An Investigation of the Ideal Reaction Conditions for Optimal Carbon Dioxide Absorption using Amino Acid Salt Solutions

Maansi Shroff

Abstract

Carbon dioxide (CO₂) is one of the most prominent greenhouse gases in the atmosphere and has been implicated in global temperatures. Post-combustion carbon capture (PCC) has been recognized to reduce CO₂ emissions from fossil fuel combustion sources. Chemical absorption is a popular type of PCC that utilizes reversible reactions to absorb CO₂. Common solvents are amine-based, but due to several disadvantages, amino acid salt solutions (AAS) are currently being examined. Amino acid molecules react with CO₂ to form carbamates and bicarbonate. Reaction ensemble Monte Carlo simulations (RxMC) were used to investigate amino acid solutions of glycine, lysine, proline, alanine, and glutamate under varying conditions of concentration, CO₂ loading, and temperature. The RxMC method samples these reactions in order to determine the equilibrium distribution of various solutions, which were then analyzed. Generally, higher concentration and CO₂ loading trials indicated more absorption. The temperature trials had less conclusive results, but the AAS displayed relatively high performance at high temperatures. Optimal simulations were run in order to verify these results. A glutamate solution at a 0.9 weight percentage concentration had the greatest CO₂ absorption. This study provided greater information regarding optimal conditions for maximum CO₂ absorption, as it would allow for an ultimate identification of the ideal solution to be implemented in power plants.

Background

The world currently faces the pressing issue of global warming and increased greenhouse emissions. Carbon dioxide (CO₂) is the most common one given its prominence in the atmosphere, especially due to the combustion of fossil fuels for transportation and electricity. In 2018, the International Energy Agency discovered that CO₂ emissions from combustion were directly linked to over 0.3°C of each 1.0°C increase in global average annual surface temperatures. To reduce emissions, researchers often use post-combustion capture (PCC), the most commonly used technique of carbon capture and storage technology. PCC is responsible for absorbing 80-90% of CO₂ emissions from fossil fuel-fired power plants. Is it the most practical and economical approach to absorb CO₂ since it would not require extensive measures to be implemented into current power plants.

Many scientists utilize chemical PPC, which implements reversible chemical reactions with CO₂. Amine solutions, typically derived from ammonia, are effective at absorbing the molecule.⁴ Unfortunately, they have high volatility, high oxidative degradation, deficiency at high temperatures, and produce toxic byproducts.^{3,5} An ideal CO₂ absorbent would be efficient at high temperatures and have low volatility, little oxidative degradation, high CO₂ capture capacity, and be environmentally friendly.⁴ Performance at high temperatures is especially important as flue gases, the combustion exhaust gases at power plants, can have temperatures of approximately 313 K when interacting with absorbent solvents as they cool.⁵ Because amine solutions lack some of these characteristics, scientists are searching for a replacement. Given their low volatility, ensuring that less solvent would be lost to the atmosphere upon desorption, and heightened resistance to oxidative degradation, amino acid salt solutions (AAS) are attractive prospects for CO₂ capture.^{1,6} Even better, AAS are naturally occurring.¹ Researchers hope to show that the remaining ideal properties exist.

Computational chemistry has allowed for investigation of these solutions. Computer models are simulated to view chemical reactions and determine molecular properties using thermodynamics and quantum mechanisms. Monte Carlo (MC) simulations are often performed, in which time is not a variable. Instead, they make random moves of the particles, including translations and rotations, creating snapshots of the reaction. Within MC, the reaction ensemble Monte Carlo method (RxMC) informs about the equilibrium state of chemically reacting systems, including solutions at extreme conditions. Due to ambiguity of the reaction mechanism between amino acids and CO₂, the RxMC method is favored because it can be unknown. The output gives equilibrium concentrations of molecules and average properties of the system. Through computational chemistry, researchers can test theories about CO₂ and amino acid reactions, including the impact of extreme conditions, more efficiently and inexpensively than if done experimentally.

This research uses RxMC simulations of single amino acid solutions to investigate how amino

acid concentration in water, CO₂ loading, and temperature can affect CO₂ absorption. Amino acid instead of AAS solutions are examined, but the properties that are deduced can be applied to AAS because the amine group, rather than the cation of the salt, interacts with CO₂. The study anticipates that increasing concentrations of the amino acid will result in greater absorption. Furthermore, the research will observe the ability of amino acids to absorb CO₂ as the loadings increase. A CO₂ loading refers to the ratio of CO₂ moles to amino acid moles in the solution. Finally, prior research that considered temperature primarily viewed amines in a laboratory setting, testing only up to approximately 308 K. Moreover, as aforementioned, amine solutions are inefficient at high temperatures, but this study expects to show that AAS can be more effective. The study hopes to see decreases in the equilibrium concentrations of CO₂.

