ \cos(2\pi \cdot \frac{\Theta_2}{\beta_2}) - 1 \right] \quad (88)$$

$$S_2'' = - \frac{2\pi \cdot h}{\beta_2^2} \cdot \sin(2\pi \cdot \frac{\Theta_2}{\beta_2}) \quad (89)$$

$$S_2''' = - \frac{4\pi^2 \cdot h}{\beta_2^3} \cdot \cos(2\pi \cdot \frac{\Theta_2}{\beta_2}) \quad (90)$$

FUNCTIONS (87) - (90) SATISFY ALL THE BOUNDARY CONDITIONS SPECIFIED FOR THIS REGION. THE FUNCTIONS OVER THE ENTIRE RANGE OF THE CAM ARE PLOTTED IN FIGURES (A)-(H).



Summary:

THE SECTION PRESENTED CONSIDERS THREE APPROACHES TO DETERMINING A CLAM PROFILE THAT WILL SATISFY THE RISE-FALL REQUIREMENTS. THE FIRST TWO APPROACHES USED POLYNOMIAL FUNCTIONS AND THE THIRD APPROACH USED CYCLIDIC FUNCTIONS. ALL THREE APPROACHES SATISFIED THE REQUIREMENT THAT THE DISPLACEMENT FUNCTION HAD TO BE CONTINUOUS THROUGH THE DERIVATIVES. THE DIFFERENCE IN THE FUNCTIONS WAS THE MAGNITUDE OF THE VELOCITIES AND ACCELERATIONS.

THE FUNCTION WITH THE LOWEST VELOCITIES AND ACCELERATIONS WAS THE SECOND APPROACH IN WHICH A POLYNOMIAL OF DEGREE SEVEN WAS USED TO MODEL THE ENTIRE RISE AND FALL OF THE PELLET. THE S-S'-S''-S''' DIAGRAMS FOR THESE FUNCTIONS ARE FOUND IN (g) - (j).

THE FUNCTION WITH THE SECOND LOWEST VELOCITIES & ACCELERATIONS WAS THE FIRST APPROACH IN WHICH A POLYNOMIAL OF DEGREE FIVE WAS USED TO MODEL THE RISE TO 2in AND THE FALL BACK TO 0in SEPARATELY. THE S-S'-S''-S''' DIAGRAMS FOR THESE FUNCTIONS ARE FOUND IN FIGURES (b) - (c).

THE CYCLIDIC FUNCTIONS PRODUCED THE HIGHEST VELOCITIES AND ACCELERATIONS. ALTHOUGH THE DIFFERENCE BETWEEN THE THREE DEVELOPMENTS WAS ONLY SLIGHT. THE CYCLIDIC FUNCTIONS ARE PLOTTED IN FIGURES (d) - (h).