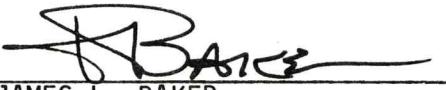


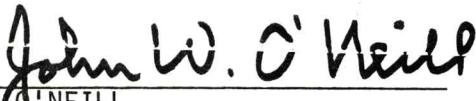
SKYLAB
CSM MALFUNCTION PROCEDURES

SEPTEMBER 1, 1972

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ALL SKYLAB MISSIONS
CSM MALFUNCTION PROCEDURES

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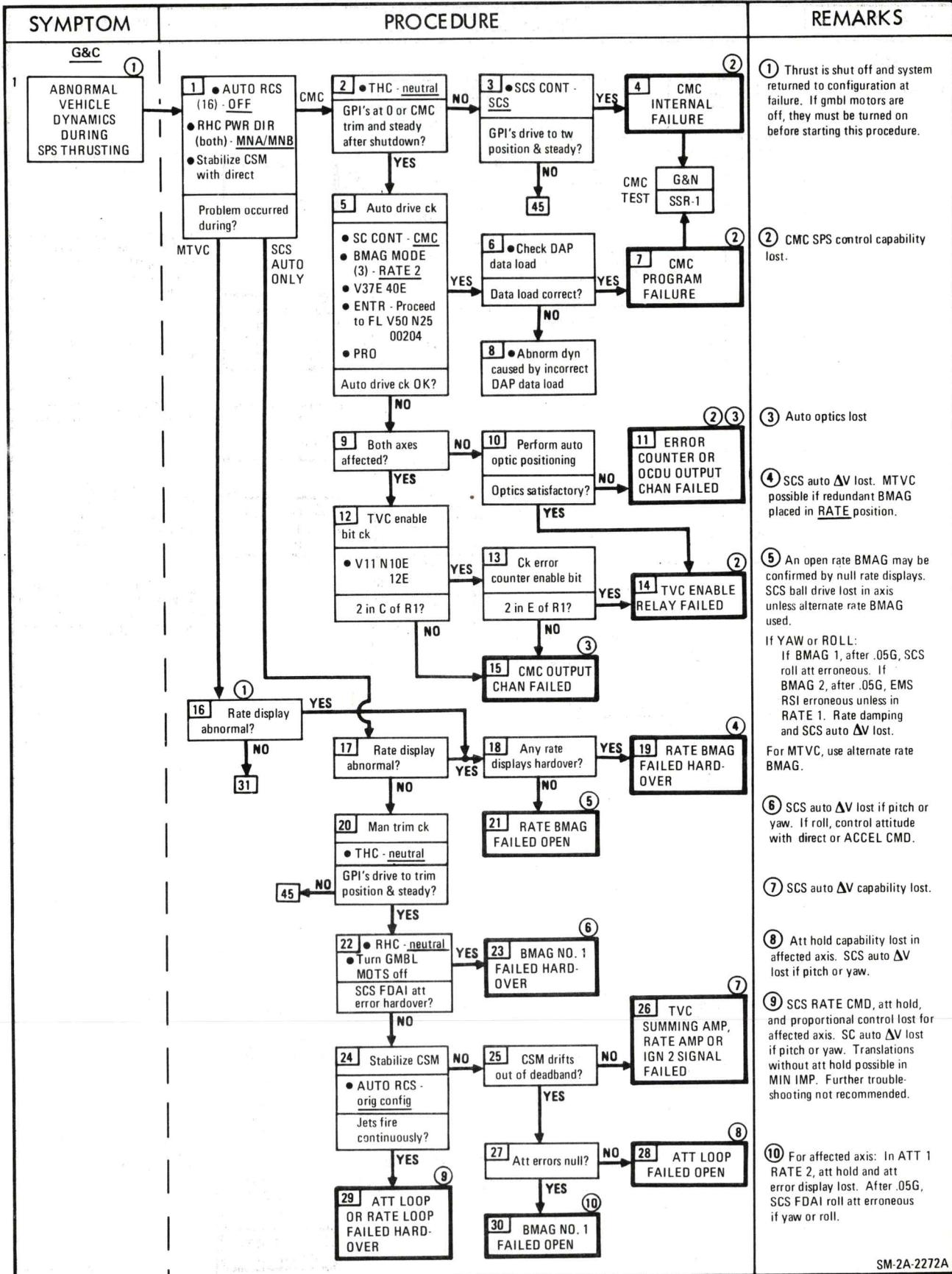
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G & C

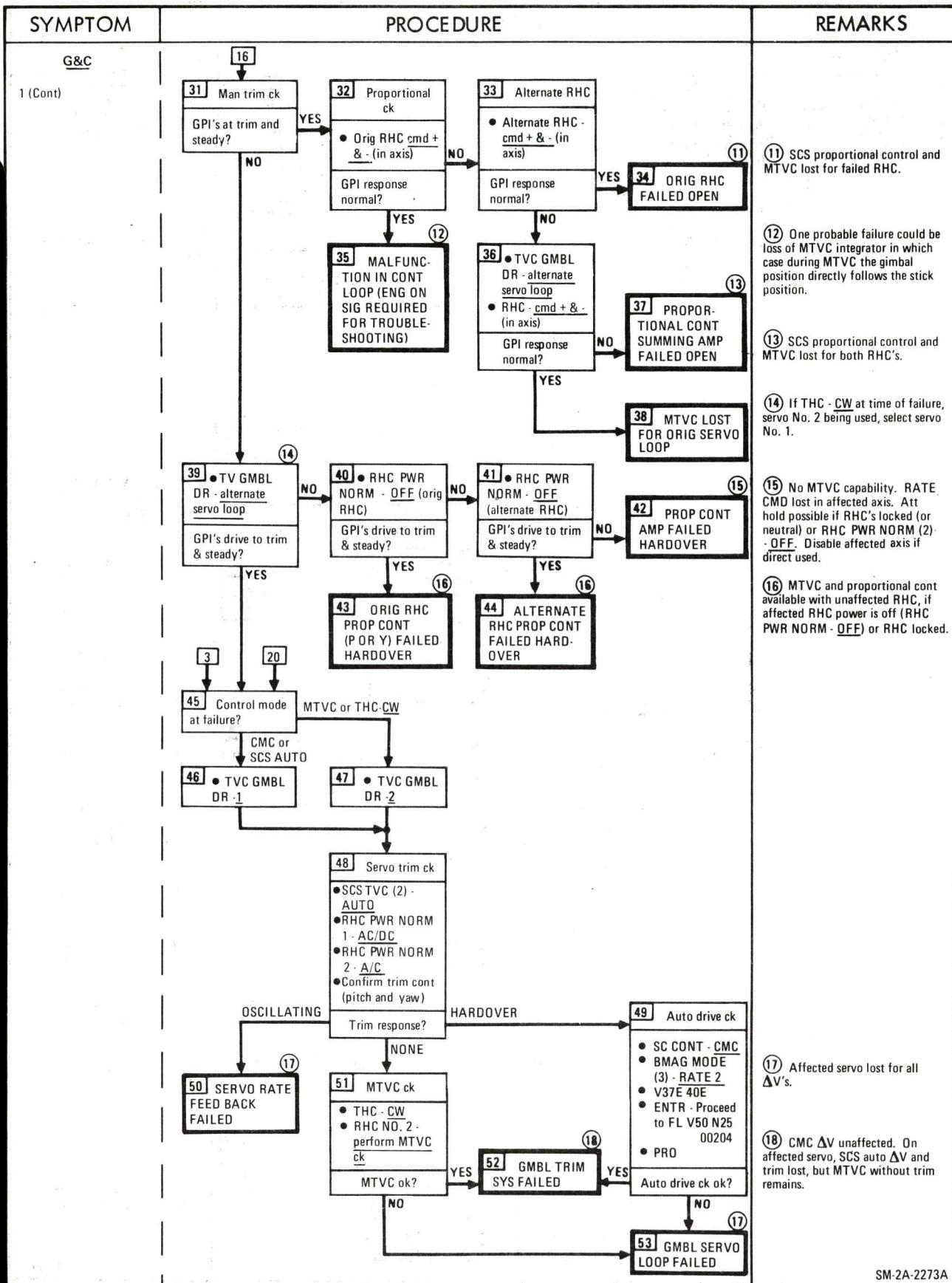
G&C MALFUNCTIONS INDEX

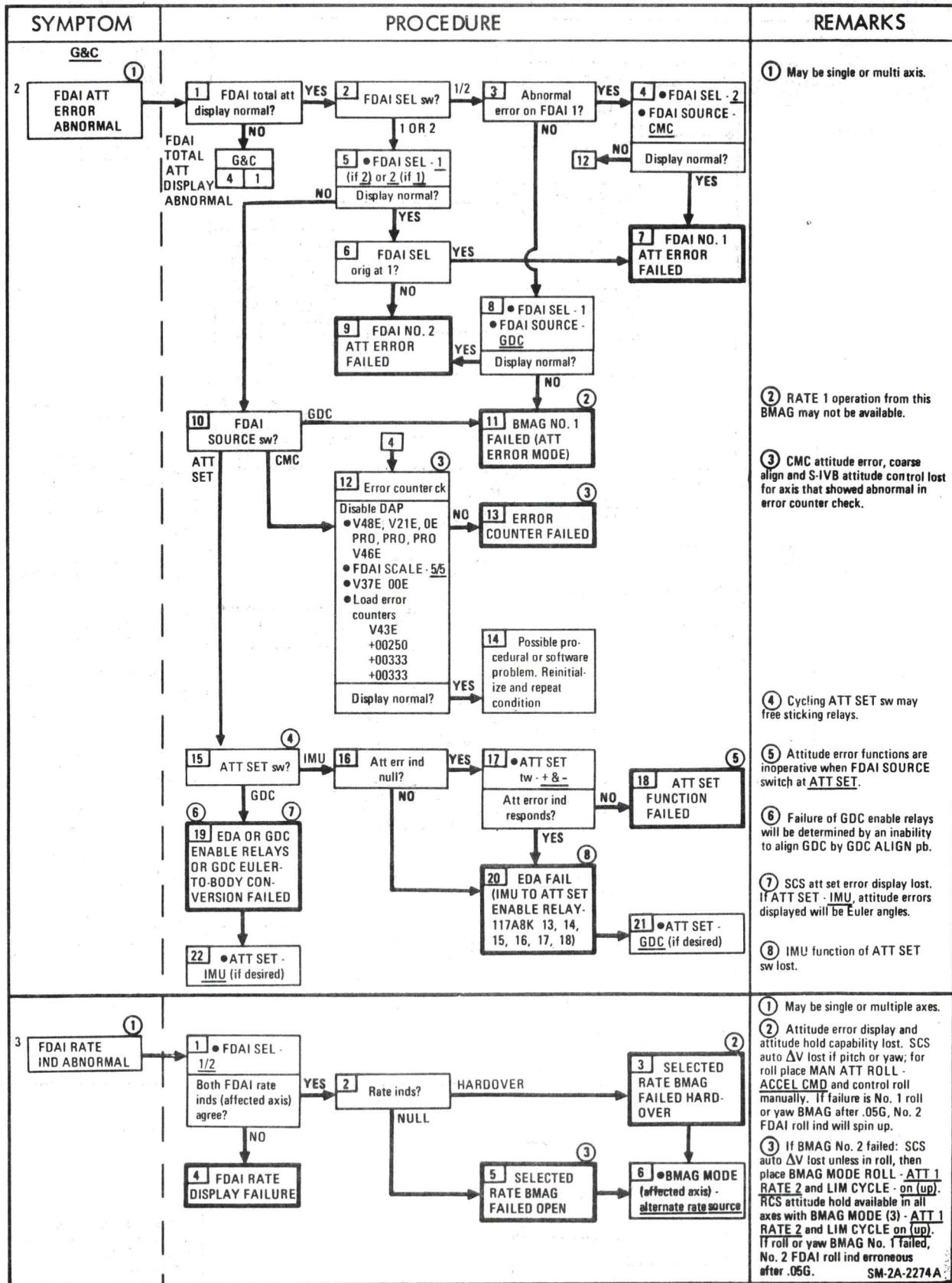
- 1 ABNORMAL VEHICLE DYNAMICS DURING SPS THRUSTING
 - 2 FDAI ATT ERROR ABNORMAL
 - 3 FDAI RATE IND ABNORMAL
 - 4 FDAI TOTAL ATTITUDE DISPLAY ABNORMAL
 - 5 FDAI FAILS TO SLEW WITH ORDEAL
 - 6 FDAI TOTAL ATT DOES NOT RESPOND TO GDC ALIGN
 - 7 GPI/FUEL PRESS IND(S) PEGGED OR ZERO
 - 8

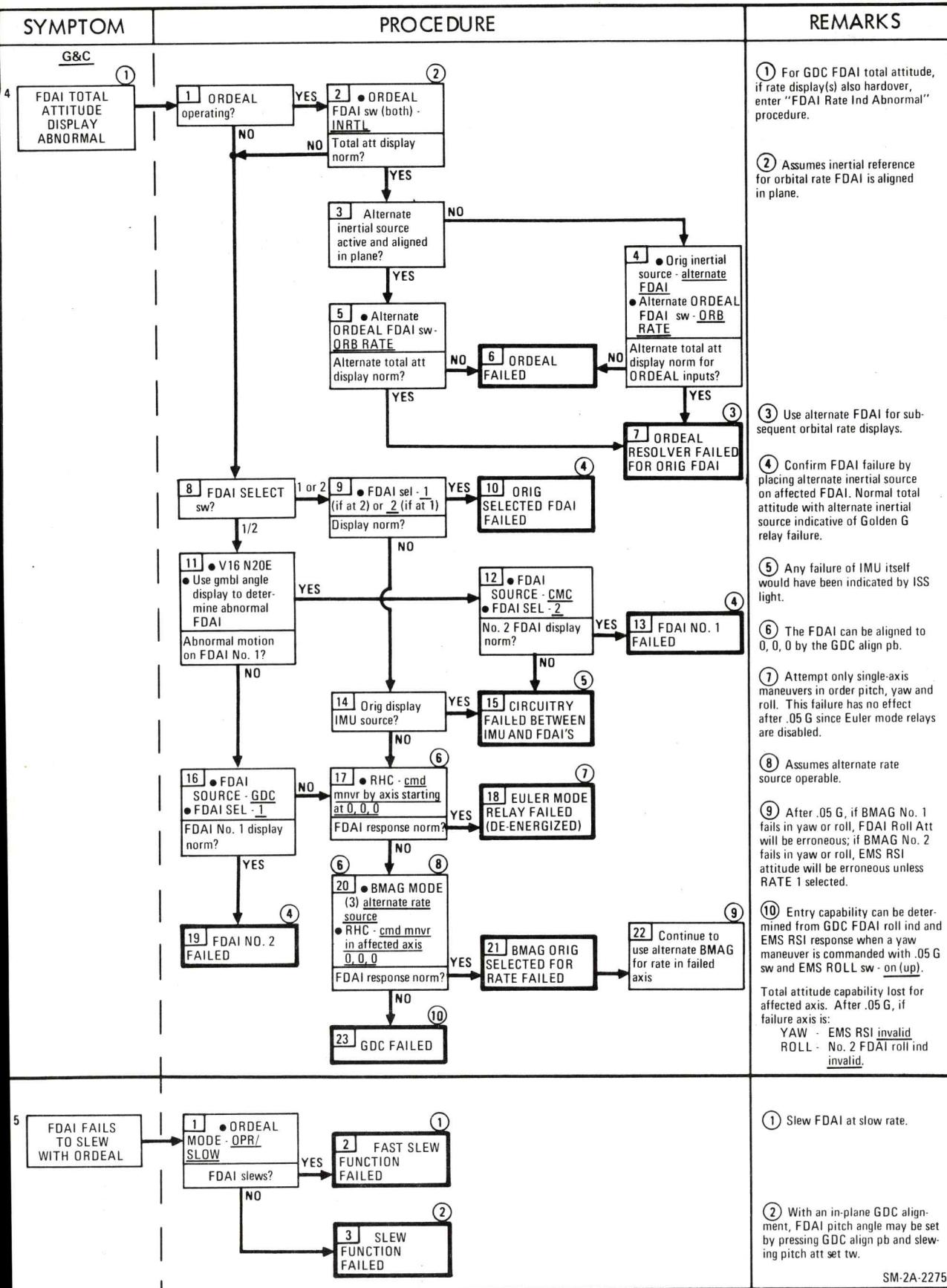
BMAG 1 (2) TEMP
- YELLOW
- A ABNORMAL VEHICLE DYNAMICS (NON SPS THRUSTING)



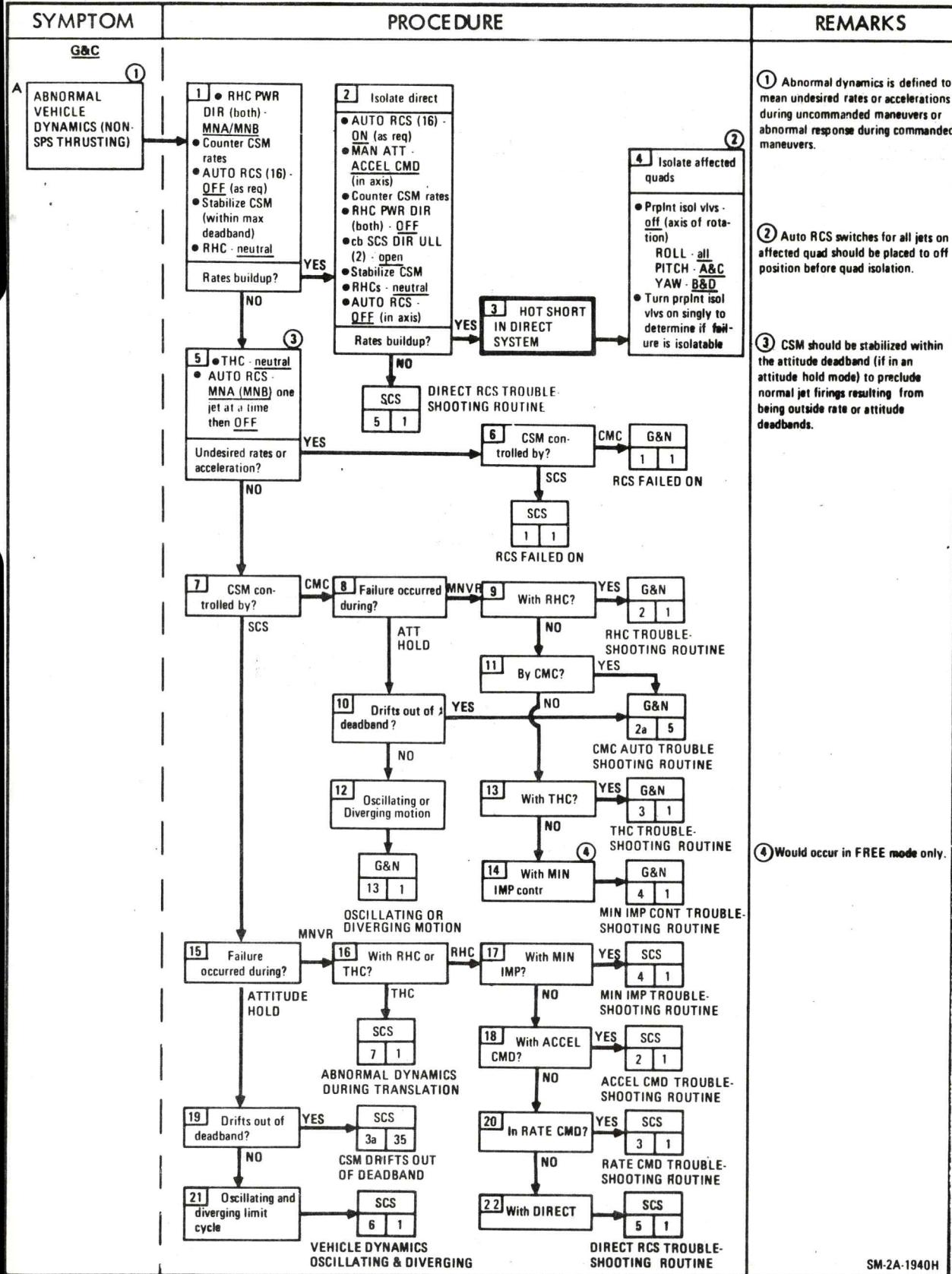
(CONT)



2 THRU
3



SYMPTOM	PROCEDURE	REMARKS
G&C		
6 FDAI TOTAL ATT DOES NOT RESPOND TO GDC ALIGN	<p>①</p> <p>1 Monitor FDAO for response to vehicle motion Response normal? YES → 2</p> <ul style="list-style-type: none"> • FDAO SEL - 1 or 2 • FDAO SOURCE - ATT SET • ATT SET - GDC <p>FDIA indicates att error in axis? NO → 4</p> <p>2 GDC ALIGN ATT SET ENABLE FUNCTION LOST</p> <p>3 GDC ALIGN FUNCTION LOST</p> <p>4 GDC ALIGN ATT SET ENABLE FUNCTION LOST</p> <p>FDAO TOTAL ATT DISPLAY ABNORMAL</p>	<p>① May be single or multiple axes.</p> <p>② Att set error displays still operational.</p> <p>③ GDC can be aligned to an arbitrary position by:</p> <ol style="list-style-type: none"> Fly CSM to indicated attitude to which GDC is to be aligned. Disable GDC. Fly CSM to prescribed inertial attitude (star or visual reference). Re-enable GDC.
7 GPI/FUEL PRESS IND(S) PEGGED OR ZERO	<p>1 Both inds (of pair) pegged or zero? YES → 2</p> <p>2 One pitch (fuel) and one yaw (oxid) abnormal? YES → 5</p> <p>3 Ind usage for fuel? YES → 6</p> <p>4 DISPLAY FAILED</p> <p>5 EDA 15 VDC PWR SUPPLY FAILURE</p> <p>6 LOSS OF ONE PRESS DISPLAY</p> <p>7 Ind usage for fuel press? YES → 8</p> <p>8 GPI problem occurred during? MTVC OR THC-CW → G&C 1 16</p> <p>SCS AUTO → 9 Occurred during CMC trim test? YES → G&C 1 5</p> <p>ABNORMAL VEHICLE DYNAMICS DURING SPS THRUSTING</p> <p>10 Are all four ind pegged or zero? YES → 11</p> <p>11 TANK PRESS SIG CONDITIONING FAILURE</p> <p>12 TANK PRESSURE ABNORMAL</p> <p>②</p>	<p>① Total attitude, attitude error & rate display lost for one FDAO.</p> <p>② Check GPI operation during first gimbal drive and trim check.</p> <p>③ Utilize MSFN to monitor tank press.</p>
8 BMAG 1 (2) TEMP	<p>1 • BMAG PWR - OFF (Affected BMAG) Temp it goes out? YES → 2</p> <ul style="list-style-type: none"> • BMAG PWR - ON (Affected BMAG) <p>BMAG it on and stays on continuously? NO → 4</p> <p>2 After 30 min: • BMAG PWR - ON (Affected BMAG)</p> <p>3 BMAG FAILED UNDERTEMP</p> <p>4 C/W FAILURE</p> <p>5 BMAG FAILED OVERTEMP</p> <p>6 • BMAG PWR - OFF (Affected BMAG). Turn on affected BMAG 30 min prior to use</p> <p>YELLOW It on if temp <168 >172</p>	<p>① BMAG rate information relatively unaffected by temperature out-of-tolerance. However attitude error information degrades ~ 4% per degree out of tolerance.</p> <p>② Time that the BMAG TEMP It is off is an indication of the temperature rate increase and period of accuracy for subsequent BMAG use.</p>



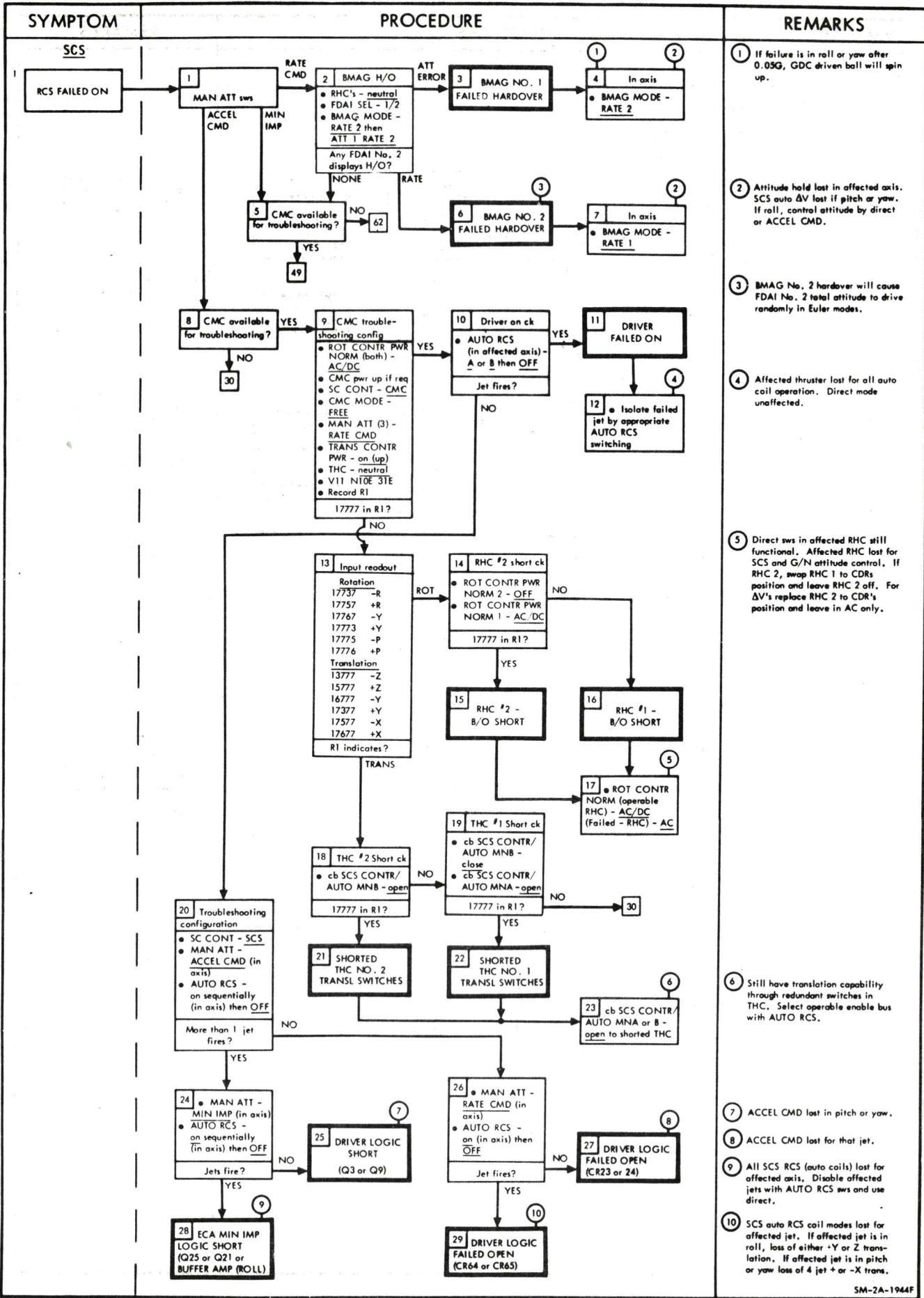
SCS

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SCS MALFUNCTIONS INDEX

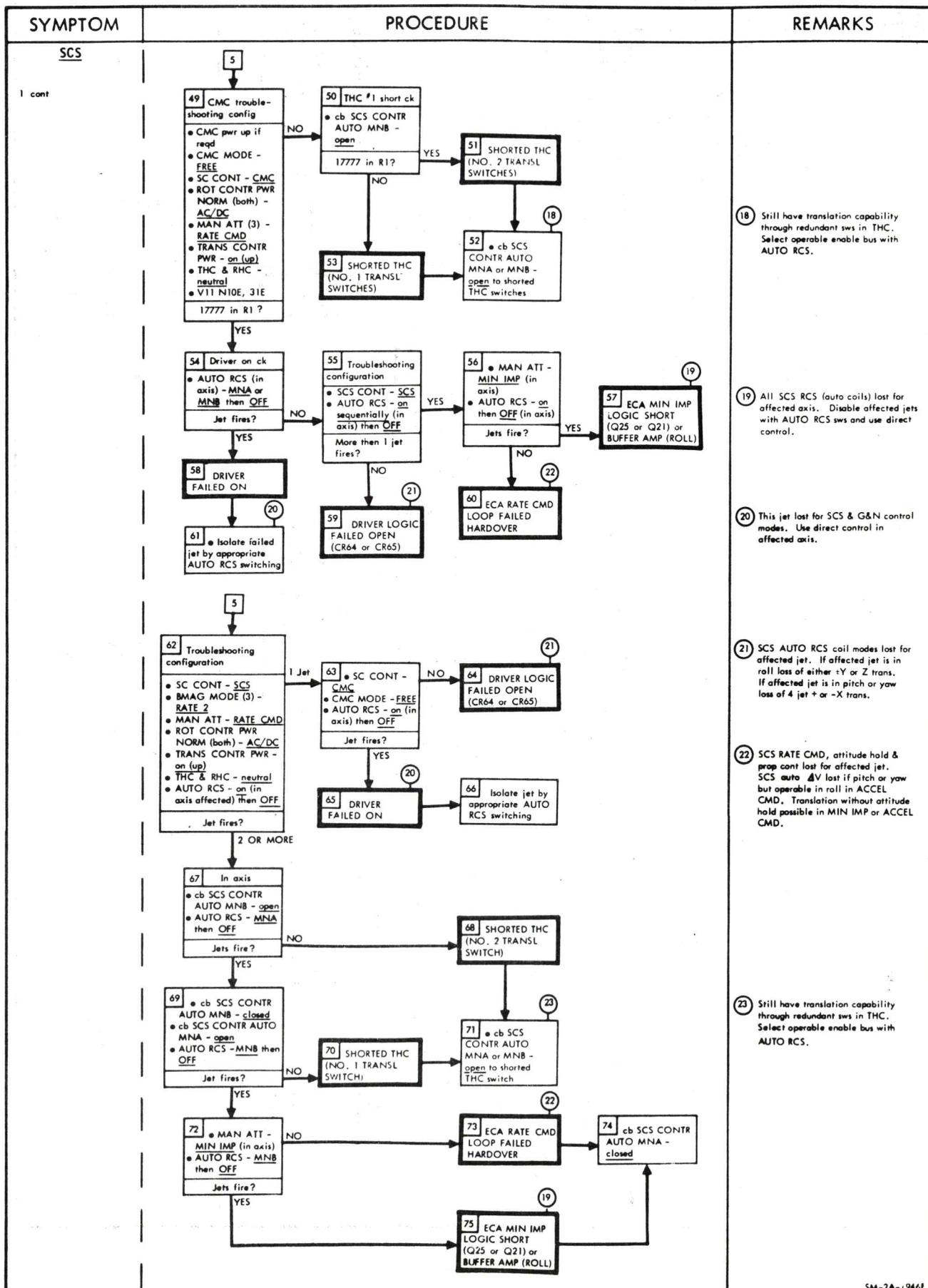
- 1 RCS FAILED ON
- 2 ACCEL CMD TROUBLESHOOTING ROUTINE
- 2a SUSPECTED REDUCED RCS AUTHORITY
- 3 RATE CMD TROUBLESHOOTING ROUTINE
- 3a CSM DRIFTS OUT OF DEADBAND
- 4 MIN IMP TROUBLESHOOTING ROUTINE
- 4a SUSPECTED REDUCED RCS AUTHORITY
- 5 DIRECT RCS TROUBLESHOOTING ROUTINE
- 6 VEHICLE DYNAMICS OSCILLATING & DIVERGING
- 7 ABNORMAL VEHICLE DYNAMICS DURING TRANSLATION
- 8 LOGIC BUS BREAKERS OPEN
- SCS LOGIC BUS POWER LOSS

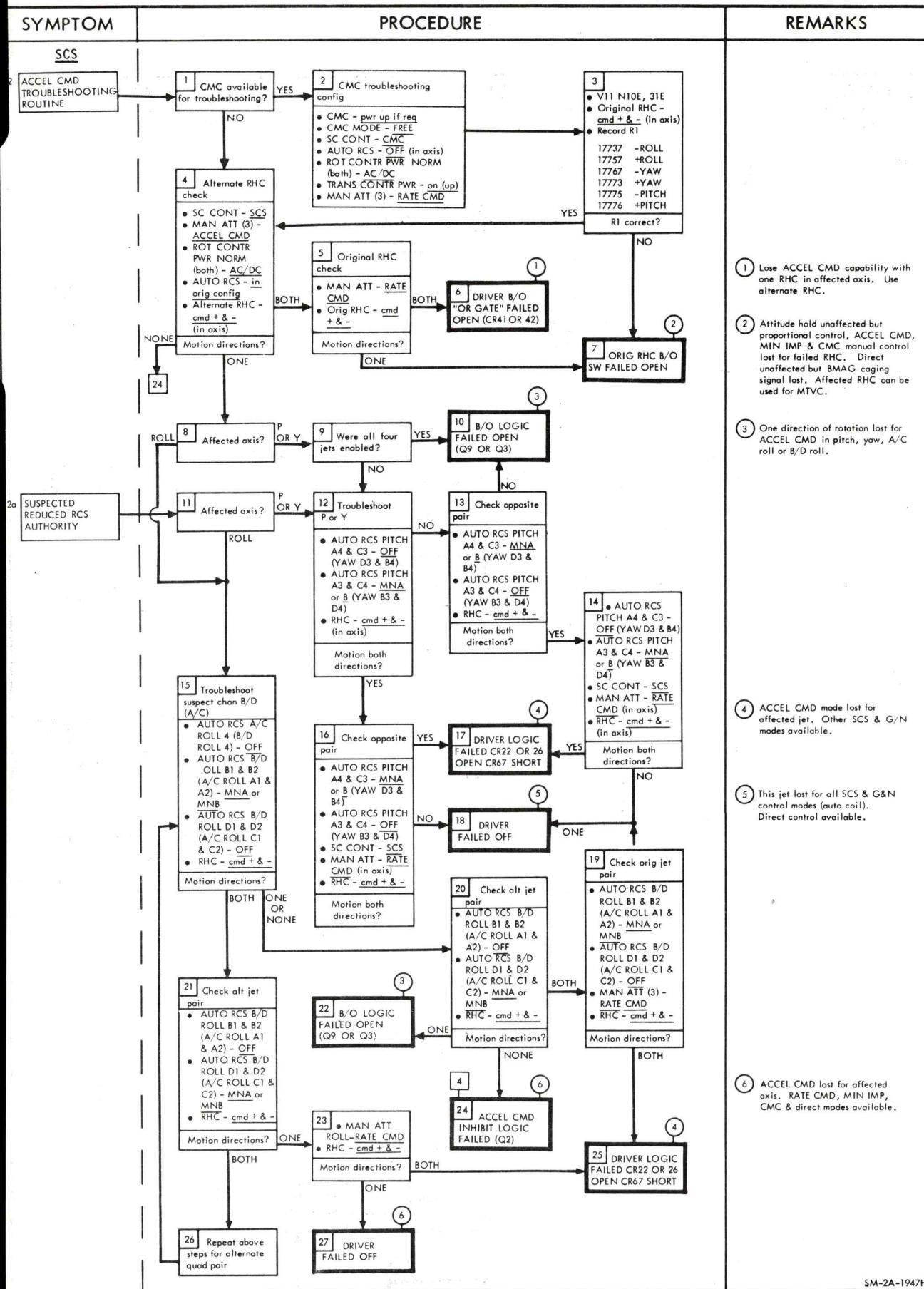
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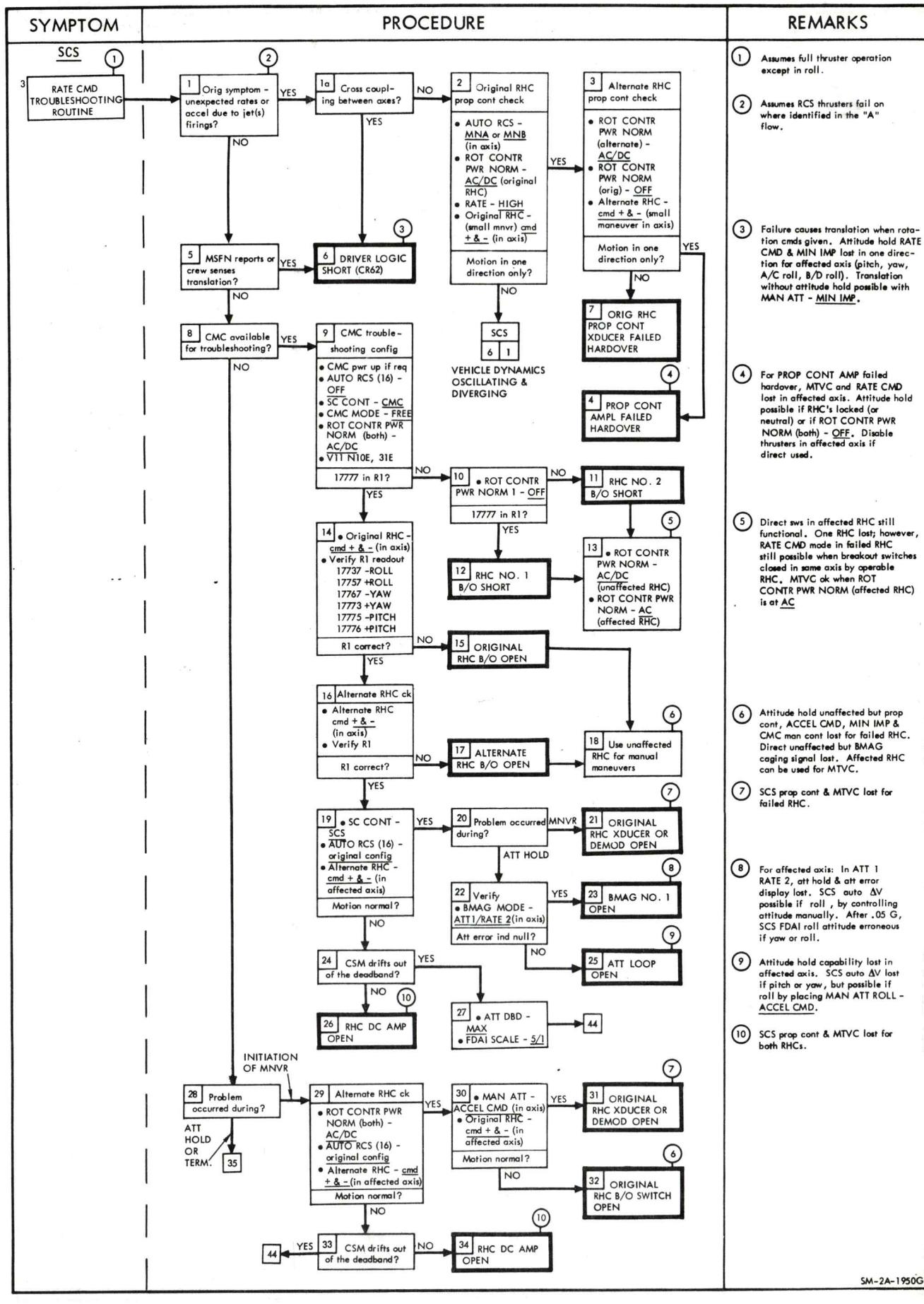