By assessing how each amino acid interacts with CO₂ at various reaction conditions, the research plans to identify the optimal conditions for maximum CO₂ absorption, and ultimately decide which ideal absorbent solutions should be implemented in power plants.

Procedure

The RASPA 2.0 Software program was utilized to code the RxMC simulations.^{8,9} Within the simulated solutions, CO_2 , water (H_2O) , hydronium (H_3O^+) , and bicarbonate (HCO_3^-) could be found. Moreover, five amino acids – glycine, lysine, proline, alanine, and glutamate – were selected, as they are a representative sample of the standard amino acids.

$$H_2N$$
 OH

Fig. 1. Glycine structure. ¹³

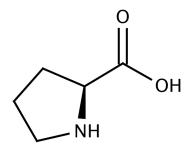


Fig. 3. Proline structure. 13

$$H_2N$$
 OH NH_2

Fig. 2. Lysine structure. ¹³

$$H_3C$$
 OH
 OH
 OH

Fig. 4. Alanine structure.¹³

$$HO \longrightarrow OH$$
 NH_2

Fig. 5. Glutamate structure.¹³

The amino acids have the same general structure with an alpha carbon bonded to a carboxylic acid group (COOH) and an amino group (NH₂). Their differing side chains provide individual characteristics. Glycine is the smallest amino acid with hydrogen for its side chain, lysine is basic due to the extra basic amino group, proline has a secondary amine due to its ring structure, alanine has a methyl functional group, and glutamate has an extra carboxylic acid group, making it acidic. Additionally, each amino acid had an active, protonated, and carbamate form. In the active form, the amino and acid groups are deprotonated, but the protonated form has the amino group as protonated. The carbamate form has an added acid group from the carbon dioxide, and it is typically the product of the active form and CO₂. Below are structural examples of the active, protonated, and carbamate forms of glycine.

Fig. 6. Active form of glycine.

Fig. 7. Protonated form of glycine.

Fig. 8. Carbamate form of glycine.

Prior to creating code, scales for amino acid concentration, CO_2 loading, and temperature trials were determined. The concentration domain was 0.3 wt %, 0.6 wt %, and 0.9 wt %, while the temperature

was 298.15 K (room temperature) and a CO₂ loading of 50%. The unit of measurement, weight percentage, represented the fraction, instead of the percentage, of the total mass that the amino acids comprised. Although not in the domain, calculations were made at 0.5 wt %. It served as a constant value when testing other factors since each amino acid had at least ten molecules, making division simpler for the CO₂ loading trials. CO₂ loading was examined at 25%, 50%, 75%, 100%, and 125%. The constants were 0.5 wt % and 298.15 K. Lastly, temperature was tested from 298.15 K to 348.15 K at 10 degree Kelvin increments, with constants of a 0.5 wt % concentration and 50% CO₂ loading.

The numbers of H₂O, amino acid, and CO₂ molecules were calculated for each job. HCO₃⁻, and the protonated and carbamate forms of amino acids had zero initial molecules. H₃O⁺ molecules balanced charge and were in an equal ratio to all active forms of amino acids except glutamate. The active glutamate form has a -2 rather than -1 charge, so there were twice as many H₃O⁺ molecules as active glutamate molecules. To find the number of active amino acid molecules at each concentration, the H₂O molecules were fixed at 100 H₂O molecules. Next, the molar masses of H₂O and the amino acid in the calculation were determined. The number of amino acid molecules was solved with

Amino Acid Concentration (wt%) =
$$\frac{X_m \left(\frac{M_x}{N_A}\right)}{X_m \left(\frac{M_x}{N_A}\right) + Y_m \left(\frac{M_x}{N_A}\right)}$$
(1)

where N_A is Avogadro's number at 6.022 x 10^{23} molecules per mole, X_m is the number of amino acid molecules, M_x is the molar mass of the amino acid molecule in grams per mole, Y_m is the number of water molecules, and M_y is the molar mass of a water molecule in grams per mole.

The calculated X_m had to be a whole number since the reaction could not use a fraction of a molecule. So, if the last digit was five or larger, the molecules were rounded up. To find the number of CO_2 molecules, the unrounded X_m was divided by two, since the loading is 50%, and rounded to a whole number. For CO_2 loading trials, the unrounded X_m from a 0.5 wt % concentration was found and plugged into

$$CO_2 Loading (\%) = \frac{Z_m}{X_m} \times 100$$
 (2)

where Z_m represents number of CO_2 molecules. Z_m was rounded. For the temperature trials, the values from a 0.5 wt % concentration with a 50% CO_2 loading were used.

