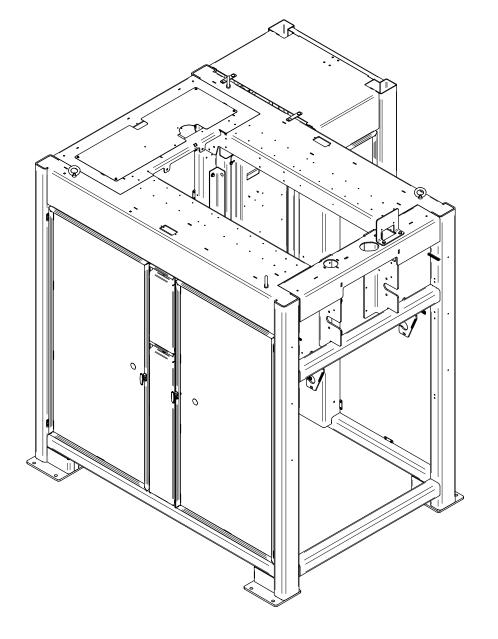


## PT SERIES : MAIN GUARDING

MANUAL VIEWS: ASSEMBLIES AND SUB-ASSEMBLIES INDEX

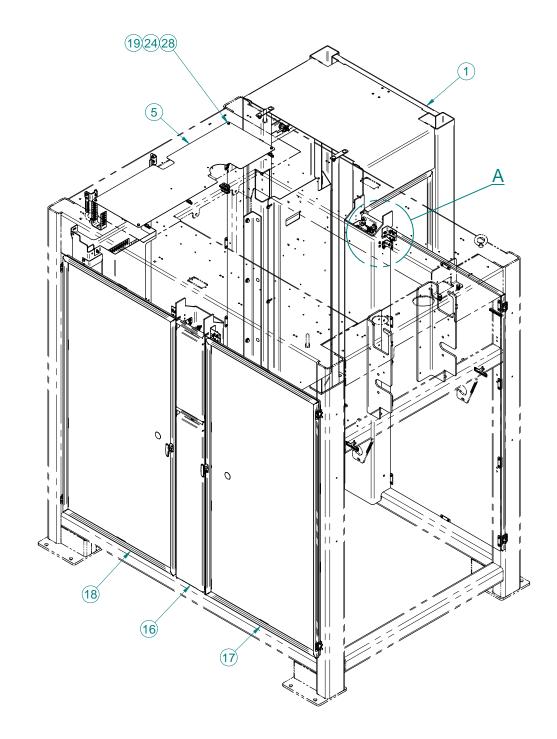
ASSEMBLY NAME	PART NUMBER	PAGE
#99 MACHINE GUARDING	PT1160980	1
EXIT TUNNEL	PT1160982	7
DOOR STOPPER ASSEMBLY	PT1073741	9
GUARD	PT1069546	10
CONTACT SWITCH ASSEMBLY	PT1137335	11
GUARDING	PT1137270	12
DOOR	PT1137115	13
DOOR STOPPER	PT1106410	15
DOOR STOPPER ASSEMBLY	PT1070500	16
DOOR STOPPER	PT1068707	17
CONTACT SWITCH ASSEMBLY	PT1068129	18
DOOR STOPPER	PT1068096	19
CONTACT SWITCH ASSEMBLY	PT1068069	20
DOOR	PT1067356	21
DOOR	PT1067290	23

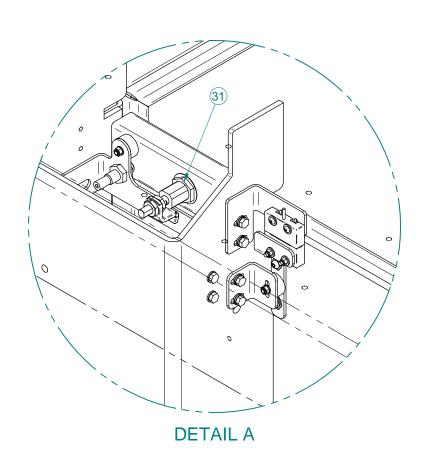
	ITEM	DESCRIPTION	PART NO.	QTY	I
	31	DOOR LATCH	219240	4	L
Γ	32	HEX.SOC.SET SCREW CUP POINT	113542	14	Γ