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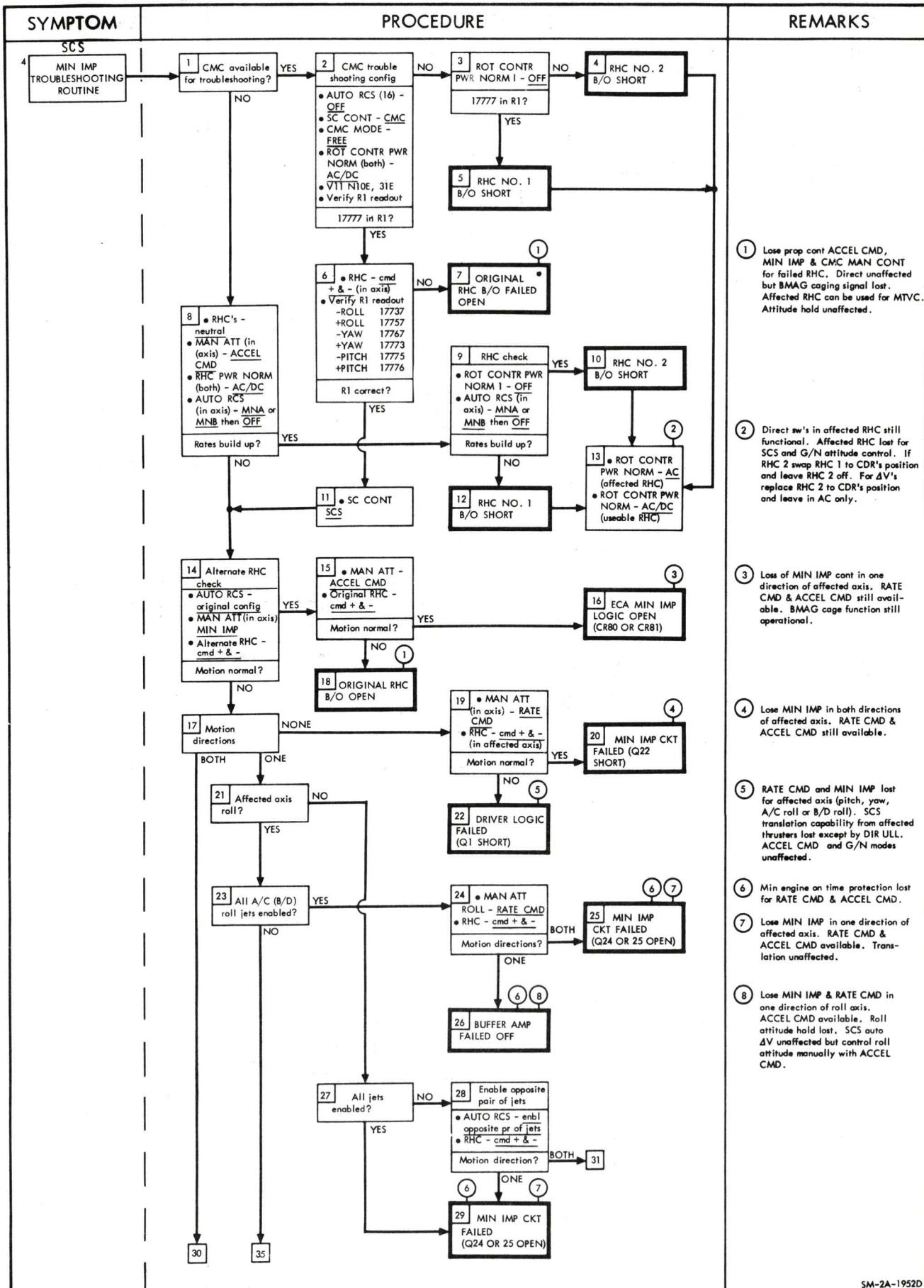
SYMPTOM	PROCEDURE	REMARKS
SCS	<p>1 Cont</p> <pre> graph TD 19[] --> 8[] 8 --> 30[30 Troubleshooting configuration] 30 --> 31[31 Isolate trouble] 31 --> 32[32 • MAN ATT - MIN IMP (in axis) • AUTO RCS - on then OFF (in axis)] 32 --> 33[33 ECA MIN IMP LOGIC SHORT Q25 or Q21 or BUFFER AMP (ROLL)] 33 --> 11((11)) 32 --> 34[34 DRIVER LOGIC SHORT Q3 or Q9] 34 --> 12((12)) 31 --> 35[35 • MAN ATT - RATE CMD (in axis) • AUTO RCS - on then OFF (in axis)] 35 --> 36[36 • SC CONT - CMC • CMC MODE - FREE • AUTO RCS - on then OFF (in axis)] 36 --> 37[37 DRIVER FAILED ON] 37 --> 13((13)) 36 --> 38[38 DRIVER LOGIC FAILED OPEN CR23 or CR24] 38 --> 14((14)) 35 --> 39[39 DRIVER LOGIC FAILED OPEN CR64 or CR65] 39 --> 15((15)) 31 --> 40[40 RHC 1&2 short ck] 40 --> 41[41 RHC NO. 1 B/O SHORT] 41 --> 16((16)) 40 --> 42[42 • ROT CONTR PWR NORM 1 - OFF • RHC PWR NORM 2 - AC/DC • AUTO RCS - on then OFF (in axis)] 42 --> 43[43 RHC NO. 2 B/O SHORT] 43 --> 44[44 • ROT CONTR PWR NORM (both) - AC/DC (usable RHC) AC (unusable RHC)] 44 --> 17((17)) 40 --> 45[45 THC 1&2 short ck] 45 --> 46[46 SHORTED THC (NO. 1 TRANSL SWITCHES)] 46 --> 48[48 • cb SCS CONTR AUTO MNA or MNB - open to shorted THC switches] 48 --> 18((18)) 45 --> 47[47 SHORTED THC (NO. 2 TRANSL SWITCHES)] </pre> <p>Detailed description of the flowchart: The flowchart starts with troubleshooting configuration (30). It branches into two paths based on jet firing: 1. If jets fire (YES): - Path 1: Leads to 32 (MAN ATT - MIN IMP), then 33 (ECA MIN IMP LOGIC SHORT), then 11 (All SCS RCS lost). - Path 2: Leads to 34 (DRIVER LOGIC SHORT), then 12 (ACCEL CMD lost). 2. If no jets fire (NO): - Path 3: Leads to 35 (MAN ATT - RATE CMD), then 36 (SC CONT - CMC, CMC MODE - FREE), then 37 (DRIVER FAILED ON), then 13 (This jet lost for all SCS & G/N control modes). - Path 4: Leads to 38 (DRIVER LOGIC FAILED OPEN), then 14 (ACCEL CMD lost for this jet). - Path 5: Leads to 39 (DRIVER LOGIC FAILED OPEN), then 15 (SCS AUTO RCS coil modes lost for affected jet). 3. If no jets fire (NO) from the first decision: - Path 6: Leads to 40 (RHC 1&2 short ck), then 41 (RHC NO. 1 B/O SHORT), then 16 (Direct sws in affected RHC still functional). - Path 7: Leads to 42 (ROT CONTR PWR NORM 1 - OFF, RHC PWR NORM 2 - AC/DC, AUTO RCS - on then OFF), then 43 (RHC NO. 2 B/O SHORT), then 44 (ROT CONTR PWR NORM (both) - AC/DC (usable RHC) AC (unusable RHC)), then 17 (Still have translation capability through redundant sws in THC). 4. If no jets fire (NO) from the second decision: - Path 8: Leads to 45 (THC 1&2 short ck), then 46 (SHORTED THC (NO. 1 TRANSL SWITCHES)), then 48 (cb SCS CONTR AUTO MNA or MNB - open to shorted THC switches), then 18 (Select operable enable bus with AUTO RCS). </p>	<p>(11) All SCS RCS (auto coils) lost for affected axis. Disable affected jets with AUTO RCS sws and use direct control.</p> <p>(12) ACCEL CMD lost in pitch or yaw. Use alternate quad pair for roll.</p> <p>(13) This jet lost for all SCS & G/N control modes. Disable jet with AUTO RCS sws and use direct control.</p> <p>(14) ACCEL CMD lost for this jet.</p> <p>(15) SCS AUTO RCS coil modes lost for affected jet. If affected jet is in roll loss of either +Y or Z trans. If affected jet is in pitch or yaw, loss of 4 jet + or -X trans.</p> <p>(16) Direct sws in affected RHC still functional. Affected RHC lost for SCS and G/N attitude control. If RHC 2, swap RHC 1 to CDR's position and leave RHC 2 off. If Δ's replace RHC 2 to CDR's position and leave in AC only.</p> <p>(17) Still have translation capability through redundant sws in THC. Select operable enable bus with AUTO RCS.</p>



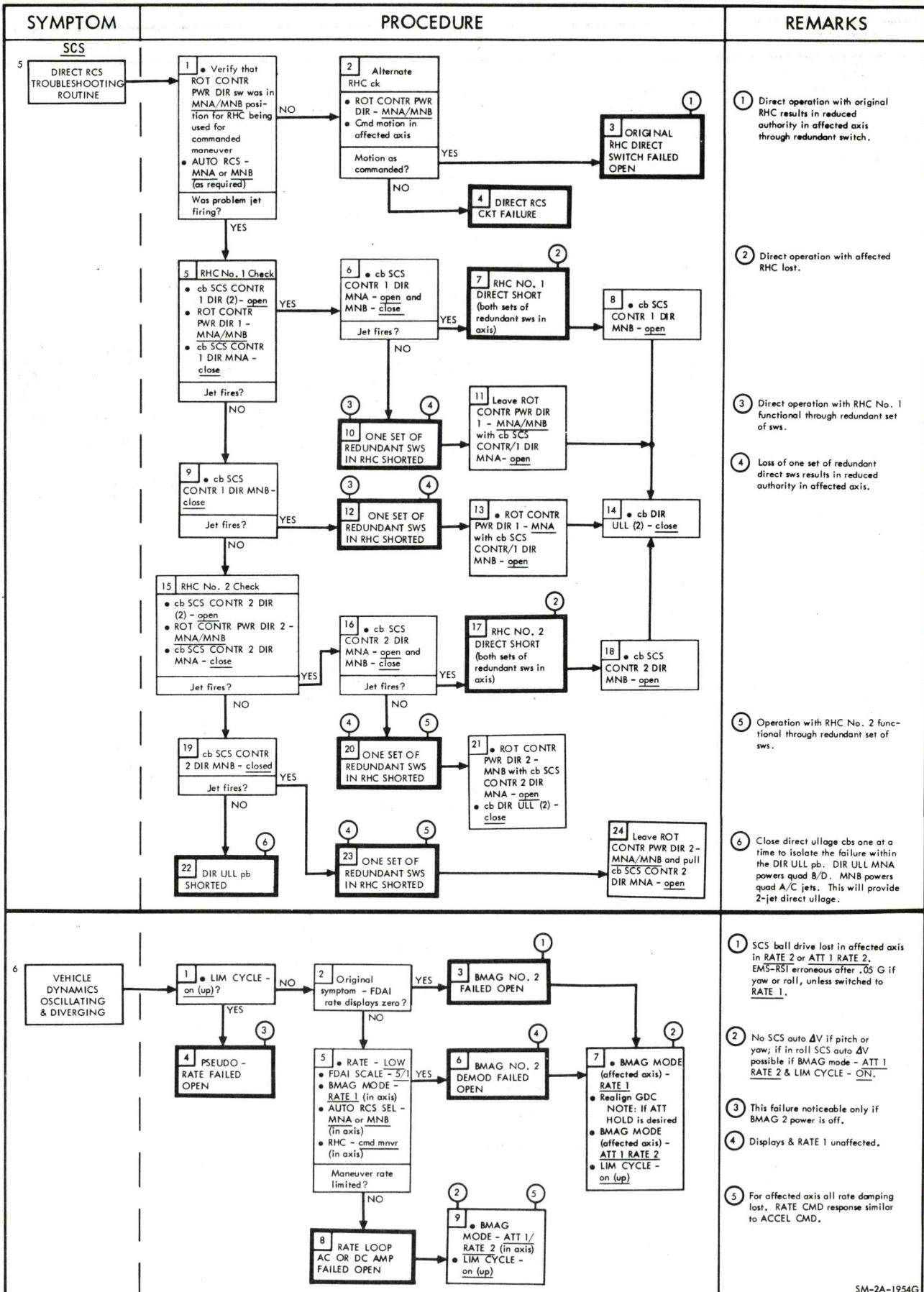


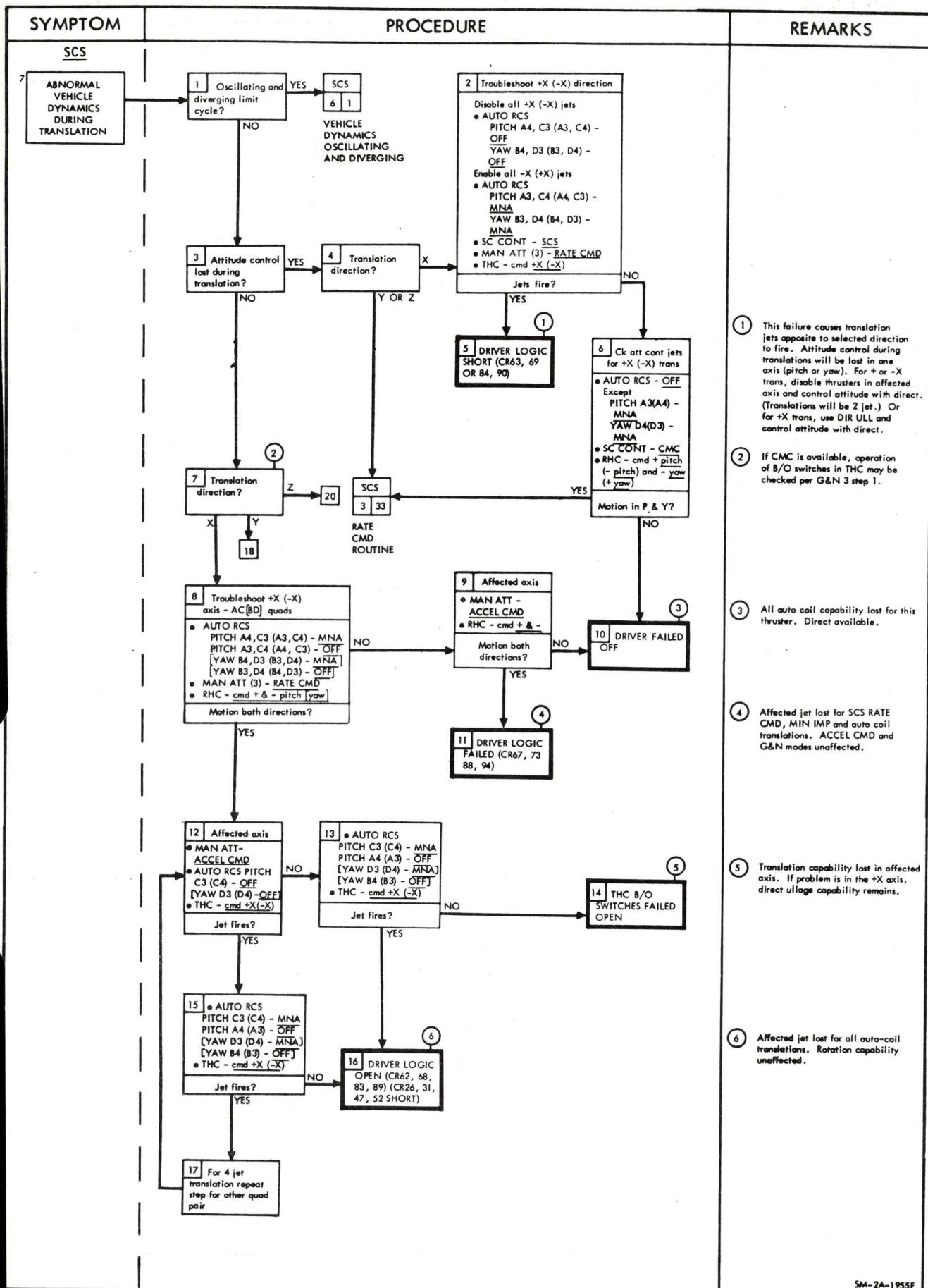


SYMPTOM	PROCEDURE	REMARKS
SCS	<p>3a CSM DRIFTS OUT OF DEADBAND</p> <pre> graph TD 35["35 • Stabilize CSM with DIRECT (if necessary) • ATT DBD - MAX • FDAI SEL - 1/2 • FDAO SCALE - 5/1 • AUTO RCS - MNA or MNB (in axis) • RHC - cmd + & - (in affected axis)"] 36["36 FDAO No. 2 attitude error check Verify • IMAG MODE - ATT / RATE 2 (In axis)"] 37["37 ATT LOOP FAILED OPEN"] 38["38 • ROT CONTR PWR NORM (both) - OFF Att error ind incr?"] 39["39 • ROT CONTR PWR NORM 1 - AC/DC Att error ind null?"] 40["40 RHC NO. 1 B/O SHORT"] 41["41 IMAG NO. 1 FAILED OPEN"] 42["42 RHC NO. 2 B/O SHORT"] 43["43 • ROT CONTR PWR NORM - AC (affected RHC) • ROT CONTR PWR NORM - AC/DC (unaffected RHC)"] 44["44 Affected axis? ROLL"] 45["45 In axis • MAN ATT - MIN IMP • RHC - cmd + & - Any motion?"] 46["46 TOTAL ERROR AMP OR SWITCHING AMP FAILED OPEN"] 47["47 • MAN ATT - ACCEL CMD (In axis)"] 48["48 Troubleshoot suspected roll channel • AUTO RCS A/C ROLL (4) - MNA or MNB • AUTO RCS B/D ROLL (4) - OFF • MAN ATT ROLL - MIN IMP • RHC - cmd + & - (in roll) Motion directions?"] 49["49 DRIVER LOGIC FAILED Q1 SHORT"] 50["50 • AUTO RCS A/C ROLL (4) - OFF • AUTO RCS B/D ROLL (4) - MNA or MNB • RHC - cmd + & - (in roll)"] 51["51 BUFFER AMP OPEN"] 52["52 TOTAL ERROR AMP OR SWITCHING AMP FAILED OPEN"] 53["53 • MAN ATT ROLL - ACCEL CMD"] 35 -- YES --> 36 36 -- YES --> 37 36 -- NO --> 38 38 -- YES --> 39 39 -- YES --> 40 39 -- NO --> 41 41 --> 42 42 --> 43 43 --> 47 44 -- ROLL --> 45 45 -- YES --> 46 45 -- NO --> 49 48 -- ONE --> 51 51 --> 52 52 --> 53 48 -- BOTH --> 50 50 -- BOTH --> 52 </pre> <p>3a</p> <p>(11) Attitude hold capability lost in affected axis. SCS auto ΔV lost if pitch or yaw, but possible if roll if placing MAN ATT ROLL - ACCEL CMD.</p> <p>(12) For affected axis: In ATT RATE 2, att hold & att error display lost. SCS auto ΔV possible if roll, by controlling att manually. After .05 G, SCS FDAO roll attitude erroneous if yaw or roll.</p> <p>(13) Direct svcs in affected RHC still functional. One RHC lost; however, RATE CMD mode in failed RHC still possible when breakout switches closed in same axis by operable RHC. MTVC ok when ROT CONTR PWR NORM (affected RHC) is at AC.</p> <p>(14) All RATE CMD & attitude hold capability lost for affected axis. Translation possible with MAN ATT sv in RATE CMD & attitude control in affected axis by direct or MIN IMP.</p> <p>(15) Loss all SCS modes except ACCEL CMD. No Translation on affected axis. Direct control available.</p> <p>(16) One polarity lost in RATE CMD & MIN IMP. Translation capability remains but attitude hold lost.</p>	



SYMPTOM	PROCEDURE	REMARKS
<u>SCS</u> 4 (cont)	<p>4a SUSPECTED REDUCED RCS AUTHORITY</p> <pre> graph TD A[4a SUSPECTED REDUCED RCS AUTHORITY] --> B{Affected axis roll?} B -- NO --> C[31 Disable 2 jets] C --> D{Motion directions?} D -- BOTH --> E[32 Check opposite pair] E --> F{Motion directions?} F -- BOTH --> G[34 DRIVER LOGIC FAILED - (CR63 OR 67 OPEN)] F -- ONE --> H[33 DRIVER FAILED OFF] H --> I{Motion directions?} I -- BOTH --> J[34 DRIVER LOGIC FAILED - (CR63 OR 67 OPEN)] J -- ONE --> K[9] K --> L[33 DRIVER FAILED OFF] L --> M{Motion directions?} M -- BOTH --> N[34 DRIVER LOGIC FAILED - (CR63 OR 67 OPEN)] N -- ONE --> O[10] O --> P{Motion directions?} P -- BOTH --> Q[37 MIN IMP CKT FAILED (Q24 OR 25 OPEN)] Q -- ONE --> R[38 BUFFER AMP OPEN] R --> S{Motion directions?} S -- BOTH --> T[39 AUTO RCS - original config] T -- ONE --> U{Motion directions?} U -- BOTH --> V[42 DRIVER FAILED OFF] V --> W{Motion directions?} W -- BOTH --> X[43 DRIVER LOGIC FAILED - (CR63 OR 67 OPEN)] X -- ONE --> Y[10] Y --> Z{Motion directions?} Z -- BOTH --> AA[44 Repeat above step for 2 roll jets on each quad] AA --> BB{Motion directions?} BB -- BOTH --> CC[45 DRIVER LOGIC SHORT (Q1)] CC --> DD{Motion directions?} DD -- BOTH --> EE[36 MAN ATT RATE CMD - (in axis)] EE -- ONE --> FF{Motion directions?} FF -- BOTH --> GG[37 MIN IMP CKT FAILED (Q24 OR 25 OPEN)] GG -- ONE --> HH[11] HH --> II{Motion directions?} II -- BOTH --> JJ[38 BUFFER AMP OPEN] JJ --> KK{Motion directions?} KK -- BOTH --> LL[39 AUTO RCS - original config] LL -- ONE --> MM{Motion directions?} MM -- BOTH --> NN[42 DRIVER FAILED OFF] NN --> OO{Motion directions?} OO -- BOTH --> PP[43 DRIVER LOGIC FAILED - (CR63 OR 67 OPEN)] PP -- ONE --> QQ[10] QQ --> RR{Motion directions?} RR -- BOTH --> SS[44 Repeat above step for 2 roll jets on each quad] SS --> TT{Motion directions?} TT -- BOTH --> CC[45 DRIVER LOGIC SHORT (Q1)] </pre> <p>4 (CONT) THRU 4a</p>	<p>(9) This jet lost for all SCS & G/N control modes. Direct mode of operation available.</p> <p>(10) Lose RATE CMD & MIN IMP modes. ACCEL CMD still available.</p> <p>(11) Lose MIN IMP in one direction of affected axis. RATE CMD & ACCEL CMD available. Translation unaffected.</p> <p>(12) Lose MIN IMP & RATE CMD in one direction of roll axis. ACCEL CMD available.</p> <p>(13) RATE CMD and MIN IMP lost for affected axis (pitch, yaw, A/C roll or B/D roll). SCS translation capability from affected thrusters lost except by DIR ULL. ACCEL CMD and G&N modes unaffected.</p>
		SM-2A-1953D

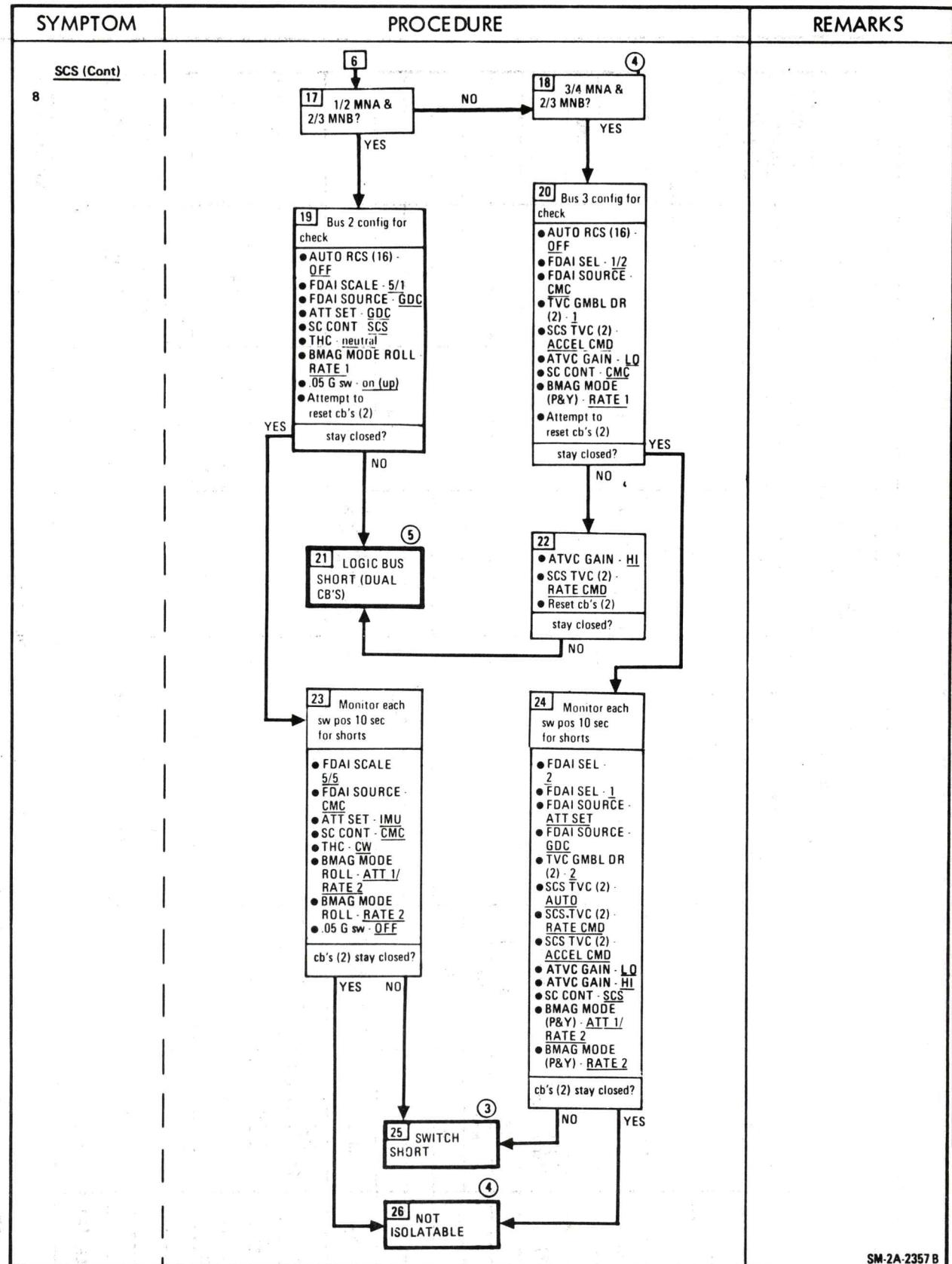




SYMPTOM	PROCEDURE	REMARKS
<u>SCS</u> 7 (Cont)	<pre> graph TD 7[] --> 18[18 Troubleshoot +Y (-Y) axis] 7[] --> 20[20 Troubleshoot +Z (-Z) axis] 18 --> 19[19 DRIVER LOGIC SHORT CR63, 69, 84, 90] 20 --> 21[21 Troubleshoot +Y (-Y)] 20 --> 22[22 Troubleshoot +Z (-Z)] 19 --> 21 19 --> 22 21 --> 23[23 MAN ATT ROLL - ACCEL CMD] 22 --> 23 23 --> 24[24 DRIVER LOGIC FAILED CR67, 73, 88, 94 OPEN] 23 --> 25[25 DRIVER FAILED OFF] 24 --> 26[26 MAN ATT ROLL - ACCEL CMD] 25 --> 26 26 --> 27[27 AUTO RCS A/C ROLL A1(A2) - MNA] 26 --> 28[28 AUTO RCS B/D ROLL B1(B2) - MNA] 26 --> 29[29 MAN ATT ROLL - ACCEL CMD] 27 --> 30[30 THC B/O SWITCHES FAILED OPEN] 28 --> 30 29 --> 30 30 --> 31[31 AUTO RCS A/C ROLL A1(A2) - MNA] 30 --> 32[32 AUTO RCS B/D ROLL B1(B2) - MNA] 31 --> 33[33 DRIVER LOGIC OPEN CR62, 68, 83, 89 CR 24, 31, 47, 52 SHORT] 32 --> 33 33 --> 34[34 SCS translation checks OK] </pre> <p>Detailed description of the flowchart: The flowchart starts with a decision point (7) leading to two parallel troubleshooting paths: 'Troubleshoot +Y (-Y) axis' (block 18) and 'Troubleshoot +Z (-Z) axis' (block 20). Both paths involve disabling Y/Z axis jets and configuring roll axes. After the initial configuration, it asks if 'Jets fire?'. If NO, it leads to specific fault codes (e.g., 24 or 25). If YES, it leads to block 23 ('MAN ATT ROLL - ACCEL CMD'). From block 23, the flow splits into three parallel paths for different roll axes (A1/A2, B1/B2, and another set of roll axes). Each path involves checking if 'Jet fires?' and leading to specific fault codes (e.g., 26-29). Finally, all paths converge to block 34 ('SCS translation checks OK'). Various remarks are numbered (7 through 12) corresponding to specific points in the flowchart.</p>	<p>(7) One direction of Y or Z translation lost.</p> <p>(8) Affected jet lost for SCS RATE CMD, MIN IMP and auto coil translations. ACCEL CMD and G/N modes unaffected.</p> <p>(9) All auto coil capability lost for this thruster. Direct available.</p> <p>(10) Translation capability lost in affected axis. If problem is in the +X axis, direct voltage capability remains.</p> <p>(11) Affected jet lost for all auto-coil translations. Rotation capability unaffected.</p> <p>(12) Abnormal dynamics may be due to thruster degradation.</p>

7
(CONT)

SYMPTOM	PROCEDURE	REMARKS
SCS LOGIC BUS BREAKERS OPEN	<p>8</p> <pre> graph TD A[LOGIC BUS BREAKERS OPEN] --> B[How many cb's open?] B -- ONE --> C[Reset cb (1)] C -- NO --> D[SINGLE CB SHORT] C -- YES --> E[NOT ISOLATABLE] B -- TWO --> F[1/2 MNA & 1/4 MNB?] F -- NO --> G[3/4 MNA & 1/4 MNB?] G -- NO --> H[17] G -- YES --> I[Bus 4 config for check] I -- NO --> J[stay closed?] J -- NO --> K[13] J -- YES --> L[Bus 4 config for check] L -- NO --> M[stay closed?] M -- NO --> N[13] M -- YES --> O[Monitor each sw pos 10 sec for shorts] O -- NO --> P[cb's (2) stay closed?] P -- NO --> Q[11 SWITCH SHORT] Q -- NO --> R[12 NOT ISOLATABLE] P -- YES --> S[cb's (2) stay closed?] S -- NO --> T[13 ECA PWR CMCA ATT GDC] T -- NO --> U[14 LOGIC BUS SHORT (DUAL CB'S)] U -- NO --> V[15 SWITCH SHORT] V -- NO --> W[16 If only two cb's involved CMCA ATT IMU ECA PWR GDC] W -- NO --> X[13 ECA PWR CMCA ATT GDC] X -- YES --> Y[Stay closed?] Y -- NO --> Z[13 ECA PWR CMCA ATT GDC] Z -- YES --> AA[13 ECA PWR CMCA ATT GDC] AA -- NO --> BB[14 LOGIC BUS SHORT (DUAL CB'S)] BB -- NO --> CC[15 SWITCH SHORT] CC -- NO --> DD[16 If only two cb's involved CMCA ATT IMU ECA PWR GDC] DD -- NO --> EE[13 ECA PWR CMCA ATT GDC] EE -- YES --> FF[Stay closed?] FF -- NO --> GG[13 ECA PWR CMCA ATT GDC] GG -- YES --> HH[13 ECA PWR CMCA ATT GDC] HH -- NO --> II[14 LOGIC BUS SHORT (DUAL CB'S)] II -- NO --> JJ[15 SWITCH SHORT] JJ -- NO --> KK[16 If only two cb's involved CMCA ATT IMU ECA PWR GDC] KK -- NO --> LL[13 ECA PWR CMCA ATT GDC] LL -- YES --> MM[Stay closed?] MM -- NO --> NN[13 ECA PWR CMCA ATT GDC] NN -- YES --> OO[13 ECA PWR CMCA ATT GDC] OO -- NO --> PP[14 LOGIC BUS SHORT (DUAL CB'S)] PP -- NO --> QQ[15 SWITCH SHORT] QQ -- NO --> RR[16 If only two cb's involved CMCA ATT IMU ECA PWR GDC] RR -- NO --> SS[13 ECA PWR CMCA ATT GDC] SS -- YES --> TT[Stay closed?] TT -- NO --> UU[13 ECA PWR CMCA ATT GDC] UU -- YES --> VV[13 ECA PWR CMCA ATT GDC] VV -- NO --> WW[14 LOGIC BUS SHORT (DUAL CB'S)] WW -- NO --> XX[15 SWITCH SHORT] XX -- NO --> YY[16 If only two cb's involved CMCA ATT IMU ECA PWR GDC] YY -- NO --> ZZ[13 ECA PWR CMCA ATT GDC] ZZ -- YES --> AA </pre> <p>① Loss of one breaker does not affect SCS functional modes. Redundancy in logic bus power is lost with a single breaker short.</p> <p>② Original problem is not isolatable per this flow. An intermittent short or vibration may have caused problem.</p> <p>③ Lose affected position of switch. Use alternate function for remainder of mission. If CMC ATT sw is affected function, logic buses 1 and 4 may be restored by leaving CMC ATT sw in GDC position and closing affected breakers. FDAO total att is lost for both FDAO's when CMC ATT - GDC</p> <p>④ See remarks ②. For repeated opening of same two cb's beyond 10 seconds, repeat the 10 second check for low current shorts.</p> <p>⑤ In order to determine required switch configuration resulting from bus failure as well as special effects pertaining to flight mode capabilities, refer to pages 2-16, 2-17, 2-18, 2-19, and 2-20</p> <p>⑥ CMC ATT sw may be left in the IMU position by opening affected breakers, disabling either bus 1 or 4. Refer to remark ③.</p>	<p>① Loss of one breaker does not affect SCS functional modes. Redundancy in logic bus power is lost with a single breaker short.</p> <p>② Original problem is not isolatable per this flow. An intermittent short or vibration may have caused problem.</p> <p>③ Lose affected position of switch. Use alternate function for remainder of mission. If CMC ATT sw is affected function, logic buses 1 and 4 may be restored by leaving CMC ATT sw in GDC position and closing affected breakers. FDAO total att is lost for both FDAO's when CMC ATT - GDC</p> <p>④ See remarks ②. For repeated opening of same two cb's beyond 10 seconds, repeat the 10 second check for low current shorts.</p> <p>⑤ In order to determine required switch configuration resulting from bus failure as well as special effects pertaining to flight mode capabilities, refer to pages 2-16, 2-17, 2-18, 2-19, and 2-20</p> <p>⑥ CMC ATT sw may be left in the IMU position by opening affected breakers, disabling either bus 1 or 4. Refer to remark ③.</p>



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8
(CONT)

CONTROL	SCS LOGIC BUS POWER LOSS							
	BUS 1		BUS 2		BUS 3		BUS 4	
	FUNCTION(S) LOST	CORRECTIVE ACTION	FUNCTION(S) LOST	CORRECTIVE ACTION	FUNCTION(S) LOST	CORRECTIVE ACTION	FUNCTION(S) LOST	CORRECTIVE ACTION
FDAI SCALE		SELECT		SELECT		SELECT		SELECT
FDAI SEL			5/5	5/1 50/15		1 & 2	1/2	1/2
FDAI SOURCE			CMC	GDC	ATT SET GDC	CMC		
ATT SET			IMU	GDC			GDC	IMU
MAN ATT (3)	ACCEL CMD MIN IMP	RATE CMD						
LIM CYCLE	OFF	on (up)						
ATT DBD	MIN	MAX						
RATE	HI	LO						
THC			CW	neutral				
SC CONT			CMC	CMC	SCS	CMC		
BMAG MODE (3)	RATE 1	ATT 1/RATE 2 RATE 2	(R) RATE 2 ATT 1/RATE 2	(R) RATE 1	(P,Y) RATE 2 ATT 1/RATE 2	(P,Y) RATE 1		
DIR ULL pb	push (logic only)	_____						
THRUST ON pb	push							
GDC ALIGN							push	_____
SCS TVC (2)					all	_____		
ATVC GAIN					LO	HI		
EMS ROLL							on (up)	OFF
.05 G sw			OFF	OFF			.05 G	OFF
TVC GMBL DR (2)	AUTO	1 2			2		1 AUTO	

SCS LOGIC BUS POWER LOSS

SM-2A-SL-2019

MODE EFFECT	BUS 1 LOSS	BUS 2 LOSS	BUS 3 LOSS	BUS 4 LOSS
CMC CONTROL MODE (SC CONT - CMC)	<ul style="list-style-type: none"> No effect 	<ul style="list-style-type: none"> CMC attitude control may exist since G&N power not affected by LOGIC BUS 2 short 	<ul style="list-style-type: none"> No effect 	<ul style="list-style-type: none"> No effect
RCS CONTROL	<u>Direct RCS:</u> <ul style="list-style-type: none"> Operational including direct ullage 	<u>Direct RCS:</u> <ul style="list-style-type: none"> Operational including direct ullage 	<u>Direct RCS:</u> <ul style="list-style-type: none"> Operational including direct ullage 	<u>Direct RCS:</u> <ul style="list-style-type: none"> Operational including direct ullage
	<u>SCS/SM RCS:</u> <ul style="list-style-type: none"> Control modes restricted to positions shown for BUS 1 corrective action, page 2-16 	<u>SCS/SM RCS:</u> <ul style="list-style-type: none"> P & Y not affected For manual roll BMAG MODE (R) - RATE 1 MAN ATT (R) - RATE CMD, ACCEL CMD or MIN IMP For SCS att hold (R) BMAG MODE (R) - ATT 1/RATE 2 LIM CYCLE - on (up) 	<u>SCS SM/CM RCS:</u> <ul style="list-style-type: none"> MAN ATT (3) - ACCEL CMD operational (CMC or SCS) MAN ATT (3) - MIN IMP operational if THC - CW MAN ATT (R) - RATE CMD operational if THC-CW & SC CONT - CMC MAN ATT (P,Y) - RATE CMD operational if THC-CW & BMAG MODE - RATE 1 	<u>SCS/SM RCS:</u> <ul style="list-style-type: none"> No effect
	<u>SCS/CM RCS:</u> <ul style="list-style-type: none"> Use direct RCS only Disable auto RCS RCS CMD - OFF or AUTO RCS (12) - OFF Use single ring only 	<u>SCS/CM RCS:</u> <ul style="list-style-type: none"> P & Y not affected Roll axis BMAG MODE (R) - RATE 1 MAN ATT (R) - RATE CMD or ACCEL CMD .05 G function operational 	<ul style="list-style-type: none"> ATT 1/RATE 2 & LIM CYCLE - on (up) 	<u>SCS/CM RCS:</u> <ul style="list-style-type: none"> Roll to yaw coupling loss for post .05 G

MODE EFFECT	BUS 1 LOSS	BUS 2 LOSS	BUS 3 LOSS	BUS 4 LOSS
SPS CONTROL	<p><u>Gimbal Control:</u></p> <ul style="list-style-type: none"> ● SCS auto TVC functional ● MTVC rate cmd functional with: BMAG MODE (P,Y) - ATT 1/RATE 2 or RATE 2 ● No direct ullage (for logic) ● ACCEL CMD operational ● THC-CW operational ● If servo 1 failure TVC GMBL DR (2) - 2 	<p><u>Gimbal Control:</u></p> <ul style="list-style-type: none"> ● SC CONT - CMC (simultaneous CMC & SCS TVC occurs) ● CMC ΔV capability exists if: SCS TVC (2) - ACCEL CMD SCS trim to 0.0° ● Auto switchover function lost - switch to 2 by TVC GMBL DR (2) - 2 	<p><u>Gimbal Control:</u></p> <ul style="list-style-type: none"> ● SCS auto TVC lost ● MTVC - Rate cmd operational with RATE 1 only ● Accel cmd operational with RATE 2 (P,Y) ● Manual switch to servo 2 with TVC GMBL DR - 2 is lost - Use: TVC GMBL DR (2) - AUTO THC-CW 	<p><u>Gimbal Control:</u></p> <ul style="list-style-type: none"> ● No effect
	<p><u>Thrust on/off:</u></p> <ul style="list-style-type: none"> ● CMC thrust on not affected ● Ullage - THC +X or DIR ULL as backup (no direct ullage for logic function) ● SCS thrust on SPS THRUST - on (up) only ● SCS thrust termination ΔV THRUST A (B) - OFF 	<p><u>Thrust on/off:</u></p> <ul style="list-style-type: none"> ● No effect 	<p><u>Thrust on/off:</u></p> <ul style="list-style-type: none"> ● CMC thrust on not affected ● THRUST ON pb operational if THC-CW ● ΔV ind operational (for thrust termination) 	<p><u>Thrust on/off:</u></p> <ul style="list-style-type: none"> ● No effect
SCS LOGIC BUS POWER LOSS (SPECIAL EFFECTS)				
SM-2A-SL-2021				

MODE EFFECT	BUS 1 LOSS	BUS 2 LOSS	BUS 3 LOSS	BUS 4 LOSS
THC	• No effect	• THC-CW function lost - use SC CONT - SCS	• No effect	• No effect
DISPLAYS	<u>Pre/Post .05 G:</u> • All displays operational except RATE 1 (No source for rate display or for att ref)	<u>Pre- .05 G:</u> • FDAI SEL - 1/2 operational except (ball 2) att error • CMC source (ball 1) operational except CDU error • Total att, att error (ball 2) lost if: FDAI SOURCE - CMC FDAI SEL - 2 • Att error lost if: FDAI SOURCE - ATT SET ATT SET - IMU • FDAI SCALE - 5/5 lost • Yaw rate display indicates roll coupling • R & P rate display normal • BMAG R, P, Y att error (ball 2) lost if: FDAI SEL - 1/2 or FDAI SOURCE - GDC	<u>Pre/Post .05 G:</u> • FDAI SEL - 1/2 operational • FDAI SEL - 1 & 2 lost (for both CMC or GDC) • FDAI SOURCE - ATT SET function lost • All displays (rate, att error, total att) valid for FDAI SEL - 1/2 only • BMAG 1 & 2 rate valid	<u>Pre/Post .05 G:</u> • FDAI SCALE - 50/15 lost • FDAI SEL - 1 or 2 only • FDAI SOURCE - CMC or GDC operational • GDC & RSI align lost

SM-2A-SL-2022

SCS LOGIC BUS POWER LOSS (SPECIAL EFFECTS)

DATE 9/1/72

PAGE 2-19

MODE EFFECT	BUS 1 LOSS	BUS 2 LOSS	BUS 3 LOSS	BUS 4 LOSS
		<p><u>Post .05 G:</u></p> <ul style="list-style-type: none"> ● FDAI SEL - 1/2 operational ● Ball 1 - CMC source operational ● Ball 2 - CMC source lost ● SCS - total att, rate display, att errors normal 		<p><u>Post .05 G:</u></p> <ul style="list-style-type: none"> ● Display of roll to yaw coupling not void (actual coupling does not exist)