To run RASPA RxMC jobs, pre-defined molecule definition, force field, and pseudo-atom files were called.⁷ Molecule definition specified the structure, force fields referred to van der Waals forces using the Lennard-Jones potential, and the pseudo-atom files explained the partial charges of each atom in the molecules. In addition, a pre-defined simulation file was used, where the initial concentrations were entered. To alter temperature, the value listed at the ExternalTemperature method was changed.

To represent the system, the RxMC method created a box. At the method BoxLengths, the dimensions were set to 25 by 25 by 25, unless there were more than 100 molecules of any substance. Here, the box dimensions were increased by five on each side. Before the job began, molecules were randomly inserted into the box to ensure that was no overlap. Even if this process failed, the job continued to run. To avoid this issue, the job's simulation folder was periodically checked to ensure that output folders were created. If they were not, the job was cancelled, the BoxLengths values were all increased by five units, and the simulation was re-submitted.

The RxMC method was coded to complete 1,000 initialization cycles and 20,000 production cycles. The initialization runs generated a mixture of the molecules. During the production runs, the RxMC method accounted for three reactions between CO₂ and an amino acid. Equations 3-5 used glycine as an example. Glycine_a is active, glycine_p is protonated, and glycine_c is carbamate. H₃O⁺ molecules, not shown, are present on both. The reactions reduced CO₂ by converting it to HCO₃⁻ and carbamate forms using amino acids. This occurred directly in Equation 3, showing carbamate formation, and Equation 5, base-catalyzed bicarbonate formation. Depending on the stability of the carbamate, Equation 4 displayed how carbamate can hydrolyze to create HCO₃⁻ and the active form of the amino acid.

$$CO_2 + 2 glycine_a^{-1} \leftrightarrow glycine_p + glycine_c^{-2}$$
 (3)

$$H_2O + glycine_c^{-2} \leftrightarrow glycine_a^{-1} + HCO_3^{-1}$$
 (4)

$$CO_2 + H_2O + glycine_a^{-1} \leftrightarrow HCO_3^{-1} + glycine_p$$
 (5)

RxMC randomly selected a reaction and a forward or reverse direction during each production run. The simulation then randomly removed either reactants or products and inserted the opposite molecules into the system to test whether thermodynamic properties were satisfied. If the acceptance algorithm was fulfilled, the RxMC continued using the move to eventually reach equilibrium. However, if the algorithm failed, RxMC re-randomized the reaction and repeated the process. The simulation returned histogram values of the equilibrium concentrations. The mole fractions of the initial and equilibrium states were calculated. The mole fraction signified how much of a solution the molecule comprised. The active and carbamate forms of the amino acid, bicarbonate, and CO_2 were most important in determining CO_2 absorption capacity, so mole fractions were calculated for them. To calculate the initial mole fraction (I_{mf}) , the number of reactant molecules were summed and the formula

$$I_{mf} = \frac{M_i}{T_i} \tag{6}$$

was used, where M_i is the number of molecules of a substance in the initial state and T_i is total number of initial molecules. For the equilibrium mole fraction (E_{mf}), the equation

$$E_{mf} = \frac{M_e}{T_e} \tag{7}$$

was utilized, where M_e is the number of molecules of a substance in the equilibrium state and T_e is total number of equilibrium molecules.

The mole fractions identified solutions with low CO_2 . The mole differences (md) between the E_{mf} and I_{mf} were then computed through subtraction. Some solutions were shifted towards the reactants, meaning that the E_{mf} in CO_2 , and sometimes the active amino acid, increased. However, when the md for CO_2 was negative, it signified CO_2 had been absorbed. Thus, the md served to compare solutions, despite their varying initial concentrations, by isolating those where CO_2 was reduced. Based on the findings, optimal simulations with the most efficient values of concentration, CO_2 loading, and temperature were run, chosen based on where the largest negative mole differences for CO_2 were. To reaffirm the results, the percent decrease (% dec) for CO_2 was computed for trials that indicated absorption of CO_2 by plugging into

$$\% dec = \frac{md}{I_{mf}} \tag{8}$$

using the I_{mf} of CO₂. This checked whether the largest mole differences corresponded with the largest percent decreases. Using all of the information determined, the most effective trial was identified. Excel created visual representations of the results.¹⁴

Results and Discussion

The CO₂ md (E_{mf} - I_{mf}) were computed for each reaction and organized into Table 1 to identify trends in conditions. A positive value signified that the CO₂ E_{mf} was larger than the I_{mf} , which happened when the reaction favored the reactants, considered unfavorable. This study searched for solutions with negative differences, as this meant that the CO₂ was absorbed. A large negative difference meant that the solution had high capture capacity.