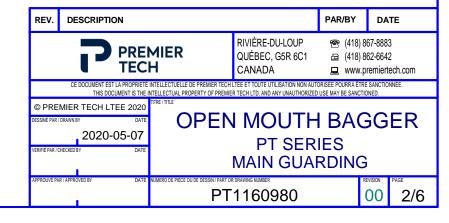


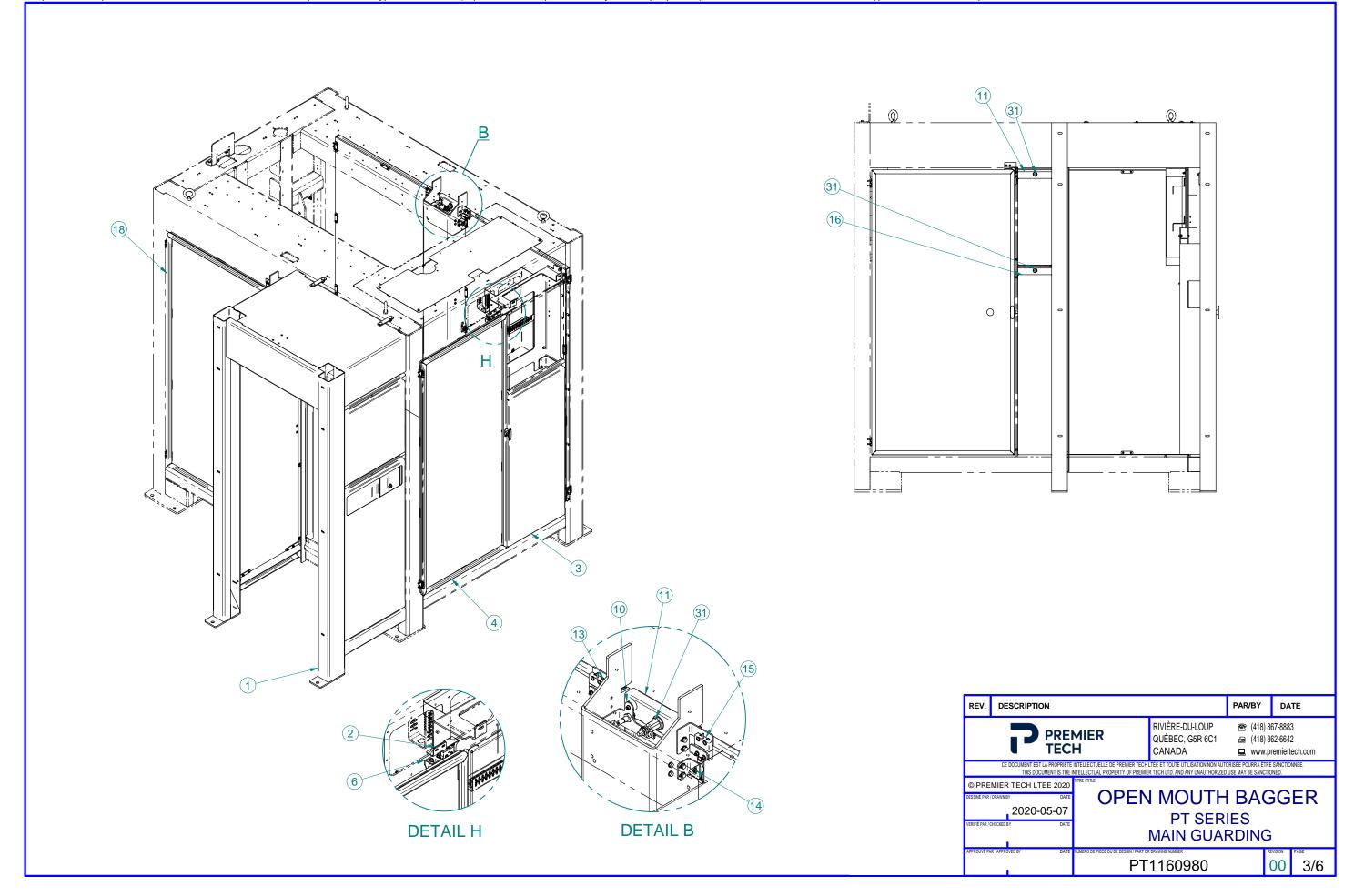
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	1	EXIT TUNNEL	PT1160982	1
	2	CONTACT SWITCH ASSEMBLY	PT1137335	1
	3	GUARDING	PT1137270	1
	4	DOOR	PT1137115	1
	5	STEEL PLATE [COM.]	PT1108415	1
	6	DOOR STOPPER	PT1106410	1
	7	WELDED ASSEMBLY	PT1102479	1
	8	STEEL PLATE [COM.]	PT1098572	1
	9	SS.PLATE [304/304L-2B]	PT1080392	2
	10	DOOR STOPPER ASSEMBLY	PT1070500	4
	11	STEEL PLATE [COM.]	PT1069980	2
	12	DOOR STOPPER	PT1068707	1
	13	CONTACT SWITCH ASSEMBLY	PT1068129	1
	14	DOOR STOPPER	PT1068096	3
	15	CONTACT SWITCH ASSEMBLY	PT1068069	2
	16	STEEL PLATE [COM.]	PT1067736	2
	17	DOOR	PT1067356	1
	18	DOOR	PT1067290	2
	19	WASHER;FLAT	24104541	20
	20	WASHER;FLAT	24102425	6
	21	HEX.NYLON INSERT LOCKNUT	24101502	3
	22	HEX.NYLON INSERT LOCKNUT	24101501	4
	23	WASHER;SPRING LOCK	24101224	1
	24	WASHER;SPRING LOCK	24101223	16
	25	HEX.HD.CAP SCREW	24101200	2
	26	HEX.HD.CAP SCREW	24101199	1
	27	HEX.HD.CAP SCREW	24101194	8
	28	HEX.HD.CAP SCREW	24101193	4
	29	HEX.HD.CAP SCREW	24101192	4
	30	LINEAR BRG.;PLAIN 0.250"	220886	8