SM-2A-SL-2023

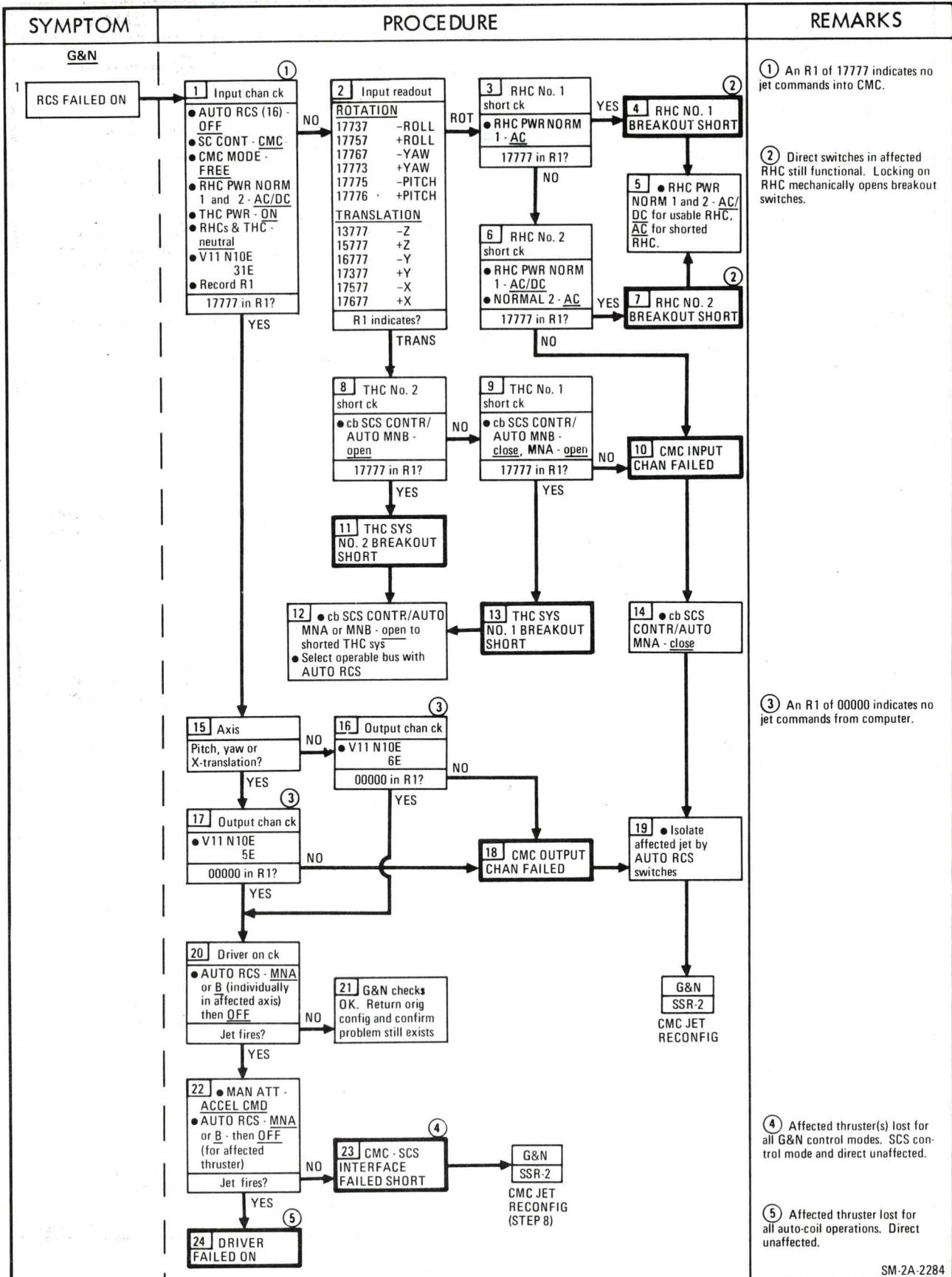
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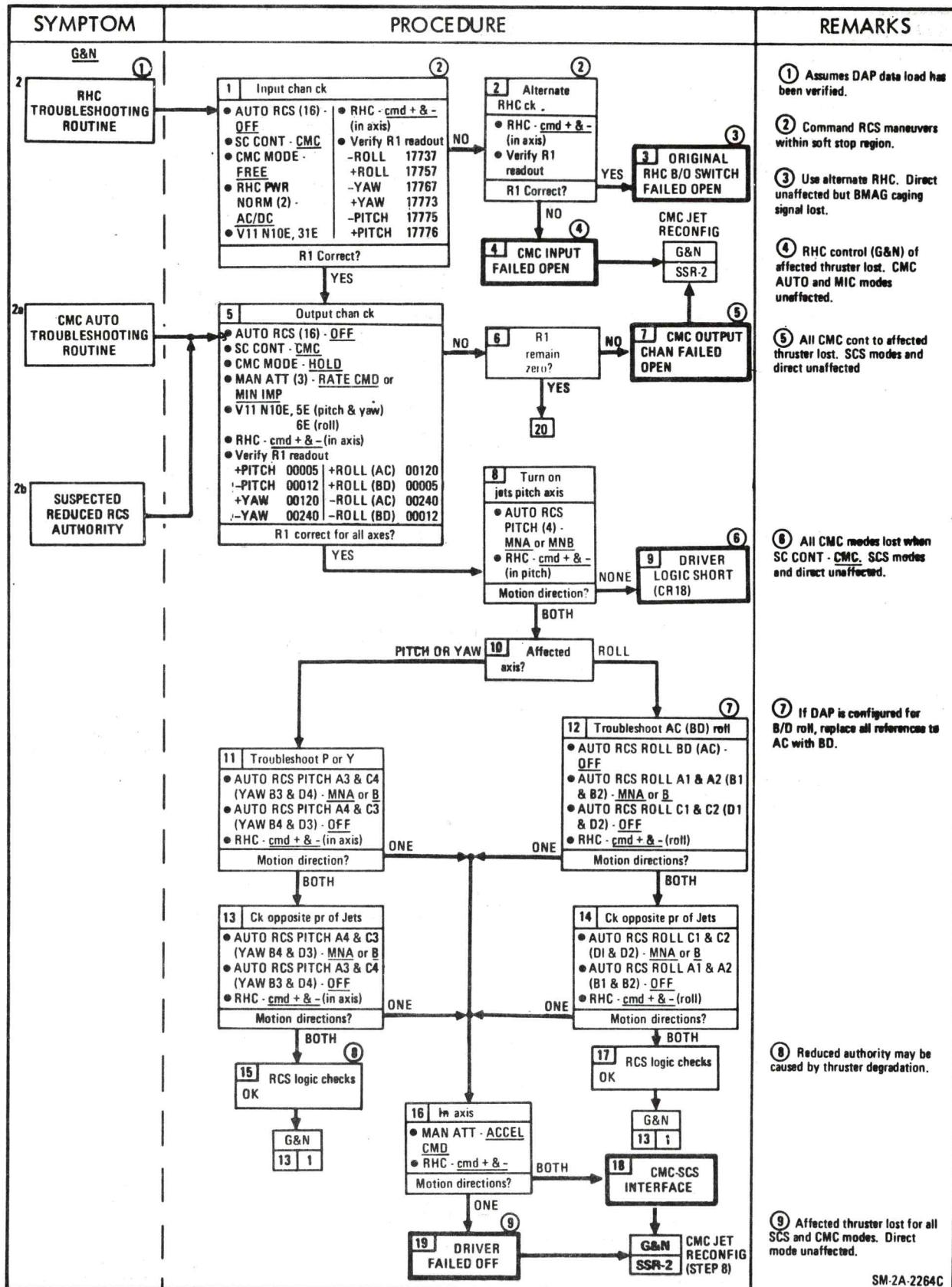
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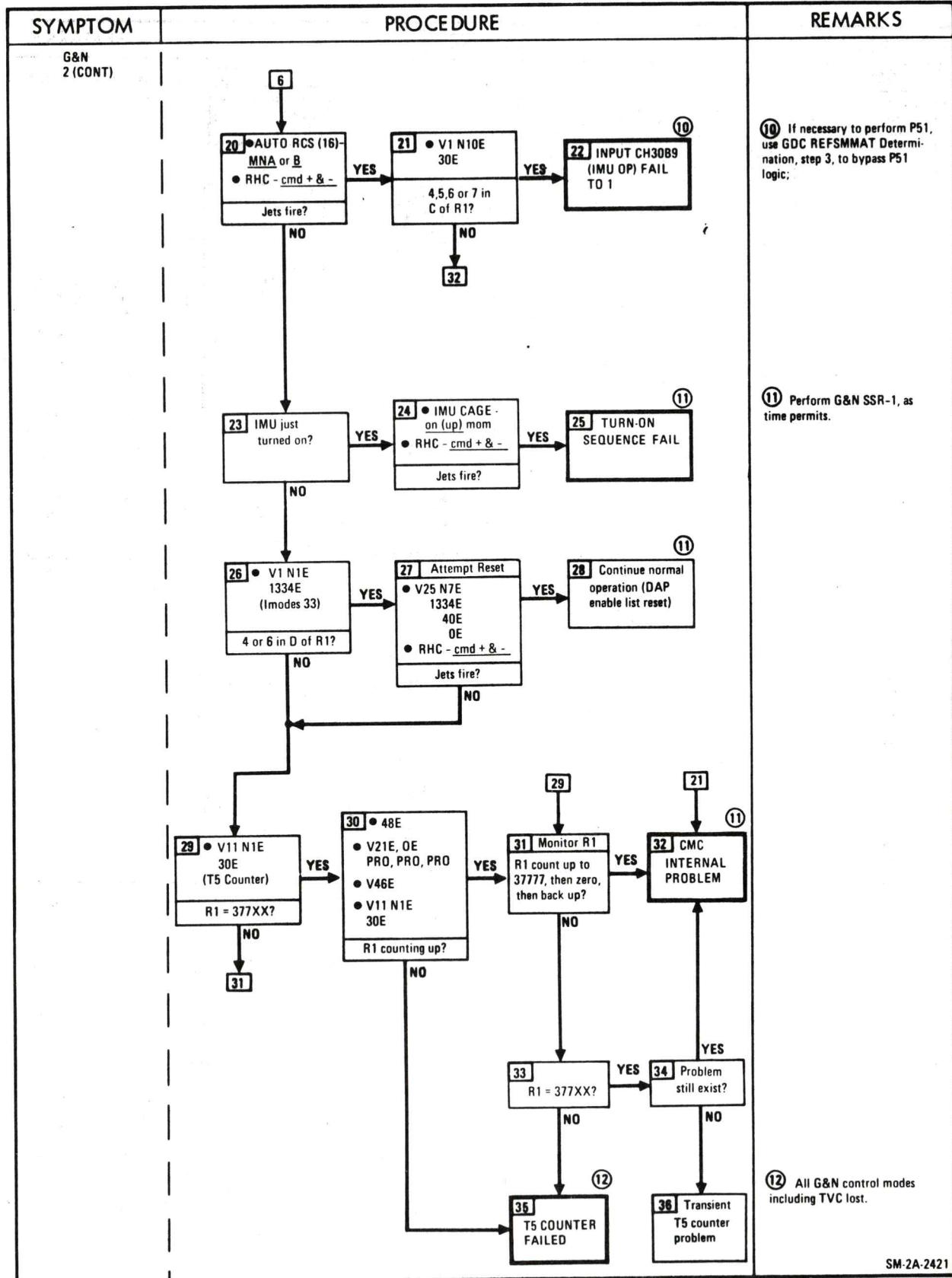
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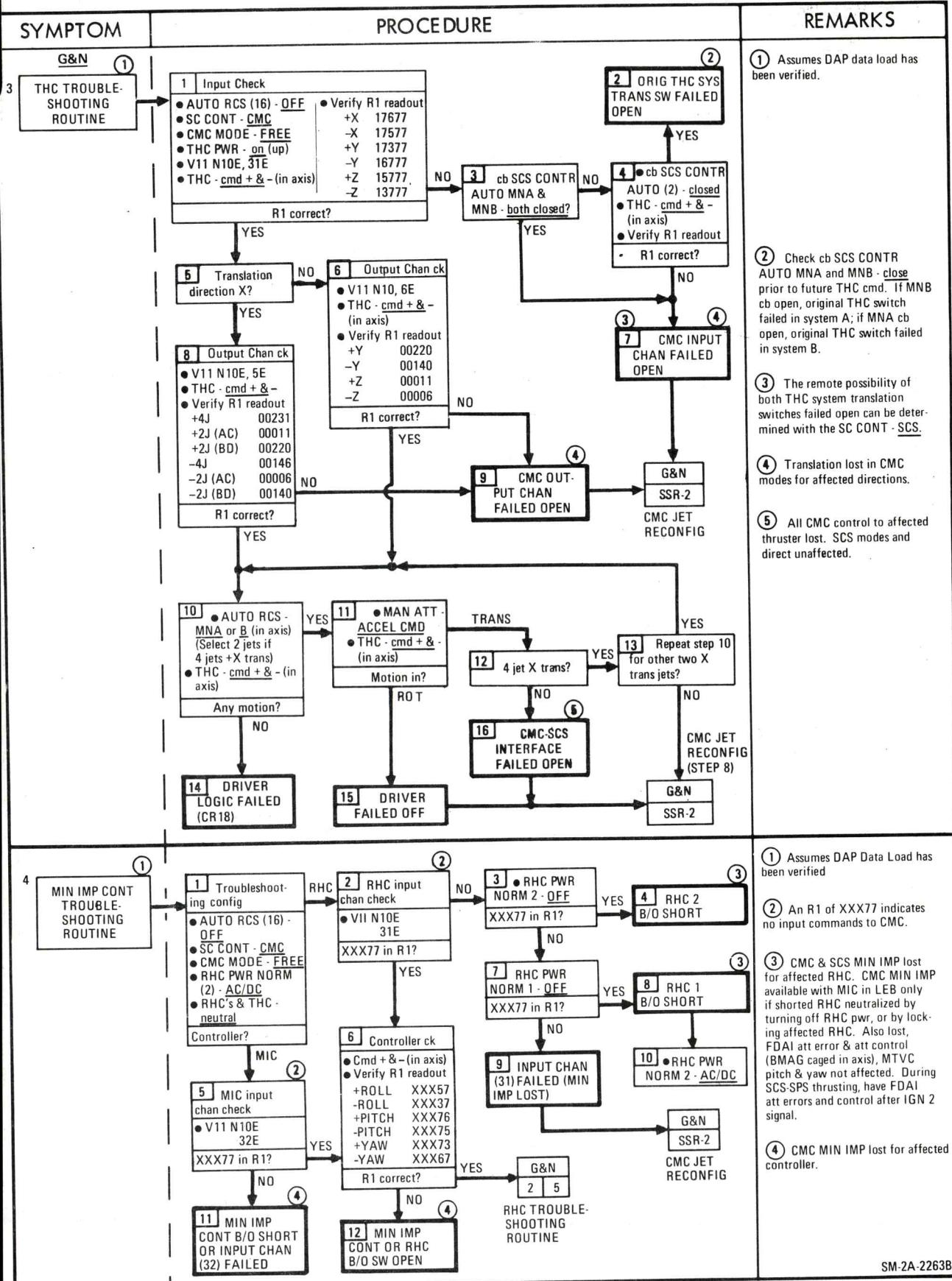
G&N MALFUNCTIONS INDEX

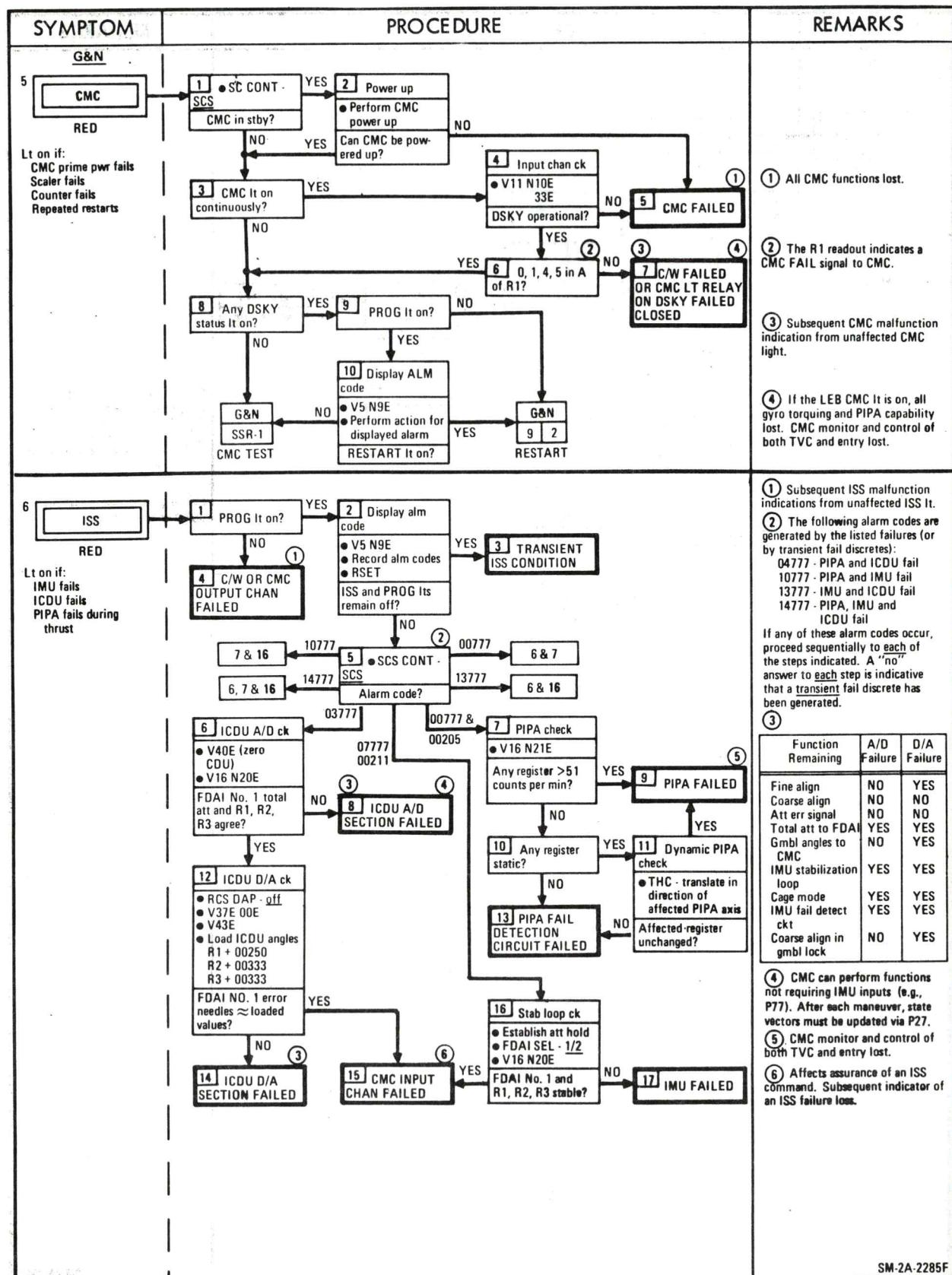
1	RCS FAILED ON	12	00205 00207 00210 00213 00211 00212 00217 01105 01106 01107 01407
2	RCH TROUBLESHOOTING ROUTINE		
2a	CMC AUTO TROUBLESHOOTING ROUTINE		
2b	SUSPECTED REDUCED RCS AUTHORITY		
3	THC TROUBLESHOOTING ROUTINE		
4	MIN IMP CONT TROUBLESHOOTING ROUTINE		
5		13	OSCILLATING OR DIVERGING MOTION SSR-1 CMC TEST SSR-2 CMC JET RE-CONFIG SSR-3 FRESH START
6			
7			
8			
9			
10			
11			



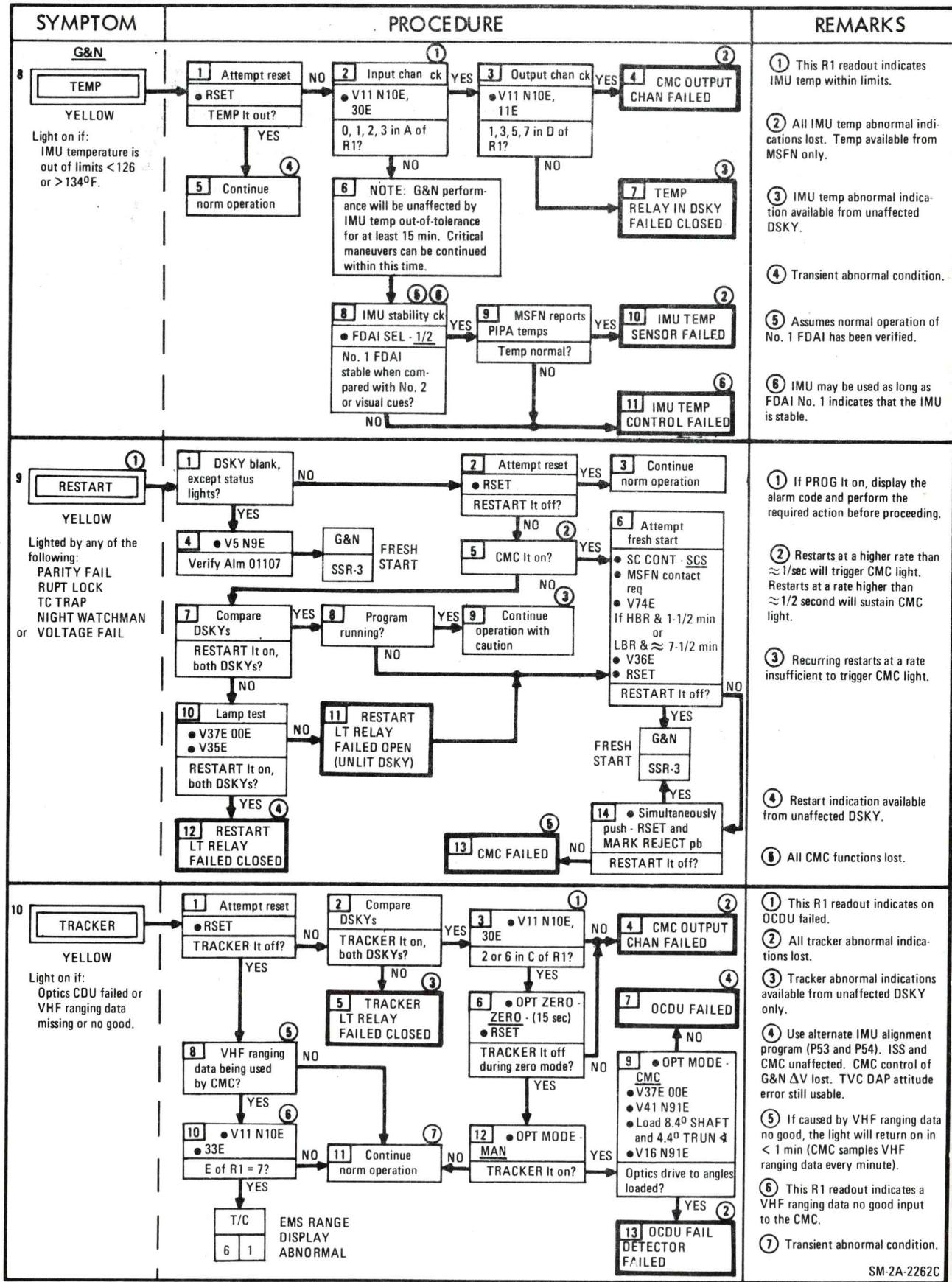
2
THRU
2b

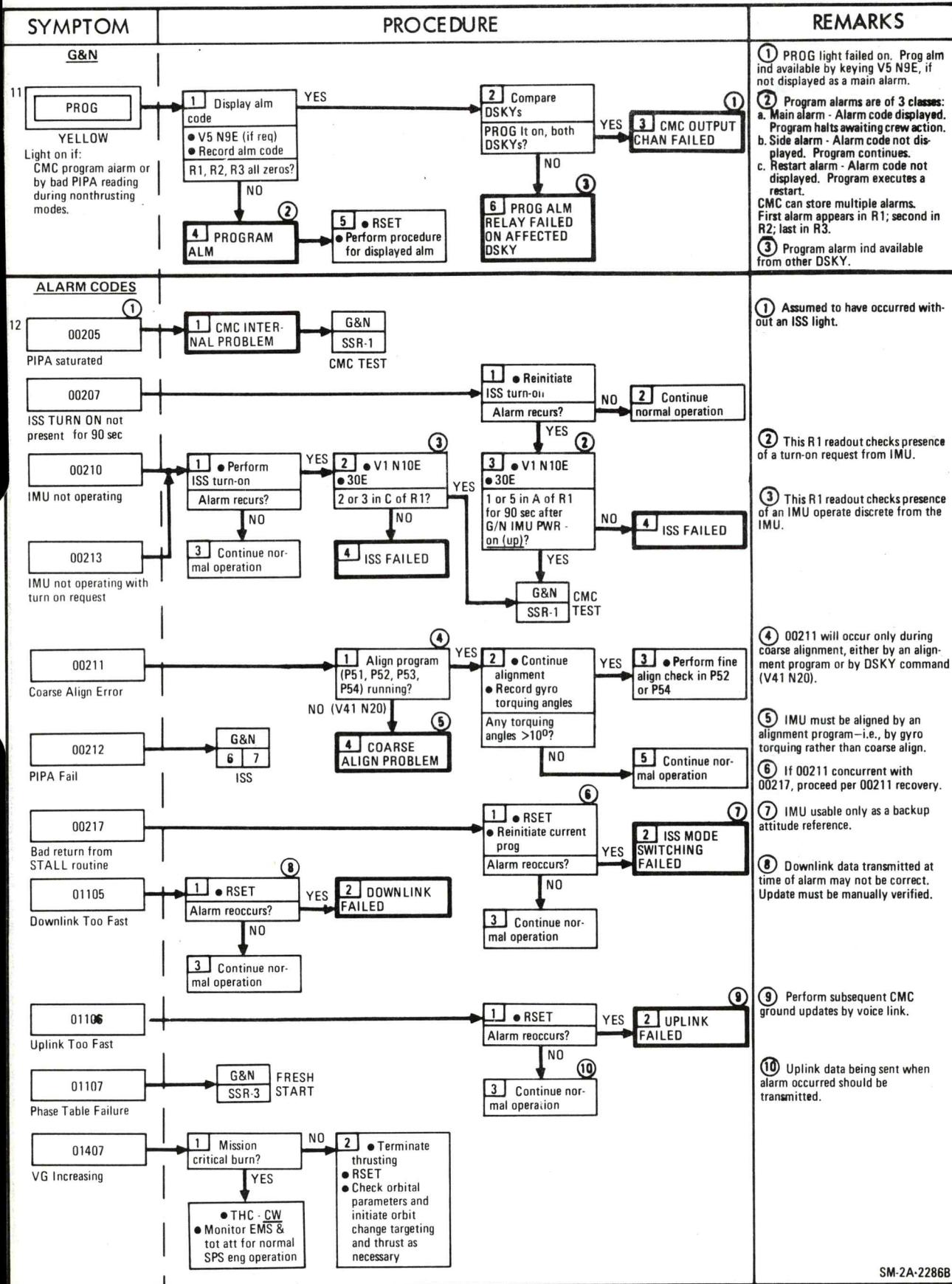


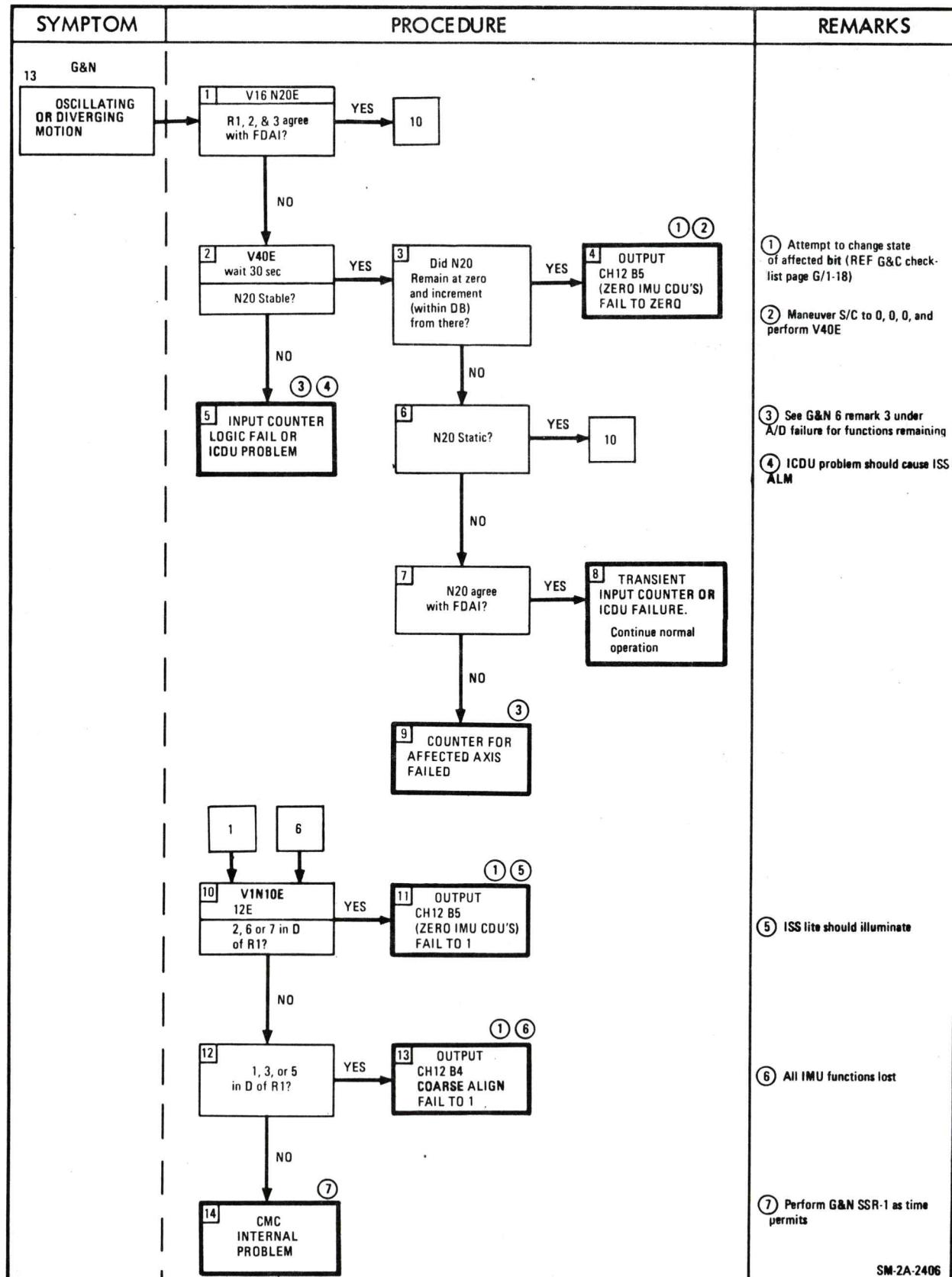




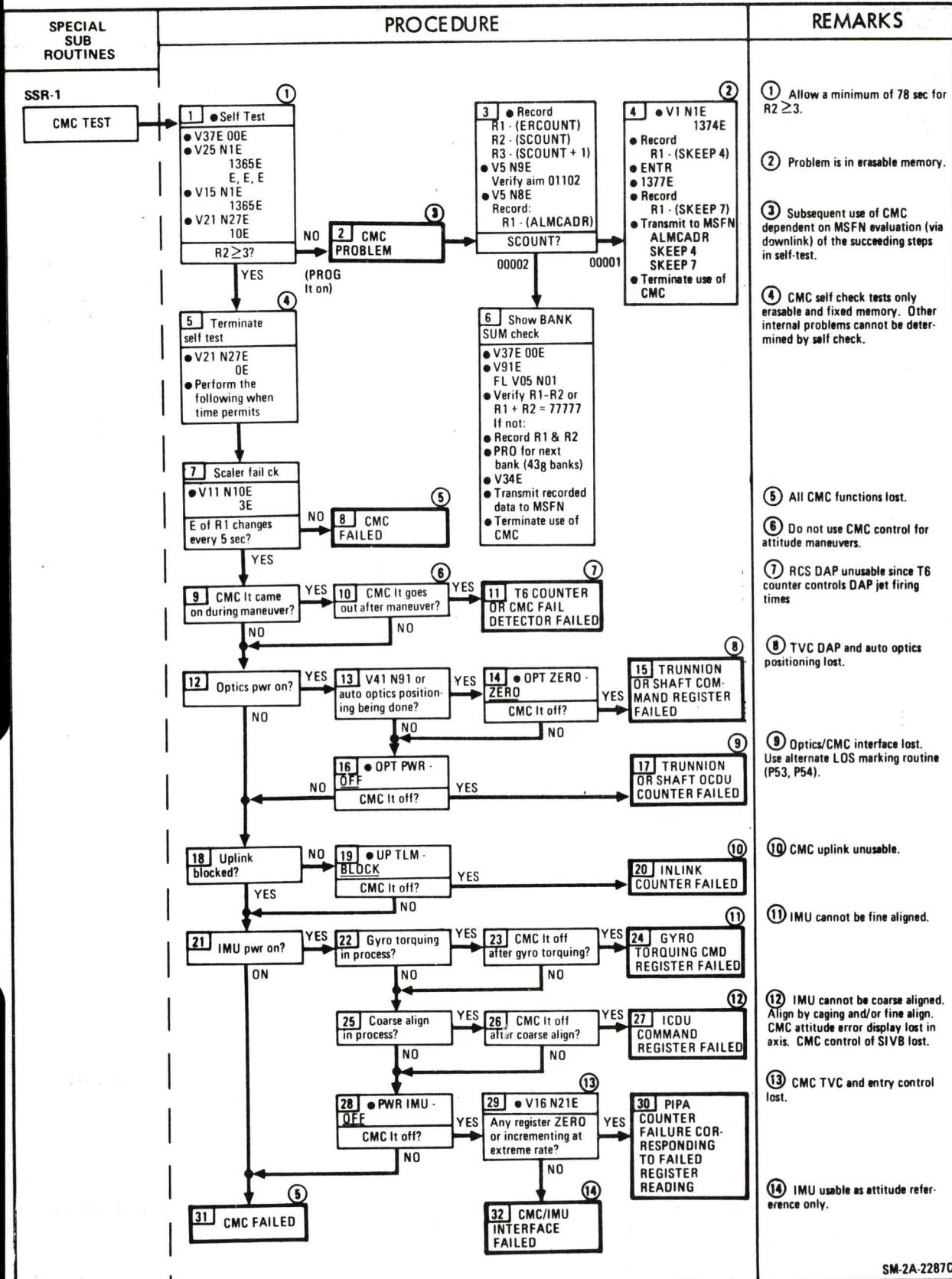
SYMPTOM	PROCEDURE	REMARKS
G&N 7 GIMBAL LOCK YELLOW	<pre> 1 ISS It on? YES G&N NO 2 NO ATT It on? YES 3 INERTIAL NO REFERENCE LOST 3 INERTIAL REFERENCE LOST 4 • V37E 00E YES 5 • V40E • V41 N20E YES 6 Realign IMU • E, E, E • V16 N20E FDAO display YES • Perform P51 etc. 0, 0, 0? NO 5 • V40E YES 6 Realign IMU • Wait 30 sec YES • Perform P51 etc. • V16 N20E NO 7 • V16 N20E YES 8 • V40E N20 agree with NO • Wait 30 sec FDAO? • V16 N20E 8 • V40E YES 9 INPUT • Wait 30 sec NO COUNTER/LOGIC • V16 N20E FAILURE 9 INPUT COUNTER/LOGIC FAILURE 10 Maneuver CSM to reduce MGA < 70° 11 TRANSIENT INPUT COUNTER/ LOGIC OR ICDU PROBLEM. CON- TINUE NORMAL OPERATION </pre>	<p>(1) If yaw axis failed, IMU will coarse align unless Saturn DAP and AVE G selected, or perform continuous V40E. See G&N 6 Remark (3) under A/D failure for functions remaining.</p> <p>(2) If MGA already < 70°, perform SSR-1 as time permits.</p>

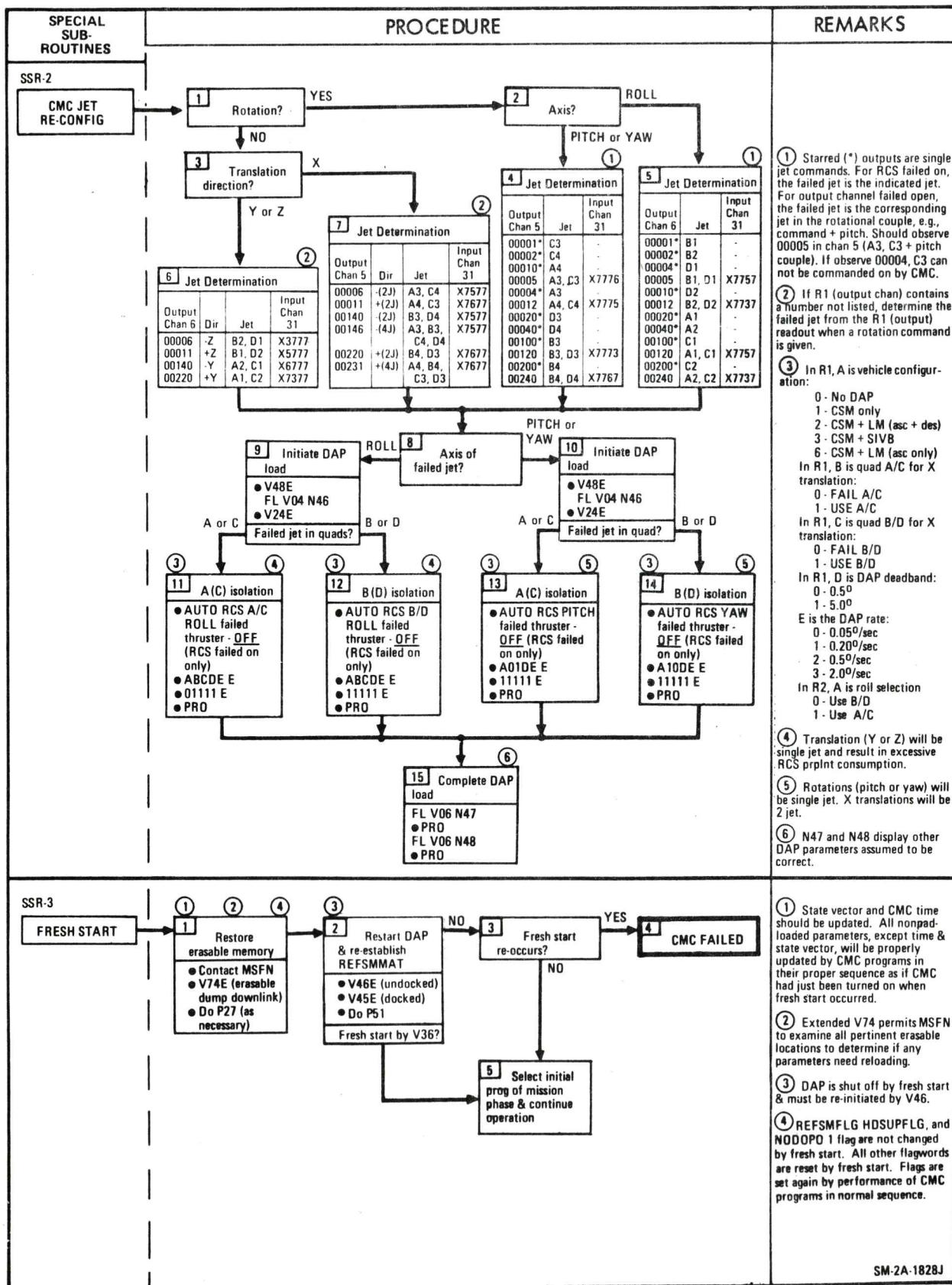
8
THRU
10





13



SSR-2
THRU
SSR-3

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SPS

SPS MALFUNCTIONS INDEX

1 SPS PRESS

YELLOW

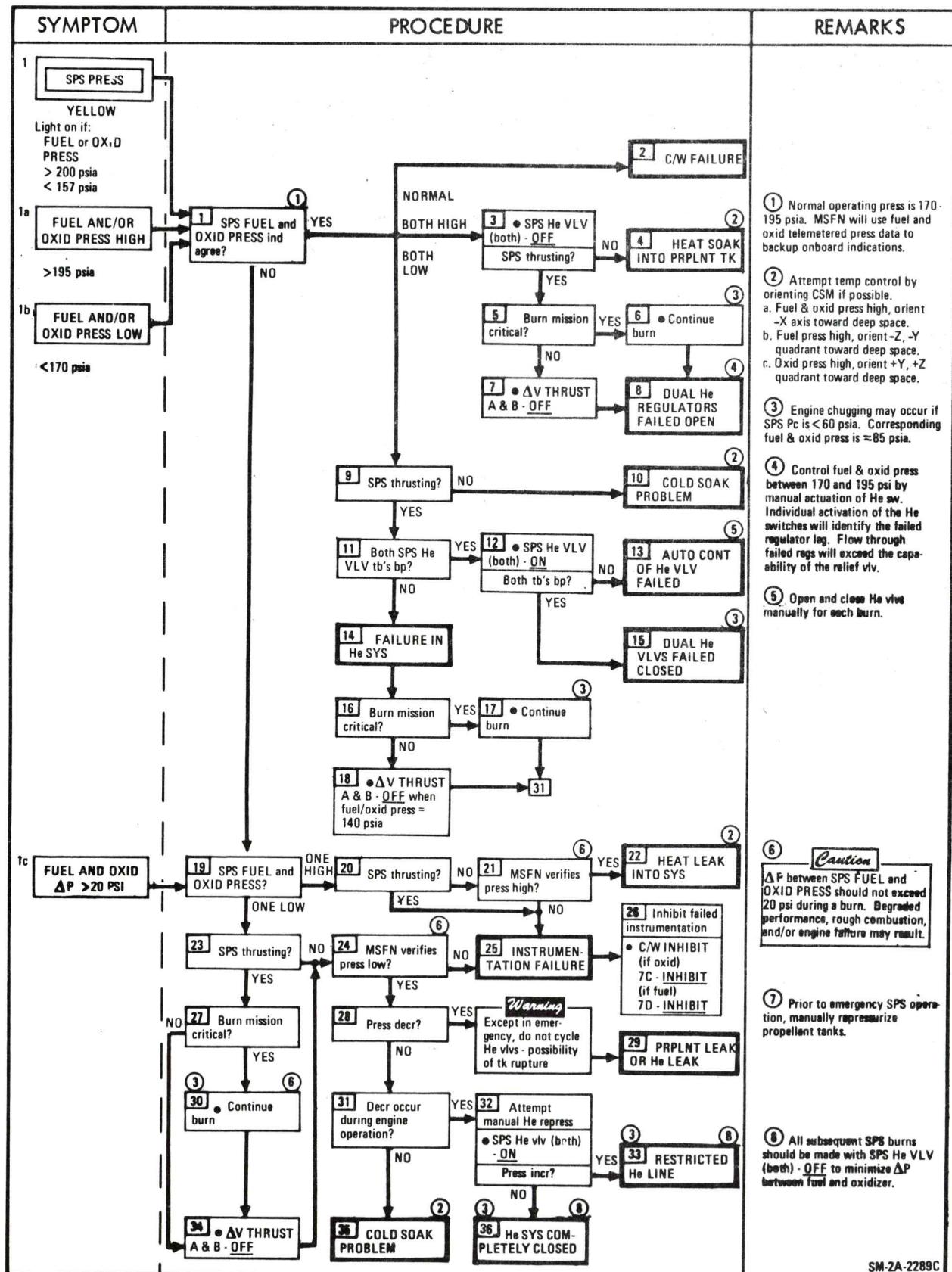
- 1a FUEL AND/OR OXID PRESS HIGH
- 1b FUEL AND/OR OXID PRESS LOW
- 1c FUEL AND OXID ΔP >20 PSI

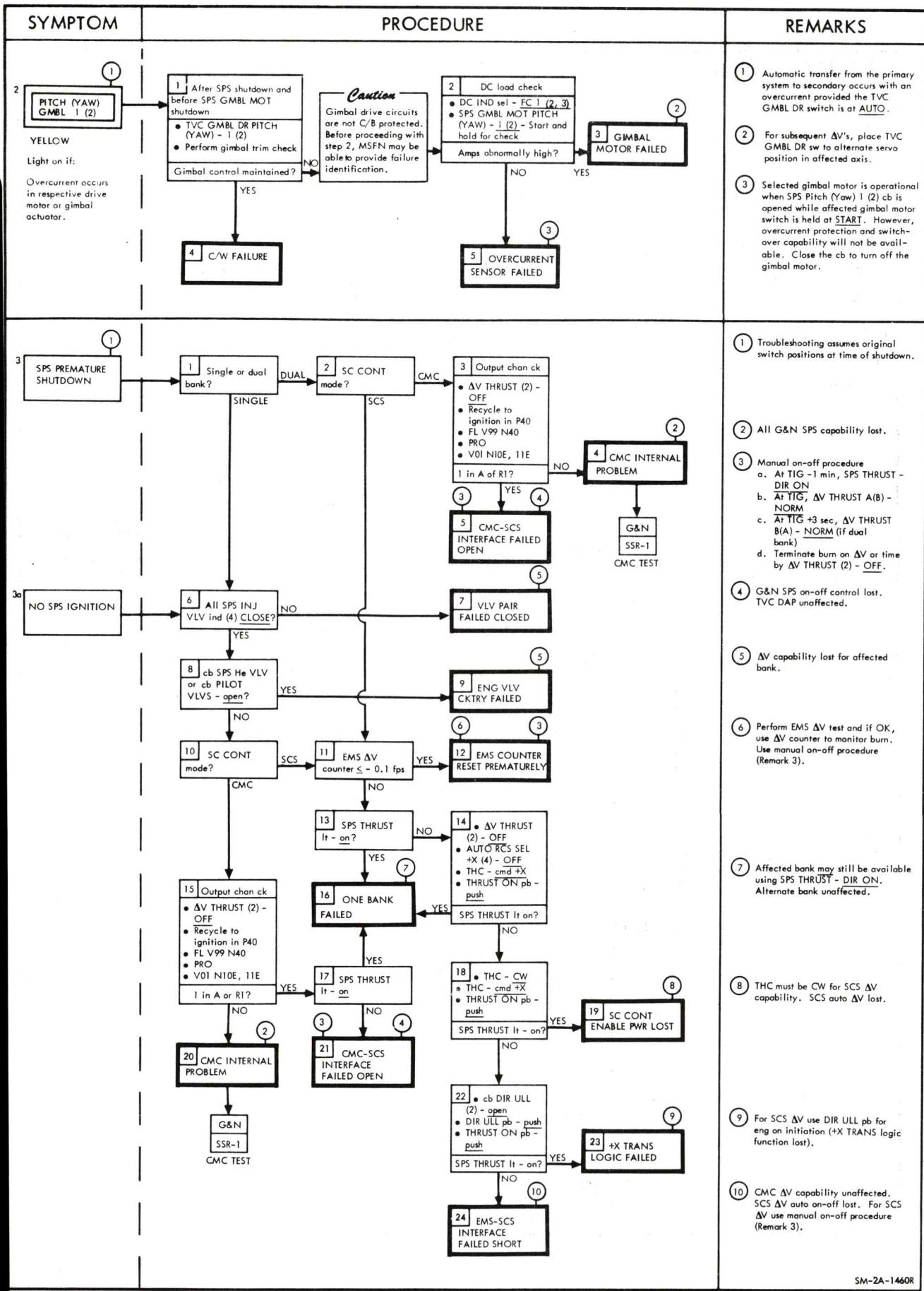
2 PITCH (YAW)
GMBL 1 (2)