Table 1: CO₂ md for All Trials and Amino Acids

CO ₂ Mole Differences	Glycine	Lysine	Proline	Alanine	Glutamate
Concentration (wt %)					
0.3	0.00698	0.00995	0.00293	0.00831	0.00866
0.6	-0.00128	-0.00255	0.0027	0.00172	-0.00831
0.9	-0.00309	-0.00374	-0.00539	-0.00625	-0.03643
CO ₂ Loading (%)					
25	0.00059	0.00949	0.00203	0.00694	0.00107
50	0.00109	0.00579	0.00383	-0.00308	0.00204
75	-0.0079	0.00239	0	-0.01203	-0.00815
100	-0.00688	-0.00074	-0.00869	-0.01025	-0.00684
125	-0.01012	-0.00362	-0.00658	-0.00866	-0.01596
Temperature (K)					
298.15	0.00109	0.00579	0.00383	0.0023	0.00204
308.15	0.00109	0.00579	-0.00193	-0.00853	0.00204
318.15	0.00109	0.00579	0.00383	0.0023	0.00204
328.15	-0.00907	0.00579	-0.00193	0.0023	-0.00373
338.15	0.00109	-0.0007	-0.00193	-0.00308	-0.00373
348.15	0.00109	0.00579	-0.00193	-0.00853	0.00204
Optimal Simulation					
Concentration (wt%)	0.9	0.9	0.9	0.9	0.9
CO ₂ Loading (%)	125	125	100	75	125
Temperature (K)	328.15	338.15	308.15 , 348.15	308.15 , 348.25	328.15 , 338.15
Calculated CO ₂ md	-0.00736	-0.01226	-0.01088	-0.00555	-0.00647

A 0.3 wt % amino acid concentration was not optimal since all *md* were positive. Glycine, lysine, and glutamate had negative differences at a 0.6 wt %, but the magnitudes of each *md* at a 0.9 wt % concentration were greater. As the concentration increased, the absorption tended to increase as well. In terms of trends in CO₂ loading, it appeared that the solutions had greater capture capacity above 50%. At 50%, only alanine had a negative *md*, but at 75%, 100%, and 125%, the majority of amino acids indicated CO₂ absorption. Thus, when more CO₂ molecules were present in the initial solution, the reaction yielded better results. Finally, the solutions appeared to absorb more CO₂ as the temperature increased, along each amino acid had its own individual trend. At 298.15 K, all *md* were positive, but decreases appeared at 308.15 K, 328.15 K, 338.15 K, and 348.15 K. 338.15 K had negative *md* for 80% of the amino acids. The results suggested that AAS solutions can perform fairly well at high temperatures, since each amino acid had an optimal temperature within the range of 328.15 K and 348.15 K.

The optimal jobs were run with the conditions listed in Table 1. Specific input and output values can be found in Table 3 of the Appendix. The optimal jobs were one of the few trials where all five amino acids absorbed CO_2 , as indicated by the negative md. The active amino acid forms also decreased in all optimal trials, evidenced by Table 3. These trials all absorbed CO_2 and had combinations of the three factors, so it is possible that solutions with varying levels could hold higher carbon capture capacity. The optimal md for lysine and proline were the largest of their respective trials.

As seen in Table 1, the most efficient trials for each amino acid were identified based on where the largest negative CO_2md were. When there were multiple trials with the same md, the md in HCO_3 , the active amino acid, and carbamate form were examined using Fig. 13 - 28 in the Appendix. Ideally, the active form would decrease, primarily because it is a reactant in Eq. 3 and Eq. 5. However, it can increase if the simulation utilized Eq. 4. On the other hand, bicarbonate and the carbamate forms should have large increases. In some of the temperature trials, all four md values were equivalent. In those cases, the E_{mf} concentrations were graphed, but because each amino acid's temperature trials had the same initial concentrations, the E_{mf} were also equal in those simulations. In that situation, the lower temperature, bolded in Table 1, was considered optimal, as it would be least costly to implement in a power plant. To check that these conditions were correct, the % dec in CO_2 was determined. Fig. 9 indicates the % dec for all trials that had a negative $CO_2 md$.