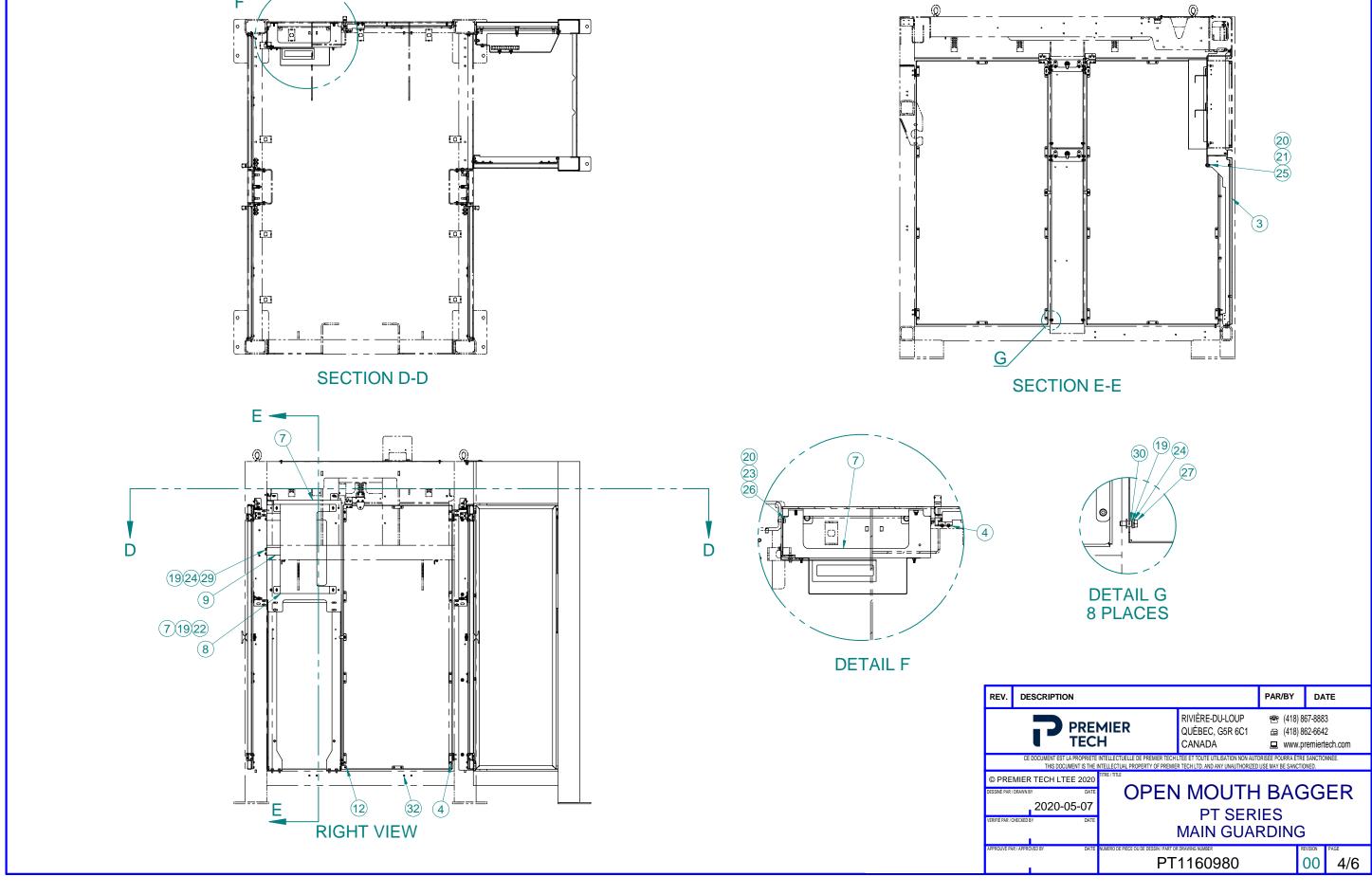


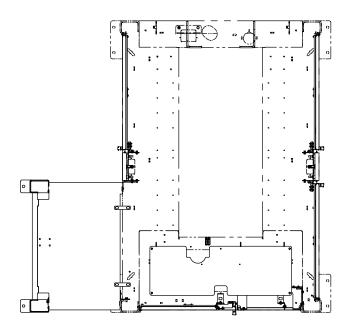


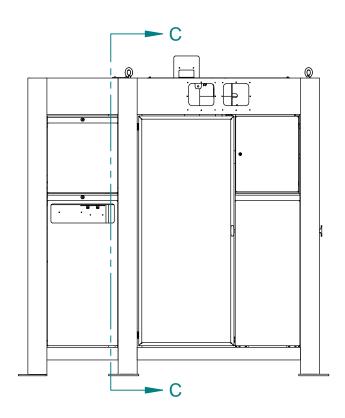


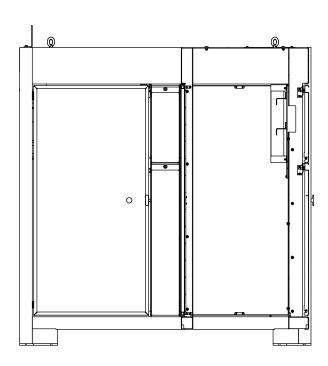




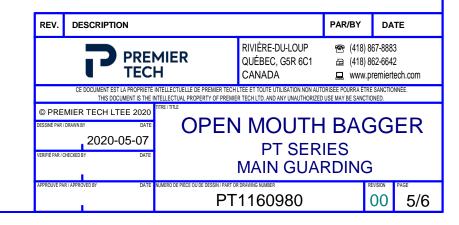






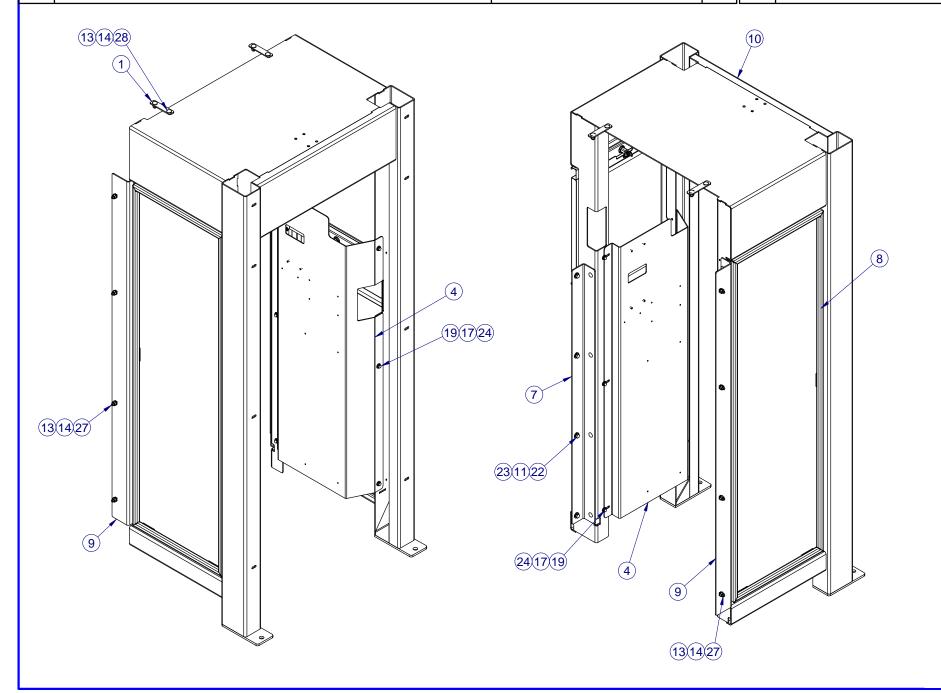


**SECTION C-C** 

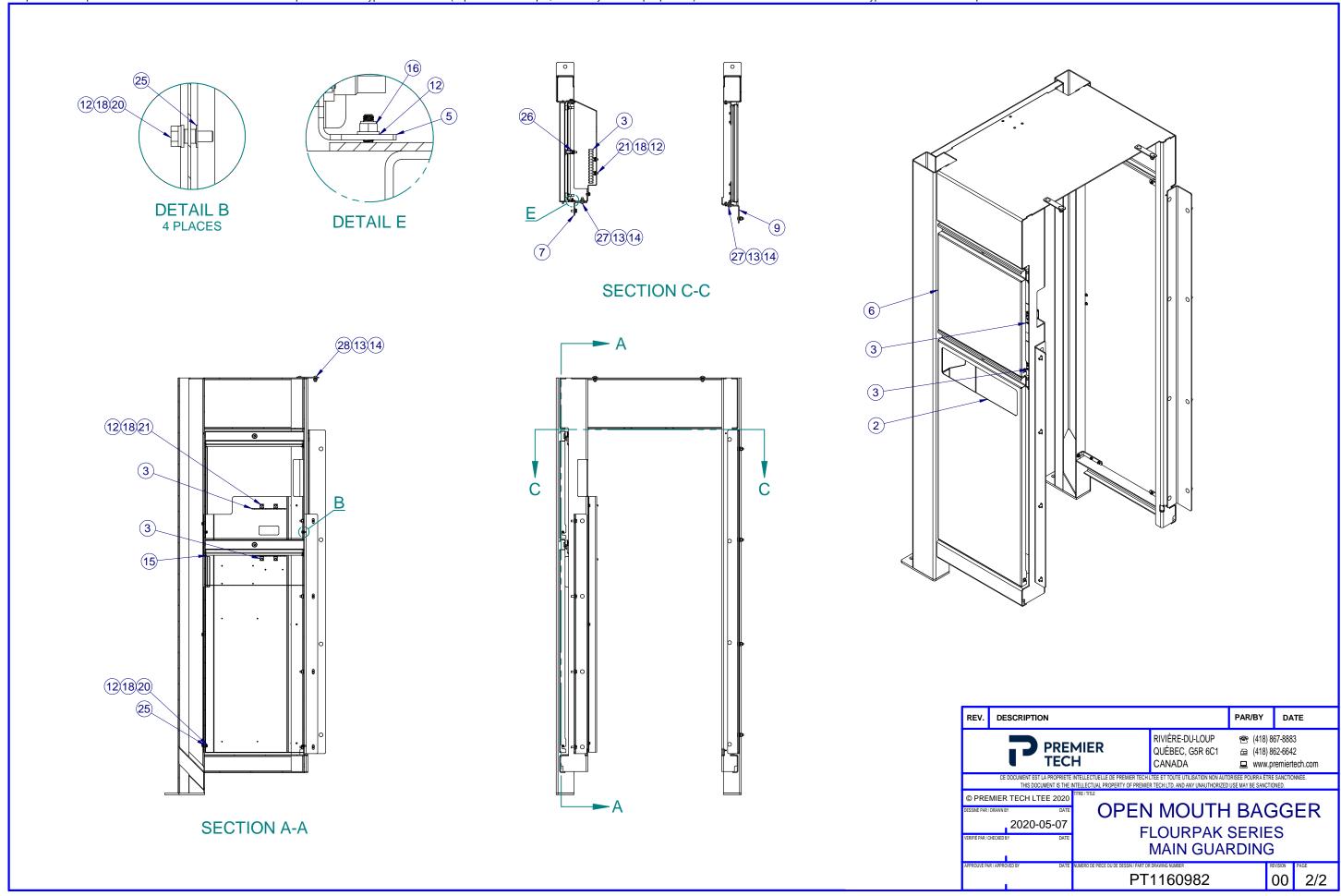


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ITEM	DESCRIPTION	PART NO.	QTY	ITEM	DESCRIPTION	PART NO.	QTY
15	HEX.HD.CAP SCREW	24101768	4	1	STEEL PLATE [44W]	PT1129006	2
16	HEX.NYLON INSERT LOCKNUT	24101501	4	2	WELDED PANEL ASSEMBLY	PT1102194	1
17	WASHER;SPRING LOCK	24101224	6	3	SS.PLATE [304/304L-2B]	PT1078615	2
18	WASHER;SPRING LOCK	24101223	12	4	STEEL PLATE [COM.]	PT1078244	1
19	HEX.HD.CAP SCREW	24101198	6	5	DOOR STOPPER ASSEMBLY	PT1073741	2
20	HEX.HD.CAP SCREW	24101194	4	6	STEEL PLATE [COM.]	PT1069769	1
21	HEX.HD.CAP SCREW	24101193	4	7	STEEL PLATE [44W]	PT1069763	1
22	HEX.HD.CAP SCREW	24100791	4	8	GUARD	PT1069546	1
23	WASHER;FLAT	24100051	4	9	STEEL PLATE [44W]	PT1069224	1
24	WASHER;FLAT	24100050	6	10	WELDED ASSEMBLY	PT1069116	1
25	LINEAR BRG.;PLAIN 0.250"	220886	4	11	WASHER;SPRING LOCK	24104548	4
26	DOOR LATCH	219240	2	12	WASHER;FLAT	24104541	16
27	CARRIAGE BOLT	185502	12	13	WASHER;FLAT	24104536	16
28	CARRIAGE BOLT	185500	4	14	HEX.NYLON INSERT LOCKNUT	24104102	16

