Checklist Pre-Print

1. **<u>Are you allowed to print?</u>** (Do you have a badge in the wiki?)

   ➔ Yes: Feel free to continune

   ➔ No: Ask a member with the badge to

2. Turn on the printer on the back right. The fans should spin make a little noise and it should beep. It can take a few minutes for the raspberry pi to be up and running.

3. Align the steel sheet with the two notches at the back. Clean the bed with isopropanol until no fingerprints are left.

4. Start the print. If something fails, you can stop the print inside the menu.

Important Notes: **Do not** run any G-Code on the machine that is modified in speed or other values (except enabling support, changing infill,…). It might cause the hotend to clog or worse, and this is not worth the few minutes gained by increasing the settings from the Prusa-Recommended defaults.

Checklist Post-Print

1. Remove print from printbed

2. Remove any other filament from bed (cleaner-line bottom left, other support material, …)

3. If you ***do not*** start another print in the next few minutes, turn off the power at the back of the printer after it has cooled down a bit. (Check Temperature on screen)

4. If you ***do*** want to start another print in the next few minutes, whipe the bed with isopropanol. After that you can start another print