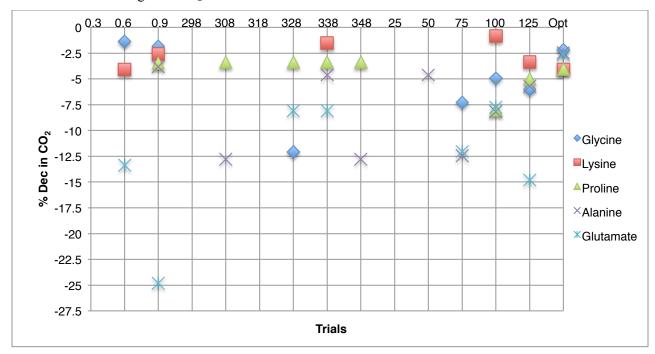


Fig. 9. Percent Decreases in Trials with CO₂ Absorption.

From this plot, alanine indicated absorption occurring 60% of the trials, while proline and glutamate performed it only 53.3% of the time. However, glutamate solutions tended to have higher absorption

percentages than other amino acids. In addition, although Table 1 indicated that the optimal trials had greatest negative *md* for lysine and proline, this figure showed that the % *dec* was not the lowest for their respective trials. Instead, the 0.6 wt % lysine solution absorbed more CO₂. Moreover, proline with 100% and 125% loadings were more effective than the optimal trial. According to these results, a solution could possess a large negative difference solely because they had large initial concentrations in molecules like CO₂. However, that did not necessarily mean that it reduced CO₂ emissions at the greatest degree.

From Fig. 9, the optimal trials for proline, alanine, and glutamate were confirmed as their conditions matched the largest negative *md* in CO₂ for those factors. However, glycine and lysine have variability in their conditions between Table 1 and Fig. 9, since the figure suggested that the glycine solution at a 75% loading had greater absorption than at 125%. To determine the most optimal trial for glycine, Fig. 10 was generated.

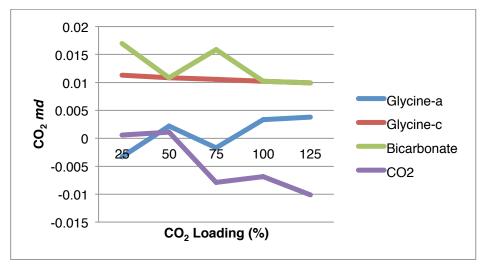


Fig. 10. Graph of *md* during glycine reaction simulations at various CO₂ loadings.

At a 125% loading, the CO₂ *md* was the lowest, but glycine_a increased and HCO₃ and glycine_c were not at their peak increases. Eq. 4 explains the increase in glycine_a. However, at a 75% loading, CO₂ and glycine_a were decreasing. In addition, HCO₃ at its peak increase, and glycine_c increased more that in the 125% loading solution. These properties were more favorable, so this evidence suggested the 75% loading was more optimal. As a result, a second optimal glycine trial was generated with a 0.9 wt % concentration, loading of 75%, and temperature of 328.15 K.

Fig. 10 also displayed that the 0.6 wt % lysine solution was more successful at reducing CO_2 emissions than the 0.9 wt % solution. To test what the true optimal concentration for lysine was, Fig. 11 was created.

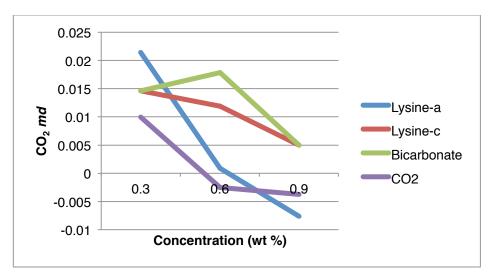


Fig. 11. Graph of *md* during lysine reaction simulations at various concentrations.

At a 0.9 wt % concentration, the lysine solution had the lowest CO₂ and lysine_a *md*. However, HCO₃ and lysine_c were at their lowest *md*. At the 0.6 wt %, the CO₂ *md* was negative, and the lysine_a, HCO₃, and lysine_c had positive *md*. HCO₃, and lysine_c were at their highest points. Another optimal lysine simulation was run with a 0.6 wt %, 125% loading, and 338.15 K. Using the revised optimal trials, with initial and equilibrium values in Table 4 of the Appendix, Fig. 4 was created to show the updated % *dec* in CO₂.

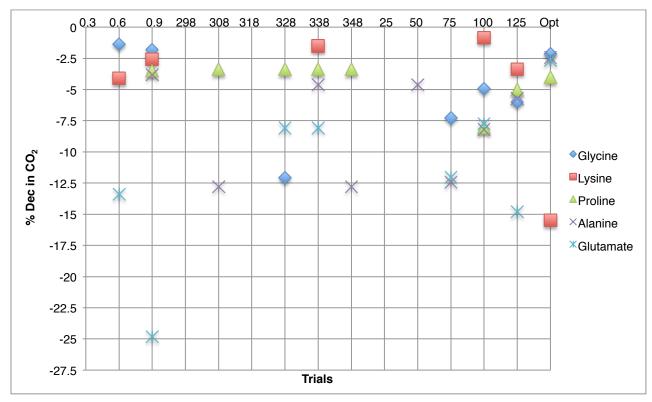


Fig. 12. Revised Percent Decreases in Trials with CO₂ Absorption.