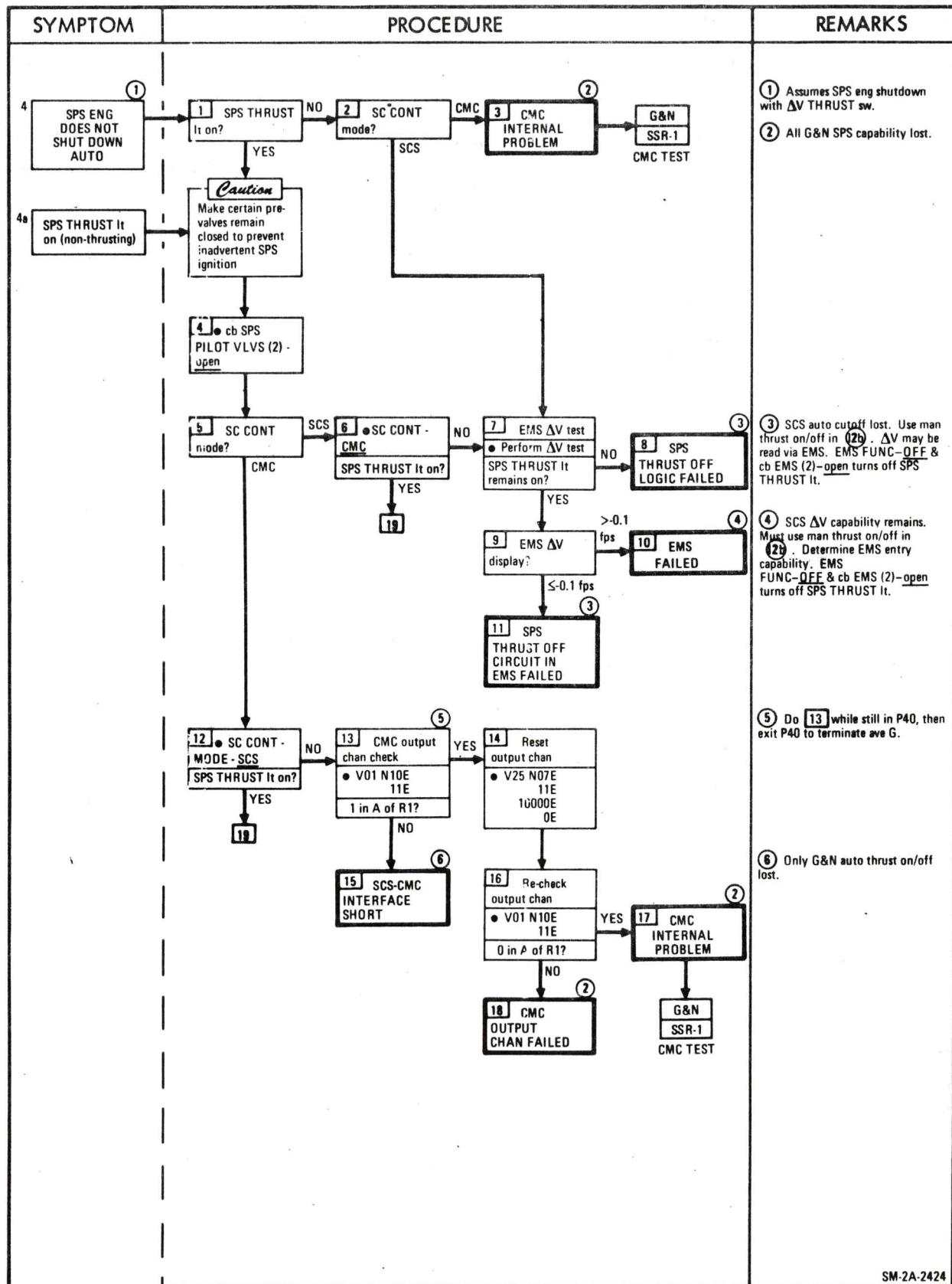
YELLOW

- 3 SPS PREMATURE SHUTDOWN
- 3a NO SPS IGNITION
- 4 SPS ENG DOES NOT SHUT DOWN AUTO
- 4a SPS THRUST LT ON - NON THRUSTING
- 5 SPS P_c ABNORMAL
- 6 SPS He VLV tb - ABNORMAL
- 7 He PRESS LOW OR DECR
- 8 N₂ A (B) PRESS LOW
- 8a SPS INJ VLV PARTIALLY OPEN
- 9 SPS INJ VLV IND ABNORMAL
- 10 NO PRPLNT LINE TEMP CONTROL

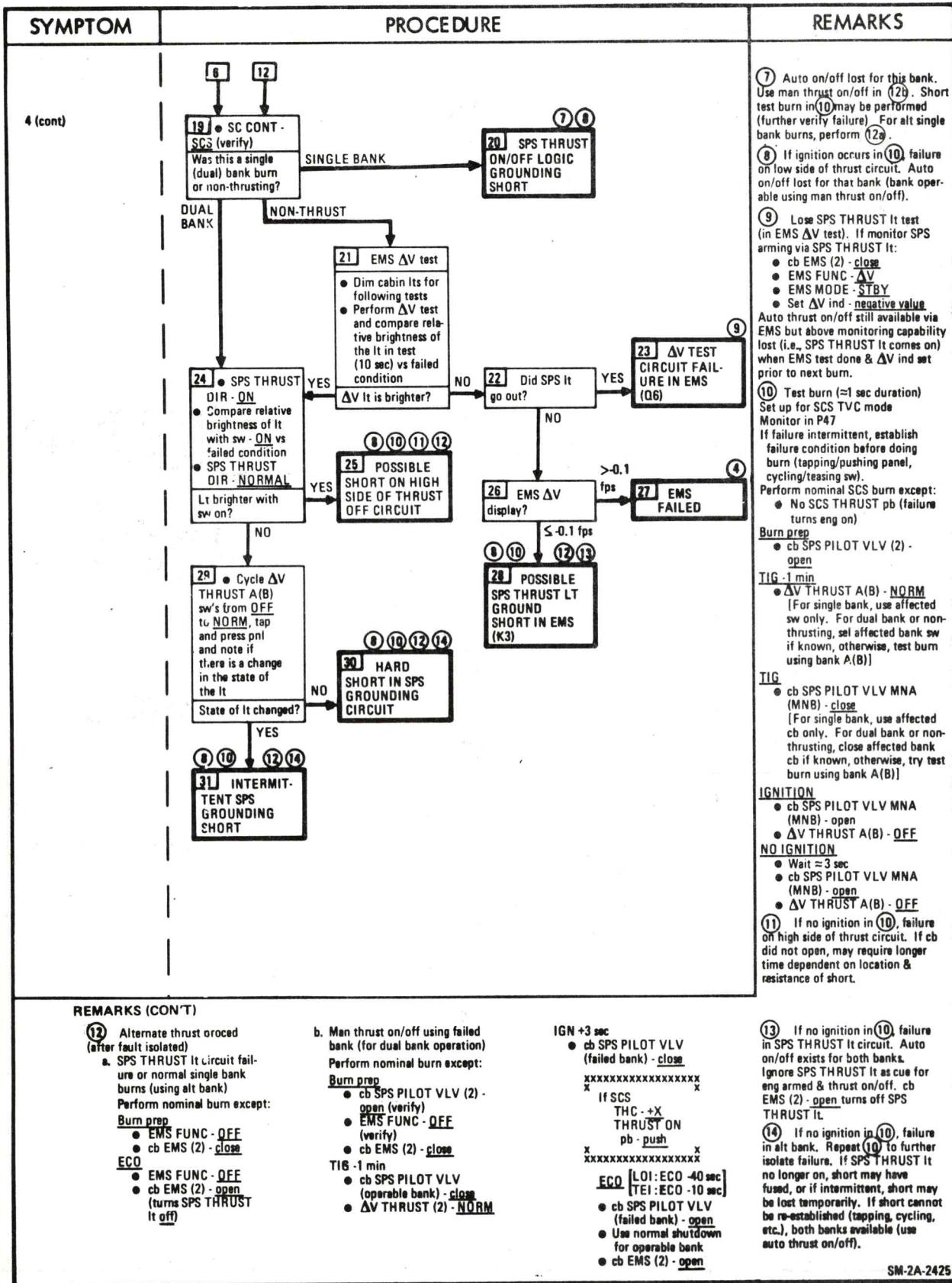
SPS



2
THRU
3a



4a
CONT)



SYMPTOM	PROCEDURE	REMARKS
SPS P _c ABNORMAL >110 psia < 90 psia	<p>1 SPS FUEL & OXID PRESS normal?</p> <p>YES → 2 Burn mission critical?</p> <p>NO → 3 •ΔV THRUST (2) - OFF at SPS P_c = 70 PSI</p> <p>SPS 1 1 FUEL and/or OXID PRESS HIGH (LOW)</p> <p>4 Continue burn SPS INJ VLV Ind - one or two partially closed?</p> <p>YES → 5 MSFN verifies normal acceleration and sys parameters?</p> <p>NO → 6 INSTRUMENTATION FAILURE</p> <p>7 •ΔV THRUST OFF (failed bank)</p> <p>8 VLV BANK FAILED</p> <p>9 He INGESTION, INTERNAL ENGINE FAILURE, CLOGGED PRPLNT LINE</p>	<p>① Failed bank should not be used except in an emergency.</p> <p>② SPS engine operable until engine indications require shutdown. Engine chugging may occur if SPS P_c is < 60 psi.</p>
SPS He VLV tb - ABNORMAL	<p>1 SPS thrusting?</p> <p>YES → 2 •SPS He VLV 1 (2) - ON tb's gray?</p> <p>NO → 3 SPS fuel & oxid press?</p> <p>DECR STEADY → 4 BOTH He VLVS FAILED CLOSED</p> <p>5 •SPS He VLV 1 (2) - OFF tb's bp?</p> <p>YES → 6 He AUTO MODE MALFUNCTION</p> <p>NO → 7 tb OR ONE He VLV FAILURE</p>	<p>① SPS engine operable until engine indications require shutdown. Engine chugging may occur if P_c is < 80 psi. Corresponding fuel & oxid pressure is ≈ 85 psia.</p> <p>② Open and close He valves manually for each burn.</p>
		5 THRU 6

SYMPTOM	PROCEDURE	REMARKS
7 He PRESS LOW OR DECR	<pre> graph LR A[He PRESS LOW OR DECR] --> B[MSFN verifies SPS He PRESS low or decr?] B -- YES --> C[LEAK IN He SUPPLY] B -- NO --> D[He INSTRUMENTATION FAILURE] </pre>	<p>(1) MSFN will monitor redundant He press instrumentation.</p> <p>(2) He depletion imminent. SPS engine operable until engine indications require shutdown. Engine chugging may occur if SPS P_c is <60 psia. Corresponding fuel & oxid pressure is ≈ 85 psia.</p>
8 N2 A (B) PRESS LOW - 400 PSI 8a SPS INJ VLV PARTIALLY OPEN	<pre> graph TD A[N2 A (B) PRESS LOW - 400 PSI] --> B[Ind check • SPS PRESS IND sw - N2A, (N2B), He] B -- NO --> C[IND FAILED] B -- YES --> D[N2 A (B) LEAK OR FAILED SNSR] D --> E[Operate engine on alternate bank] </pre>	<p>(1) Operation at <350 psi results in partially open ball vlv's and hazardous engine operation.</p>
9 SPS INJ VLV IND ABNORMAL One open during non-thrusting One or two closed during burn period (or burn attempt)	<pre> graph TD A[SPS INJ VLV IND ABNORMAL One open during non-thrusting One or two closed during burn period (or burn attempt)] --> B[SPS thrusting?] B -- NO --> C[INSTRUMENTATION FAILURE] B -- YES --> D[Double or single bank operation?] D -- DOUBLE --> E[Continue burn • MSFN verifies vlv closed?] E -- YES --> F[ONE PAIR OF BALL VLVS FAILED CLOSED] E -- NO --> G[INSTRUMENTATION FAILURE] D -- SINGLE --> H[INSTRUMENTATION FAILURE] G --> I[MSFN verifies vlv open?] I -- YES --> J[ONE PAIR OF BALL VLVS FAILED OPEN] I -- NO --> K[INSTRUMENTATION FAILURE] J --> L[ΔV THRUST (failed bank) - OFF] </pre>	<p>(1) SPS operable on redundant bank if one bank failed.</p> <p>(2) Failed bank should not be used except in an emergency.</p>
10 NO PRPLNT LINE TEMP CONTROL	TBD	

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RCS

RCS MALFUNCTIONS INDEX

1

SM RCS A (BCD)

YELLOW

- 1a SM RCS PKG TEMP HIGH
- 1b SM RCS PKG TEMP LOW
- 1c SM RCS QUAD FUEL TK PRESS LOW
- 1d SM RCS QUAD FUEL TK PRESS HIGH
- 2 SM RCS He PRESS LOW OR DECR
- 2a SM RCS PRPLNT QTY LOW OR DECREASING
- 3 SM RCS PRIM FUEL TK TEMP
A(B)(C)(D) HIGH
- 3a SM RCS PRIM FUEL TK TEMP
A(B)(C)(D) LOW

4

SM RCS PSM

YELLOW

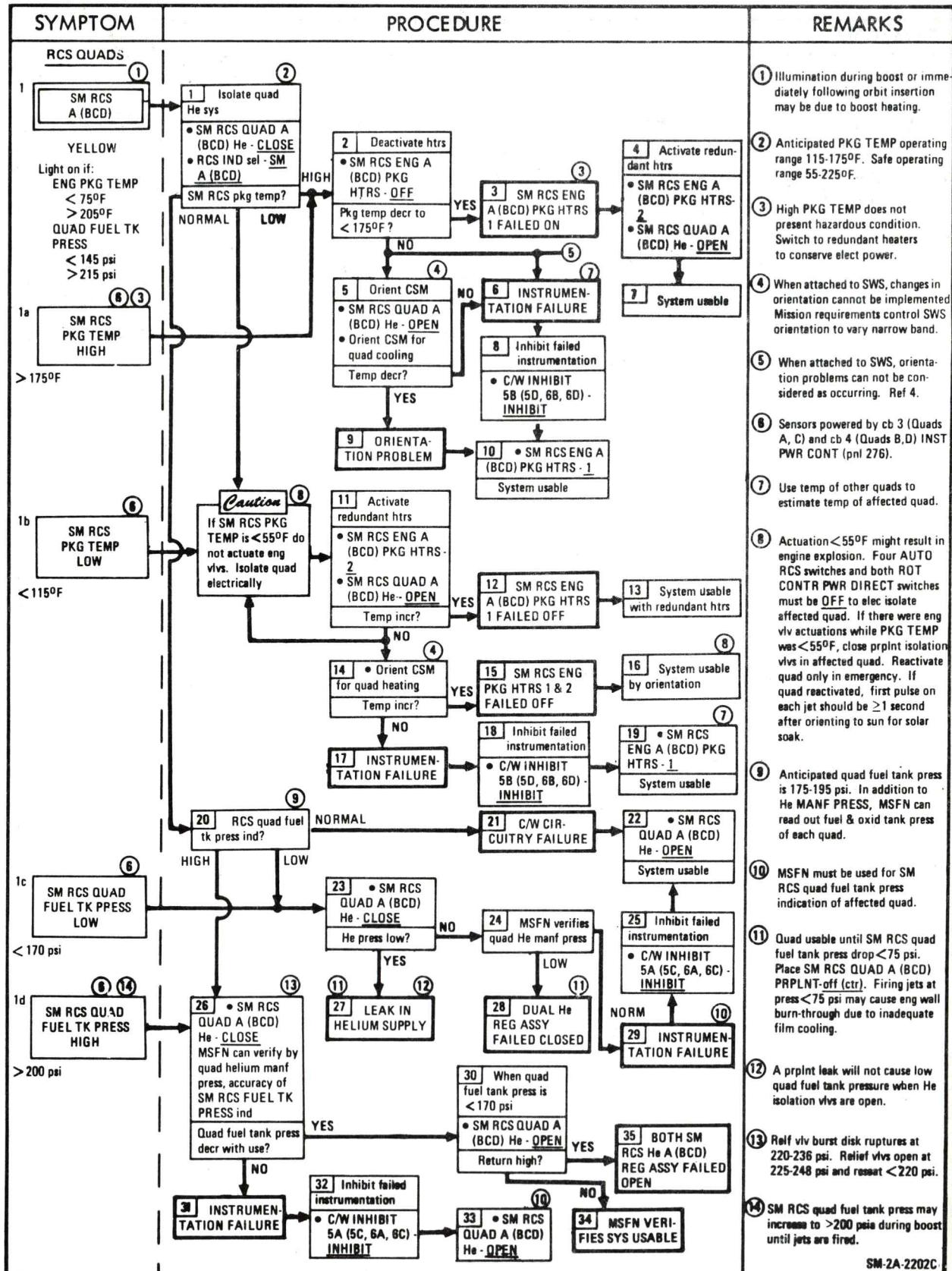
- 5 He TANK PRESS HIGH
- 5a He TANK PRESS LOW

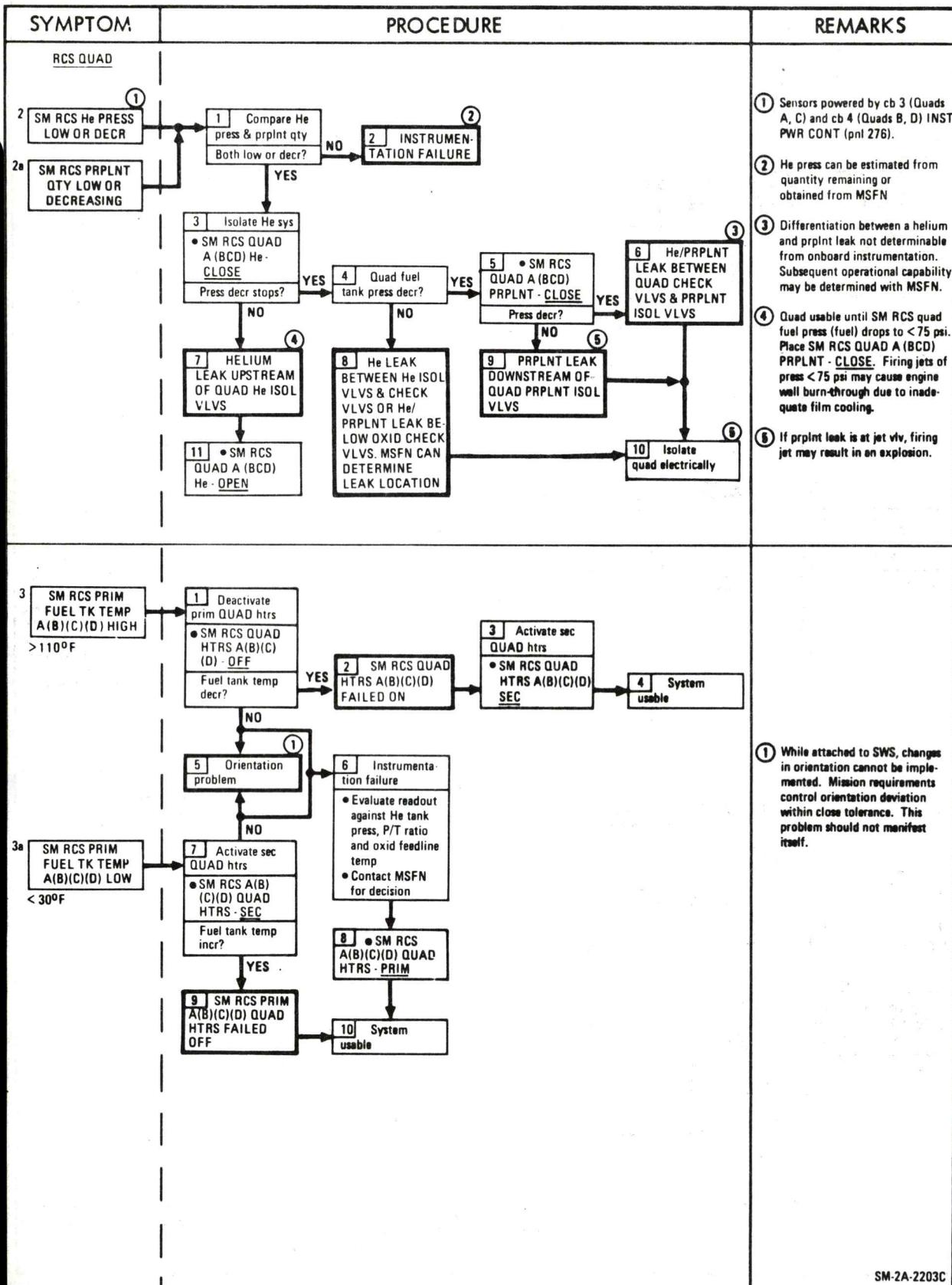
6

CM RCS 1 (2)

YELLOW

- 6a CM RCS MANF PRESS HIGH
- 6b CM RCS MANF PRESS LOW
- 7 CM RCS He PRESS LOW OR DECR
- 8 CM RCS ENG TEMP FAILS TO INCR



2
THRU
3a

SYMPTOM	PROCEDURE	REMARKS
RCS PSM — PSM fuel tk press >215 psia YELLOW:	<p>4 SM RCS PSM</p> <p>①</p> <p>1 • SM RCS PSM 1 He vlv - CLOSE (verify) • SM RCS PSM 1 HTRS - off (ctr)</p> <p>Press decr?</p> <p>YES → 2 SM RCS PSM PRIM HTR FAILED ON</p> <p>2 Activate redundant htrs • SM RCS PSM 1 HTRS - SEC</p> <p>4 System usable</p> <p>NO → 5 INSTRUMENTATION FAILED</p> <p>6 PSM He ISOL VLV AND REG LEAK</p> <p>7 Monitor PSM fuel tank press • RCS IND sel - PSM 1 • SM RCS FUEL TK PRESS ind - monitor • Permit refl vlv actuation • Sys usable until TBD psia He dumped</p> <p>② ③ ④</p>	<p>① PSM not used to solve quad malfunctions. PSM assigned specifically for alternate deorbit capability. Any PSM malfunction not identifiable as an instrumentation failure is consideration for mission termination.</p> <p>② MSFN can verify condition from helium and oxid tank temp and press, and fuel tank temp.</p> <p>③ Real time decision regarding PSM use must be made at this time.</p> <p>④ Refl vlv burst disk ruptures at 220-236 psi. Refl vlv open 225-248 psi and reseat < 220 psi.</p>
He TANK PRESS HIGH >4215 psia (after service but before use)	<p>5 He TANK PRESS HIGH</p> <p>①</p> <p>1 MSFN • Check He tank temp</p> <p>NORM → 2 INSTRUMENTATION FAILURE</p> <p>2 PSM usable</p> <p>4 Determine He tank press from P/T</p> <p>HIGH → 5 • SM RCS PSM 1 HTRS - off (ctr)</p> <p>Press decr?</p> <p>NO → 6 ORIENTATION PROBLEM</p> <p>YES → 7 INSTRUMENTATION FAILURE</p> <p>8 SM RCS PRIM PSM HTRS FAILED ON</p> <p>9 • SM RCS PSM 1 HTRS - SEC</p> <p>10 PSM usable</p> <p>②</p>	<p>① P/T ratio (qty) cannot be used for evaluation because it will read full scale until PSM is used.</p> <p>② When attached to SWS, orientation problems cannot be considered as occurring.</p>
He TANK PRESS LOW <4000 psia (after service but before use)	<p>6 He TANK PRESS LOW</p> <p>①</p> <p>1 • Check P/T ratio (qty)</p> <p>NORM → 2 INSTRUMENTATION FAILURE</p> <p>2 PSM usable</p> <p>4 Determine He tank press from P/T</p> <p>LOW → 5 • Check oxid manf press</p> <p>NORM → 6 • Check fuel manf press</p> <p>HIGH → 7 He LEAK UPSTREAM OF He ISOL VLV</p> <p>8 • SM RCS PSM 1 He vlv - OPEN</p> <p>2 3</p> <p>8 He ISOL VLV AND REG LEAK</p> <p>10 • Monitor fuel (oxidizer) manf press • Permit refl vlv actuation until TBD psi He dumped</p> <p>④ ⑤</p>	<p>① Launch configuration assumed verified. He isolation valves closed and propellant isolation valves open.</p> <p>② PSM can be pressurized to normal He regulator press if He tank press > TBD psia. Regulators operate normally at > 500 psia.</p> <p>③ Quad usable until SM RCS PSM FUEL TK PRESS < 75 psi. Place SM RCS PSM 1 He - CLOSE. Firing jets at < 75 psi may cause engine well burn-through due to inadequate film cooling.</p> <p>④ Refl vlv burst disk ruptures at 220-236 psi. Refl vlv open at 225-248 psi and reseat < 200 psi.</p> <p>⑤ Real time decision regarding PSM use must be made at this time.</p>

6 THRU
8

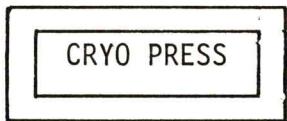
SYMPTOM	PROCEDURE	REMARKS
6 CM RCS 1 (2) YELLOW Light on if: MANF PRESS < 260 psi > 330 psi	<p>1 CM RCS MANF PRESS ind read?</p> <p>LOW → 2 CM RCS He PRESS low?</p> <p>NORMAL → 4 C/W FAILURE</p> <p>HIGH → 5 DUAL He REG ASSY FAILED OPEN, OR INSTRUMENTATION FAILURE</p> <p>2 CM RCS He PRESS low?</p> <p>NO → 3 DUAL He REG ASSY FAILED CLOSED, OR DUAL INSTRUMENTATION FAILURE</p> <p>YES → 6 CM RCS He PRESS DEPLETED</p>	<p>(1) Anticipated operating range 285-305 psi.</p> <p>(2) Prior to system pressurization, MSFN must aid in determining failure identification from redundant manifold pressure instrumentation.</p> <p>(3) CM RCS He supply (onboard display and TM) temp and press sensors and CM RCS He manifold (TM) press sensor for ring 1 (2) powered by cb 1 (cb 2) INST PWR CONT (pnl 276). CM RCS He manifold (onboard display) press sensor for ring 1 (2) powered by cb 2 (cb 1) INST PWR CONT (pnl 276).</p> <p>(4) No limit for low fuel and oxid press for safe eng operation at 65 psi, thrust is approximately 29 pounds.</p> <p>(5) Relf vlv diaphragm ruptures at 332-348 psi. Relf vlv relieves at 332-360 psi and reseats at 327 psi minimum.</p>
6a CM RCS MANF PRESS HIGH >310 psi	4 C/W FAILURE	
6b CM RCS MANF PRESS LOW < 280 psi SYS PRESS < 80 psi SYS UNPRESS	5 DUAL He REG ASSY FAILED OPEN, OR INSTRUMENTATION FAILURE	
7 CM RCS He PRESS LOW OR DECR	<p>1 CM RCS pressurized?</p> <p>NO → 2 He temp confirms He leak?</p> <p>YES → 3 Leak in He supply</p> <p>2 He temp confirms He leak?</p> <p>NO → 5 INSTR FAILURE</p> <p>YES → 7 LEAK BETWEEN HELIUM TANK AND PRPLNT ISOL VLVS</p> <p>5 INSTR FAILURE</p> <p>3 Leak in He supply</p> <p>6 Trap CM RCS Regulator He press</p> <ul style="list-style-type: none"> • cb SECS ARM (2) - close • SECS LOGIC (2) - on (up) (locked) • SECS PYRO ARM (2) - on (up) (locked) • CM RCS PRPLNT (2) - ON • CM RCS PRESS - on (up) • SECS PYRO ARM (2) - SAFE (locked) • SECS LOGIC (2) - OFF (locked) • cb SECS ARM (2) - open <p>7 LEAK BETWEEN HELIUM TANK AND PRPLNT ISOL VLVS</p> <p>8 LEAK DOWNSTREAM OF PRPLNT ISOL VLVS</p> <p>9 Do not use except in an emergency</p> <p>10 Purge engine feed lines</p> <ul style="list-style-type: none"> • CB RCS LOGIC (2) - close • CM RCS PRPLNT (2) - OFF • CM RCS LOGIC - ON • CM RCS HTRS - ON After lines purged • CM RCS HTRS - OFF • CM RCS LOGIC - OFF • cb RCS LOGIC (2) - OPEN 	<p>(1) CM RCS He supply (onboard display and TM) temp and press sensors and CM RCS He manifold (TM) press sensor for ring 1 (2) powered by cb 1 (cb 2) INST PWR CONT (pnl 276). CM RCS He manifold (onboard display) press sensor for ring 1 (2) powered by cb 2 (cb 1) INST PWR CONT (pnl 276).</p> <p>(2) Regulator lock-up can be attained if He press is >1250 psia.</p> <p>(3) Degraded sys usable if necessary. Leakage may be He or prplnt. Prplnt leakage into CM area is not aggravated by use of CM RCS engs.</p> <p>(4) As a last resort, the He systems can be interconnected by placing the CM RCS LOGIC - on (up) then the CM PRPLNT DUMP - on (up) momentarily, then OFF. Once interconnected, systems cannot be isolated and all He could be lost.</p>
8 CM RCS ENG TEMP FAILS TO INCR	<p>1 Any eng temp in affected ring incr?</p> <p>NO → 2 Does SYS TEST ind work in any position?</p> <p>YES → 3 CM RCS HTRS CIRCUITRY FAILED</p> <p>2 Does SYS TEST ind work in any position?</p> <p>NO → 5 SYS TEST IND FAILED</p> <p>YES → 6 Heat failed engs</p> <p>4 INSTRUMENTATION OR DIRECT COIL CIRCUITRY FAILED</p> <p>5 SYS TEST IND FAILED</p> <p>7 • CM RCS HTRS - on (up) for 20 min</p> <p>6 Heat failed engs</p> <ul style="list-style-type: none"> • CM RCS HTRS - OFF • RHC PWR DIR (both) - OFF • RCS TRNFR - CM • SC CONT - SCS • MAN ATT ROLL (PITCH, YAW) - ACCEL CMD • AUTO RCS SEL - all OFF except failed engines • RHC(s) - Soft stops for 10 min or until temp reaches 28°F (3.9 vdc) whichever comes first 	<p>(1) Six RCS engs are instrumented. SYS TEST (2) in positions 6-A, B, C, D checks temp in engs 12, 14, 16, and 21. SYS TEST (2) in positions 5-C and D checks temp in engs 24 and 25.</p> <p>(2) Htrs sw failure can be verified by observing DC AMP3 indicator for change during sw operation.</p>

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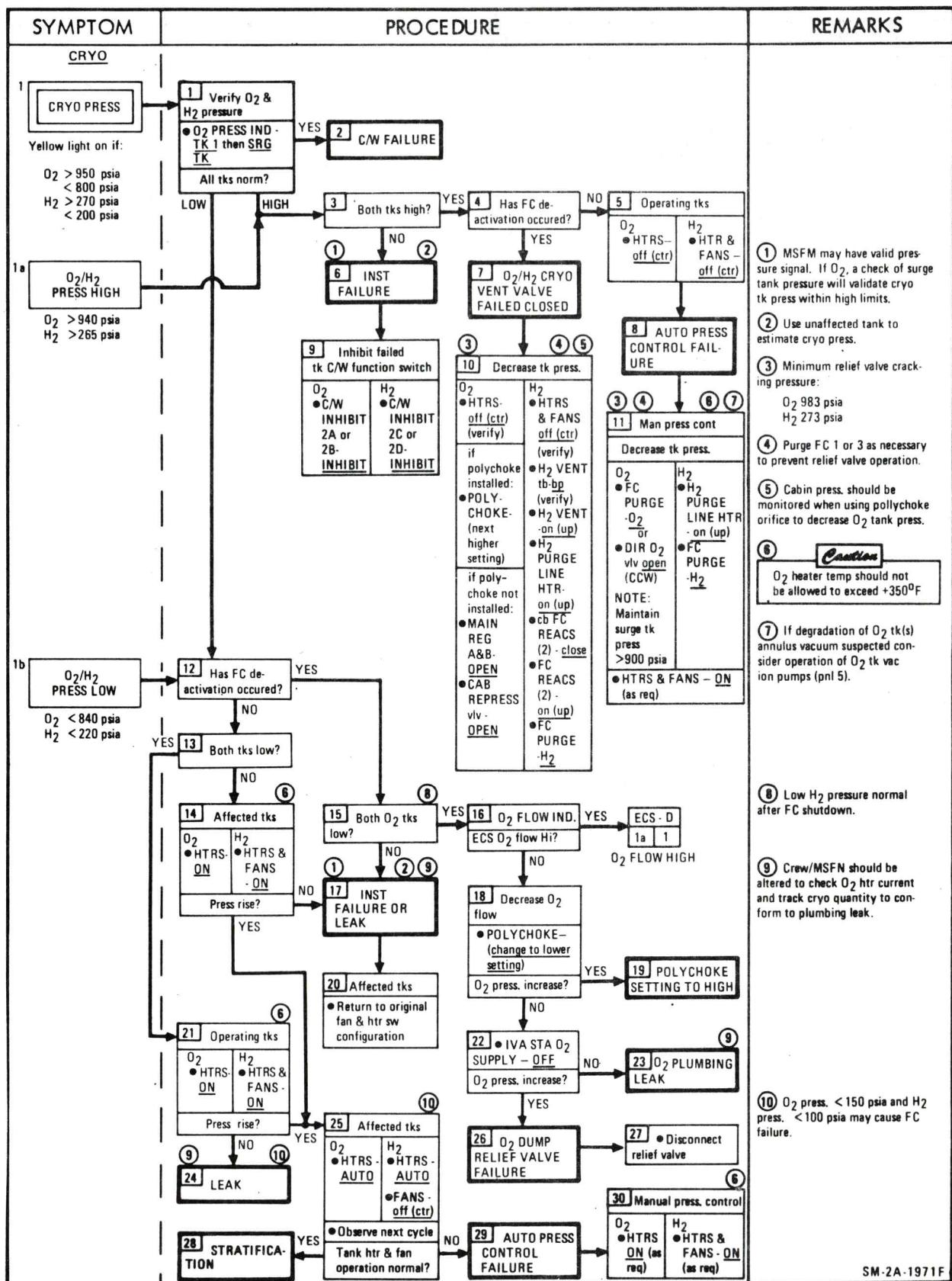
CRYO

CRYO MALFUNCTIONS INDEX

1

1a O_2/H_2 PRESS HIGH1b O_2/H_2 PRESS LOS2 O_2 TK1(2) HTR TEMP

1
THRU
1b



SYMPTOM	PROCEDURE	REMARKS
<p>2 CRYO</p> <p>O₂ TK1(2) HTR TEMP</p> <p>Yellow light on if htr temp > 350°F</p>	<pre> graph TD A[O2 TK1(2) HTR TEMP] --> B[Verify O2 tk1(2) htr temp • SYS TEST(2) 10C (tk1) 11C (tk2) Volts reading >3.6 vdc?] B -- NO --> C[C/W FAILURE] B -- YES --> D[Reconfigure affected tk htr • O2 HTR 1(2) - off (ctr) Htr temp decrease?] D -- NO --> E[O2 TK1(2) HTR SENSOR FAILURE] E --> F[Inhibit failed tank C/W function switch • C/W INHIBIT 1C(1D) - INHIBIT] F --> G[Affected tks Return to original htr configuration] D -- YES --> H[HTR TEMP EXCEEDED C/W LIMIT] H --> I[Monitor tk 1(2) press to maintain press >800 psia • O2 HTR 1(2) - AUTO (as req)] I --> G </pre>	<p>① Periodic monitoring of O₂ tank htr temp using system test meter may be required. Verify htr temp with MSFN.</p> <p>② Consideration should be given to single or dual htr element operation.</p>

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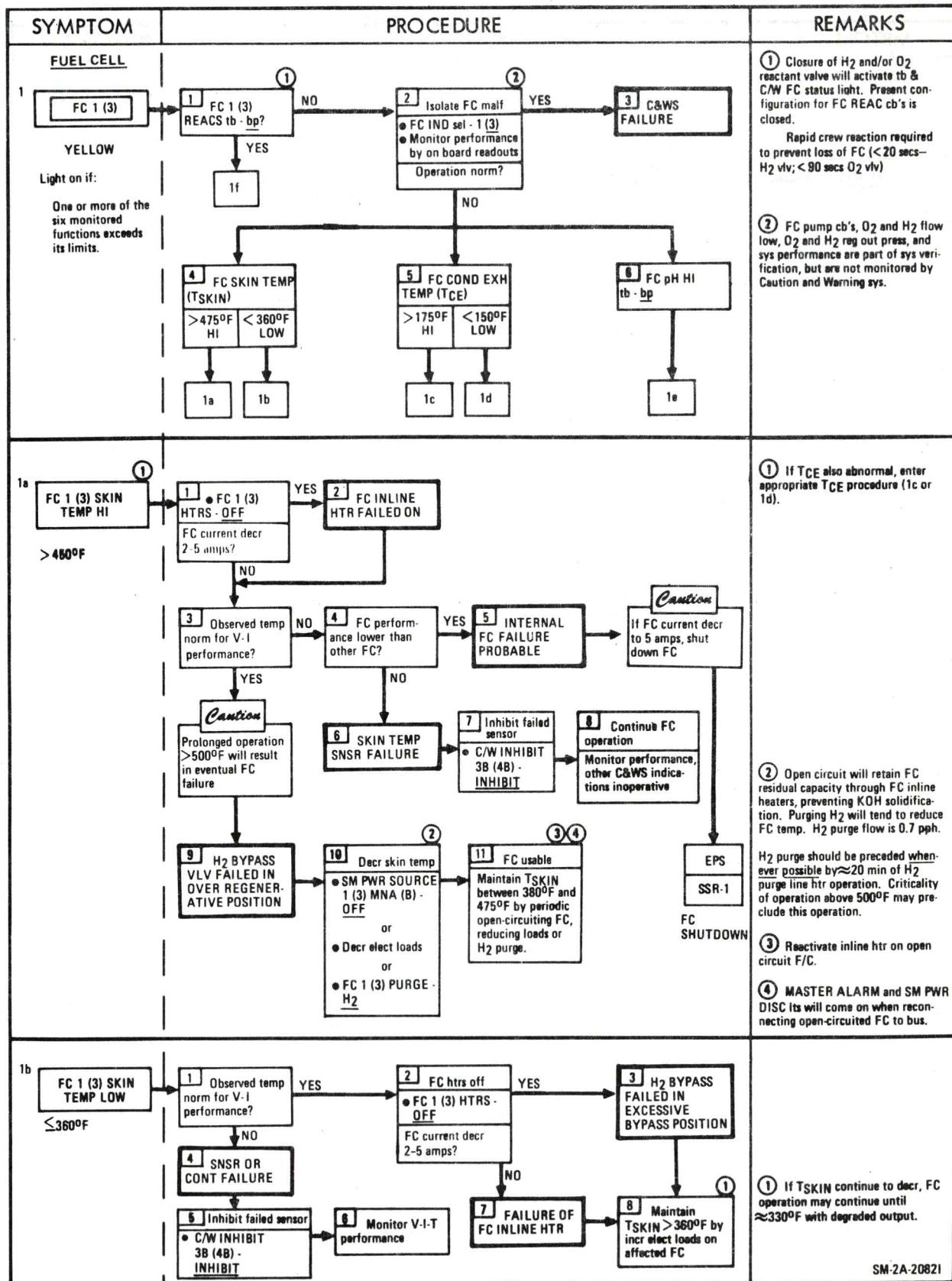
FUEL CELL MALFUNCTIONS INDEX

1

FC 1 (3)

YELLOW

- 1a FC 1 (3) SKIN TEMP HI
- 1b FC 1 (3) SKIN TEMP LOW
- 1c FC 1 (3) COND EXH TEMP HI
- 1d FC 1 (3) COND EXH TEMP LOW
- 1e FC 1 (3) pH HI tb - bp
- 1f FC 1 (3) REACS tb - bp
- 2 FC 1 (3) O₂ (H₂) FLOW HI
- 3 FC 1 (3) O₂ (H₂) FLOW LOW
- 4 FC REG O₂ (H₂) OUT PRESS HI
- 5 cb FC 1 (3) PUMPS AC - OPEN
- 6 FC 1 (3) V-I-T PERFORMANCE LOW



