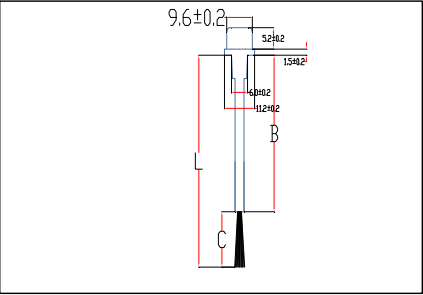


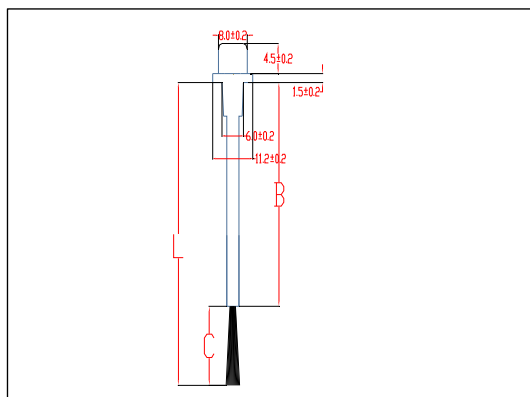
Stem Details of the 13/96 mm Round			
Standard Reference	B	C	L ± 0.5
13/96/36.5 mm	24.5	12	36.5
13/96/37 mm	24.5	12.5	37
13/96/37.5 mm	24.5	13	37.5
13/96/38 mm	26	12	38
13/96/3.5 mm	26	12.5	38.5
13/96/39 mm	26	13	39
13/96/39.5 mm	26	13.5	39.5
13/96/40 mm	26	14	40
13/96/40.5 mm	28.5	12	40.5
13/96/41 mm	28.5	12.5	41
13/96/41.5 mm	28.5	13	41.5
13/96/42 mm	28.5	13.5	42
13/96/42.5 mm	30.5	12	42.5
13/96/43 mm	30.5	12.5	43
13/96/43.5 mm	30.5	13	43.5
13/96/44 mm	30.5	13.5	44
13/96/44.5 mm	32.5	12	44.5
13/96/45 mm	32.5	12.5	45
13/96/45.5 mm	32.5	13	45.5
13/96/46.5 mm	32.5	13.5	46
13/96/46.5 mm	34.5	12	46.5
13/96/47 mm	34.5	12.5	47
13/96/47.5 mm	34.5	13	47.5
13/96/48 mm	34.5	13.5	48
13/96/48.5 mm	36.5	12	48.5
13/96/49 mm	36.5	12.5	49
13/96/49.5 mm	36.5	13	49.5
13/96/50 mm	36.5	13.5	50
13/96/50.5 mm	38.5	12	50.5
13/96/51 mm	38.5	12.5	51
13/96/51.5 mm	38.5	13	51.5
13/96/52 mm	38.5	13.5	52
13/96/52.5 mm	38.5	14	52.5
13/96/53 mm	38.5	14.5	53



Materials In Use	
Handle	Polythylene
Filment	Tynex Dupont
Colour	Black /White
Filment Count	Standard Round .0025" x 220
Staple	Stainless Steel AISI 316L
Lacquire	
N C Cotton	30.00%
Ethyl Acetate	70.00%
Note:-	
* All Dimension in mm to be maintained as per Specified on Drawing.	
* Open Dimension tolerance can be taken as ± 0.5 mm.	
* Flash mark/ Dent/ Sharpe edge not allowed on the Stem.	
* Cutting of Bristle should even as per requirement Straight/ Round /Angle.	
* Staple Wire fitting should properly Fitted in the stem Wire should not protrude out of Stem	
* On request different Measures Handle & Filament Height	
* Gap Beetween Bottle Bottom & Brush Min. 1.5 mm	

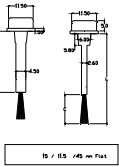
**Stem details of 13/80 mm Round**

Standard Reference	B	C	L ± 0.5
13/80/36.5 mm	24.5	12	36.5
13/80/37 mm	24.5	12.5	37
13/80/37.5 mm	24.5	13	37.5
13/80/38.5 mm	24.5	14	38.5
13/80/38 mm	26	12	38
13/80/3.5 mm	26	12.5	38.5
13/80/39 mm	26	13	39
13/80/39.5 mm	26	13.5	39.5
13/80/40 mm	26	14	40
13/80/40.5 mm	28.5	12	40.5
13/80/41 mm	28.5	12.5	41
13/80/41.5 mm	28.5	13	41.5
13/80/42 mm	28.5	13.5	42
13/80/42.5 mm	30.5	12	42.5
13/80/43 mm	30.5	12.5	43
13/80/43.5 mm	30.5	13	43.5
13/80/44 mm	30.5	13.5	44
13/80/44.5 mm	32.5	12	44.5
13/80/45 mm	32.5	12.5	45
13/80/45.5 mm	32.5	13	45.5
13/80/46.5 mm	32.5	13.5	46
13/80/46.5 mm	34.5	12	46.5
13/80/47 mm	34.5	12.5	47
13/80/47.5 mm	34.5	13	47.5
13/80/48 mm	34.5	13.5	48
13/80/48.5 mm	36.5	12	48.5
13/80/49 mm	36.5	12.5	49
13/80/49.5 mm	36.5	13	49.5
13/80/50 mm	36.5	13.5	50
13/80/50.5 mm	38.5	12	50.5
13/80/51 mm	38.5	12.5	51
13/80/51.5 mm	38.5	13	51.5
13/80/52 mm	38.5	13.5	52
13/80/52.5 mm	38.5	14	52.5
13/80/53 mm	38.5	14.5	53