In Fig. 12, the new percent decreases for the revised optimal glycine and lysine trials can be seen. Glycine has almost the exact same absorption, but the lysine solution increased its absorption drastically. In fact, it has the second maximum absorption out of all the trials that reduced CO₂ concentration. Thus, the revised optimal trial for lysine proved to be more effective, suggesting that the combination of the three factors can result in more effective absorption.

From this Table 1, and Fig. 12, the most optimal conditions for an AAS solution were concluded. The glutamate trial at a 0.9 wt % concentration presented the most absorption. Important values related to its significance in this research are noted in Table 2.

Table 2: Significant Values of Glutamate Trial at 0.9 wt % Concentration

Mean (mol)	Standard Deviation (mol)	Trial Value (mol)	Percent Decrease (%)	Z-Score	P-value
-0.00204	0.00736	-0.03640	-24.83894	-4.67541	0.00097

The z-score and probability under the curve, also considered the p-value, were determined using Excel, under the assumption that the data set of CO_2 md was normally distributed, which was likely since its large size suggested a normal shape. The z-score conveys how many standard deviations from the mean a value is, and the p-value gives the probability of observing a value as extreme as that one within the data set. Typically, when a z-score is past ± 3 , it is outside 99.7% of the data. Here, a z-score close to 5 indicated a miniscule percentage of the data. The p-value stated that there was 0.097% likelihood of a solution absorbing 24.83894059% or more of the CO_2 in the solution. A p-value is generally considered significant when below 0.05, making this value is significant. So, this particular solution produced a decrease abnormally larger than other trials. Therefore, the glutamate solution had the greatest carbon capture abilities and can be considered to have the most optimal conditions, at a 0.9 wt % concentration, loading of 50%, and temperature of 298.15 K.

While strong results were determined, the design of the study encountered several obstacles. There were seventy-five simulations to run, and each had 1,000 initialization runs and 20,000 production runs. Therefore, each test took several days. As a result, the study was deterred from creating more complex solutions. Moreover, the RASPA program did not return errors before executing a job. This was a possible source of error, but the problem was controlled re-checking simulation inputs for inaccuracies numerous times prior to job submission.

Conclusion

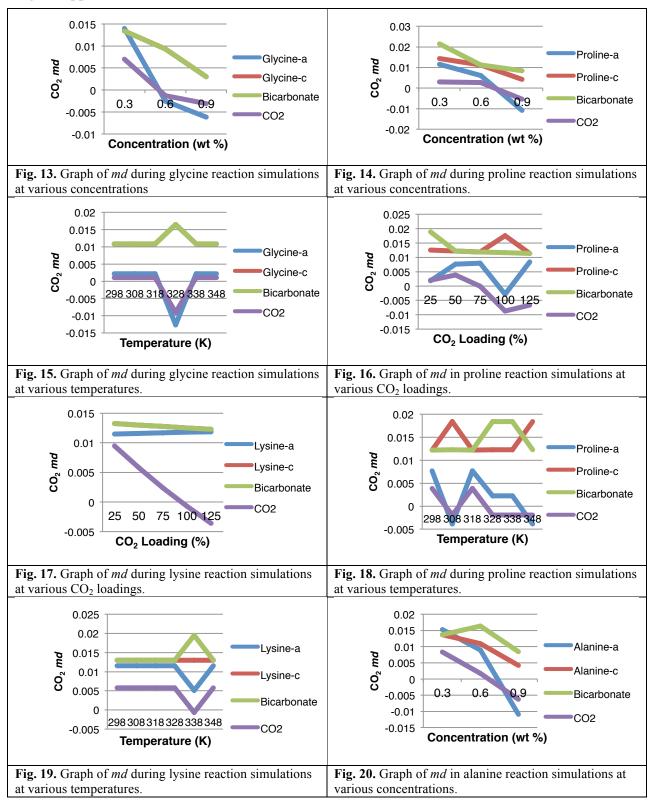
As earlier stated, the five amino acids are a representative sample, but they are also common in certain strands of algae. In order to implement AAS solutions on campus power plants, one university uses algae and extracts the amino acids to form the solution. Thus, they wanted to compare the performance of those specific amino acids. However, future computational chemists should consider working with different ones, especially since this research determined that alanine and glutamate performed the best. In comparison to alanine, other amino acids with nonpolar alkyl groups like valine, leucine, and isoleucine could be examined. To parallel glutamate, aspartate, the other acidic amino acid, would be investigated.