1c
THRU
1d

SYMPTOM	PROCEDURE	REMARKS
<u>FUEL CELL</u>	<p>1c FC 1 (3) COND EXH TEMP HI >175°F</p> <p>1 Rate of incr >10°F per minute? YES → 2 Initiate 5 min H₂ purge TCE decr? NO → 7 TCE stabilized <215°F? YES → 9 TSKIN incr relative to other FC? NO → 12 SENSOR OR SIG COND FAILURE Inhibit failed sensor • C/W INHIBIT 3A (4A) - INHIBIT</p> <p>2 Initiate 5 min H₂ purge TCE decr? YES → 10 COOLANT B/P VALVE FAILED IN OVER REGENERATIVE POSITION OR FLOW RESTRICTION NO → 3 TSKIN incr in <30 min? YES → 4 GLYCOL PUMP FAILURE NO → 5 SENSOR OR SIG COND FAILURE Inhibit failed sensor • C/W INHIBIT 3A (4A) - INHIBIT</p> <p>3 TSKIN incr in <30 min? YES → 4 GLYCOL PUMP FAILURE NO → 6 FC usable for peak loads <ul style="list-style-type: none"> • Open circuit FC 1 (3) • FC 1 (3) PUMPS - off (ctr) • FC 1 (3) HTRS - OFF • Maintain TSKIN >380°F & <475°F by periodic load operation. • Cryo usage determines decision to shut down FC </p> <p>7 TCE stabilized <215°F? NO → 11 FC usable maintain TCE <225°F & TSKIN >380°F & <475°F by H₂ purging for cooling, water removal and open ckt if reqd.</p> <p>13 Inhibit failed sensor • C/W INHIBIT 3A (4A) - INHIBIT</p>	<p>① Cyclic overheats to 250°F may be tolerated. Use H₂ purge to prevent steady state TCE from exceeding 225°F at 25 amps.</p> <p>② If possible, H₂ PURG LINE HTR should be on (up) 20 minutes prior to purge.</p> <p>③ FC load changes may affect rates of temperature change.</p> <p>④ If coolant pump failure is confirmed by MSFN report rad in and rad out temps converging, turn FC PUMPS - off (ctr) for affected FC.</p> <p>⑤ Loss of glycol pump will result in loss of H₂ pump due to over-heating. H₂ pump loss will result in in-line htr burn out if used.</p> <p>⑥ MSFN can determine if reduced flow condition exists.</p> <p>⑦ MASTER ALARM and SM PWR DISC Its will come on when reconnecting open-circuited FC to bus.</p>
1 d FC 1 (3) COND EXH TEMP LOW <150°F	<p>1 cb's FC 1 (3) PUMPS AC? CLOSE → 2 TSKIN hi and/or rising? (>40°F/hr)? YES → 3 FC H₂ PUMP, OPEN CKT FAILURE NO → 5 V-I-T performance normal and compatible with other FC? YES → 6 SYS TEST - 4A, (8A) rad temp out Temp <30°F? YES → 9 Incr elect loads and/or orient CSM NO → 7 TCE cycles greater than other FC following load changes or TSKIN decr in >30 min? YES → 10 COOLANT BYPASS VLV FAILED IN EXCESSIVE B/P POSITION NO → 8 FC COND EXH SNSR FAILURE Inhibit failed sensor • C/W INHIBIT 3A (4A) - INHIBIT</p> <p>4 FC usable for peak loads <ul style="list-style-type: none"> • Open circuit FC 1 (3) • FC 1 (3) HTRS - OFF • Maintain TSKIN >380°F & <475°F by periodic load operation. </p> <p>6 SYS TEST - 4A, (8A) rad temp out Temp <30°F? YES → 9 Incr elect loads and/or orient CSM NO → 7 TCE cycles greater than other FC following load changes or TSKIN decr in >30 min? YES → 10 COOLANT BYPASS VLV FAILED IN EXCESSIVE B/P POSITION NO → 8 FC COND EXH SNSR FAILURE Inhibit failed sensor • C/W INHIBIT 3A (4A) - INHIBIT</p>	<p>① Low TCE is no restriction to FC operation if rad out and TSKIN are maintained within limits.</p> <p>② If H₂ pump is not running, inline htr will burn out if used.</p> <p>③ MASTER ALARM and SM PWR DISC Its will come on when reconnecting open-circuited FC to bus.</p> <p>④ Since continuous operation with rad out temp <30°F may result in rad freezing or high pressure drop and pump stall, consideration may be given to rad bypass. However, this procedure may be an irreversible action.</p> <p>⑤ Performance may be improved due to electrolyte dehydration. Voltage should be maintained within limits.</p>

SYMPTOM	PROCEDURE	REMARKS
<u>FUEL CELL</u>	<p>1a FC 1 (3) pH HI tb - bp ph ≥ 9</p> <p>1 FC 1 (3) current decr continuously or near zero?</p> <p>NO</p> <p>2 Check reg out press</p> <ul style="list-style-type: none"> SYS TEST (2) - 1A, 5A (N2 press) 2A, 6A (O2 press) 3A, 7A (H2 press) O2-N2 or H2-N2 $\Delta P < 0.2$ vdc (2 psi) or $\Delta P > 0.9$ vdc (13 psi)? <p>YES</p> <p>② YES ③</p> <p>3 SNSR FAILURE</p> <p>4 Inhibit failed sensor</p> <ul style="list-style-type: none"> C/W INHIBIT 3C (4C) - INHIBIT <p>5 Use back up means of determining pH. Monitor FC performance and REG OUT PRESS</p> <p>6 FC FAILURE</p> <p>EPS SSR-1 FC SHUTDOWN</p>	<p>① Litmus paper located in medical kit.</p> <p>② Caution Do not purge FC if flooding is suspected. Plugging of common vent line may result.</p> <p>③ Warning Isolate potable H₂O tk for 60 min to direct contaminated H₂O to waste tk. Perform waste water dump as soon as possible after this operation.</p>
1f	<p>FC 1 (3) REACS tb - bp</p> <p>①</p> <p>1 Re-open reactant vlv</p> <ul style="list-style-type: none"> FC 1 (3) REACS - on (up) FC 1 (3) tb - gray? <p>YES ③</p> <p>4 INADVERTENT CLOSURE OF REACTANT VLV</p> <p>NO</p> <p>2 Check FC 1 (3) H₂ & O₂ flow</p> <ul style="list-style-type: none"> FC IND sel - FC 1 (3) Flow normal? <p>LOW</p> <p>②</p> <p>Caution When open circuiting one of two FC's insure main buses isolated with one FC on each bus</p> <p>3 Open circuit & check FC 1 (3)</p> <ul style="list-style-type: none"> SM PWR SOURCE 1 (3) MN (B)-OFF cb FC 1 (3) RAD/REACS - close (verify) FC 1 (3) REACS - on (up) (cycle sw several times) <p>6 Continued FC operation possible. Monitor V-I-T performance for decision to continue or shut down FC</p> <ul style="list-style-type: none"> FC 1 (3) MNA or MNB - on (up) <p>7 Inhibit failed sensor</p> <ul style="list-style-type: none"> C/W INHIBIT 3D (4D) - INHIBIT <p>8 REACTANT VLV FAILURE WITH FC LOSS</p> <p>EPS SSR-1 FC SHUTDOWN</p>	<p>① Rapid crew reaction required to prevent loss of FC (<20 secs H₂ vlv; < 90 secs O₂ vlv)</p> <p>② FC O₂ flow ≈ $\frac{\text{amps} \times 2}{100}$</p> <p>FC H₂ flow ≈ $\frac{\text{amps} \times 2.5}{1000}$</p> <p>③ Shocks due to pyro functions and vibrations can shuttle valve closed. H₂ valves are more sensitive than O₂ valves.</p>

2
THRU
4

SYMPTOM	PROCEDURE	REMARKS
2 FC 1 (3) O ₂ (H ₂) FLOW HI O ₂ > 0.8 pph H ₂ > 0.1 pph	<p>1 FC 1 (3) O₂ FLOW ind - 8 times H₂ FLOW ind?</p> <p>YES → 2 DC amps check ● FC IND sel - 1 (3) Amps correspond to FC flows?</p> <p>NO → 3 FC INTERNAL SHORTING</p> <p>① NO → 4 Continued FC operating possible. Monitor V-I-T performance and cryo usage for decision to shutdown FC</p> <p>② YES → EPS PD SUSPECTED HI PWR FOR CSM CONFIG</p> <p>③ YES → 5 Cycle purge vlv ● FC 1 (3) PURGE - O₂ (H₂) then OFF 2 or 3 times</p> <p>Flow norm? YES → 9 TEMPORARY PURGE VLV LEAKAGE</p> <p>NO → 6 Does cryo qty decr abnormally over time period?</p> <p>YES → 7 PURGE VLV LEAK OR INTERNAL LEAKAGE</p> <p>NO → 10 FLOW RATE SNSR FAILED</p> <p>④ YES → 8 Magnitude of cryo usage determines decision to shutdown FC</p> <p>EPS SSR-1 FC SHUT DOWN</p>	<p>① FC O₂ FLOW = $\frac{\text{amps} \times 2}{100}$</p> <p>FC H₂ FLOW = $\frac{\text{amps} \times 2.5}{1000}$</p> <p>② An accurate magnitude of the internal short can be determined from the reactant flows when the FC is on open ckt.</p> <p>③ FC reactant conversion efficiency will continue to degrade with time.</p> <p>④ Future purges may result in high flow.</p>
3 FC 1 (3) O ₂ (H ₂) FLOW LOW O ₂ < 0.3 pph H ₂ < 0.04 pph	<p>1 FC 1 (3) O₂ FLOW ind 8 times H₂ FLOW ind?</p> <p>YES (BOTH LOW) → 2 FC performance norm?</p> <p>NO (ONE LOW) → 4 Check O₂ (H₂) REG PRESS ● SYS TEST - 2A (3A), 6A (7A) REG PRESS low or decr?</p> <p>YES → 5 BLOCKED REACTANT LINE</p> <p>NO → 8 FLOW RATE SNSR FAILED</p> <p>① NO → 6 Low elec loads</p> <p>② YES → 7 Open ckt FC ● Reconfigure FC loads ● SM PWR SOURCE 1 (3) MNA (B) - OFF</p> <p>NOTE: FC shutdown may be necessary</p> <p>③ EPS SSR-1 FC SHUT DOWN</p>	<p>① FC flow and press instrumentation powered by INST PWR CONT cb's (pn 276).</p> <p>② Flooding is most probable cause. Isolate potable tank to direct possible contaminated H₂O to waste tank until FC condition is positively determined.</p> <p>③ If reactant ΔP drops to less than 2 psi above N₂, shut down FC to avoid flooding.</p> <p>④ Other reactant indicator may be used for affected flow indication.</p>
4 FC REG O ₂ (H ₂) OUT PRESS HI >70 psi	<p>1 Check reg out press ● SYS TEST (2) - 1A, 5A (N₂ press) 2A, 6A (O₂ press) 3A, 7A (H₂ press) H₂ (O₂) - N₂ > 0.9 vdc (13 psi)?</p> <p>YES → 2 FC current check ● DC IND sel - FC 1, (3) Current decr continuously or near zero?</p> <p>YES → 3 FC FAILED</p> <p>① EPS SSR-1 FC SHUT DOWN</p> <p>NO → 4 N₂ REG SHIFT</p> <p>NO → 5 REG OUT PRESS SNSR FAILED</p>	<p>① pH HI tb may indicate bp. If so, isolate potable H₂O tank for 60 min, to direct contaminated H₂O to waste tank.</p> <p>② Failure of N₂ regulator will raise H₂O, O₂, and N₂ press but not dangerously. FC should continue to operate at new press with slight performance change. Heat transfer will not be affected by incr in accumulator press.</p>

SYMPTOM	PROCEDURE	REMARKS
FUEL CELL	<p>5 cb FC 1 (3) PUMPS AC - OPEN</p> <p>(1)</p> <p>1 Attempt reset • cb FC 1 (3) PUMPS AC - close cb reset?</p> <p>NO → 2 FC PUMP (H₂ OR GLY) FAILURE</p> <p>YES → 4 Continue FC operation Transient caused cb to open</p> <p>(2)</p> <p>3 FC usable for peak loads • Open circuit FC • FC 1 (3) HTRS - OFF • Maintain TSKIN >380°F & <475°F by periodic load operation</p>	<p>(1) This condition will result in low TCE and/or high TSKIN.</p> <p>(2) pH sensor lost since power is common to pumps.</p> <p>(3) MASTER ALARM and SM PWR DISC Its will come on when reconnecting open-circuited FC to bus.</p>
6 FC 1 (3) V-I-T PERFORMANCE LOW	<p>1 Compare V-I-T performance of both FC's. • Record V-I-T for each FC • Compare with V-I-T curves</p> <p>Performance low on both FC's?</p> <p>NO (ONE FC LOW) → 5 Purge one FC • H₂ PURG LINE HTR - on (up) 20 min prior to purge • FC 1, (3) PURG O₂ for 2 min then - OFF • FC 1, (3) PURG H₂ for 1 min 20 sec, then OFF</p> <p>Performance improved?</p> <p>YES → 9 TEMPORARY DEGRADATION IN FC PERFORMANCE</p> <p>YES → 12 Affected FC current output much lower than other FC and TSKIN ≈ or lower?</p> <p>NO → 15 TSKIN SNSR FAILURE</p> <p>NO → 17 AMMETER CIRCUITRY SHIFT</p> <p>YES → 13 Currents correspond to FC flow?</p> <p>NO → 16 Open ckt affected FC • FC 1 (3) HTRS - OFF • DC IND sel - FC 1 (3) • Open ckt affected FC (momentarily)</p> <p>FC flow > 0? → 18 INTERNAL FC SHORT ≈ FC FLOW</p> <p>YES → Caution If FC current decr to 5 amps, shut down FC → EPS SSR-1 FC SHUTDOWN</p> <p>(1) If both potable & waste H₂O tanks are full, possible freezing of waste H₂O dump line may be cause.</p> <p>(2) Verify purge flow by incr in reactant flow.</p> <p>(3) Ammeter accuracy can be verified by FC reactant flow.</p> <p>FC O₂ flow = $\frac{\text{amps} \times 2}{100}$</p> <p>FC H₂ flow = $\frac{\text{amps} \times 2.5}{1000}$</p> <p>(4) If 2 FC's are in operation both FC's should be tied to both buses for this check. Time must be allowed for TSKIN to stabilize.</p> <p>(5) MASTER ALARM and SM PWR DISC Its will come on when reconnecting open-circuited FC to bus.</p>	<p>5 THRU 6</p>

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PWR DIST MALFUNCTIONS INDEX

1 MN BUS A(B)
UNDERVOLT

YELLOW

1a AC BUS 1(2)

YELLOW

1b AC BUS 1(2) OVERLOAD

1c MN BUS A(B) INDICATES <26 VDC

1d AC BUS 1(2) VOLTAGE LOW

1e AC BUS 1(2) VOLTAGE HIGH

2 INV 1 TEMP HI

YELLOW

3 SM PWR DISCONNECT

YELLOW

4 SUSPECTED HI CURRENT FOR CSM CONFIG

5 BAT CHGR CURRENT ZERO

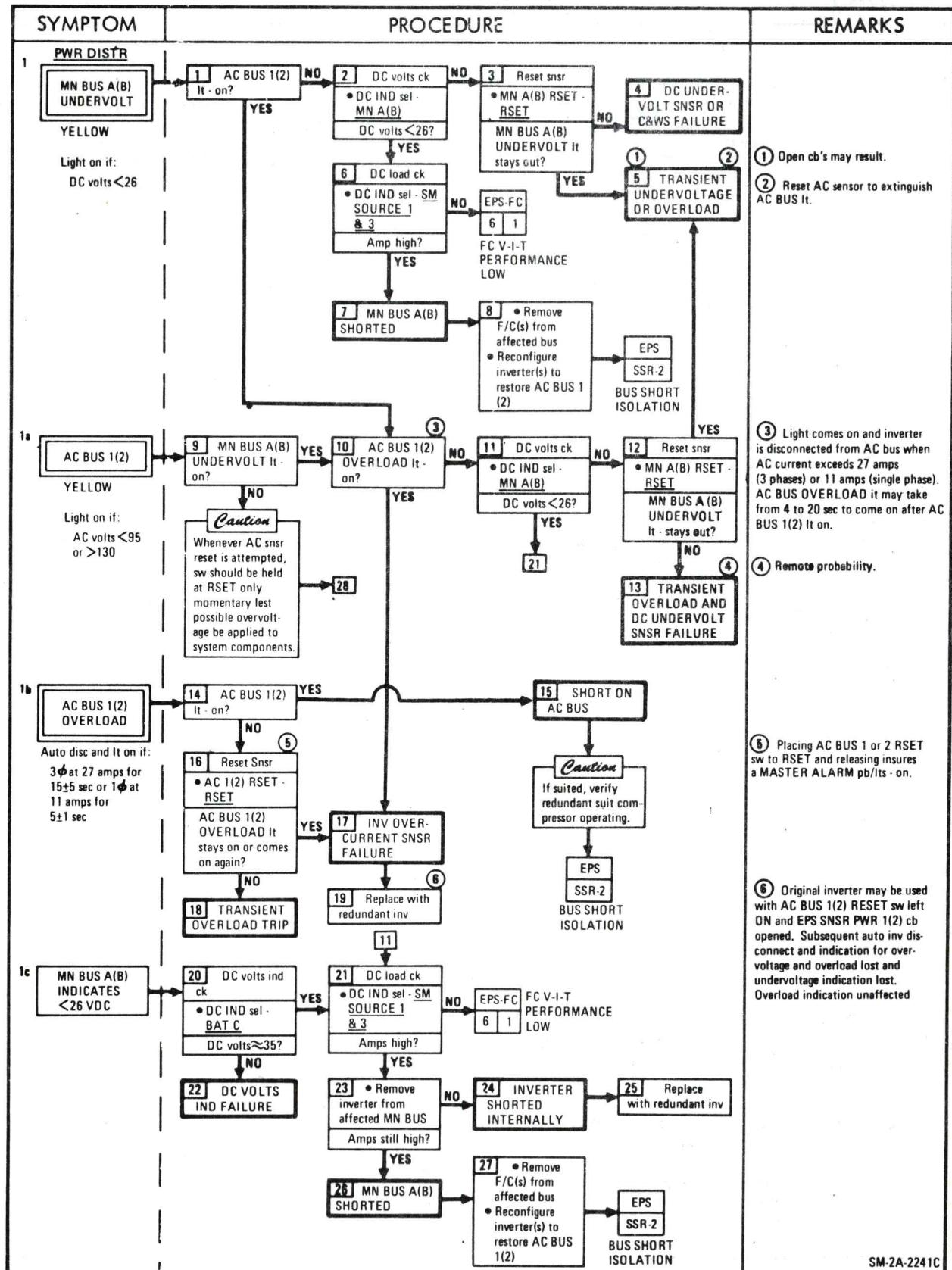
6 BAT BUS A(B) CURRENT >1.0 WITH MN BUS
TIE (2) - OFF

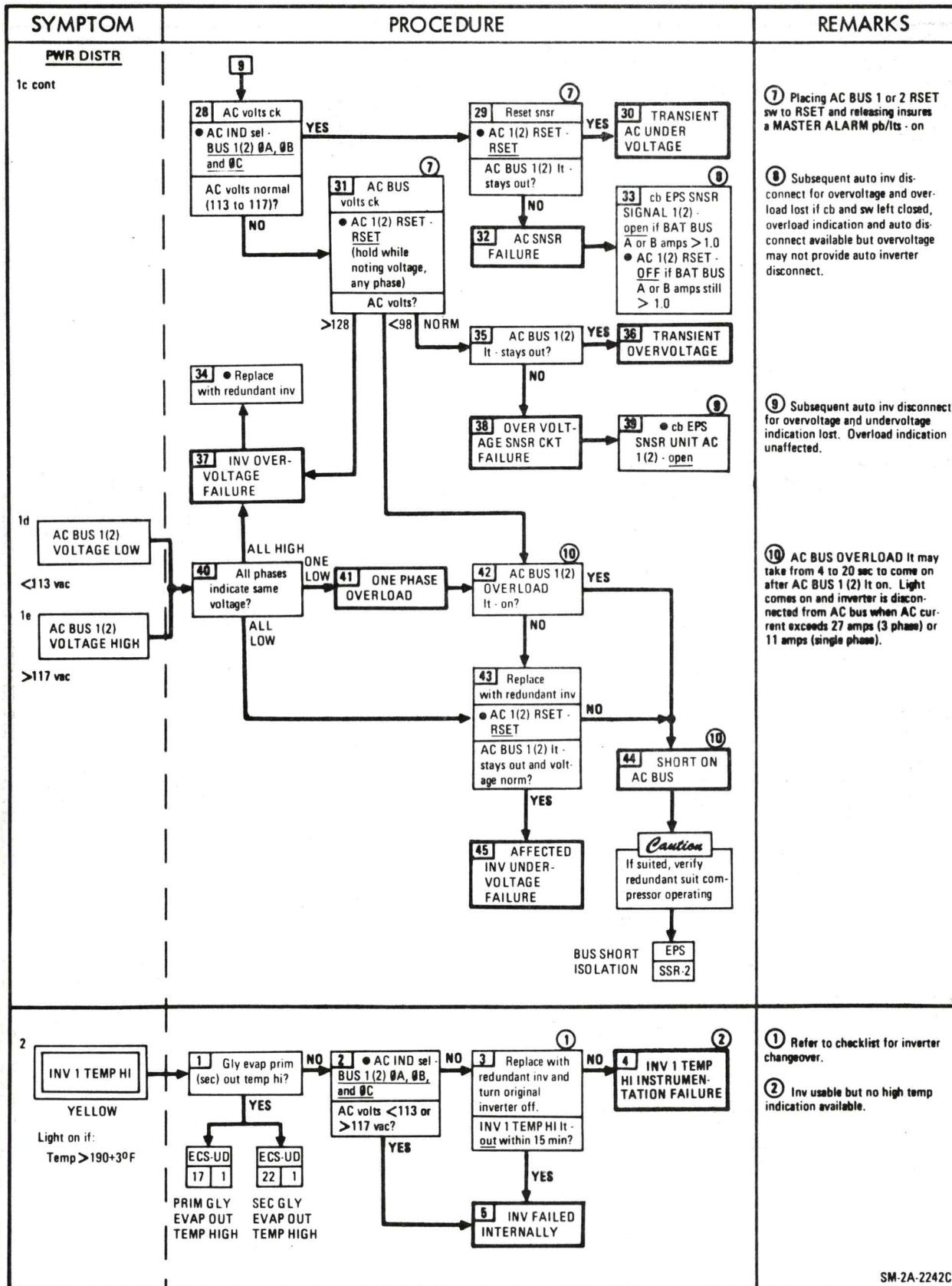
6a FC tb's ALL GRAY

7 PYRO BAT VOLTAGE <35 VDC

SSR-1 FUEL CELL SHUTDOWN

SSR-2 BUS SHORT ISOLATION



(1c)
(CONT)
THRU
2

SYMPTOM	PROCEDURE	REMARKS
<u>PWR DISTR</u>	<p>3 [SM PWR DISCONNECT] → 1 [SM POWER SOURCE It's indicate a disconnect?]</p> <p>YES → 2 [MN BUS A(B) UNDREVOLT It-on?]</p> <p>NO → 3 [PWR SOURCE MOT SW SNSR FAILURE]</p> <p>Light - on Overload >75 amp Rev current >4 amp (Assumes FC 1 - MNA and FC 3 - MNB)</p> <p>4 [C/W FAILURE]</p> <p>5 [FC 1(3) It-on?]</p> <p>YES → EPS-FC [1 1] FC 1(3)</p> <p>NO → 6 [Reconnect & observe] (1 KNOW)</p> <p>7 [PWR SOURCE DISC and MN BUS A(B) UNDREVOLT It on at same time?]</p> <p>YES → 8 [Disc FC amps ≈0 or hi?]</p> <p>≈0 → 9 [FEED CIRCUIT SHORT IN DISCONNECTED FC]</p> <p>HI → EPS-PD [1 1] FUEL CELL SHUTDOWN</p> <p>≈0 or hi? → EPS-PD [1 1] SSR-1 FUEL CELL SHUTDOWN</p> <p>MN BUS A(B) UNDREVOLT</p>	<p>3</p> <p>1 MASTER ALARM and SM PWR DISC Its will come on when reconnecting open-circuited FC to bus.</p> <p>2 During actual overloads, the MN BUS UNDREVOLT It may be on as long as 20 sec before the SM PWR DISC It.</p>
	<p>4 [SUSPECTED HI CURRENT FOR CSM CONFIG] → 1 [Amps correspond to O₂ & H₂ flow?]</p> <p>YES → 2 [Check high load equipment]</p> <ul style="list-style-type: none"> ● RAD PRIM HTR - (17 amps) ● RAD SEC HTR - (17 amps + 17 amps) ● O₂ HTRS - (11 amps) ● FC HTRS - (2-5 amps/FC) ● SM RCS ENG PKG HTRS - (3.3 amps/quad) ● Ck pumps, compr's fans, and other operating equipment for degradation ● BUS SHORT ISOLATION SSR-2 <p>NO → 3 [AMMETER CIRCUITRY FAILURE]</p>	<p>1 O₂ FLOW ≈ $\frac{\text{amps} \times 2}{100}$</p> <p>H₂ FLOW ≈ $\frac{\text{amps} \times 2.5}{1000}$</p> <p>2 a. ECS rad htrs operate: RAD PRIM OUT TEMP <-15°F RAD SEC OUT TEMP <+45°F</p> <p>b. Cryo htrs & fans operate: O₂ <865 psia H₂ <225 psia</p> <p>c. FC htrs operate: TSKIN <380°F</p> <p>d. SM RCS htrs operate at pkg temp: PRIM <115°F SEC <115°F</p>

SYMPTOM	PROCEDURE	REMARKS
PWR DISTR	<p>5 BAT CHGR CURRENT ZERO</p> <p>1 Bat chgr volts >38? YES → 2 BAT CHG - other bats Current still zero? NO → 3 OPEN CKT ONE BAT CHGR CKT ① Affected battery might still be charged through BAT TIE cb's.</p> <p>1 Bat chgr volts >38? NO → 4 BAT CHG - other bats Bat chgr volts >38? YES → 5 DC AMMETER FAILED (AND ORIG BAT LOW) ② Battery charging capability lost</p> <p>1 Bat chgr volts >38? NO → 8 BAT CHGR OR CHGR CONT RELAY FAILED</p> <p>2 BAT CHG - other bats Current still zero? YES → 6 BAT CHG - A(B, C) • cb BAT CHGR BAT A(B, C) open Chgr volts incr? NO → 7 DC AMMETER FAILURE ② Battery charging capability lost</p> <p>2 BAT CHG - other bats Current still zero? NO → 9 OPEN BAT CHARGING CKT TO ALL BATS</p>	
6	<p>1 BAT BUS A(B) CURRENT >1.0 WITH MN BUS TIE (2) OFF</p> <p>1 DC IND sel - BAT BUS B(A) Current >1.0? NO → 2 cb MN A(B) BAT BUS A(B) open Current still >1.0? YES → 3 BAT BUS A(B) SHORTED EPS SSR-2 ① Bat bus current will be <1.0 amps for all mission phases except: a. Prelaunch (<3.0 amps) b. Boost & insertion c. ΔV maneuvers d. Deorbit & entry.</p> <p>1 BAT BUS A(B) CURRENT >1.0 WITH MN BUS TIE (2) OFF</p> <p>1 DC IND sel - BAT BUS B(A) Current >1.0? YES → 4 BAT RLY BUS SHORTED EPS SSR-2 ② If A, B & C bats on MN buses, cycling MN BUS TIE switches may correct the problem. If not, MN bus tie will have to be accomplished by cb action. May have to charge battery through other battery bus. ③ Not valid after FC shutdown.</p>	BUS SHORT ISOLATION
6a	<p>1 BAT BUS A(B) CURRENT >1.0 WITH MN BUS TIE (2) OFF</p> <p>1 DC IND sel - BAT BUS B(A) Current >1.0? NO → 2 cb MN A(B) BAT BUS A(B) open Current still >1.0? YES → 3 BAT BUS A(B) SHORTED EPS SSR-2 ① Bat bus current will be <1.0 amps for all mission phases except: a. Prelaunch (<3.0 amps) b. Boost & insertion c. ΔV maneuvers d. Deorbit & entry.</p> <p>1 BAT BUS A(B) CURRENT >1.0 WITH MN BUS TIE (2) OFF</p> <p>1 DC IND sel - BAT BUS B(A) Current >1.0? YES → 4 BAT RLY BUS SHORTED EPS SSR-2 ② If A, B & C bats on MN buses, cycling MN BUS TIE switches may correct the problem. If not, MN bus tie will have to be accomplished by cb action. May have to charge battery through other battery bus. ③ Not valid after FC shutdown.</p>	BUS SHORT ISOLATION
7 PYRO BAT VOLTAGE <35 VDC	<p>1 Replace pyro bat with entry bat</p> <ul style="list-style-type: none"> • cb PYRO BUS A(B) PYRO BAT A(B) - open • cb PYRO BUS A(B) BAT BUS A(B) - close • DC IND sel - PYRO A(B) • Verify DC volts ≈ BAT BUS A(B) • DC IND sel - BAT BUS A(B) <p>BAT BUS A(B) amps incr? YES → 2 PYRO A(B) FEED CKT SHORTED ① It is crew option to leave a main battery connected to a known short to retain redundant pyro circuit capability. If dc amps >30, except cb PYRO BUS A(B) to open within 1 to 5 min and loss of redundant pyro circuit.</p> <p>BAT BUS A(B) amps incr? NO → 3 PYRO BAT A(B) FAILED</p>	
SPECIAL SUB ROUTINE	<p>SSR-1 FUEL CELL SHUTDOWN</p> <p>1 Configure for one FC on both busses.</p> <p>2 FC 1(3) HTRS - OFF</p> <ul style="list-style-type: none"> • FC 1(3) PUMPS - off (ctr) • cb FC 1(3) PUMPS AC - open • cb FC 1(3) REACS - close • FC 1(3) REACS - OFF • cb FC 1(3) REACS - open <p>3 Relieve press on KOH of faulty FC at $T_{SKIN} \leq 200^{\circ}\text{F}$</p> <ul style="list-style-type: none"> • H₂ PURG LINE HTR - (on, up) 20 min prior to purge • FC 1(3) PURG - O₂ • SYS TEST (2)-2A(6A) • FC 1(3) PURG - H₂ (when O₂ approaches stable value) • SYS TEST (2)-3A(7A) • FC 1(3) PURGE - OFF (after H₂ approaches stable value) • H₂ PURG LINE HTR - OFF 	<p>① FC will not reach $T_{SKIN} = 200^{\circ}\text{F}$ for approximately 48 hours KOH will be solidified at $T_{SKIN} \leq 200^{\circ}\text{F}$. The press is relieved to reduce the possibility of corrosive fluid leaking into the SM and to insure sealing of the check vlv, isolating the potable water from the FC.</p>

SYMPTOM	PROCEDURE	REMARKS
SSR-2	<p>BUS SHORT ISOLATION</p> <p>1 Remove all equipment from affected bus</p> <p>2 Affected bus?</p> <p>MNA (B) AC 1 (2) BAT A (B)</p> <p>16 22</p> <p>Caution</p> <p>Whenever AC BUS 1(2) It and AC BUS 1(2) OVERLOAD It are both on, inverter must be disconnected from AC BUS 1(2) within 5 sec to preclude inverter failure.</p> <p>5 Individually close equip cb's or sws while monitoring FC current</p> <p>7 • INV 1(2) - to affected bus AC BUS 1(2) OVERLOAD It on?</p> <p>YES → 9 AFFECTED AC BUS LOST AC1 AC2</p> <p>NO → 11 AC1 BUS reconfiguration</p> <ul style="list-style-type: none"> • INV 1 - OFF • INV 1 AC1 - OFF • SUIT COMPR - AC2 • FDAO SEL - 2 • BMAG MODE (3) - RATE 2 • S BD PWR AMPL PRIM - SEC • S BD XPNDR - SEC • FC 1 PUMP - AC2 • GLY PUMPS - 2 AC2 • BMAG 1 PWR - OFF • G/N LTS - AC2 • SIG CONDR/DR BIAS PWR 1 - AC2 • Control GLY EVAP IN TEMP vlv manually to maintain evap outlet temp >40°F • RAD FLOW CONT AUTO - 2 • BAT CHGR - AC2 <p>13 AC1 BUS non-transferable loads</p> <p>EPS/CRYO</p> <ul style="list-style-type: none"> • Tank 1 H₂ fan • Tank 1 H₂ & O₂ qty & temp sig condn (0C) ECS <ul style="list-style-type: none"> • Cabin fan 1 & 2 • Man cont prim evap stm vlv (0C) • Auto cont prim gly cont vlv (0A) • Sec loop evap cooling (0A) • Elect cont suit heat exch gly bypass vlv (0B) • Rad flow contr 1 & rad isol vlv (0C) SCS <ul style="list-style-type: none"> • GDC (all modes except RSI) • FDAO 1 • BMAG 1 (ATT HOLD, RATE CMD) • Min Imp (0A) • RHC 1 MTVC (0A) • Rate cmd prop att cont (0A) • Auto ΔV (0A) • GPI 1 P & Y ind (0A) • SIVB 1 F & O ind (0A) LIGHTING <ul style="list-style-type: none"> • FDAO 1 • EMS numerics & grid • Mission timer numerics (pnl 2) • DSKY pushbuttons caution and status (pnl 2) • EL for pnls 1 thru 9, 15, 16 • Sys 2 SM running lts (2 elements) <p>12 AC2 BUS reconfiguration</p> <ul style="list-style-type: none"> • INV 2 - OFF • INV 2 AC2 - OFF • ELEC PWR - ECA • Verify OMNI in proper configuration for MSFN • FC 3 PUMPS - AC1 • BMAG 2 PWR - OFF • FDAO SEL - 1 • SIG CONDR/DR BIAS PWR 2 - AC1 • BMAG MODE (3) - RATE 1 • Activate SEC COOL LOOP • Shut down PRIM EVAP <p>14 AC2 BUS non-transferable loads</p> <p>EPS/CRYO</p> <ul style="list-style-type: none"> • Tank 2 H₂ fan • Tank 2 H₂ & O₂ qty & temp sig condn (0C) <p>ECS</p> <ul style="list-style-type: none"> • Prim evap temp cont unit (0A) • Rad flow contr 2 & isol vlv (0C) <p>SCS</p> <ul style="list-style-type: none"> • MTVC (RATE CMD, ACCEL CMD) • Prop rate cmd (TVC, ATT CONT) • FDAO 2 • BMAG 2 • RSI (0A) • GDC (0A) • Auto ΔV (TVC) (0A) • Ordeal • GPI 2 P & Y ind (0A) • SIVB 2 F & O ind (0A) <p>LIGHTING</p> <ul style="list-style-type: none"> • EMS roll att & scroll lts • Mission timer numerics (pnl 306) • DSKY pushbuttons caution and status (pnl 140) • EL for pnls 10, 100, 101, 122, 225, 226, 229, 230, 275, 306 • Sys 2 SM running lts (2 elements) • Spot lt 	<p>① If short circuit amps <2.0, it is a crew option to maintain bat relay bus powered to retain AC bus sensors and FC overcurrent/reverse current protection functions. Increased battery recharge cycle may be required. If short circuit >2.0 amps, close bat relay bat A or bat B cb's only when required to operate equipment connected to bat relay bus.</p> <p>1 Current drain on BAT RLY BUS. Bus loss depends on magnitude of current drain</p> <p>4 Isolate BAT RLY BUS from BAT A & B</p> <ul style="list-style-type: none"> • cb BAT RLY BUS • BAT A - open • BAT B - open • BAT CHGR - A • DC IND sel - BAT CHGR <p>6 BAT RLY BUS non-transferable loads</p> <ul style="list-style-type: none"> • cb BAT RLY BUS • BAT A - open • BAT B - open • Return BAT RLY • BAT load to original config <p>10 BAT RLY BUS non-transferable loads</p> <p>EPS/CRYO</p> <ul style="list-style-type: none"> • FC reacs vlv, latch ckt & tb's • FC rad bypass vlv & tb's • FC to bus cont & tb's • DC undervolt sensing if CW NORM - ACK • AC over/undervolt sensing & CW It • AC ovrlt CW It if CW NORM - ACK • Inverter cont (DC & AC)

SSR-2

SYMPTOM	PROCEDURE	REMARKS
SSR-2 (CONT)	<p>15 Individually close equip cb's or sws while monitoring FC current</p> <p>16 DC IND sel - SM SOURCE 1(3) ● SM PWR SOURCE 1(3) MNA (B) - on (momentarily) DC amps >25?</p> <p>17 AFFECTED MAIN DC BUS LOST</p> <p>18 MN BUS A reconfiguration <ul style="list-style-type: none"> ● SM PWR SOURCE 2, 3 - MNB only ● SM PWR SOURCE 1 MNA - OFF ● SM PWR SOURCE 1 MNB - on up (if req) ● INV 1 AC1 - OFF ● INV 1 - OFF ● INV 3 - MNB ● INV 3 AC1 - on (up) ● cb MNA BAT BUS A - open ● cb MNB BAT C - close ● SUIT H2O ACCUM AUTO - 2 ● SM RCS B&D eng pkg htrs - 2 ● SM RCS B&D quad htrs - SEC </p> <p>19 MN BUS B reconfiguration <ul style="list-style-type: none"> ● BMAG MODE (3) - RATE 2 ● FDAI SEL - 2 ● URINE DUMP - HTR B ● WASTE H2O DUMP - HTR B ● RHC PWR DIR 2 - MNB ● AUTO RCS SEL (16) - MNB (as reqd) ● RAD PRIM HTR - 1 ● RAD FLOW CONT AUTO - 2 ● SPS HTRS - SEC ● SCS TVC (2) - RATE CMD ● Use RHC'S for RCS dump, not CM PRPLNT DUMP sw </p> <p>20 MN BUS A non-transferable loads EPS/CRYO <ul style="list-style-type: none"> ● Tank 1 H2 htr ● Tank 1 O2 100w htr ● Tank 2 O2 50w htr ● Tank 1 O2 vac-ion pump ECS <ul style="list-style-type: none"> ● Prim evap H2O man cont ● Prim 2 rad htr cont ● Rad flow contr 1 & auto select ● Rad isol vlv man sel ● H2O accum 1 auto & man cont ● Urine & waste H2O dump htr A ● Steam duct htr A ● Sec rad htr cont ● Sec rad in & out temp ind & PCM ● SM H2O vlv (open position) RCS <ul style="list-style-type: none"> ● CM sys 1 htrs ● CM sys 1 fuel & oxid purge ● CM oxid interconnect ● CM fuel/He interconnect ● CM sys 1 prplnt dump (61 sec TD) ● CM sys 1 prplnt isol vlv & tb ● SM B & D quad He 1 & 2 isol vlv & tb ● SM B & D quad prim/sec prplnt isol vlv & tb ● SM B & D quad sec fuel press isol vlv ● SM PSM prim manif isol valves (redundant) ● SM PSM prim He isol vlv (redundant) ● Transfer mot sw 1 SPS <ul style="list-style-type: none"> ● Pitch & yaw (prim) gmbi mnts ● Enable pwr sol driver 1 ● He vlv 1 & tb ● Primary pilot pre-vlv ● Pilot vlv 1 & 2 ● Prim htrs SCS <ul style="list-style-type: none"> ● FDAI 1 total attitude ● GDC (except RSI) ● BMAG 1 htr & CW temp lt (eventually lose BMAG 1 as temp decreases) ● Auto coils CM RCS 1 (if prior to CM/SM sep) ● Direct ullage yaw D3 & B4 ● Auto ΔV ● Auto attitude hold ● Rate 1 MTVC ● RHC pwr dir 1 <ul style="list-style-type: none"> a. MNA/MNB to half of jets b. RHC to all jets ● RHC pwr dir 2, MNA/MNB to half of jets LIGHTING <ul style="list-style-type: none"> ● RH girth shelf flood (fixed mode) ● RH couch flood (fixed mode) ● LH girth shelf flood (variable mode) ● LH couch flood (variable mode) ● LH & RH strut flood (variable mode) ● LH optical align sight SYS A TUNNEL LITS (6 ELEMENTS) <ul style="list-style-type: none"> ● Mission elapsed timer (pnl 2) DOCKING <ul style="list-style-type: none"> ● Sys A probe connector (however A & B connectors may be switched) </p> <p>21 MN BUS B non-transferable loads EPS/CRYO <ul style="list-style-type: none"> ● Tank 2 H2 htr ● Tank 2 O2 100w htr ● Tank 1 O2 50w htr ● Tank 2 O2 vac-ion pump ECS <ul style="list-style-type: none"> ● Sec evap H2O vlv man cont ● Prim 1 rad htr cont ● Rad flow contr 2 ● Prim rad in temp ind & PCM ● H2O accum 2 auto & man cont ● Urine & waste dump htr B ● Steam duct htr B RCS <ul style="list-style-type: none"> ● CM sys 2 htrs ● CM sys 2 fuel & oxid purge ● CM fuel interconnect ● CM oxid/He interconnect ● CM sys 2 prplnt dump (61 sec TD) ● CM sys 2 isol vlv & tb ● SM A & C quad He 1 & 2 isol vlv & tb ● SM A & C quad prim/sec prplnt isol vlv & tb ● SM A & C sec manif isol vlv (redundant) ● SM PSM sec He isol vlv (redundant) ● Transfer mot sw 2 SPS <ul style="list-style-type: none"> ● Pitch & yaw (sec) gmbi mnts ● Enable pwr sol driver 2 DISPLAYS & CONTROLS <ul style="list-style-type: none"> ● Mission elapsed timer (pnl 306) DOCKING <ul style="list-style-type: none"> ● Sys B probe connector (however A & B connectors may be switched) </p>	<p>(2) MASTER ALARM and SM PWR DISC Its will come on when reconnecting open-circuited FC to bus.</p> <p>(3) Place two batteries on remaining bus for SPS maneuvers.</p>
SSR-2 (CONT)		

SYMPTOM	PROCEDURE	REMARKS
SSR-2 (CONT)	<p style="text-align: center;">2</p> <pre> graph TD 22[22 Bat chgr to bat bus • cb BAT BUS A(B) • BAT A(B) - open • cb BAT RLY • BUS BAT A(B) - open • BAT CHG - A(B) • DC IND sel - BAT CHGR Bat chgr amps > 0?] 23[23 Return to original configuration. Close cb's to isolate affected equip.] 24[24 BAT A(B) current > 0?] 25[25 DRAIN ON BAT BETWEEN BAT AND BUS OR BAT CURRENT INST FAILED] 26[26 Current drain on bat bus (bus loss depends on magnitude of current drain)] 27[27 BAT BUS A reconfiguration • cb BAT BUS A PYRO BAT A - open If MN BUS TIE BAT A/C is closed: • cb MNA BAT BUS A - open • cb MNB BAT C - open (verify) For subsequent Main Bus ties: • cb MNA BAT C - close • MN BUS TIE BAT B/C - on (up) If MN BUS TIE BAT A/C is open: • cb MNB BAT BUS B - open • cb MNA BAT C - open (verify) • MN BUS TIE BAT B/C - on (up) For subsequent Main Bus ties: • cb MN A BAT C - close • cb MN B BAT BUS B - close] 28[28 BAT BUS B reconfiguration • cb BAT BUS B PYRO BAT B - open If MN BUS TIE BAT B/C is closed: • cb MNB BAT BUS B - open • cb MNA BAT C - open (verify) For subsequent Main Bus ties: • cb MNB BAT C - close • MN BUS TIE BAT A/C - on (up) If MN BUS TIE BAT B/C is open: • cb MNA BAT BUS A - open • cb MNB BAT C - open (verify) • MN BUS TIE BAT A/C - on (up) For subsequent Main Bus ties: • cb MNB BAT C - close • cb MNA BAT BUS A - close] 29[29 BAT BUS A non-transferable loads EPS/CRYO • Mn bus tie bat A/C mot sw RCS • SECS auto RCS trnfr to trnfr mot sw 1 SPS • Pitch & yaw (prim) gmbi mot cont SCS • AUTO RCS SEL MNA (if not previously enabled) SECS • SECS & ELS sys A • Float bag compr 1 • Float bat 1 mot sw & cont vlv • EDS voting logic 1] 30[30 BAT BUS B non-transferable loads EPS/CRYO • Mn bus tie bat B/C mot sw RCS • SECS auto RCS trnfr to trnfr mot sw 2 SPS • Pitch & yaw (sec) gmbi mot cont SCS • AUTO RCS SEL MNB (if not previously enabled) SECS • SECS & ELS sys B • Float bag compr 2 • Float bag 2 mot sw & cont vlv • EDS voting logic 3] </pre>	<p>(4) If cb RAD HTRS OVLD BAT A and/or BAT B are opened to reduce battery drain, they should not be closed unless batteries are tied to main buses. This prevents possible disconnect of ECS radiator heaters by a false overload signal.</p>