Materials In Use		
Handle	Polythylene	
Filment	Tynex Dupont	
Colour	Black /White	
Filment Count	Standard Round .0025" x 220	
Staple	Stainless Steel AISI 316L	
Lacqure		
	N C Cotton	30.00%
	Ethyl Acetate	70.00%
<b>Note:-</b>		
* All Dimension in mm to be maintained as per Specified on Drawing.		
* Open Dimension tolerance can be taken as $\pm 0.5$ mm.		
* Flash mark/ Dent/ Sharpe edge not allowed on the Stem.		
* Cutting of Bristle should even as per requirement Straight/ Round /Angle.		
* Staple Wire fitting should properly Fitted in the stem Wire should not protrude out of Stem		
* On request different Measures Handle & Filament Height		
* Gap Between Bottle Bottom & Brush Min. 1.5 mm		

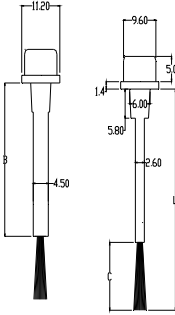
### Stem details of 15/115 mm flat

[illegible]

### Materials In Use

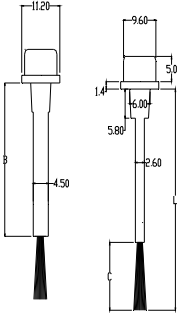
Handle	Polythylene	
Filment	Tyrex Dupont	
Colour	Black /White	
Filment Count		
	Standard Flat .0025" x 300	
Staple	Stainless Steel AISI 316L	
Lacqure		
	N C Cotton	30.00%
	Ethyl Acetate	70.00%
<b>Note:-</b>		
* All Dimension in mm to be maintained as per Specified on Drawing.		
* Open Dimension tolerance can be taken as $\pm 0.5$ mm.		
Flash mark/ Dent/ Sharpe edge not allowed on the Stem		
* Cutting of Bristle should even as per requirement Straight/ Round /Angle.		
* Staple Wire fitting should properly Fitted in the stem Wire should not protrude out of Stem		
On request different Measures Handle & Filament Height		
* Gap Beetween Bottle Bottom & Brush Min. 1.5 mm		

### Stem details of 13/96 mm flat

[illegible]

Materials In Use		
Handle	Polythylene	
Filment	Tyrex Dupont	
Colour	Black /White	
Filment Count		
	Standard Flat .0025" x 300	
Staple	Stainless Steel AISI 316L	
Lacquire		
	N C Cotton	30.00%
	Ethyl Acetate	70.00%
<b>Note:-</b>		
* All Dimension in mm to be maintained as per Specified on Drawing.		
* Open Dimension tolerance can be taken as $\pm 0.5$ mm.		
* Flash mark/ Dent/ Sharpe edge not allowed on the Stem.		
* Cutting of Bristle should even as per requirement Straight/ Round /Angle.		
* Staple Wire fitting should properly Fitted in the stem Wire should not protrude out of Stem		
* On request different Measures Handle & Filament Height		
* Gap Beetween Bottle Bottom & Brush Min. 1.5 mm		

**Stem details of 13/96 mm wide flat**

[illegible]

Materials In Use		
Handle	Polythylene	
Filment	Tyrex Dupont	
Colour	Black /White	
Filment Count		
	Standard Flat .0025" x 420	
Staple	Stainless Steel AISI 316L	
Lacquire		
	N C Cotton	30.00%
	Ethyl Acetate	70.00%
<b>Note:-</b>		
* All Dimension in mm to be maintained as per Specified on Drawing.		
* Open Dimension tolerance can be taken as $\pm 0.5$ mm.		
* Flash mark/ Dent/ Sharpe edge not allowed on the Stem.		
* Cutting of Bristle should even as per requirement Straight/ Round /Angle.		
* Staple Wire fitting should properly Fitted in the stem Wire should not protrude out of Stem		
* On request different Measures Handle & Filament Height		
* Gap Beetween Bottle Bottom & Brush Min. 1.5 mm		