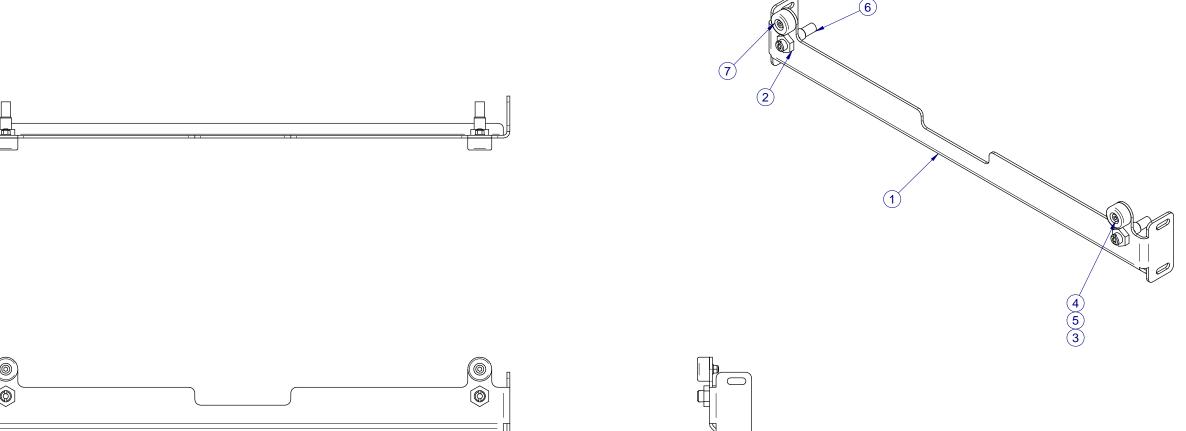






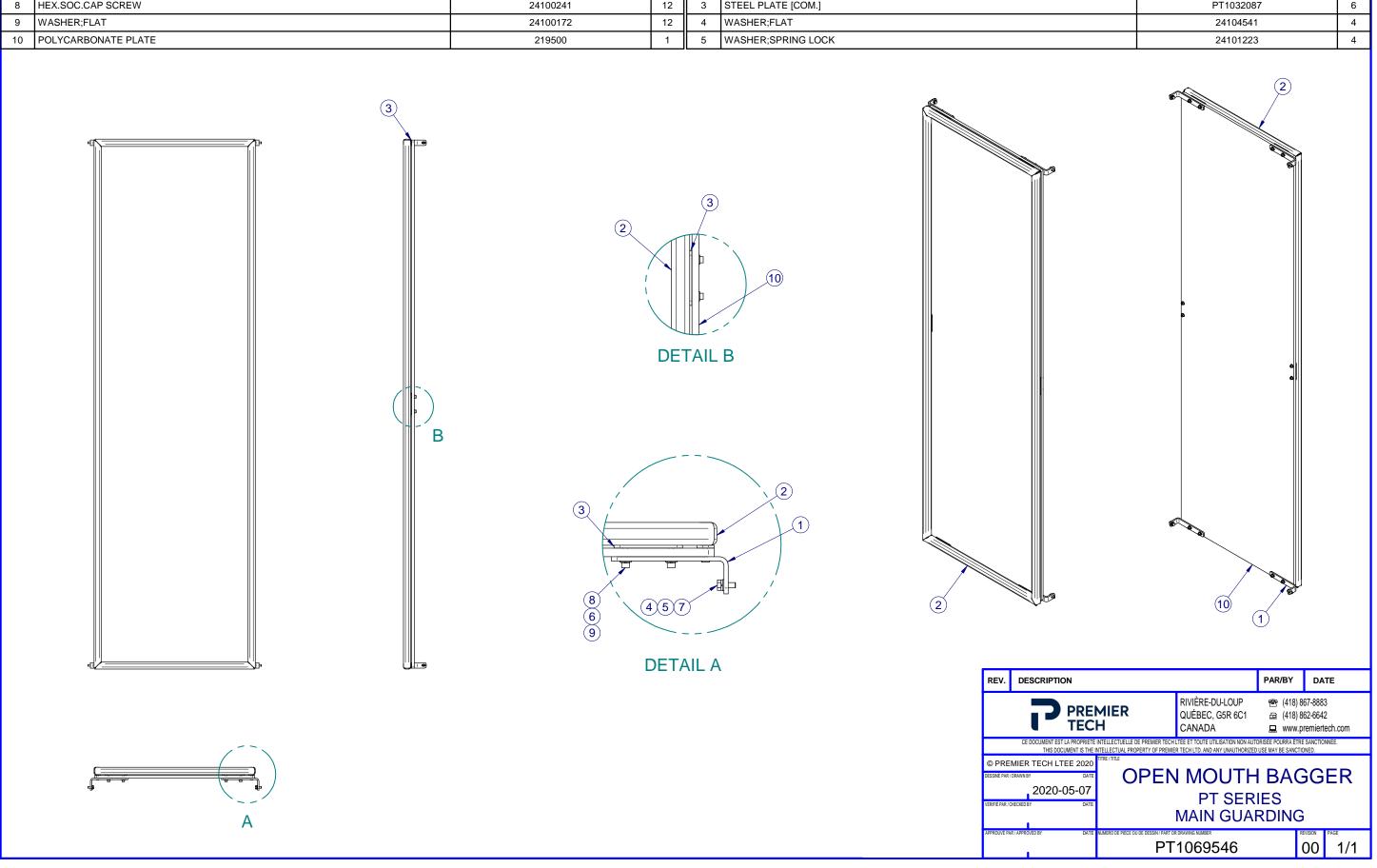
Hardware shown is for reference only and may differ in type and material (Imperial or Metric, Stainless Steel or Zinc Plated). It is the customer's responsibility to mention the hardware type and material when ordering.

La quincaillerie représentée est à titre de référence seulement et peut différer en type et en matériel (impériale ou métrique, acier inoxydable ou plaqué zinc). Il incombe au client de mentionner le type et le matériel de la quicaillerie lors de la commande. ITEM DESCRIPTION PART NO. PT1073742 STEEL PLATE [COM.] 2 HEX.JAM NUT 24104700 HEX.NYLON INSERT LOCKNUT 24104331 HEX.SOC.CAP SCREW 24102658 WASHER;FLAT 24101217 SPRING PLUNGER 219248 BUMPER-RUBBER 120710





DESCRIPTION PART NO. QTY ITEM DESCRIPTION PART NO. WASHER;SPRING LOCK 24101222 PT1069643 8 STEEL PLATE [44W] 4 GUARD HEX.HD.CAP SCREW 24101193 4 2 PT1069549 HEX.SOC.CAP SCREW 24100241 12 3 STEEL PLATE [COM.] PT1032087 WASHER;FLAT 24100172 WASHER;FLAT 24104541 12



Hardware shown is for reference only and may differ in type and material (Imperial or Metric, Stainless Steel or Zinc Plated). It is the customer's responsibility to mention the hardware type and material when ordering.