SSR-2
(CONT)

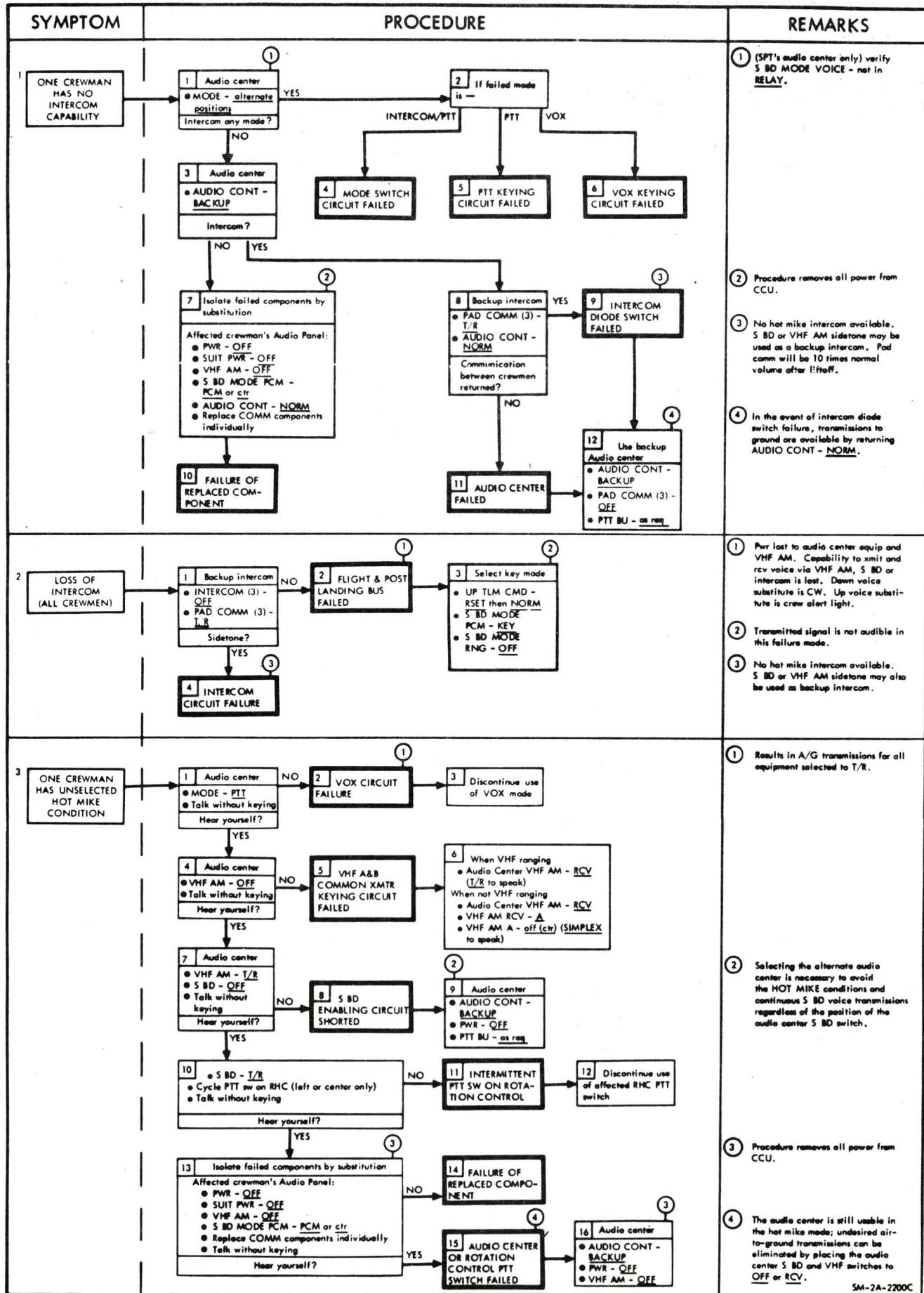
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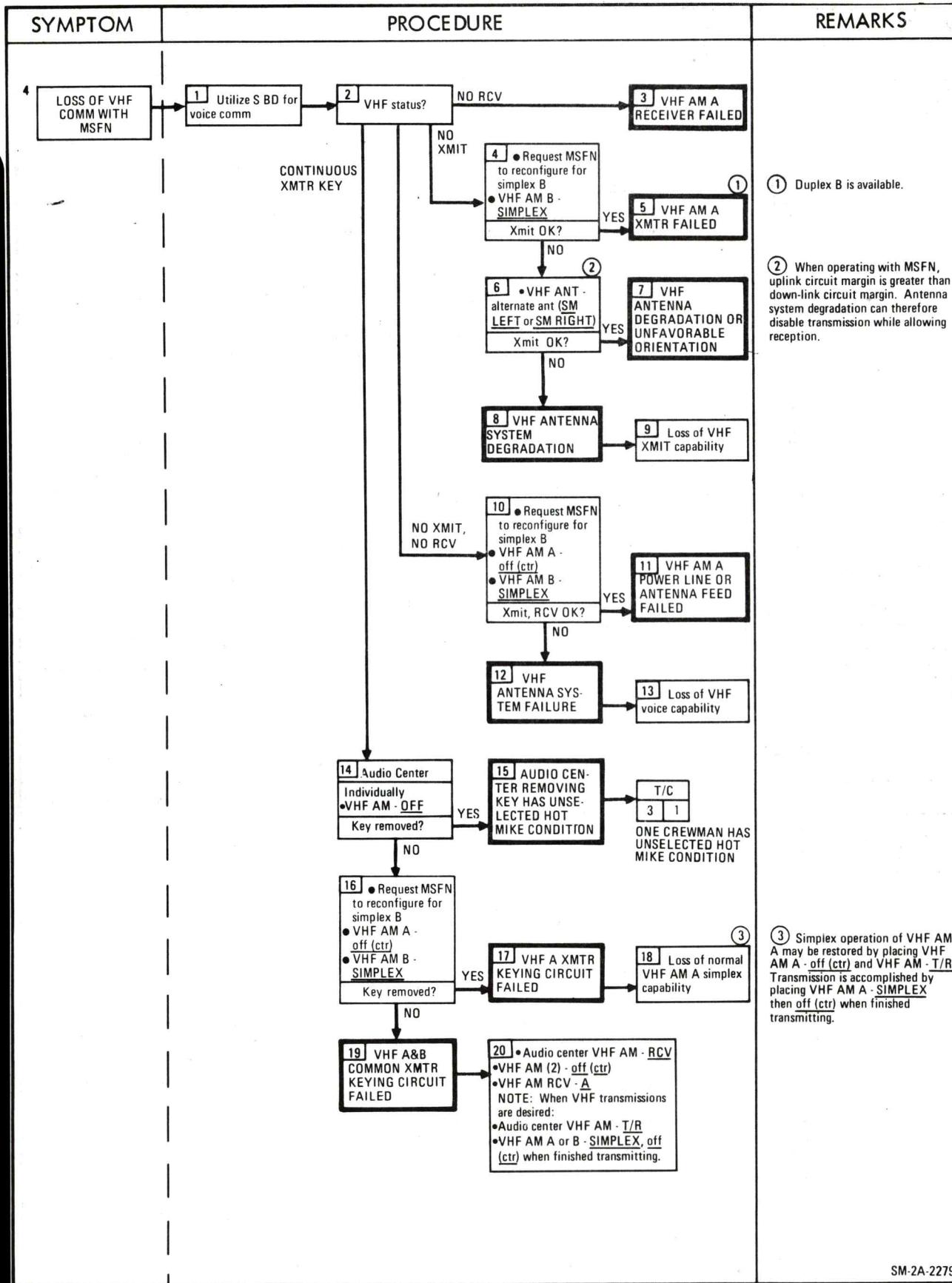
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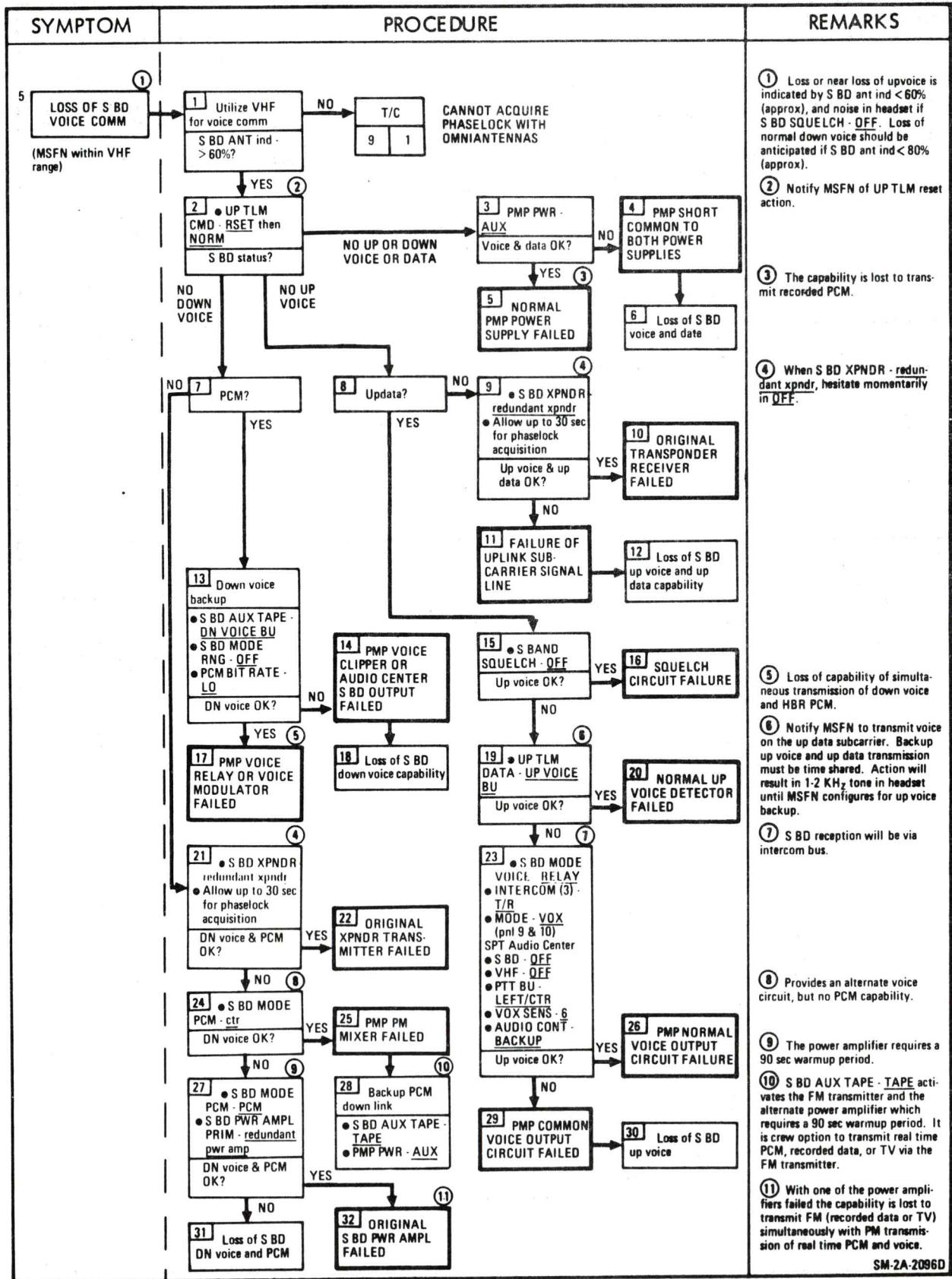
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T/C MALFUNCTIONS INDEX

- 1 ONE CREWMAN HAS NO INTERCOM CAPABILITY
- 2 LOSS OF INTERCOM (ALL CREWMEN)
- 3 ONE CREWMAN HAS UNSELECTED HOT MIKE CONDITION
- 4 LOSS OF VHF COMM WITH MSFN
- 5 LOSS OF S BD VOICE COMM
- 6 MSFN REPORTS LOSS OF RANGING
- 7 MSFN REPORTS LOSS OF REAL TIME PCM
- 8 EMS RANGE DISPLAY ABNORMAL
- 9 CANNOT ACQUIRE PHASELOCK WITH OMNIANTENNAS







6
THRU
8

SYMPTOM	PROCEDURE	REMARKS
6 MSFN REPORTS LOSS OF RANGING	<p>① UP TLM CMD - RSET then NORM • S BD MODE RNG - RNG Ranging OK?</p> <p>NO → ② S BD XPNDR redundant xpndr • Allow up to 30 sec for phaselock acquisition Ranging OK?</p> <p>YES → ⑤ LOSS OF UDL CONTROL OF RANGING FUNCTION</p> <p>NO → ③ RANGING ENABLE CIRCUIT FAILURE ④ Ranging limited to skin tracking</p> <p>② When S BD XPNDR - redundant xpndr, hesitate momentarily in OFF.</p> <p>③ Skin tracking performed by ground radar; no crew action required.</p> <p>④ Original XPNDR is usable for all functions except ranging.</p>	
7 MSFN REPORTS LOSS OF REAL TIME PCM	<p>① PMP PWR - AUX PCM OK?</p> <p>YES → ② PMP NORMAL BI-PHASE MODULATOR FAILED</p> <p>NO → ③ PCM EQUIPMENT FAILED</p> <p>① The capability is lost to transmit recorded PCM simultaneously with real time PCM.</p>	
8 EMS RANGE DISPLAY ABNORMAL	<p>① VHF RNG - RSET (wait 15 sec) Display ok?</p> <p>NO → ② Tones audible during wait period? YES → ③ Utilize CMC for VHF range readouts • V37E 25E • Verify 00000 in N72 (R1) CMC range display abnormal?</p> <p>NO → ④ EMS OR EMS/VHF INTERFACE FAILURE</p> <p>YES → ⑤ MOMENTARY LOSS OF TRACK</p> <p>② Tones will be audible for 8 seconds after VHF reset. EMS display of range occurs 12 to 15 sec after reset.</p> <p>③ Temporary signal loss may be caused by antenna nulls or antenna switching.</p> <p>④ Turning suit power off precludes audio interference with VHF ranging initialization.</p> <p>⑥ VHF comm with MSFN ok?</p> <p>NO → ⑦ Alternate VHF antenna Comm with MSFN ok?</p> <p>YES → ⑧ SUIT PWR - OFF • Depress and hold PTT button • VHF RNG - RSET (Wait 15 sec) • SUIT PWR - on (up) Display ok?</p> <p>NO → ⑨ DIGITAL RANGING GENERATOR OR SWS RANGING TONE TRANSFER ASSEMBLY FAILURE ⑪ LOSS OF VHF RANGING CAPABILITY</p> <p>YES → ⑩ FAILED ANT OR INCORRECT ANTENNA SELECTED</p> <p>T/C 4 2 LOSS OF VHF COMM WITH MSFN</p> <p>⑫ LOSS OF AUTOMATIC VHF RNG XMTR KEY FUNCTION ⑬ VHF RNG available only while PTT button depressed</p>	

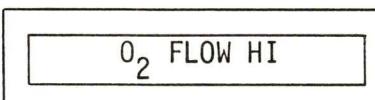
SYMPTOM	PROCEDURE	REMARKS
9 CANNOT ACQUIRE PHASELOCK WITH OMNIANTENNAS	<p>①</p> <p>② When S BD XPNDR - redundant xpndr, hesitate momentarily in OFF.</p>	<p>① Loss of uplink phaselock is indicated by noise in headset and S BD antenna ind < 30%. If attempting to phase lock from SWS, verify S BD ANT OMNI sw is positioned to REMOTE.</p> <p>② When S BD XPNDR - redundant xpndr, hesitate momentarily in OFF.</p>

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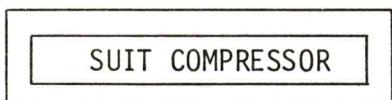
ECS
UNDOCKED

ECS UNDOCKED MALFUNCTIONS INDEXECS
UNDOCKED

1 

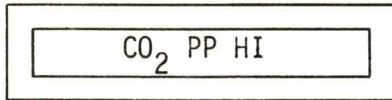
RED

- 1a O₂ FLOW HI
- 2 O₂ FLOW LOW
- 3 SURGE TANK PRESS HIGH
- 4 CABIN PRESS HIGH OR INCREASING
- 5 SURGE TANK PRESS LOW
- 6 CABIN PRESS LOW OR DECREASING
- 7 CREW UNCOMFORTABLE IN CABIN
- 7a CABIN HUMIDITY HIGH
- 8 CLINGING SUIT

9 

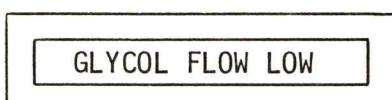
RED

- 9a SUIT COMPR ΔP LOW
- 10 BALLOONED PGA'S
- 11 CREW UNCOMFORTABLE IN SUIT LOOP
- 11a SUIT CKT HUMIDITY HIGH

12 

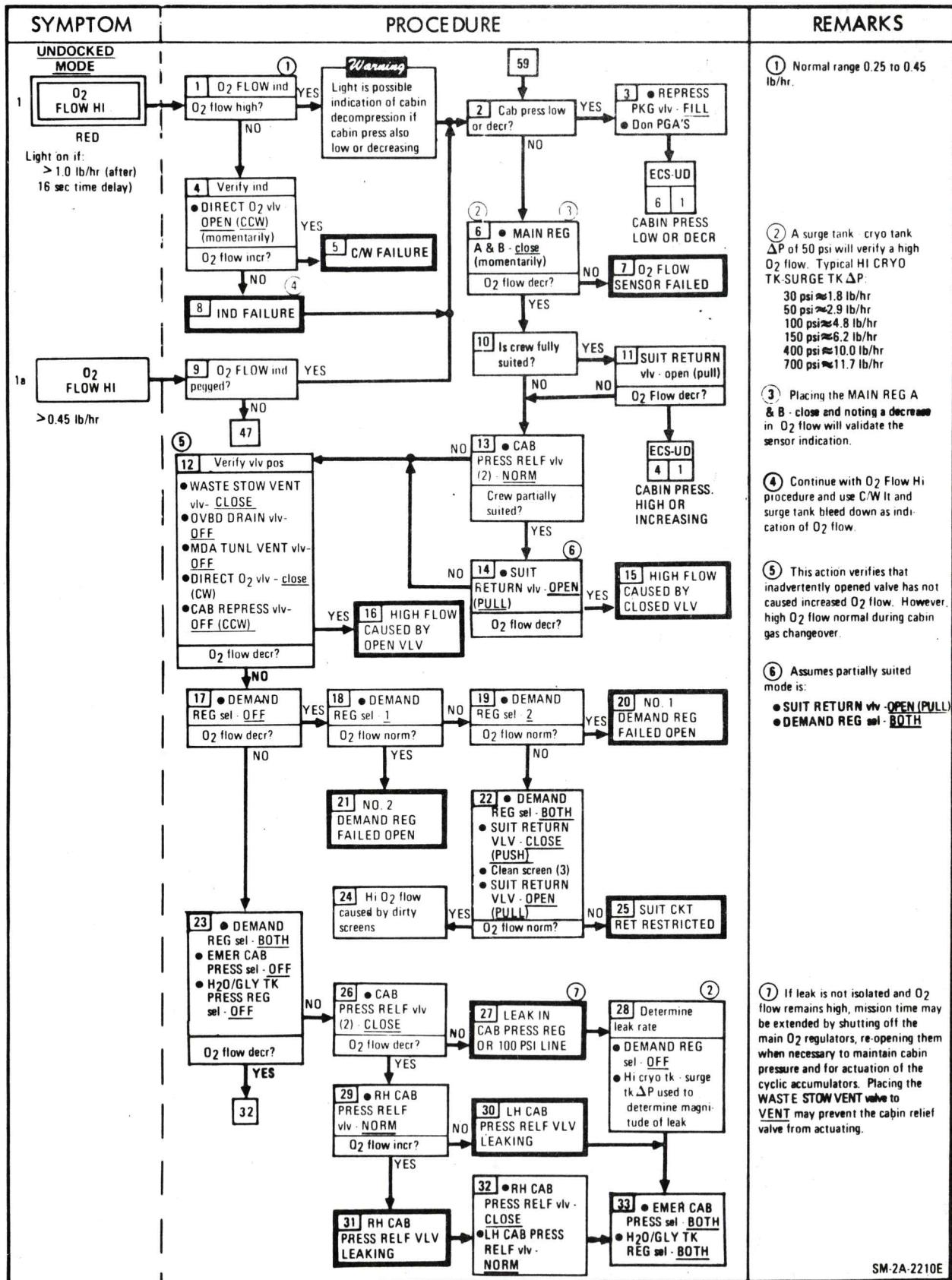
YELLOW

- 12a CO₂ PART PRESS HIGH
- 12b CO₂ PART PRESS LOW
- 13 CO₂ FILTER SEIZURE WITHIN CANISTER
- 14 PRIM ECS RAD OUT TEMP LOW
- 15 PRIM ECS RAD OUT TEMP HIGH

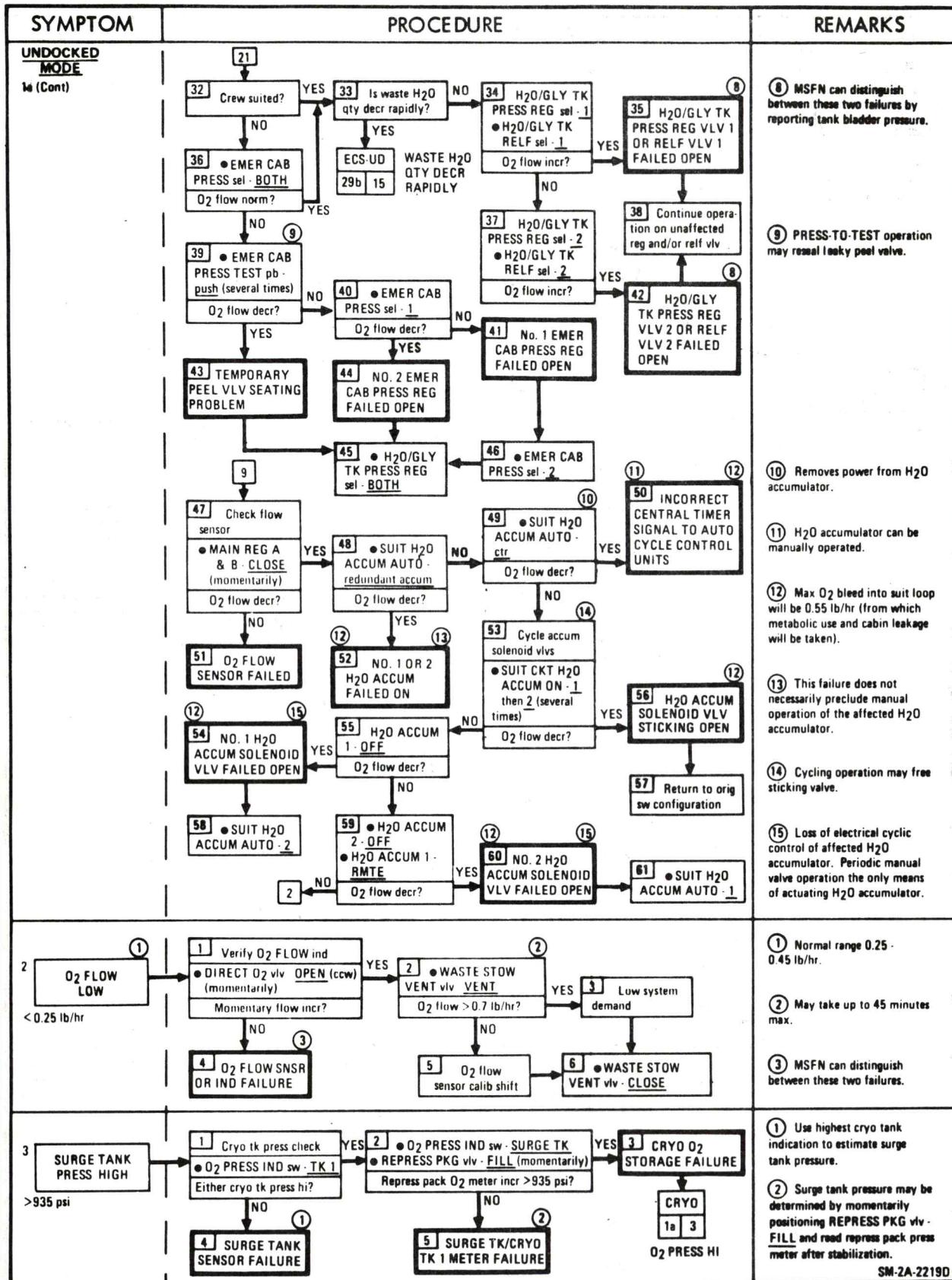
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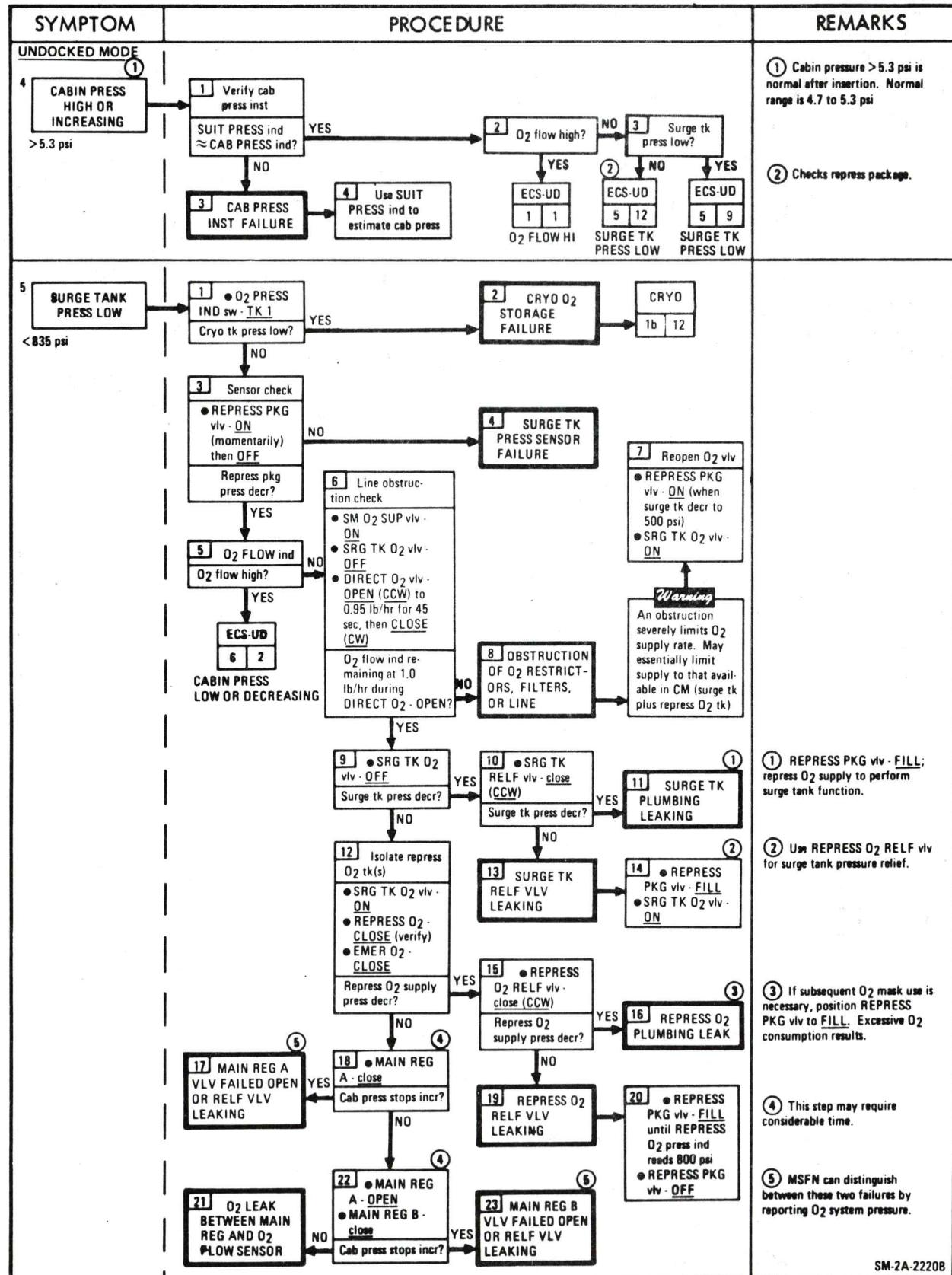
- 17 PRIM GLY EVAP OUT TEMP HIGH
- 17a PRIM STEAM PRESS LOW
- 18 PRIM GLY EVAP OUT TEMP LOW
- 19 PRIM GLY ACCUM QTY HIGH
- 19a PRIM GLY DISCH PRESS HIGH
- 20 PRIM GLY ACCUM QTY LOW OR DECREASING
- 21 PRIM GLY DISCH PRESS LOW
- 22 SEC GLY EVAP OUT TEMP HIGH
- 22a SEC STEAM PRESS LOW
- 23 SEC GLY EVAP OUT TEMP LOW
- 24 SEC ECS RAD OUT TEMP HIGH
- 25 SEC ECS RAD OUT TEMP LOW
- 26 SEC GLY ACCUM QTY HIGH
- 27 SEC GLY ACCUM QTY DECREASING
- 28 SEC GLY DISCH PRESS LOW
- 29 H₂O DUMPING OVERBOARD
- 29a POTABLE H₂O QUANTITY DECREASING RAPIDLY
- 29b WASTE H₂O QUANTITY DECREASING RAPIDLY
- 30 FOOD PREP WATER TEMP LOW
- 31 ENTRAPPED GAS IN POTABLE H₂O
- 32 URINE OVERBOARD DUMP NOT DRAINING
- 32a WASTE H₂O OVERBOARD DUMP NOT DRAINING
- 33 INADEQUATE VENTILATION AFTER LANDING
- 34 WATER INFLOW AFTER LANDING
- SSR-1 SECONDARY LOOP ACTIVATION
- SSR-2 FROZEN STEAM DUCT