In addition, researchers could go beyond the specified ranges and test higher or lower values of all three factors. Within those ranges, smaller intervals of concentration, temperature, and CO₂ loadings within the domains should be investigated. Examining more precise scales would provide greater insight. Moreover, a researcher ought to run more simulations with a combination of factors. Within this study, the constant values for various trials were 0.5 wt %, 50% loading, and 298.15 K. The optimal simulations modified all three factors, and lysine indicated the greatest percent absorption of CO₂ than any other trial. Thus, this suggests that varied constants could yield satisfactory results. In addition, proline, alanine, and glutamate had multiple optimal temperatures. Future simulations would examine the other temperatures to compare capture capacity between the solutions. Previous research has also suggested that AAS formed with multiple amino acids could reduce CO₂ emissions more rapidly and efficiently.⁵ Further information would tell scientists if amino acid pairs are more effective at capturing CO₂ to reduce global warming. Different concentrations, temperatures, and CO₂ loadings could be assessed.

Based on the trends in CO₂ absorption, it appeared that all amino acid solutions tended to have higher capture abilities with increased concentrations. The Wilson Research Group is now running simulations using a 0.9 wt % concentration as that tended to indicate the most absorption. At lower CO₂ loadings, most amino acids had solutions with a shift towards the reactants. However, as the loadings increased, absorption occurred, particularly at 100% and 125%. Thus, the conclusion can be made that more initial amino acid and CO₂ molecules encouraged greater CO₂ absorption. The trends in temperature were less clear, so it would be beneficial to test more intervals and a greater range. However, flue gases are around 313 K when they react with capturing solvents, and every amino acid had optimal temperatures beyond that value. Some optimal trials were run at 308.15 K, but they were chosen instead of a higher temperature due to expected costs of implementation. Therefore, AAS solutions would be suitable for higher temperatures as they have carbon capture ability at those values. Currently, the glutamate solution with a 0.9 % wt concentration, temperature of 298.15 K, and CO₂ loading of 50% demonstrated the ability to absorb nearly 25% of the CO₂ in the solution. This research brings the

scientific community closer to a complete identification of the ideal reaction conditions of an AAS solution with CO_2 . Now, the concentrations, loadings, and temperatures can be more focused in forthcoming simulations. Using that information, the exact AAS solution for a power plant will be known in the very near future.