La quincaillerie représentée est à titre de référence seulement et peut différer en type et en matériel (impériale ou métrique, acier inoxydable ou plaqué zinc). Il incombe au client de mentionner le type et le matériel de la quicaillerie lors de la commande. DESCRIPTION PART NO. PT1137422 STEEL PLATE [COM.] 2 WASHER;FLAT 24104541 HEX.NYLON INSERT LOCKNUT 24101501 HEX.NYLON INSERT LOCKNUT 24101496 WASHER;FLAT 24100171 SCREW BOT.HD.TORX.SOC.DRIVE 163117 SAFETY SWITCH; NON-CONTACT; 160286 REV. DESCRIPTION PAR/BY DATE RIVIÈRE-DU-LOUP **(418) 867-8883** 465 PREMIER QUÉBEC, G5R 6C1 **国** (418) 862-6642 **TECH** CANADA www.premiertech.com CE DOCUMENT EST LA PROPRIETÉ INTELLECTUELLE DE PREMIER TECHLÎTE ET TOUTE UTILISATION NON AUTORISÉE POURRA ÉTRE SANCTIONNE THIS DOCUMENT IS THE INTELLECTUAL PROPERTY OF PREMIER TECHLTD. AND ANY UNAUTHORIZED USE MAY BE SANCTIONED. © PREMIER TECH LTEE 2020 **OPEN MOUTH BAGGER** 2020-05-07 FLOURPAK SERIES

MACHINE GUARDING

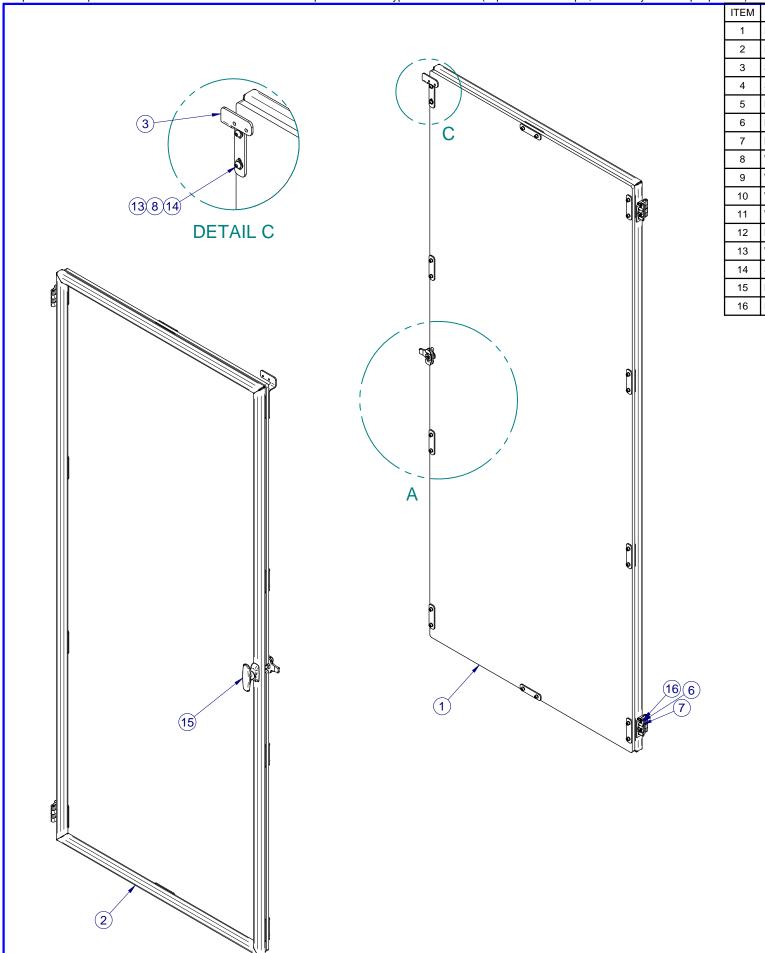
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Hardware shown is for reference only and may differ in type and material (Imperial or Metric, Stainless Steel or Zinc Plated). It is the customer's responsibility to mention the hardware type and material when ordering.

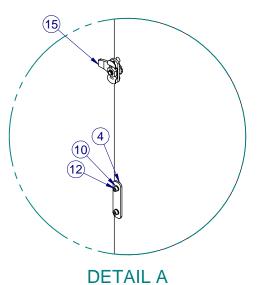
La quincaillerie représentée est à titre de référence seulement et peut différer en type et en matériel (impériale ou métrique, acier inoxydable ou plaqué zinc). Il incombe au client de mentionner le type et le matériel de la quicaillerie lors de la commande. DESCRIPTION PART NO. PT1137276 STEEL PLATE [44W] 2 STEEL PLATE [44W] PT1137275 WELDED GUARDING PLATE PT1068674 WASHER; SPRING LOCK 24104548 WASHER;FLAT 24104541 WASHER;FLAT 24104536 HEX.HD.CAP SCREW 24104324 00 WASHER; SPRING LOCK 24101223 HEX.HD.CAP SCREW 24101193 985 7(4)(6) REV. DESCRIPTION PAR/BY DATE RIVIÈRE-DU-LOUP **(418) 867-8883** PREMIER QUÉBEC, G5R 6C1 **国** (418) 862-6642 **TECH** CANADA www.premiertech.com CE DOCUMENT EST LA PROPRIETÉ INTELLECTUELLE DE PREMIER TECH L'ÉE ET TOUTE UTILISATION NON AUTORISÉE POURRA ÉTRE SANCTIONNÉ THIS DOCUMENT IS THE INTELLECTUAL PROPERTY OF PREMIER TECH L'ÎD. AND ANY UNAUTHORIZED USE MAY BE SANCTIONED. © PREMIER TECH LTEE 2020 **OPEN MOUTH BAGGER** 2020-05-07 **FLOURPAK SERIES** MACHINE GUARDING

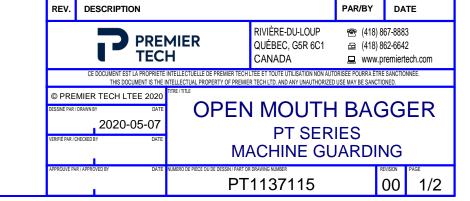
PT1137270

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ITEM	DESCRIPTION	PART NO.	QTY
1	POLYCARBONATE PLATE	PT1137118	1
2	DOOR	PT1137116	1
3	STEEL PLATE [COM.]	PT1061414	1
4	STEEL PLATE [COM.]	PT1032087	19
5	HEX.SOC.CAP SCREW	24104733	2
6	HEX.SOC.FH.CAP SCREW	24104262	4
7	HEX.SOC.FH.CAP SCREW	24104198	4
8	WASHER;SPRING LOCK	24101222	2
9	WASHER;SPRING LOCK	24101221	2
10	WASHER;FLAT	24101217	18
11	WASHER;FLAT	24101216	2
12	HEX.SOC.CAP SCREW	24100241	18
13	WASHER;FLAT	24100172	2
14	SCREW TORX TAMPER-RESISTANT	217049	2
15	HANDLE	216797	1
16	DOOR HINGE	216796	2