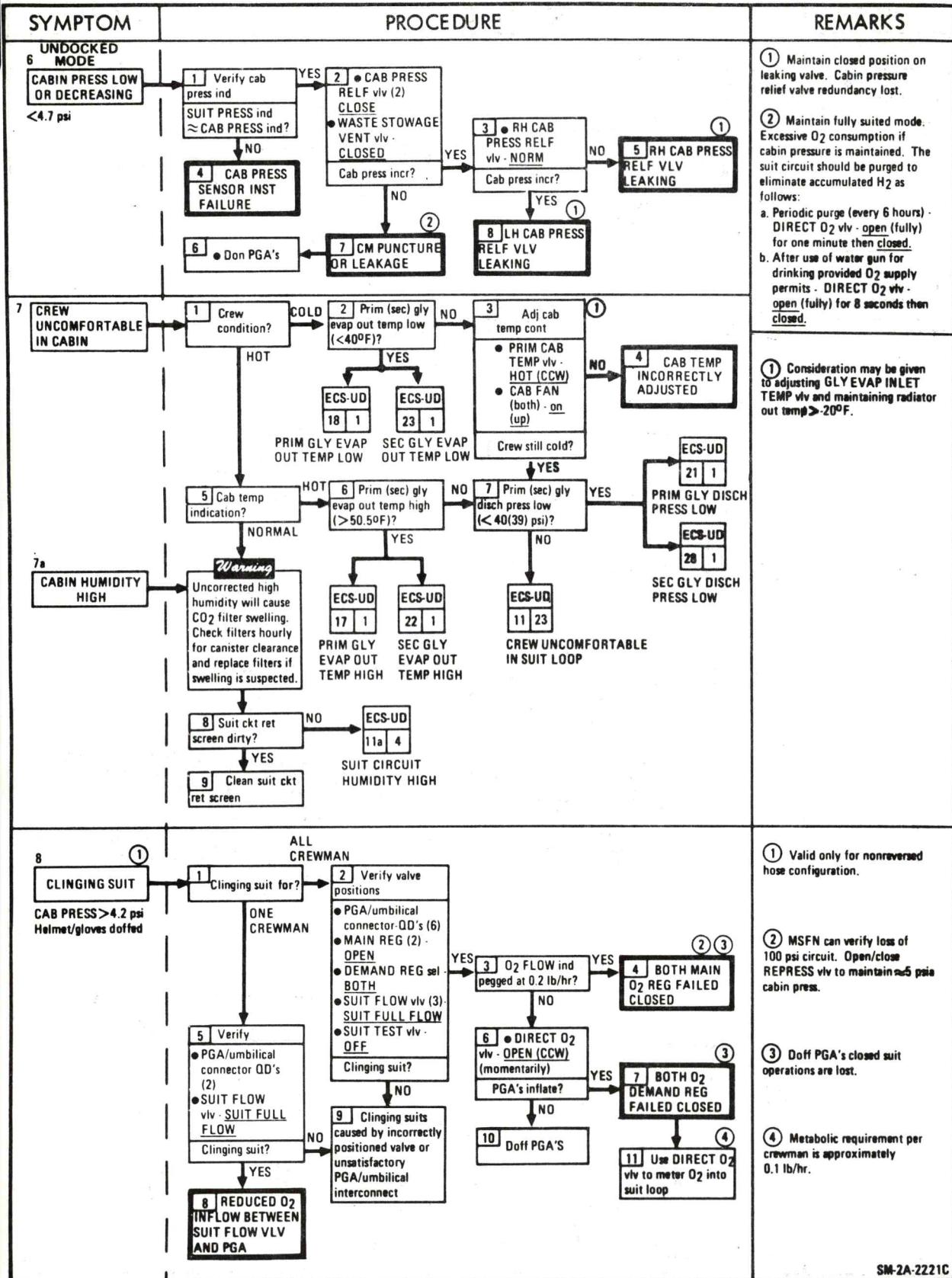
1
THRU
1a

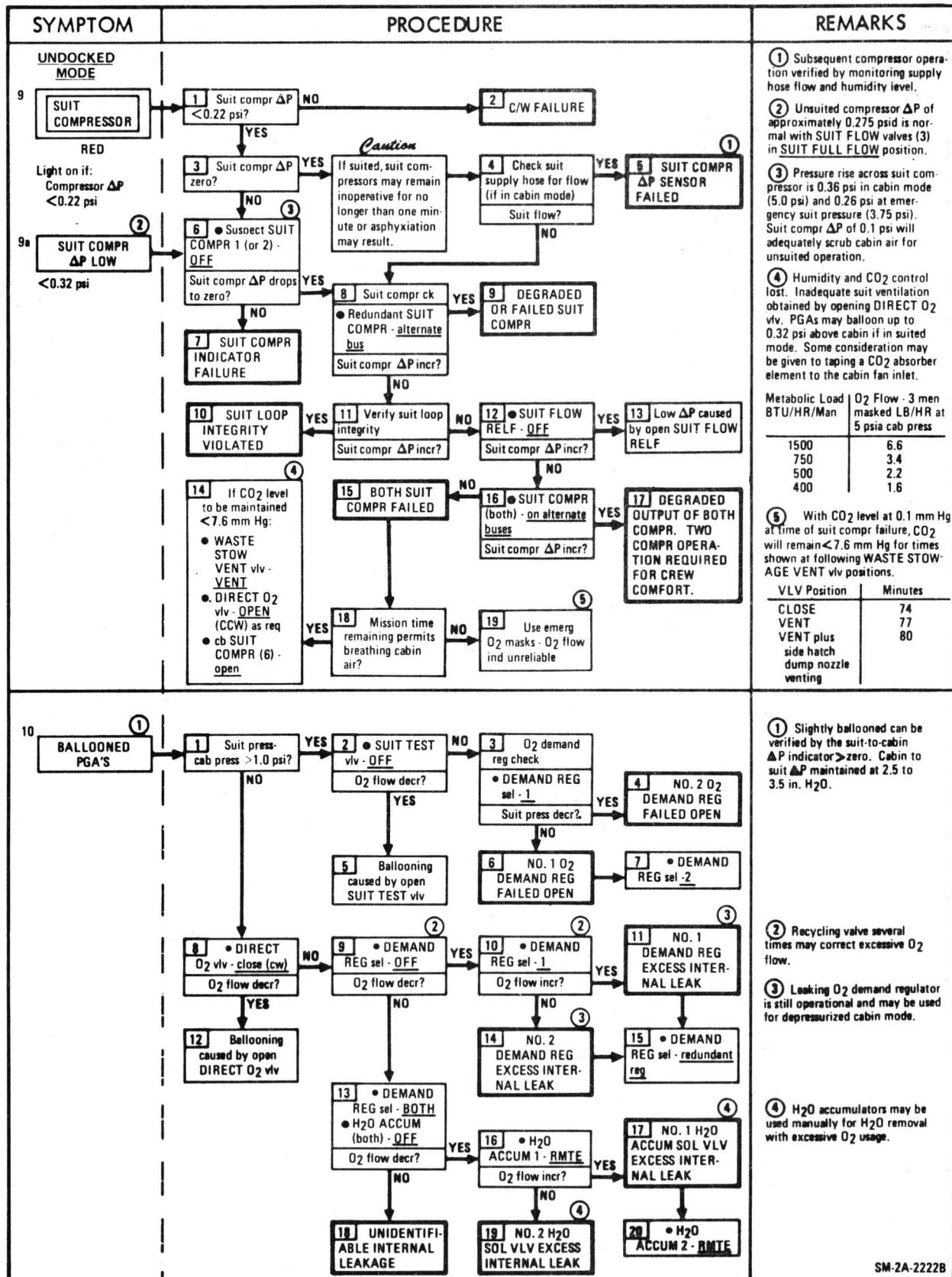


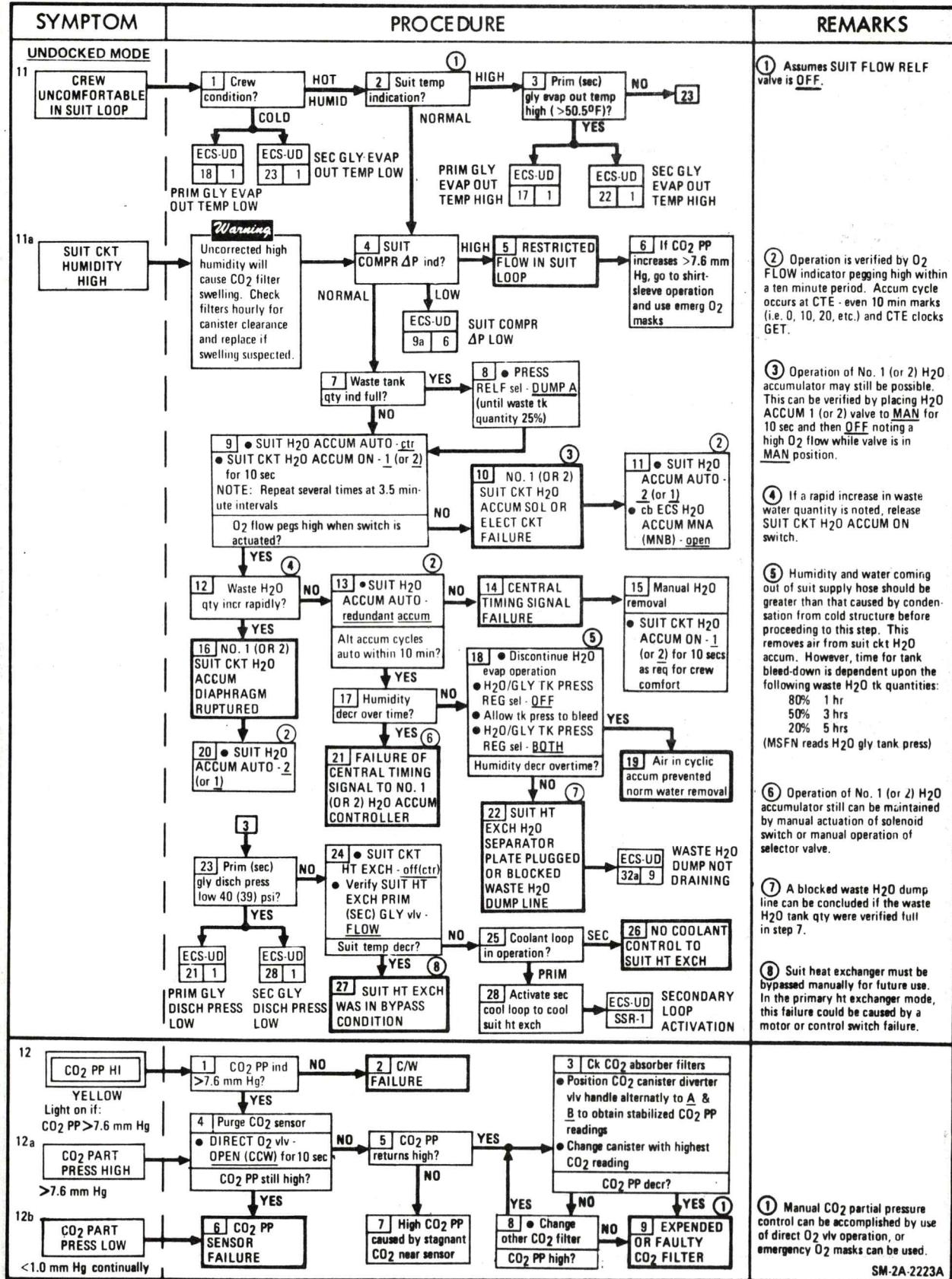
1a
CONT)
THRU
3



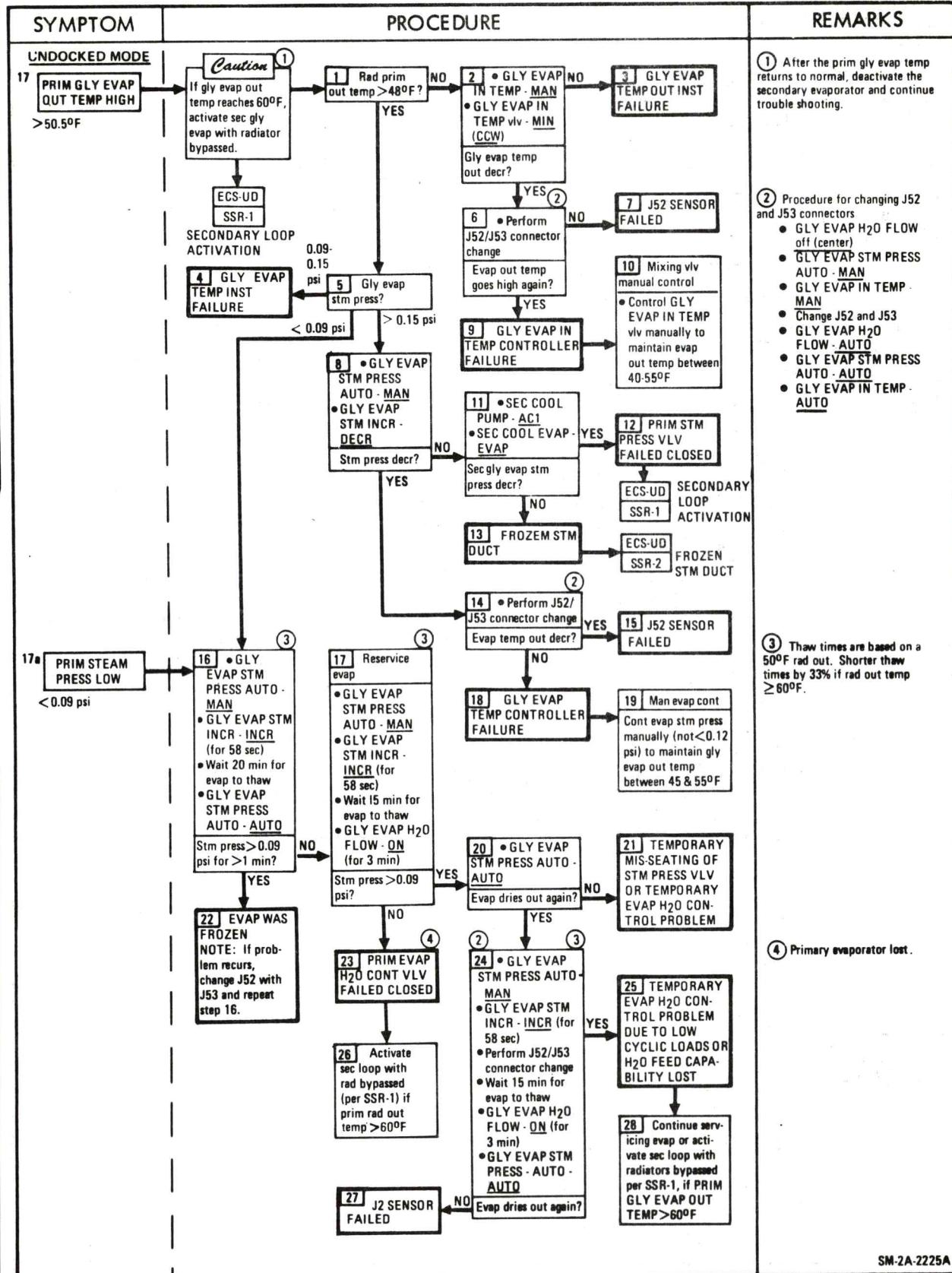


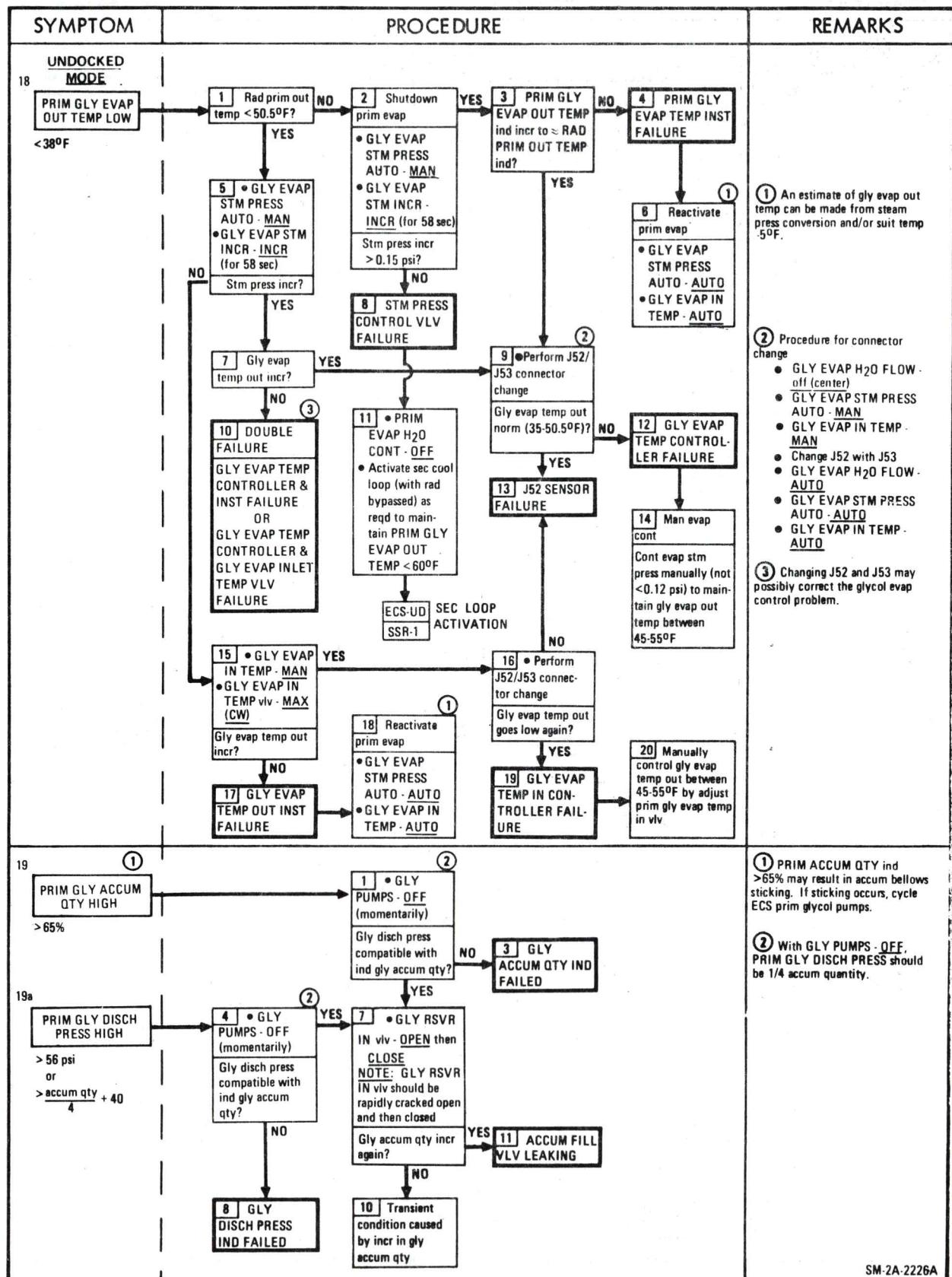


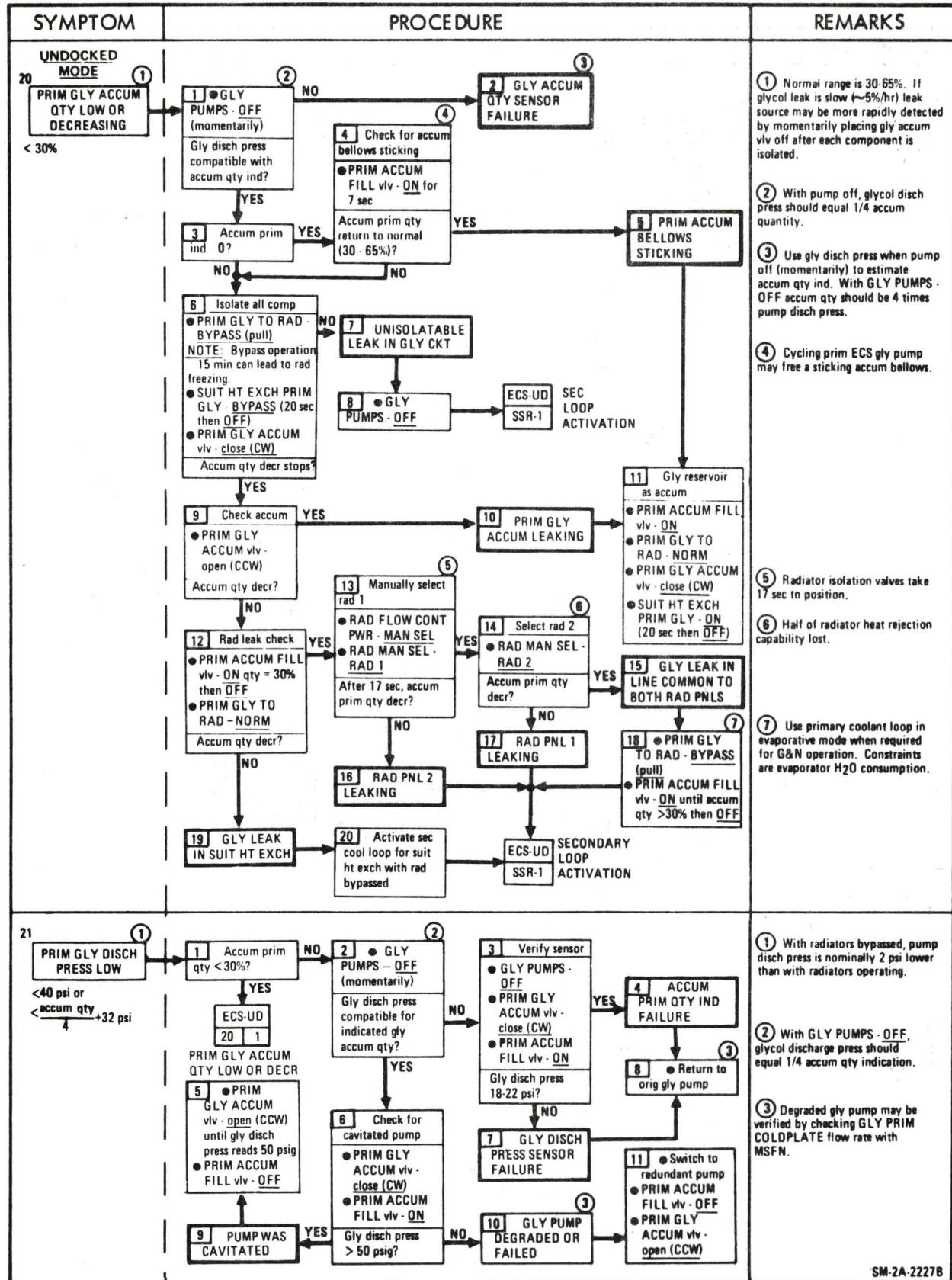


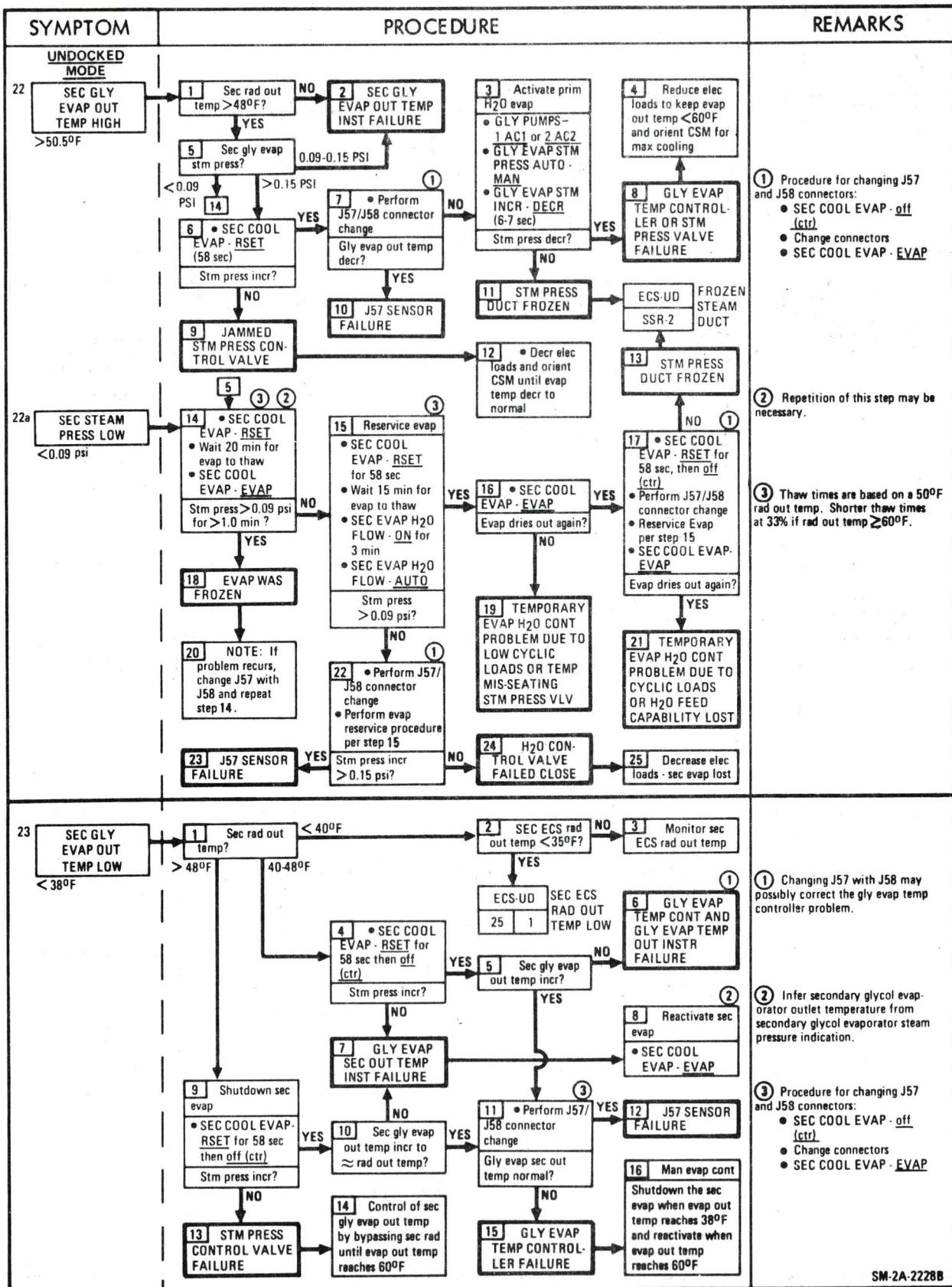


SYMPTOM	PROCEDURE	REMARKS
<u>UNDOCKED MODE</u>		
13 CO ₂ FILTER SEIZURE WITHIN CANISTER	<p>1 EXCESSIVE SWELLING OF CO₂ FILTER</p> <p>2 Single canister operation</p> <ul style="list-style-type: none"> SUIT FLOW RELF - OFF CO₂ cstr divert vlv - (ctr) Divert flow through siezed filter momentarily when replacement of operational filter is required. Use CO₂ PP ind as filter replacement ind 	(1) Immediately replace a filter suspected of swelling.
14 PRIM ECS RAD OUT TEMP LOW < -20°F	<p>1 Prim gly evap out temp > 50.5°F?</p> <p>NO → 2 Prim rad in temp peggd low (55°F)?</p> <p>YES → ECS-UD 17 2</p> <p>PRIM GLY EVAP OUT TEMP HIGH</p> <p>2 YES → 3 • RAD PRIM HTR - 1 or 2 Rad out temp > -20°F?</p> <p>3 YES → 4 Heat load far below min expected. Keep rad htr on until loads increase.</p> <p>2 NO → 5 RAD OUT TEMP INST FAILURE</p> <p>1 YES → 6 • RAD PRIM HTR - off (ctr)</p>	<p>(1) Use normal prim rad in temp and absence of H₂O boiling to estimate prim rad out temp.</p> <p>(2) DC bus voltage should be >27.5 prior to heater activation. Heater operation can be confirmed by Δ current of 15 amps.</p>
15 PRIM ECS RAD OUT TEMP HIGH > 65°F	<p>1 GLY FLOW LOW It on?</p> <p>NO → 2 Gly evap prim stm press ind Water boiling (0.09-0.15 psi)?</p> <p>YES → 5 Check gly flow in CM</p> <ul style="list-style-type: none"> • PRIM GLY TO RAD BYPASS (momentarily) GLYCOL FLOW LOW It on? <p>ECS-UD 16 2</p> <p>GLY FLOW LOW</p> <p>2 YES → 3 Gly evap prim out temp > 50.5°F?</p> <p>NO → 4 PRIM RAD OUT TEMP INST FAILURE</p> <p>3 YES → ECS-UD 17 1</p> <p>PRIM GLY EVAP OUT TEMP HIGH</p> <p>4 NO → 7 FLOW PROPORTIONING CONT OR ISOLATION VLV FAILURE</p> <p>5 NO → 9 Check power</p> <ul style="list-style-type: none"> • RAD MAN SEL - off (ctr) • RAD FLOW CONT PWR - MAN SEL (wait 17 secs) <p>GLYCOL FLOW LOW It on?</p> <p>9 YES → 10 Check rad 1 for freezing</p> <ul style="list-style-type: none"> • RAD MAN SEL - RAD 1 GLYCOL FLOW LOW It on? <p>10 NO → 11 Check rad 2 for freezing</p> <ul style="list-style-type: none"> • RAD MAN SEL - RAD 2 GLYCOL FLOW LOW It on? <p>11 YES → 12 • RAD FLOW CONT PWR - PWR</p> <ul style="list-style-type: none"> • RAD FLOW CONT AUTO - 1 • Initiate roll <p>12 NO → 13 PWR TO NO. 1 FLOW CONT AND RAD/ISOLATION VLVS FAILED</p> <p>13 NO → 14 RAD 1 PNL STAGNATED</p> <p>14 NO → 15 RAD 2 PNL STAGNATED</p> <p>15 NO → 16 Resume normal rad operation</p> <ul style="list-style-type: none"> • RAD FLOW CONT PWR - PWR • RAD FLOW CONT AUTO - AUTO <p>16 NO → 17 Thaw stagnated panel</p> <ul style="list-style-type: none"> • Orient CSM to direct stagnated panel toward sun • RAD FLOW CONT AUTO - 1 • RAD FLOW CONT PWR - PWR • Wait 17 sec for isolation vlv to position • RAD FLOW CONT PWR - off (ctr) <p>NOTE: If failure continues, isolate blocked panel and orient CSM for most favorable heat rejection</p>	<p>(1) Primary radiator outlet temperature > 65°F not abnormal when associated with high electrical loads (> 2000 watts).</p> <p>(2) PRIM GLY EVAP STM PRESS readings of 0.09 and 0.15 psi correspond to PRIM GLY EVAP OUT TEMP readings of 38° and 43°F, respectively.</p> <p>(3) Use norm prim rad in temp and absence of H₂O boiling to estimate prim rad out temp.</p> <p>(4) Flow proportioning valve not available in system No. 1 due to power loss, nor in system No. 2 due to inoperative rad isolation valves. Check cb PRIM RAO CONTR AC1.</p> <p>(5) Rad flow blockage cannot be distinguished from stagnated panel. Reduce elec loads for single panel operation.</p> <p>(6) Panel 1 between +Y and +Z, Panel 2 between -Y and -Z.</p>
16 GLYCOL FLOW LOW < 135 lbs/hr	<p>1 SM flow check</p> <ul style="list-style-type: none"> • PRIM GLY TO RAD vlv - BYPASS (momentarily) GLYCOL FLOW LOW It on? <p>ECS-UD 15 6</p> <p>PRIM ECS RAD OUT TEMP HIGH</p> <p>2 YES → 2 Pump disch press?</p> <p>HIGH OR NORM → 3 Rad out and evap out temp normal?</p> <p>NO → 5 BLOCKED SYSTEM</p> <p>2 NO → ECS-UD 21 6</p> <p>PRIM GLY DISCH PRESS LOW</p> <p>3 YES → 4 INSTRUMENT FAILED</p>	

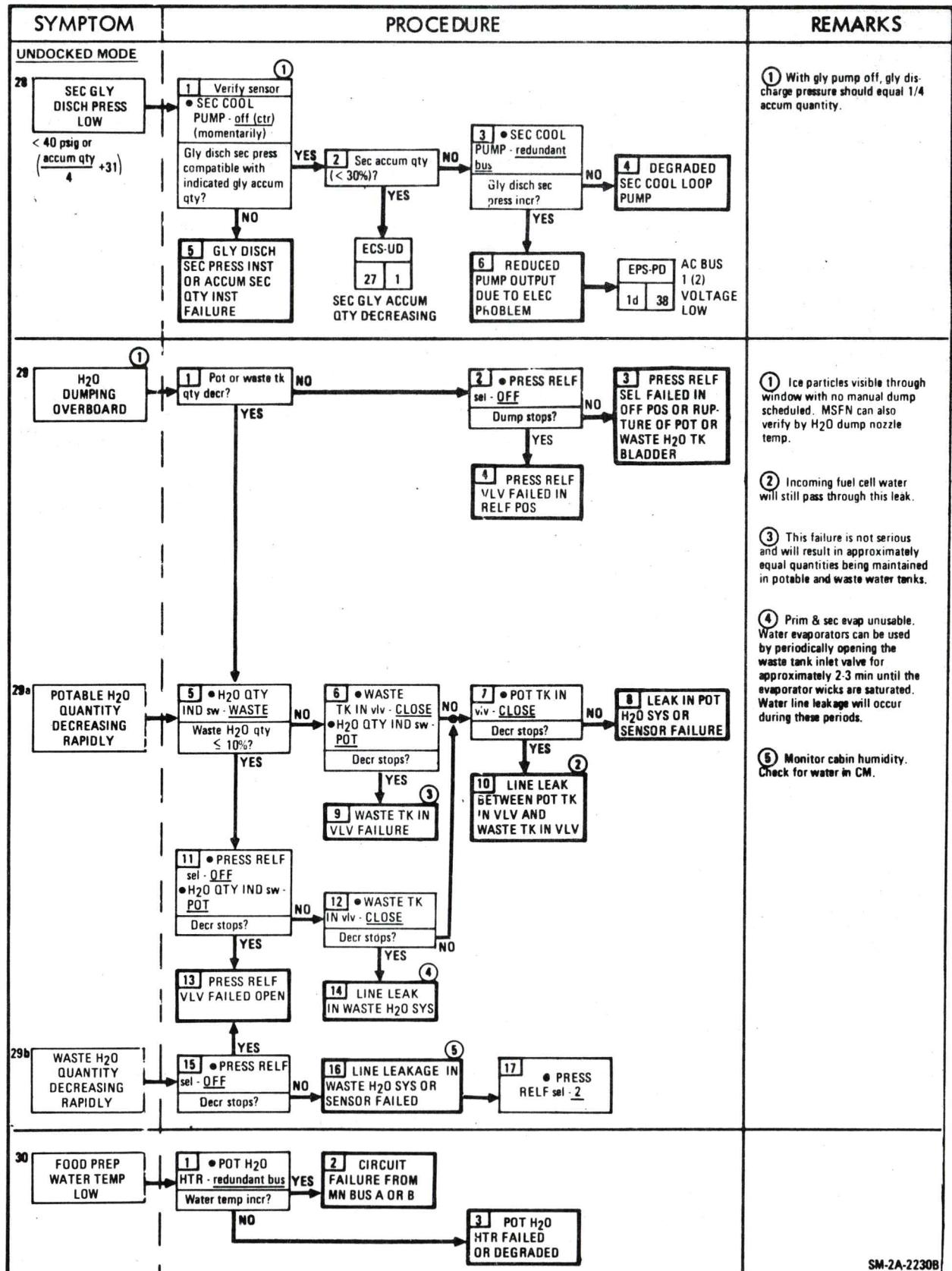






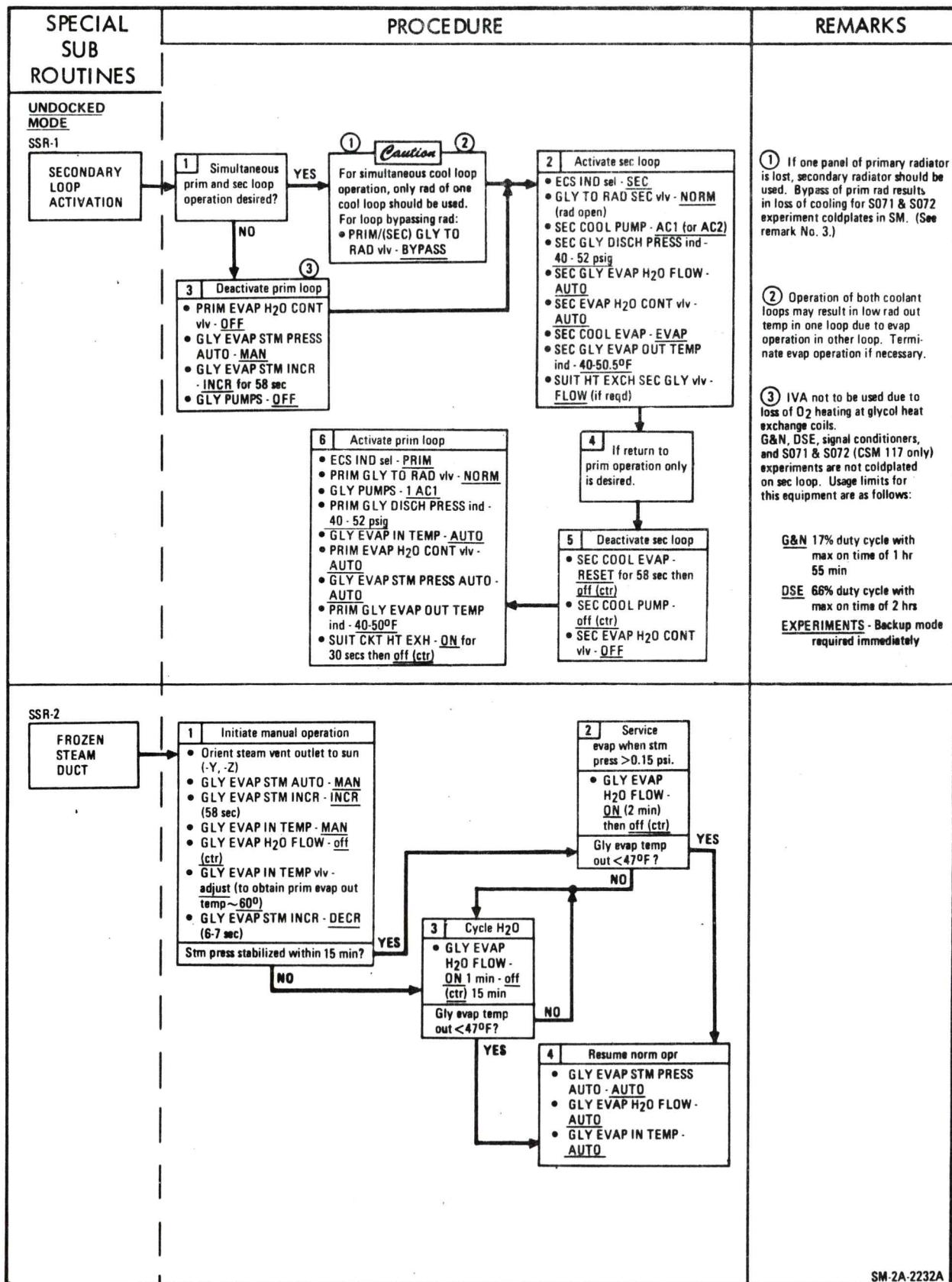


SYMPTOM	PROCEDURE	REMARKS
UNDOCKED MODE		
24 SEC ECS RAD OUT TEMP HIGH >70°F	<p>1 Sec gly disch press < 40 psig? NO 2 Sec gly evap operating normally (stm press 0.09-0.15 psi)? NO 3 Sec gly evap out temp > 50.5°F? NO 4 SEC RAD OUT TEMP INST FAILURE</p> <p>YES ECS-UD 28 1 SEC GLY DISCH PRESS LOW</p> <p>5 EXCESSIVE HEAT LOAD FOR SEC COOL LOOP ECS-UD 22 1 SEC GLY EVAP OUT TEMP HIGH</p>	
25 SEC ECS RAD OUT TEMP LOW <35°F	<p>1 Sec rad out temp compatible with gly evap sec out temp? YES 2 DC bus ind < 28.7 volts? YES 3 • cb SEC RAD HTR MNA - close Sec rad out temp > 38°F? YES 4 Heat load below min expected. Keep rad htr on until loads are increased.</p> <p>NO 5 • SUIT HT EXCH SEC GLY vlv - BYPASS until situation corrected. • Orient rad panel 2, to sun and/or earth for max heating</p> <p>6 ECS RAD SEC OUT TEMP IND FAILURE 7 • cb SEC RAD HTR MNA - open</p>	<p>(1) Assumes secondary loop is in operation.</p> <p>(2) Heater operation can be confirmed by ammeter change during switching operation. ▲ current will be: 30 amp - both operating 15 amp - one operating</p> <p>(3) Freezing water in secondary evap will occur at 32°F. No irreversible damage will occur.</p>
26 SEC GLY ACCUM QTY HIGH > 55°F	<p>1 • SEC COOL PUMP - off (ctr) (momentarily) Gly disch sec press compatible with gly accum qty? YES 2 EXCESSIVE HEAT IN SEC GLY LOOP</p> <p>NO 3 SEC GLY ACCUM QTY INST FAILURE</p>	<p>(1) Normal range 30-55%.</p> <p>(2) With glycol pump off, glycol discharge press should equal 1/4 accumulator quantity.</p>
27 SEC GLY ACCUM QTY DECREASING	<p>1 Sensor check • SEC COOL PUMP off (ctr) (momentarily) Gly disch sec press compatible for indicated gly accum qty? YES 2 Isolate possible leaks • GLY TO RAD SEC vlv - BYPASS • SUIT HT EXCH SEC GLY - BYPASS NOTE: Bypass operation > 15 min can lead to rad freezing Gly accum qty stabilized? YES 3 Reactivate rad • GLY TO RAD SEC vlv - NORM Gly accum qty stabilized? YES 4 RADIATOR SYSTEM LEAKING NO 6 SUIT HT EXCH LEAKING 7 Isolate rad • GLY TO RAD SEC vlv - BYPASS • Reduce CSM elec loads</p> <p>NO 5 GLY ACCUM QTY INST FAILURE 8 Reactivate • SEC COOL PUMP - AC1 or (AC2) (if reqd) • GLY TO RAD SEC vlv - NORM • SUIT HT EXCH SEC GLY - FLOW</p> <p>9 LEAKING SYSTEM (CANNOT BE ISOLATED)</p> <p>10 NOTE: Keep suit ht exch isolated unless required. Check CO₂ filters periodically for seizure.</p>	<p>(1) This symptom is also valid when secondary glycol loop is not in operation. Normal range is 30-55%.</p> <p>(2) With pump off, glycol discharge pressure should equal 1/4 gly accum quantity.</p> <p>(3) Humidity control and suit loop cooling not available from secondary loop when suit ht exch is bypassed. A glycol-leak will exist whenever the secondary suit ht exch is used and could result in glycol contamination in the suit loop.</p> <p>(4) If leak is determined, temporary deactivation of pump may conserve glycol for future use.</p>



SM-2A-2230B

SYMPTOM	PROCEDURE	REMARKS
UNDOCKED MODE		
31 ENTRAPPED GAS IN POTABLE H ₂ O	<p>1 Pot qty full? YES → 2 Isolate pot tk <ul style="list-style-type: none"> POT TK IN sv - CLOSE H₂O QTY IND sv - POT Draw off 1 qt H₂O (water gun) NO → 4 GAS IS HYDROGEN 4 GAS IS HYDROGEN YES → 5 Install gas water separator to water gun or food probe NO → 3 GAS IS OXYGEN FROM PRESS SYSTEM 3 GAS IS OXYGEN FROM PRESS SYSTEM YES → 5 Install gas water separator to water gun or food probe</p>	<p>① System is usable. Quantity gaging capability is compromised.</p> <p>② If suited, purge suit periodically.</p> <p>③ Units stowed in A1</p>
32 URINE OVERBOARD DUMP NOT DRAINING	<p>1 Replace urine filter Urine backs up? YES → 2 Use other collection device Urine backs up? YES → 3 Orient CSM to heat ovbd dump nozzle <ul style="list-style-type: none"> URINE DUMP - redundant htr Urine ovbd drain flow resumes? YES → 4 URINE HEATER FAILURE NO → 7 BLOCKED URINE OVBD DRAIN 7 BLOCKED URINE OVBD DRAIN YES → 8 Use waste H₂O vent line <ul style="list-style-type: none"> Remove waste H₂O ovbd dump line Q-D cap and stow. Remove flex hose from Q-D (yellow) Connect flex hose to waste H₂O dump line Water drains? YES → 12 WASTE H₂O DUMP HTR FAILED NO → 10 Use urine dump line <ul style="list-style-type: none"> Remove waste H₂O ovbd dump line cap and stow Remove flex hose from Q-D (yellow) Connect flex hose to waste H₂O dump line Water drains? YES → 14 BLOCKED WASTE H₂O DUMP NOZZLE NO → 11 BLOCKED WASTE H₂O LINE 11 BLOCKED WASTE H₂O LINE YES → 13 Dump waste H₂O with urine hose <ul style="list-style-type: none"> Install female Q-D on waste tank service port Connect urine dump hose/filter to urine faces Q-D Connect other end of UT hose to female Q-D on waste tank service port Ovbd drain valve - open Waste tank serv valve - open until waste H₂O qty ind 15% then close Disconnect UT hose from water panel Disconnect T-adapter from UT hose and purge for 2-5 min Ovbd drain valve - close </p>	<p>① Allow 2 hrs for heater operation. Orient CSM for maximum external heat on dump nozzle (-Y-Z) in attempt to clear probable ice block.</p> <p>② If UTS was being used replace UTS receiver assembly. Spare UTS receiver assembly stowed in R-11. Replacement of UTS receiver assembly may make UTS serviceable.</p> <p>③ Water tanks H₂ and O₂ bleed capability lost unless waste H₂O dump line interconnected.</p>
32a WASTE H ₂ O OVERBOARD DUMP NOT DRAINING	<p>9 Orient CSM to heat ovbd dump nozzle • WASTE H₂O DUMP - redundant htr Water drains? YES → 12 WASTE H₂O DUMP HTR FAILED NO → 10 Use urine dump line <ul style="list-style-type: none"> Remove waste H₂O ovbd dump line cap and stow Remove flex hose from Q-D (yellow) Connect flex hose to waste H₂O dump line Water drains? YES → 14 BLOCKED WASTE H₂O DUMP NOZZLE NO → 11 BLOCKED WASTE H₂O LINE 11 BLOCKED WASTE H₂O LINE YES → 13 Dump waste H₂O with urine hose <ul style="list-style-type: none"> Install female Q-D on waste tank service port Connect urine dump hose/filter to urine faces Q-D Connect other end of UT hose to female Q-D on waste tank service port Ovbd drain valve - open Waste tank serv valve - open until waste H₂O qty ind 15% then close Disconnect UT hose from water panel Disconnect T-adapter from UT hose and purge for 2-5 min Ovbd drain valve - close </p>	<p>④ Battery and H₂ separator vent capabilities lost unless urine dump line interconnected.</p>
33 INADEQUATE VENTILATION AFTER LANDING	<p>1 Cycle PL vent sw Ventilation incr? YES → 4 Resets attitude sensor relay to resume PLV operation NO → 2 Actuate PLVC <ul style="list-style-type: none"> PLVC sw - OPEN Ventilation incr? NO → 5 PLV FAN FAILURE YES → 3 ATTITUDE SENSING SW FAILED</p>	<p>① Postlanding vent switch must be cycled to OFF and back to HIGH (LOW) anytime CM attitude exceeds 60° to reset attitude control relay.</p> <p>② Ventilation available only by opening either hatch.</p>
34 WATER INFLOW AFTER LANDING	<p>1 PLVC sw - NORM Water inflow stops? YES → 4 Inflow caused by open PLV sv NO → 2 PL VENT - OFF <ul style="list-style-type: none"> CAB PRESS RELF sv (2) - CLOSE Water inflow stops? YES → 5 ATTITUDE SENSING SWITCH FAILED OPEN NO → 3 UNCONTROLLABLE WATER INFLOW INTO CM</p>	



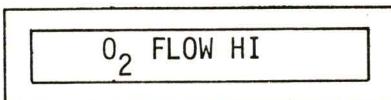
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ECS DOCKED MALFUNCTIONS INDEX

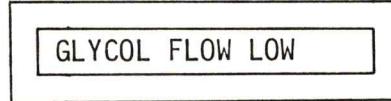
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 O_2 FLOW HI

RED

- 1a O_2 FLOW HIGH-MAIN REG'S CLOSED
- 1b O_2 FLOW HIGH-MAIN REG'S OPEN
- 2 CABIN PRESS HIGH OR INCREASING
- 3 SURGE TANK PRESS LOW
- 4 PRIM ECS RAD OUT TEMP LOW
- 5 PRIM ECS RAD OUT TEMP HIGH

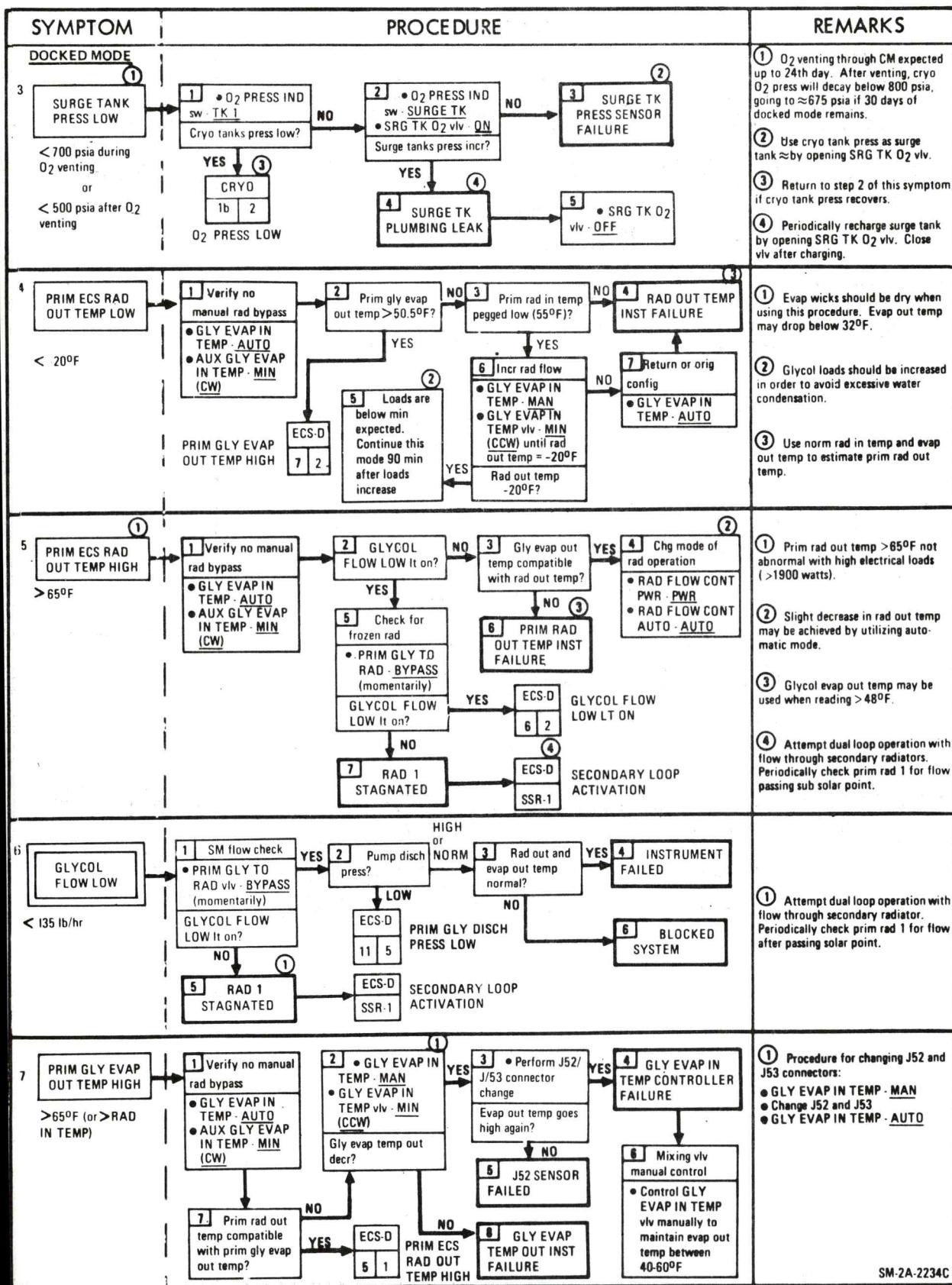
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GLYCOL FLOW LOW

- 7 PRIM GLY EVAP OUT TEMP HIGH
- 8 PRIM GLY EVAP OUT TEMP LOW
- 9 PRIM GLY ACCUM QTY LOW OR DECREASING
- 10 PRIM GLY ACCUM QTY HIGH
- 10a PRIM GLY DISCH PRESS HIGH
- 11 PRIM GLY DISCH PRESS LOW
- 12 SEC GLY ACCUM QTY HIGH
- 13 SEC ECS RAD OUT TEMP HIGH
- 14 SEC GLY ACCUM QTY DECREASING
- 15 SEC GLY DISCH PRESS LOW
- SSR-1 SEC LOOP ACTIVATION

ECS
DOCKED

SYMPTOM	PROCEDURE	REMARKS
DOCKED MODE		
1 O₂ FLOW HI RED Light on if: > 1.0 lb/hr (after 16 sec time delay)	<p>1 Main reg's closed? YES → 2 O₂ flow ind O₂ flow high? ① NO → 3 C/W FAILURE ② YES → 5 O₂ FLOW SENSOR FAILURE</p> <p>4 High flow caused by open reg's • MAIN REG A & B - close</p>	<p>① Normal flow 0.2 lb/hr.</p> <p>② Inhibit O₂ FLOW HI by placing C/W INPUT 9C switch at INHIBIT.</p>
1a O₂ FLOW HIGH- MAIN REG'S CLOSED > 0.2 lb/hr	<p>1 Main reg's closed? YES → 2 Verify ind • MAIN REG A - OPEN Momentary flow incr? YES → 4 O₂ FLOW IND FAILURE NO → 5 O₂ FLOW SENSOR CALIB SHIFT • MAIN REG A - close</p> <p>3 High flow caused by open reg's • MAIN REG A & B - close</p>	
1b O₂ FLOW HIGH- MAIN REG'S OPEN > 0.3 lb/hr above value at last CAB REPRESS vlv adjustment	<p>1 Determine O₂ demand • CAB REPRESS vlv - CLOSE O₂ flow drops to 0.27 YES → 2 ADJUSTMENT SHIFT AT CAB REPRESS VLV → 3 Readjust CAB REPRESS vlv to proper value</p> <p>NO → 4 Discontinue controlled O₂ bleed flow • MAIN REG'S (2) - close 5 Initiate IVA pml O₂ vent flow s per Sys C/L pg 4-8</p>	<p>③ O₂ demands tripping CAB PRESS REG.</p>
2 CABIN PRESS HIGH OR INCREASING > 5.3 psi	<p>1 Verify cab press inst SUIT PRESS ind ≈ CAB PRESS ind? YES → 2 O₂ flow high? YES → ECS-D 1 1 ② O₂ FLOW HIGH NO → 5 • O₂ PRESS IND sw - TK 1 O₂ cryo press low? YES → 6 PROBLEM IN SWS CRYO 1b 12 O₂ PRESS LOW</p> <p>NO → 3 CAB PRESS INST FAILURE 4 Use SUIT PRESS ind to estimate cab press</p>	<p>① Cabin pressure > 5.3 psi is normal after insertion. Normal range is 4.7 to 5.3 psi.</p> <p>② O₂ cryo press should be > 800 psia if venting in progress, but will decay to < 800 psia if O₂ venting completed.</p>