Figure Appendix



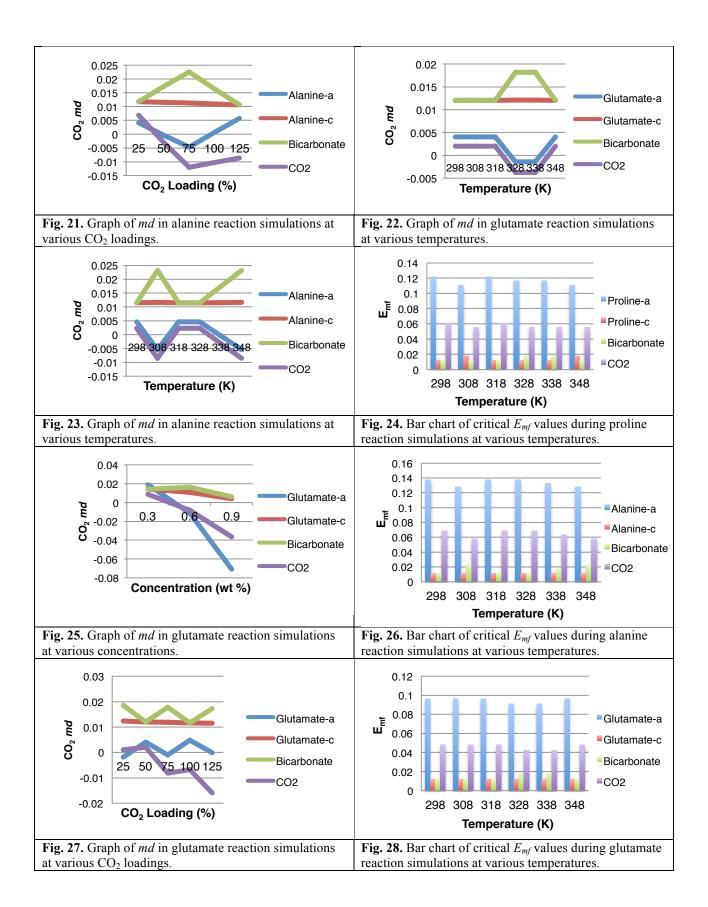


Table Appendix

Table 3: Initial and Equilibrium Values for Optimized Trials

Table 3: Initial and Equilibrium Values for Optimized Trials		
Optimal Trial	Value	
Initial H2O	100	
Glycine		
Initial Glycine-a	216	
Imf Glycine-a	0.26933	
Emf Glycine-a	0.26634	
md Glycine-a	-0.00298	
Initial CO2	270	
Imf CO2	0.33666	
Emf CO2	0.3293	
md CO2	-0.00736	
md Glycine-c	0.00242	
md Bicarbonate	0.00242	
Lysine		
Initial Lysine-a	111	
Imf Lysine a	0.24078	
	0.23554	
Emf Lysine a		
md Lysine-a	-0.00524	
Initial CO2	139	
Imf CO2	0.30152	
Emf CO2	0.28926	
md CO2	-0.01226	
md Lysine-c	0.00413	
md Bicarbonate	0.0062	
Proline		
Initial Proline-a	141	
Imf Proline-a	0.2696	
Emf Proline-a	0.26055	
md Proline-a	-0.00905	
Initial CO2	141	
Imf CO2	0.2696	
Emf CO2	0.25872	
md CO2	-0.01088	
md Proline-c	0.0055	
md Bicarbonate	0.0055	
Alanine		
Initial Alanine-a	182	
Imf Alanine-a	0.30283	
Emf Alanine-a	0.2976	
md Alanine-a	-0.00523	
Initial CO2	137	
Imf CO2	0.22795	
Emf CO2	0.2224	
md CO2	-0.00555	
md Alanine-c	0.0032	
md Bicarbonate	0.0032	
Glutamate		
Initial Glutamate-a	110	
Imf Glutamate-a	0.19366	
Emf Glutamate-a	0.19257	
md Glutamate-a	-0.00109	
Initial CO2	138	
Imf CO2	0.24296	
Emf CO2	0.23649	
md CO2	-0.00647	
md Glutamate-c	0.00338	
md Bicarbonate	0.00338	

Table 4: Revised Initial and Equilibrium Values for Optimal Glycine and Lysine Trials

Table 4. Revised littlat and Equilibrium values for Optimal Grycine and Lysine Thais		
Glycine		
Concentration (wt %)	0.9	
Temperature (K)	328.15	
CO2 Loading (%)	75	
Initial Glycine-a	216	
Imf Glycine-a	0.31124	
Emf Glycine-a	0.30641	
md Glycine-a	-0.00483	
Initial CO2	162	
Imf CO2	0.23343	
Emf CO2	0.22841	
md CO2	-0.00502	
md Glycine-c	0.00279	
md Bicarbonate	0.00279	
т		
Lysine		
Concentration (wt %)	0.6	
Concentration (wt %)	0.6	
Concentration (wt %) Temperature (K)	0.6 338.15	
Concentration (wt %) Temperature (K) CO2 Loading (%)	0.6 338.15 125	
Concentration (wt %) Temperature (K) CO2 Loading (%) Initial Lysine-a	0.6 338.15 125 18	
Concentration (wt %) Temperature (K) CO2 Loading (%) Initial Lysine-a Imf Lysine-a	0.6 338.15 125 18 0.11321	
Concentration (wt %) Temperature (K) CO2 Loading (%) Initial Lysine-a Imf Lysine-a Emf Lysine-a	0.6 338.15 125 18 0.11321 0.10556	
Concentration (wt %) Temperature (K) CO2 Loading (%) Initial Lysine-a Imf Lysine-a Emf Lysine-a md Lysine-a	0.6 338.15 125 18 0.11321 0.10556 -0.00765	
Concentration (wt %) Temperature (K) CO2 Loading (%) Initial Lysine-a Imf Lysine-a Emf Lysine-a md Lysine-a Initial CO2	0.6 338.15 125 18 0.11321 0.10556 -0.00765 23	
Concentration (wt %) Temperature (K) CO2 Loading (%) Initial Lysine-a Imf Lysine-a Emf Lysine-a md Lysine-a Initial CO2 Imf CO2	0.6 338.15 125 18 0.11321 0.10556 -0.00765 23 0.14465	
Concentration (wt %) Temperature (K) CO2 Loading (%) Initial Lysine-a Imf Lysine-a Emf Lysine-a md Lysine-a Initial CO2 Imf CO2 Emf CO2	0.6 338.15 125 18 0.11321 0.10556 -0.00765 23 0.14465 0.12222	

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