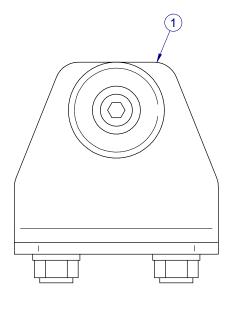


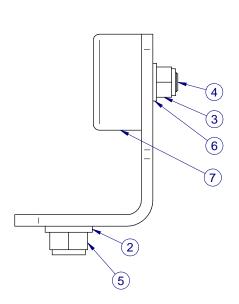
MACHINE GUARDING

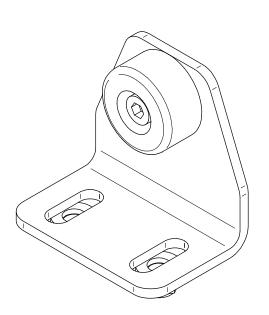
PT1137115

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ITEM	DESCRIPTION	PART NO.	QTY
1	STEEL PLATE [COM.]	PT1106411	1
2	WASHER;FLAT	24104541	2
3	HEX.NYLON INSERT LOCKNUT	24104331	1
4	HEX.SOC.CAP SCREW	24102658	1
5	HEX.NYLON INSERT LOCKNUT	24101501	2
6	WASHER;FLAT	24101217	1
7	BUMPER-RUBBER	120710	1





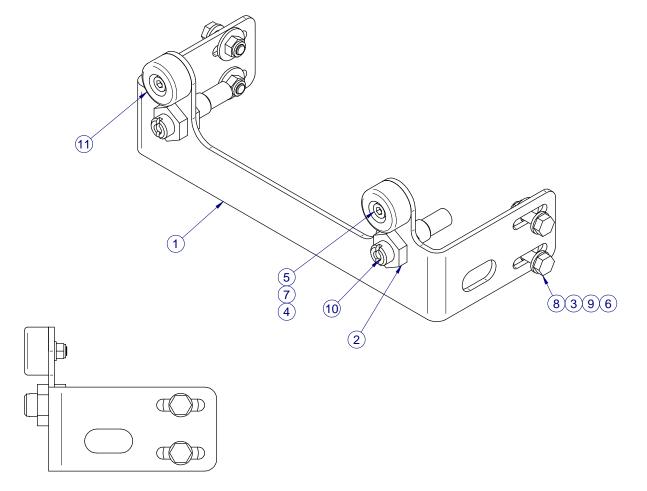


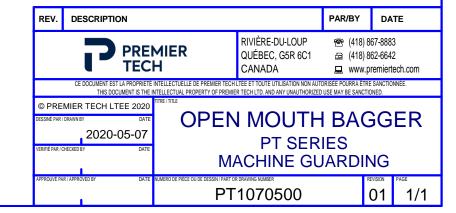
REV.	DESCRIPTION	PAR/BY	DATE		
	PREI	MIER H	RIVIÈRE-DU-LOUP QUÉBEC, G5R 6C1 CANADA	☐ (418) 8	67-8883 62-6642 remiertech.com
			LTÉE ET TOUTE UTILISATION NON AUTC R TECH LTD. AND ANY UNAUTHORIZED		
DESSINÉ PAR / VERIFIÉ PAR / C	MIER TECH LTEE 2020 DRAWN BY DATE  2020-05-07  MECKED BY DATE	M.	I MOUTH PT SERI ACHINE GU	IES	NG
APPROUVÉ PAI	R / APPROVED BY DATE	NUMERO DE PIECE OU DE DESSIN/PART OF PT	1106410	RE	PAGE 1/1

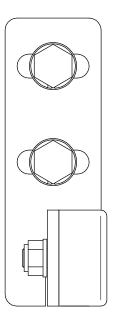
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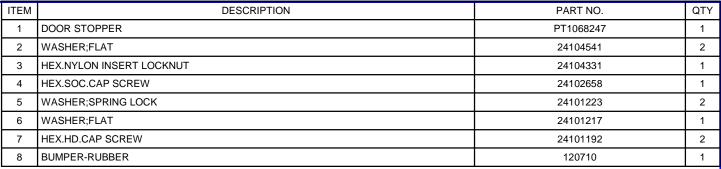