3
THRU
7

SYMPTOM	PROCEDURE	REMARKS
DOCKED MODE		
8 PRIM GLY EVAP OUT TEMP LOW <42°F	<p>1 Verify no manual rad bypass ● GLY EVAP IN TEMP - AUTO ● AUX GLY EVAP IN TEMP - MIN (CW)</p> <p>2 ● GLY EVAP IN TEMP - MAN ● GLY EVAP IN TEMP vlv - MAX (CW)</p> <p>Gly evap temp out incr?</p> <p>YES → 3 ● Perform J52/J53 connector change Gly evap temp out goes low again?</p> <p>YES → 4 GLY EVAP TEMP IN CONTROLLER FAILURE</p> <p>NO → 2</p> <p>5 Rad prim out temp < 42°F ?</p> <p>YES → 6 PRIM GLY EVAP TEMP INST FAILED</p> <p>NO → 7 J52 SENSOR FAILURE</p> <p>8 Manually control gly evap temp out between 42-65°F by adjusting prim gly evap temp in vlv</p>	<p>① Procedure for connector change: ● GLY EVAP IN TEMP - MAN ● Change J52 with J53 ● GLY EVAP IN TEMP - AUTO</p> <p>② Use rad inlet and outlet temp to verify normal operation.</p>
9 PRIM GLY ACCUM QTY LOW OR DECREASING < 30%	<p>1 ● GLY PUMPS OFF (momentarily) Gly disch press compatible with accum qty ind?</p> <p>YES → 2 GLY ACCUM QTY SENSOR FAILURE</p> <p>NO → 3 Check for accum bellows sticking ● PRIM ACCUM FILL vlv - ON for 7 sec</p> <p>Accum prim qty returns to normal (30-65%)? YES → 4 PRIM ACCUM BELLOW STICKING</p> <p>NO → 5 Prim accum qty ind = 0? YES → 6 Isolate all components ● PRIM GLY TO RAD - BYPASS (pull) NOTE: Bypass operation 15 minutes can lead to rad freezing ● PRIM GLY ACCUM vlv - close (CW) Accum qty decr stops? YES → 9 Check accum ● PRIM GLY ACCUM vlv - open (CCW) Accum qty decr? NO → 12 Manually select rad 2 ● RAD FLOW CONT PWR - MAN SEL ● RAD MAN SEL - RAD 2 Alter 17 sec, accum prim qty decr? NO → 15 RAD PANEL 1 LEAKING 16 Activate secondary loop with both prim and sec rad ECS-D SSR-1</p> <p>SECONDARY LOOP ACTIVATION</p> <p>NO → 7 UNISOLATABLE LEAK IN GLYCOL CIRCUIT 8 ● GLY PUMPS OFF ECS-D SSR-1</p> <p>SECONDARY LOOP ACTIVATION</p> <p>YES → 10 PRIM GLY ACCUM LEAKING → 11 Gly reservoir as accum ● PRIM ACCUM FILL vlv - ON ● PRIM GLY TO RAD - NORM ● PRIM GLY ACCUM vlv - close (CW) ● SUIT HT EXCH - ON (20 sec then off)</p> <p>5 Radiator isolation valves take 17 sec to position.</p>	<p>① Normal range is 30-65%. If glycol leak is slow (\approx 5%/hr) the leak source may be more rapidly detected by momentarily placing the gly accum vlv off after each component is isolated.</p> <p>② With pump off, glycol disch press should equal 1/4 accumulator quantity.</p> <p>③ Use gly disch press when pump off (momentarily) to estimate accum qty ind. With GLY PUMPS - OFF accumulator quantity should be 4 times pump disch press.</p> <p>④ Cycling primary ECS glycol pump may free a sticking accumulator bellows.</p>

SYMPTOM	PROCEDURE	REMARKS
DOCKED MODE		
10 PRIM GLY ACCUM QTY HIGH >>65%	<p>①</p> <p>1 • GLY PUMPS - OFF (momentarily)</p> <p>Gly disch press compatible with gly accum qty ind?</p> <p>②</p> <p>2 GLY ACCUM QTY IND FAILED</p>	① PRIM ACCUM QTY ind >65% may result in accum bellows sticking. If sticking occurs, cycle ECS prim glycol pumps.
10a PRIM GLY DISCH PRESS HIGH > 56 psi or > $\frac{\text{accum qty}}{4} + 40$	<p>①</p> <p>PRIM GLY DISCH PRESS HIGH</p> <p>4 • GLY PUMPS - OFF (momentarily)</p> <p>Gly disch press compatible with gly accum qty ind?</p> <p>②</p> <p>6 GLY DISCH PRESS IND FAILED</p> <p>③ • GLY RSVR IN vlv - OPEN then CLOSE</p> <p>NOTE: GLY RSVR IN vlv should be rapidly cracked open and then closed</p> <p>Gly accum qty incr again?</p> <p>⑤ Transient condition caused by incr in gly accum qty</p> <p>⑦ ACCUM FILL VLV LEAKING</p>	② With GLY PUMPS - OFF, PRIM GLY DISCH PRESS should be 1/4 accum quantity.
11 PRIM GLY DISCH PRESS LOW < 40 psi or < $\frac{\text{accum qty}}{4} + 32 \text{ psi}$	<p>①</p> <p>PRIM GLY DISCH PRESS LOW</p> <p>1 Accum prim qty < 30%?</p> <p>②</p> <p>2 • GLY PUMPS - OFF (momentarily)</p> <p>Gly disch press compatible for indicated gly accum qty?</p> <p>③ Verify sensor</p> <ul style="list-style-type: none"> • GLY PUMPS - OFF • PRIM GLY ACCUM vlv - close (CW) • PRIM ACCUM FILL vlv - ON <p>Gly disch press 18-22 psi?</p> <p>④ GLY DISCH PRESS SENSOR FAILURE</p> <p>⑤ Check for cavitating pump</p> <ul style="list-style-type: none"> • PRIM GLY ACCUM vlv - close (CW) • PRIM ACCUM FILL vlv - ON <p>Gly disch press > 50 psig?</p> <p>⑥ ACCUM PRIM QTY IND FAILURE</p> <p>⑦ • Return to orig gly pump</p> <p>⑧ • PRIM GLY ACCUM vlv - open (CCW) until gly disch press reads 50 psig</p> <p>• PRIM ACCUM FILL vlv - OFF</p> <p>⑨ PUMP WAS CAVITATED</p> <p>⑩ GLY PUMP DEGRADED OR FAILED</p> <p>⑪ • Switch to redundant pump</p> <ul style="list-style-type: none"> • PRIM ACCUM FILL vlv - OFF • PRIM GLY ACCUM vlv - open (CCW) 	① With radiators by-passed, pump disch press is nominally 2 psi lower than with radiators operating. ② With GLY PUMPS - OFF, glycol discharge press should equal 1/4 accumulator quantity indication. ③ Degraded glycol pump may be verified by checking GLY PRIM COLDPLATE flow rate with MSFN.
12 SEC GLY ACCUM QTY HIGH >55%	<p>①</p> <p>SEC GLY ACCUM QTY HIGH</p> <p>1 • SEC COOL PUMP - off (ctr) (momentarily)</p> <p>Gly disch sec press compatible with gly accum qty?</p> <p>②</p> <p>2 EXCESSIVE HEAT IN SEC GLY LOOP</p> <p>③ SEC GLY ACCUM QTY INST FAILURE</p>	① Normal range 30-55%. ② With glycol pump off, glycol discharge press should equal 1/4 accumulator quantity.
13 SEC ECS RAD OUT TEMP HIGH >70°F SEC GLY DISCH PRESS LOW	<p>①</p> <p>SEC ECS RAD OUT TEMP HIGH</p> <p>1 Sec gly disch press < 40 psig?</p> <p>②</p> <p>2 Sec rad out temp compatible with sec gly evap out temp?</p> <p>③ SEC RAD OUT TEMP INST FAILURE</p> <p>④ EXCESSIVE HEAT LOAD FOR SEC COOL LOOP</p> <p>ECS-D 15 1</p>	

SYMPTOM	PROCEDURE	REMARKS
DOCKED MODE	<p>14 SEC GLY ACCUM QTY DECREASING</p> <p>1 Sensor check • SEC COOL PUMP off (ctr) (momentarily)</p> <p>Gly disch sec press compatible for indicated gly accum qty?</p> <p>2 Isolate possible leaks • GLY TO RAD SEC vlv - BYPASS NOTE: Bypass operation >15 min can lead to rad freezing.</p> <p>Gly accum qty stabilized?</p> <p>3 RADIATOR SYSTEM LEAKING</p> <p>4 Isolate rad • GLY TO RAD SEC vlv - BYPASS • Reduce CSM elec loads</p>	<p>(1) This symptom is also valid when secondary glycol loop is not in operation. Normal range is 30-55%.</p> <p>(2) With pump off, glycol discharge pressure should equal 1/4 gly accum quantity.</p> <p>(3) If leak is determined, temporary deactivation of pump may conserve glycol for future use.</p>
15 SEC GLY DISCH PRESS LOW $< 40 \text{ psi or } (\frac{\text{accum qty}}{4} + 31)$	<p>1 Verify sensor • SEC COOL PUMP off (ctr) (momentarily)</p> <p>Gly disch sec press compatible with indicated gly accum qty?</p> <p>2 Sec accum qty (< 30%)? YES → 3 SEC COOL PUMP - redundant bus Gly disch sec press incr? NO → 5 GLY DISCH SEC PRESS INST OR ACCUM SEC QTY INST FAILURE</p> <p>3 SEC COOL PUMP - redundant bus Gly disch sec press incr?</p> <p>4 REDUCED PUMP OUTPUT DUE TO ELEC PROBLEM</p> <p>5 GLY DISCH SEC PRESS INST OR ACCUM SEC QTY INST FAILURE</p> <p>ECS-D 14 1 SEC GLY ACCUM QTY DECREASING</p> <p>6 DEGRADED SEC COOL LOOP PUMP</p> <p>EPS-PD 1d 38 AC BUS 1 (2) VOLTAGE LOW</p>	<p>(1) With glycol pump off, glycol discharge pressure should equal 1/4 accumulator quantity.</p>
SSR-1 SEC LOOP ACTIVATION	<p>1 Activate sec loop • ECS IND sel - SEC • GLY TO RAD SEC vlv - NORM (rad open) • SEC COOL PUMP - AC1 (or AC2) • SEC GLY DISCH PRESS ind - 40-52 psig</p> <p>2 Dual loop operation desired? YES → 3 Prim rad out temp < 200°F or cabin too cool? NO → 5 Deactivate prim loop • GLY PUMPS - OFF</p> <p>3 Prim rad out temp < 200°F or cabin too cool? YES → 4 Flow thru warm rad • RAD MAN sel - RAD 2 • RAD FLOW CONT PWR - MAN SEL</p> <p>6 If a return to prim operation only is desired → 7 Deactivate sec loop • GLY TO RAD SEC vlv - BYPASS • SEC COOL PUMP - off (ctr)</p> <p>8 Activate prim loop • ECS IND sel - PRIM • PRIM GLY TO RAD vlv - NORM • PRIM GLY DISCH PRESS ind - 40-52 psig</p>	<p>(1) Rad heaters are not to be used. To allow for cold secondary rad out temp (-32°F), evap wicks should dry and secondary suit heat exch is bypassed.</p> <p>(2) IVA not to be used due to loss of O2 heating at glycol - O2 heat exchange coils.</p> <p>G&N, DSE, Signal Conditioners and S071 and S072 experiments (CSM 117 only) are not coldplated on secondary loop. Usage limits for this equipment are as follows:</p> <p>G&N 17% duty cycle with max on time of 1 hr 55 min.</p> <p>DSE 66% duty cycle with max on time of 2 hrs.</p> <p>EXP Backup mode req immediately</p> <p>(3) If rad 2 not usable, entire prim rad should be bypassed. Backup mode will then be required for S071 and S072 experiment coldplates in SM (CSM 117 only).</p>

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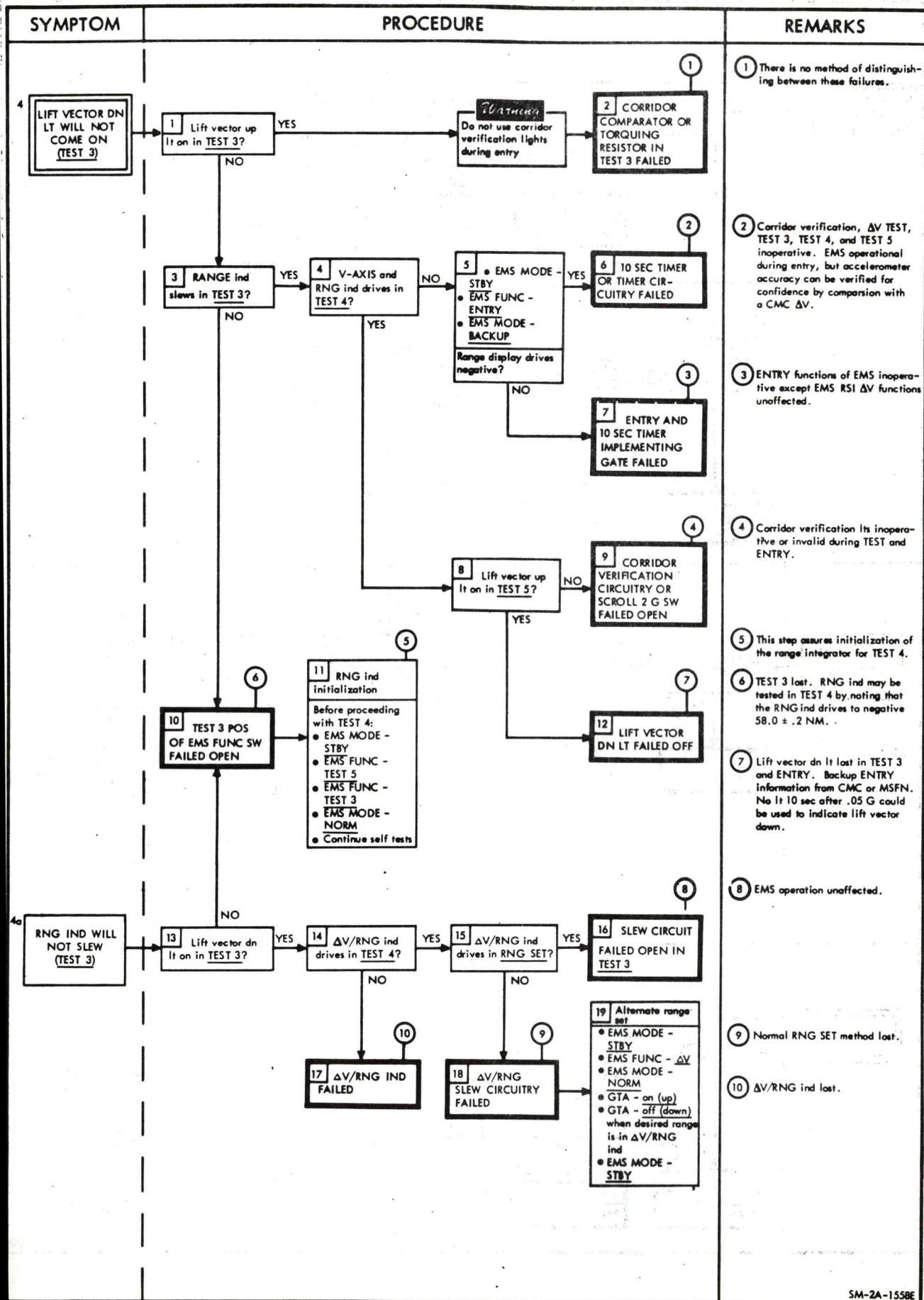
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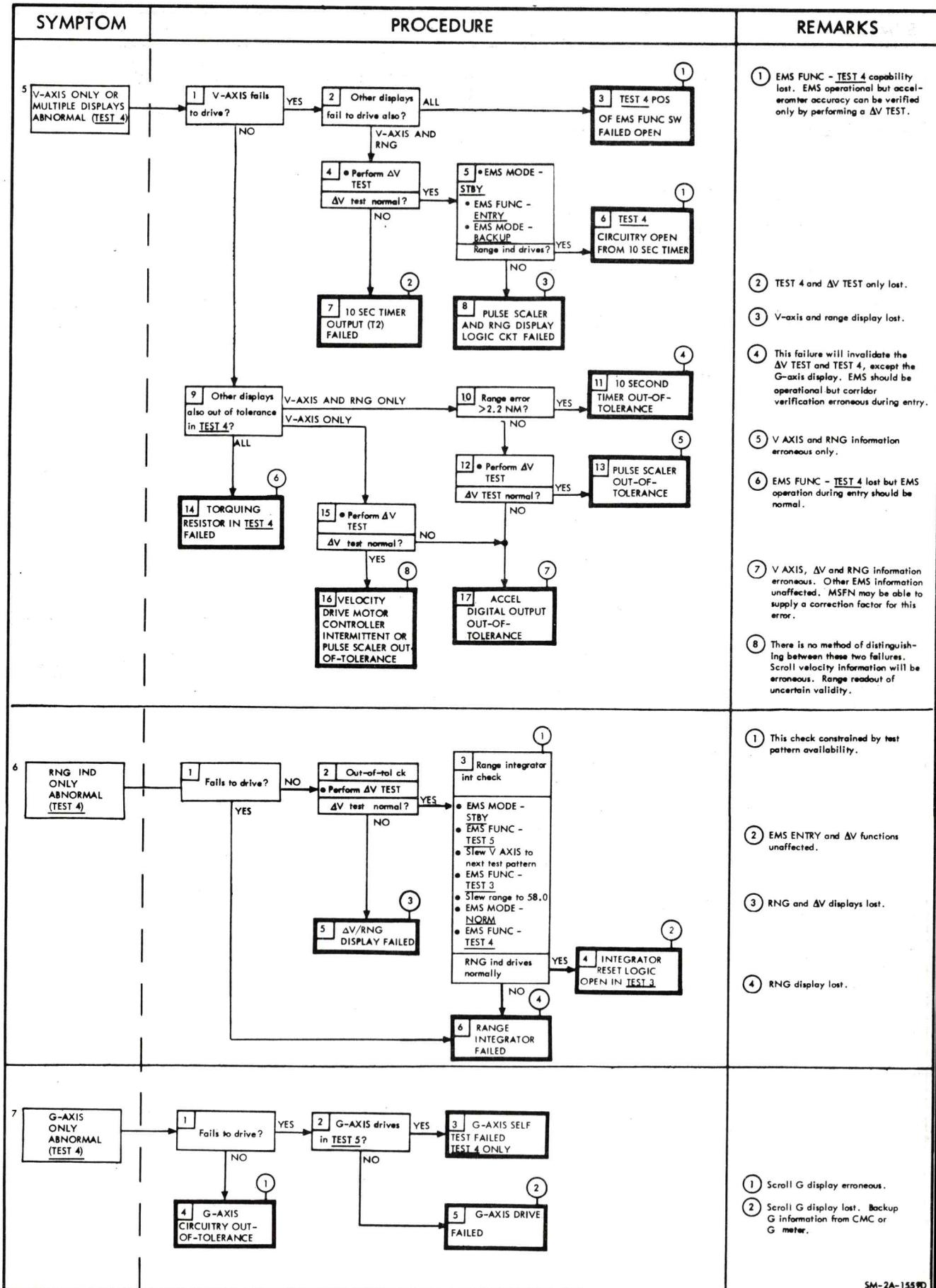
EMS

EMS MALFUNCTIONS INDEX

- | | | | |
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LT ON AFTER 2 G</div> |
| 2 | G/V SCROLL ASSY DOES NOT SLEW
<u>TEST 1</u> | | |
| 3 | <div style="border: 1px solid black; padding: 5px; text-align: center;">.05G LT OUT (<u>TEST 2</u>)</div> | | |
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WILL NOT COME ON
(<u>TEST 3</u>)</div> | | |
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| 8 | <div style="border: 1px solid black; padding: 5px; text-align: center;">LIFT VECTOR UP LT
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| 8a | G-AXIS DOES NOT DRIVE (<u>TEST 5</u>) | | |
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| 10 | V-AXIS DOES NOT SLEW IN <u>Vo SET</u> | | |
| 11 | <u>ΔV/RNG IND ABNORMAL IN ΔV TEST</u> | | |
| 12 | <div style="border: 1px solid black; padding: 5px; text-align: center;">SPS THRUST LT NOT
ON IN <u>ΔV TEST</u></div> | | |
| 13 | ΔV IND DOES NOT SLEW IN <u>ΔV SET</u> | | |
| 14 | ΔV/RNG IND FAILS TO COUNT DURING ΔV'S | | |

SYMPTOM	PROCEDURE	REMARKS
	<pre> graph TD A[.05G LT ON (TEST 1)] --> B{Lift vector up It - on in TEST 3?} B -- YES --> C{Displays out of tolerance in TEST 4 and 4V TEST?} C -- YES --> D{Null bias check failed?} D -- YES --> E[EMS ACCELEROMETER FAILED] D -- NO --> F[ACCEL LOW RANGE OUTPUT FAILED] F -- EMS agrees? -- NO --> G[TORQUE PWR SUPPLY FAILED] G -- EMS agrees? -- YES --> H[.05 G LT FAILED ON] C -- NO --> I[Compare EMS during CMC ΔV] I -- EMS agrees? -- NO --> J[.05 G LT FAILED ON] I -- EMS agrees? -- YES --> H B -- NO --> K[EMS MODE - STBY • EMS FUNC - ENTRY • EMS MODE - NORM .05 G It on?] K -- YES --> L{RNG display drives in ENTRY?} L -- YES --> M[THRESHOLD COMPARATOR FAILED] M --> N[.05 G LT FAILED ON] L -- NO --> O[.05 G LT FAILED ON] K -- NO --> P[.05 G LT RESISTOR IN TEST 1 FAILED] P --> O </pre>	<p>(1) The EMS MODE sw assumed to be in STBY for at least 5 sec before self-test started.</p> <p>(2) EMS lost except EMS RSI.</p> <p>(3) All self test capability lost. For entry, G-Drive, and corridor verification will be erroneous. ΔV/RNG ind, V AXIS and EMS RSI unaffected.</p> <p>(4) AUTO position functions of EMS MODE sw lost for entry only.</p> <p>(5) Corridor verification inoperative with EMS MODE sw - <u>BACKUP</u>.</p> <p>(6) EMS FUNC - <u>TEST 1</u> lost only.</p> <p>(7) Loss of threshold cue only (.05 G It), RNG ind operation is indication of .05 G.</p>
2	<pre> graph TD A[G/V SCROLL ASSY DOES NOT SLEW (TEST 1)] --> B{RNG display drives in TEST 3?} B -- YES --> C{V AXIS drives normally in TEST 4?} C -- YES --> D[TEST 1 POS OF EMS FUNC SW FAILED OPEN] D --> E[Slow scroll for TEST 4 Alternate method: • EMS MODE - STBY • EMS FUNC - TEST 5 • Slow scroll to start of test pattern • EMS FUNC - TEST 1 • EMS MODE - NORM • Resume EMS self test] C -- NO --> F[SLEW SW FAILED] F --> D D --> G[V-AXIS DRIVE FAILED] </pre>	<p>(1) EMS FUNC - <u>TEST 1</u> capability lost only.</p> <p>(2) RNG SET capability lost. SCS ΔV possible only if ΔV display is driven positive by placing the GTA sw <u>on</u> (up), then <u>off</u> (down) at the desired value. G&N or ΔV maneuver with the SPS THRUST - DIR ON can be monitored by the change in the ΔV display (down to -9999 fpm). V₀ can be set by using EMS FUNC - TEST 4 (repeatedly if necessary), stopping the V drive at the desired value by EMS FUNC - TEST 5. No backup capability available.</p> <p>(3) EMS lost for ENTRY except threshold, corridor, and EMS RSI. ΔV functions unaffected.</p>
3	<pre> graph TD A[.05 G LT OUT (TEST 2)] --> B{.05 G It on in other test positions?} B -- NO --> C[.05 G LT FAILED] B -- YES --> D[• EMS MODE - STBY • EMS FUNC - ENTRY • EMS MODE - BACKUP Range display drives?] D -- NO --> E[MAN ENTRY IMPLEMENTING GATE FAILED] D -- YES --> F[.05 G LT FAILED] </pre>	<p>(1) ENTRY functions of EMS inoperative except EMS RSI, ΔV functions unaffected.</p> <p>(2) EMS FUNC - <u>TEST 2</u> inoperative.</p> <p>(3) EMS operation unaffected. RNG ind operation is indication of .05 G.</p>

4
THRU
4a



8
THRU
10

SYMPTOM	PROCEDURE	REMARKS
8	<p>LIFT VECTOR UP LT NOT ON (TEST 5)</p> <pre> graph TD A[LIFT VECTOR UP LT NOT ON TEST 5] -- NO --> B[1 Lift vector dn lt on in TEST 5?] B -- YES --> C[2 G-AXIS drive normal in TEST 5?] C -- NO --> D[3 LIFT VECTOR UP LT FAILED OFF] C -- YES --> E[4 CORRIDOR COMPARATOR CIRCUIT FAILED] E --> F[G-AXIS DOES NOT DRIVE TEST 5] F -- NO --> G[5 Lift vector up lt on in TEST 5?] G -- NO --> H[6 EMS MODE STBY] H -- EMS FUNC - RNG SET --> I[Slew display off zero] H -- EMS FUNC - TEST 5 --> J[RNG ind resets to zero?] J -- NO --> K[7 TEST 5 POS OF FUNC SW FAILED OPEN] J -- YES --> L[8 G-AXIS drives to zero in RNG SET?] L -- NO --> M[9 SCROLL G-AXIS FAILED MECHANICAL] L -- YES --> N[10 SCROLL G-AXIS CIRCUITRY OPEN TEST 5] </pre>	<p>(1) Lift vector up lt lost in TEST 5 and ENTRY. Backup entry angle information from CMC or MSFN. No lt 10 sec after .05 G could be used to indicate lift vector up.</p> <p>(2) Corridor verification lost during TEST 5 and ENTRY. Backup entry angle information from MSFN or CMC.</p> <p>(3) EMS FUNC - TEST 5 lost only.</p> <p>(4) Scroll G display inoperative.</p>
8a	<p>G-AXIS DOES NOT DRIVE (TEST 5)</p> <pre> graph TD A[G-AXIS DOES NOT DRIVE TEST 5] -- NO --> B[5 Lift vector up lt on in TEST 5?] B -- NO --> C[6 EMS MODE STBY] C -- EMS FUNC - RNG SET --> D[Slew display off zero] C -- EMS FUNC - TEST 5 --> E[RNG ind resets to zero?] E -- NO --> F[7 TEST 5 POS OF FUNC SW FAILED OPEN] E -- YES --> G[8 G-AXIS drives to zero in RNG SET?] G -- NO --> H[9 SCROLL G-AXIS FAILED MECHANICAL] G -- YES --> I[10 SCROLL G-AXIS CIRCUITRY OPEN TEST 5] </pre>	
9	<p>RNG IND DOES NOT SLEW IN RNG SET</p> <pre> graph TD A[RNG IND DOES NOT SLEW IN RNG SET] -- NO --> B[1 G-AXIS zero's in RNG SET?] B -- YES --> C[2 SLEW LOGIC IN RNG SET FAILED OPEN] B -- NO --> D[3 RNG SET POS OF FUNC SW FAILED OPEN] D --> E[4 Alternate RNG SET] E -- EMS MODE - STBY --> F[AV SET] E -- EMS FUNC - AV SET --> G[Slew desired range] E -- EMS FUNC (CW) - V0 SET --> H[EMS MODE - NORM] E -- Continue EMS checkout --> I I --> J[3 This failure produces an error only in the initial phase of the G trace.] </pre>	<p>(1) EMS operation unaffected. Use alternate RNG SET method.</p> <p>(2) ENTRY operation unaffected.</p> <p>(3) This failure produces an error only in the initial phase of the G trace.</p>
9a	<p>G-AXIS DOES NOT ZERO IN RNG SET</p> <pre> graph TD A[G-AXIS DOES NOT ZERO IN RNG SET] -- NO --> B[5 RNG ind slew's in RNG SET?] B -- YES --> C[6 G-AXIS zero's in ENTRY?] C -- NO --> D[7 MECHANICAL G-AXIS OFF-SET ERROR] C -- YES --> E[8 G-AXIS CIRCUITRY OPEN IN RNG SET] </pre>	
10	<p>V-AXIS DOES NOT SLEW IN V0 SET</p> <pre> graph TD A[V-AXIS DOES NOT SLEW IN V0 SET] --> B[1 V0 SET POS OF FUNC SW FAILED OPEN] B --> C[2 Alternate slew - V-AXIS] C -- EMS FUNC (CW) - TEST 5 --> D[Slew desired V0] C -- EMS FUNC (CCW) - ENTRY --> E </pre>	<p>(1) Range display erroneous during ENTRY. Other ENTRY functions unaffected after V0 slewed by alternate methods.</p>

SYMPTOM	PROCEDURE	REMARKS
11 ΔV/RNG IND ABNORMAL IN ΔV TEST	<p>1 Problem? FAILS TO DRIVE OUT OF TOLERANCE</p> <p>2 ENTRY self test <ul style="list-style-type: none"> EMS MODE - STBY EMS FUNC - TEST 1 EMS MODE - NORM Perform ENTRY self test </p> <p>V-AXIS and RNG within tolerance in TEST 4?</p> <p>3 ΔV/RNG DISPLAY FAILED</p> <p>4 ENTRY self test <ul style="list-style-type: none"> EMS MODE - STBY EMS FUNC - TEST 1 EMS MODE - NORM Perform ENTRY self test </p> <p>5 TORQUING RESISTOR FAILED IN ΔV TEST</p> <p>6 ΔV TEST POSITION OF FUNC SW FAILED OPEN</p> <p>7 RANGE error >2.2 NM? YES → 10 SEC TIMER OUT OF TOLERANCE</p> <p>8 Monitor CMC ΔV EMS agrees? YES → 9 ACCELEROMETER TORQUER PWR SUPPLY FAILED</p> <p>9 ACCELEROMETER TORQUER PWR SUPPLY FAILED</p> <p>10 10 SEC TIMER OUT OF TOLERANCE</p> <p>11 ACCELEROMETER FAILED</p>	<p>1 ENTRY TEST patterns constrain option of ENTRY self test.</p> <p>2 ΔV/RNG ind lost for ΔV maneuver and ENTRY.</p> <p>3 ΔV TEST only lost.</p> <p>4 EMS RSI, V-AXIS and RNG displays unaffected during ENTRY, ΔV, G-AXIS and corridor verification lost.</p> <p>5 All ΔV, EMS velocity and RNG information erroneous during test modes. EMS should be operational, but corridor verification erroneous during ENTRY.</p> <p>6 EMS RSI unaffected. All other EMS functions lost.</p>
12 SPS THRUST LT NOT ON IN ΔV TEST	<p>1 SPS THRUST lt on during SPS firing? NO → 2 SPS THRUST LT FAILED OFF</p> <p>YES → 3 SPS THRUST ON CIRCUITRY FAILED IN ΔV TEST</p>	<p>1 THRUST ON signal lost in ΔV TEST only.</p>
13 ΔV IND DOES NOT SLEW IN ΔV SET	<p>1 EMS FUNC - ΔV TEST EMS MODE - NORM ΔV ind drives negative? NO → 4 ΔV/RNG IND FAILED</p> <p>YES → 2 EMS MODE - STBY EMS FUNC - TEST 5 Attempt scroll slew V-AXIS slews? YES → 5 EMS FUNC - RNG SET Attempt range slew RNG ind slews? YES → 8 ΔV POSITION OF FUNC SW FAILED OPEN</p> <p>NO → 3 SLEW SW FAILED</p> <p>6 ΔV/RNG SLEW CIRCUITRY FAILED OPEN</p> <p>7 Alternate ΔV SET <ul style="list-style-type: none"> EMS MODE - STBY EMS FUNC - ΔV EMS MODE - NORM GTA - on (up) EMS MODE - STBY When desired ΔV SET in display GTA - off (down) </p> <p>9 Alternate ΔV SET <ul style="list-style-type: none"> EMS MODE - STBY EMS FUNC - RNG SET Slew desired ΔV EMS FUNC (CCW) - ΔV EMS MODE - NORM </p>	<p>1 Alternate ΔV SET necessary for SCS ΔV's. For CMC or MANUAL ΔV's (DIRECT THRUST sw), monitor the negatively driven ΔV ind for velocity change information.</p> <p>2 ΔV/RNG ind lost.</p> <p>3 Slew lost for ΔV SET only.</p>
14 ΔV/RNG IND FAILS TO COUNT DURING ΔV'S	<p>1 ΔV POS OF FUNC SW FAILED OPEN (MOST PROBABLE FAILURE)</p>	<p>1 Thrust cutoff discrete and ΔV functions of ΔV/RNG ind lost. Performing a post-burn ΔV TEST and/or ENTRY test will aid in failure identification.</p>
15 EITHER LIFT VECTOR LT ON AFTER 2 G	<p>1 2G SW FAILED</p>	<p>1 EMS functions unaffected.</p>

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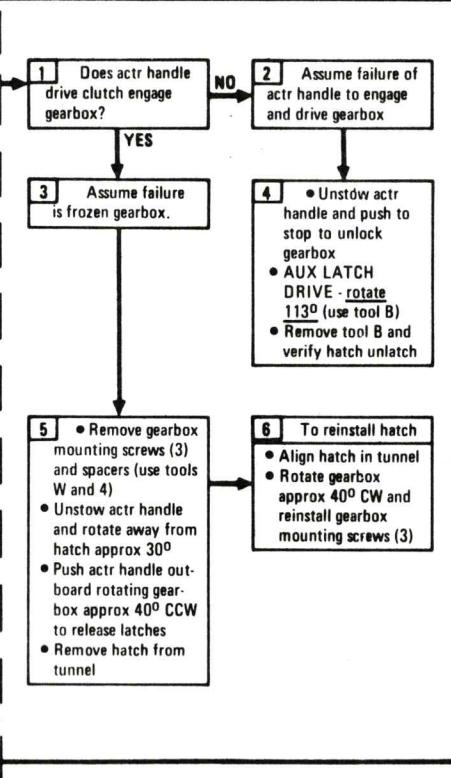
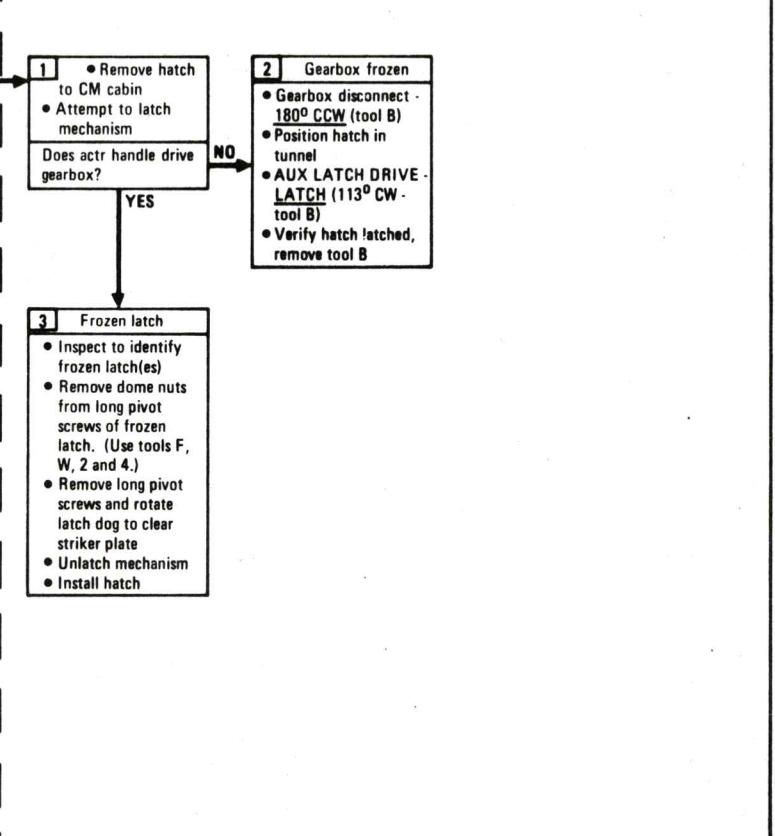
DOCK AND
HATCH

DOCK AND HATCH MALFUNCTIONS INDEX

- 1 DOCK PROBE WILL NOT FOLD
- 2 DOCK PROBE EXTD/REL tb A(B)
REMAINS GRAY AFTER CAPTURE
- 1 FWD HATCH WILL NOT UNLATCH
- 2 FWD HATCH WILL NOT LATCH

SYMPTOM	PROCEDURE	REMARKS
DOCKING DOCK PROBE WILL NOT FOLD	<ul style="list-style-type: none"> • Verify probe support beams unloaded • Using tools F, W and 1, remove nut and bolt from one end of shock struts (3) • Connect probe umbilicals (2) (yellow) • Cock docking latches No. 1 & 3 • cb DOCK PROBE (2) <u>closed</u> • cb SECS ARM (2) <u>closed</u> • After MSFN AOS, SECS LOGIC (both) <u>on (up)</u> • After go from MSFN, SECS PYRO ARM (2) <u>on (up)</u> • PROBE EXTD/REL - RETRACT • PROBE RETRACT SEC 1 • PROBE RETRACT (2) - off • SECS PYRO ARM (2) - off • SECS LOGIC (both) - off • cb SECS ARM (2) <u>open</u> • Manually release docking latches 1 & 3 • Preload the probe • PROBE EXTD/REL - EXTD/REL for 20 sec max. • Verify extend latch indicator (red) is visible • Depress probe BLEED button (red) at intervals to allow probe to extend slowly • PROBE EXTD/REL - EXTD/REL and hold • Pull probe aft (20 lb) to release from drogue • PROBE EXTD/REL - OFF (release) • cb DOCK PROBE (2) <u>open</u> • Disconnect probe umbilicals (2) (yellow) and remove probe from tunnel 	
2 DOCK PROBE EXTD/REL tb A(B) REMAINS GRAY AFTER CAPTURE	<p>1 Attempt retraction</p> <ul style="list-style-type: none"> • PROBE EXTD/REL - RETR • PROBE RETR - PRIM 1 (SEC 1) <p>Retraction?</p> <p>NO → 2 • PROBE RETR - PRIM 2 (SEC 2) Retraction? YES → 3 PYRO OR GN₂ BOTTLE FAILURE</p> <p>YES → 4 tb OR tb CIRCUIT FAILURE</p> <p>5 • PROBE RETR - SEC-1 (PRIM-1)</p> <p>6 Troubleshoot system A(B) before removing probe as follows:</p> <ul style="list-style-type: none"> • PROBE RETR (2) - OFF • cb DOCK PROBE (2) - open • Interchange probe umbilical connectors (cut cable retainers if necessary) • Cock docking latches 1 and 7 • cb DOCK PROBE (2) - close • PROBE EXTD/REL - RETR <p>DOCK PROBE EXTD/REL tb B(A) - gray?</p> <p>NO → 8 SYSTEM A (B) CIRCUIT FAILURE IN CSM</p> <p>YES → 7 SYSTEM A (B) CIRCUIT FAILURE IN PROBE</p> <p>9 • Interchange umbilicals again</p> <ul style="list-style-type: none"> • Use SEC 2 (PRIM 2) to initiate only available GN₂ bottle when required • Manually release docking latches No.'s 1 and 7 <p>10 • Use SEC-1 (PRIM 1) and SEC-2 (PRIM-2) to initiate two available GN₂ bottles when required</p> <ul style="list-style-type: none"> • Manually release docking latches No.'s 1 and 7 	<p>① Probe telemetry will be lost when umbilicals are interchanged.</p>

1
THRU
2

SYMPTOM	PROCEDURE	REMARKS
HATCH 1 FWD HATCH WILL NOT UNLATCH		
2 FWD HATCH WILL NOT LATCH		

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CAUTION AND WARNING MALFUNCTION INDEX

1

C/W

RED

C/W

SYMPTOM	PROCEDURE	REMARKS
CAUTION AND WARNING C/W RED Light on if: CDU pwr supply fail or M/TA pwr supply fail	<p>1 C/W PWR sw 1 or 2? 1</p> <p>2 • C/W PWR SW - 2 • C/W MEMORY SW - RESET M/A pb lt - (push) M/A Its & C/W lt out?</p> <p>3 OPERATE ON NO. 2 PWR SUPPLY</p> <p>4 Audio tone on?</p> <p>5 Pnl 6, 9, 10 (only 10 when docked) • PWR - AUDIO/TONE - verify Audio tone on?</p> <p>6 MEMORY PWR SUPPLY 2 FAILURE</p> <p>7 Reset M/A circuit • M/A pb lt - (push)</p> <p>8 CDU or M/TA PWR SUPPLY 2 FAILURE</p> <p>9 • C/W PWR SW - 1 • C/W MEMORY SW - RESET Audio tone on?</p> <p>10 MEMORY PWR SUPPLY 1 FAILURE</p> <p>11 Reset M/A circuit • M/A pb lt - (push)</p> <p>12 • M/A pb lt - (push) M/A Its on?</p> <p>13 MEMORY/TONE AMP PWR SUPPLY 1 FAILURE</p> <p>14 CDU PWR SUPPLY 1 FAILURE</p> <p>15 • C/W PWR sw - 2 M/A pb lt - (push) M/A Its on?</p> <p>16 CDU PWR SUPPLY 2 FAILURE</p> <p>17 • C/W PWR SW - off • SWS pnl 207 CSM 1 - INHIBIT CSM 2 - INHIBIT</p> <p>18 MEMORY/TONE AMP PWR SUPPLY 2 FAILURE</p>	<p>(1) C/W completely operational on redundant power supplies.</p> <p>(2) Caution detection unit (CDU) and tone operational. Loss of memory operation. C/W status lt remains on. This is best failed configuration.</p> <p>(3) CDU operational. Loss of memory and tone operation. C/W status lt remains on. This is best failed configuration.</p> <p>(4) Loss of master alarm Its, memory, and tone.</p> <p>The following status Its will be lost: CO₂ PP HI O2 TK 1 HTR TEMP O2 TK 2 HTR TEMP CRYO PRESS. GLYCOL FLOW LOW CM RCS 1, 2 SM RCS PSM 1 SM RCS A, B, C, D FC1 & FC3 (skin temp, cond exh temp, and ph inputs). INV 1 TEMP HI SPS PRESS. C/W SUIT COMPRESSOR</p> <p>The following status Its remain operational: BMAG 1 & 2 GIMBALS (4) F/C 1 & 3 (Reac vlv inputs only) AC BUS 1 & 2 OVERLOAD CMC CREW ALERT MN BUS A & B UNDERVOLT ISS O2 FLOW HI pH talk back ind</p>

C/W

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