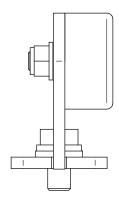


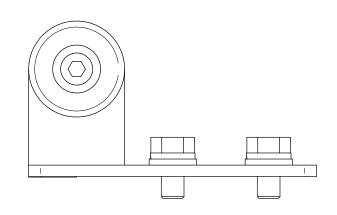


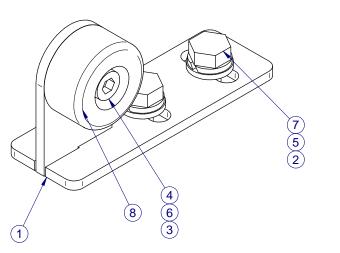


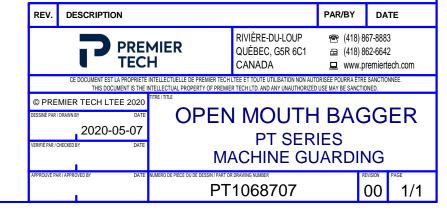






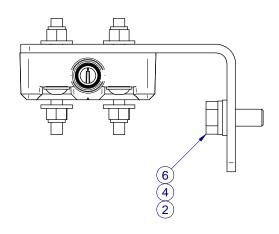


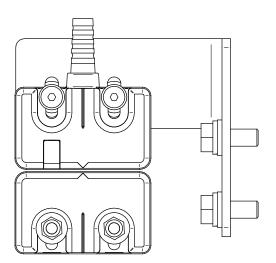


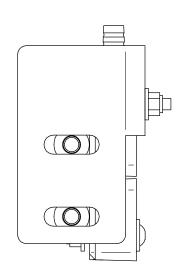


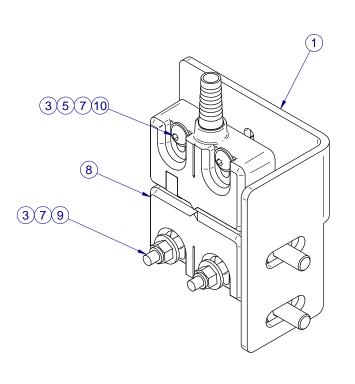
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ITEM	DESCRIPTION	PART NO.	QTY
1	STEEL PLATE [COM.]	PT1068130	1
2	WASHER;FLAT	24104541	2
3	HEX.NYLON INSERT LOCKNUT	24101496	4
4	WASHER;SPRING LOCK	24101223	2
5	WASHER;FLAT	24101216	2
6	HEX.HD.CAP SCREW	24101193	2
7	WASHER;FLAT	24100171	6
8	SAFETY SWITCH;NON-CONTACT	224646_C1	1
9	SCREW BOT.HD.TORX.SOC.DRIVE	213162	2
10	SCREW BOT.HD.TORX.SOC.DRIVE	163117	2



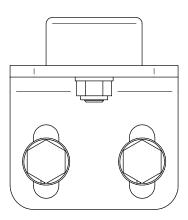


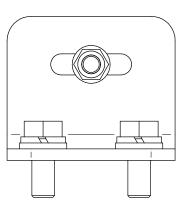


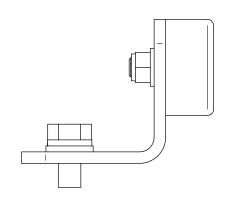


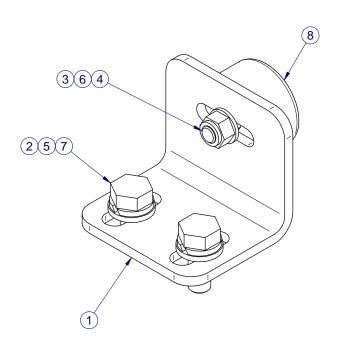
REV.	DESCRIPTION	PAR/BY	DA <sup>-</sup>	TE		
	PRE	MIER H	RIVIÈRE-DU-LOUP QUÉBEC, G5R 6C1 CANADA	, ,	62-6642	
			LTÉE ET TOUTE UTILISATION NON AUTO R TECH LTD. AND ANY UNAUTHORIZED			NNÉE.
© PRE DESSINÉ PAR / VERIFIÉ PAR / C	2020-05-07	OPEN F	I MOUTH LOURPAK : ACHINE GU	SERIE	S	ER
APPROUVÉ PA	R/APPROVED BY DATE	NUMERO DE PIECE OU DE DESSIN/PART OF PT	1068129	RI	O1	1/1

ITEM	DESCRIPTION	PART NO.	QTY
1	STEEL PLATE [COM.]	PT1068099	1
2	WASHER;FLAT	24104541	2
3	HEX.NYLON INSERT LOCKNUT	24104331	1
4	HEX.SOC.CAP SCREW	24102658	1
5	WASHER;SPRING LOCK	24101223	2
6	WASHER;FLAT	24101217	1
7	HEX.HD.CAP SCREW	24101193	2
8	BUMPER-RUBBER	120710	1









REV. DESCRIPTION	REV. DESCRIPTION							
PREI	MIER H	RIVIÈRE-DU-LOUP QUÉBEC, G5R 6C1 CANADA	١,,,	867-8883 862-6642 premiertech	n.com			
		LTÉE ET TOUTE UTILISATION NON AUTO R TECH LTD. AND ANY UNAUTHORIZED			E.			
© PREMIER TECH LTEE 2020	TITRE/TITLE							
DESSINÉ PAR / DRAWN BY DATE	OPEN	I MOUTH	IBAC	iGL	:R			
2020-05-07		DT CED	IEC					
VERIFIÉ PAR / CHECKED BY DATE		PT SERIES						
MACHINE GUARDING								
APPROUVE PAR / APPROVED BY DATE	NUMERO DE PIECE OU DE DESSIN / PART OF		F	EVISION PAG	GE			
	PT	1068096		00	1/1			

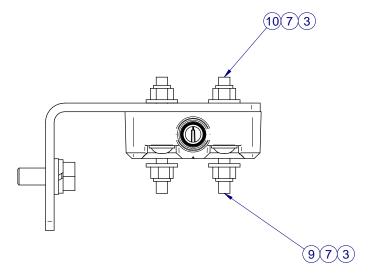
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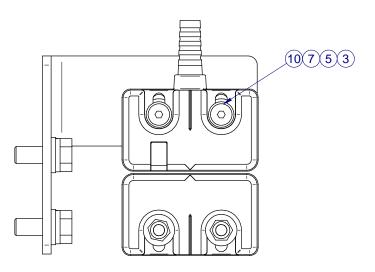
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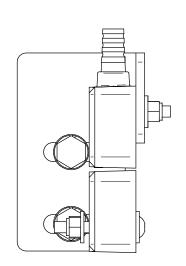
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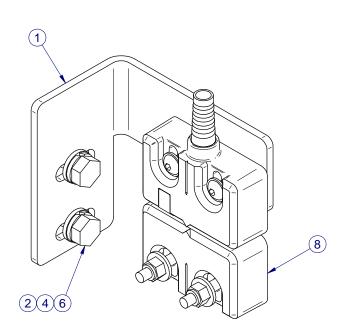
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1	STEEL PLATE [COM.]	PT1068074	1	
2	WASHER;FLAT	24104541	2	
3	HEX.NYLON INSERT LOCKNUT	24101496	4	
4	WASHER;SPRING LOCK	24101223	2	
5	WASHER;FLAT	24101216	2	
6	HEX.HD.CAP SCREW	24101193	2	
7	WASHER;FLAT	24100171	6	
8	SAFETY SWITCH;NON-CONTACT	224646_C1	1	
9	SCREW BOT.HD.TORX.SOC.DRIVE	213162	2	
10	SCREW BOT.HD.TORX.SOC.DRIVE	163117	2	

DESCRIPTION



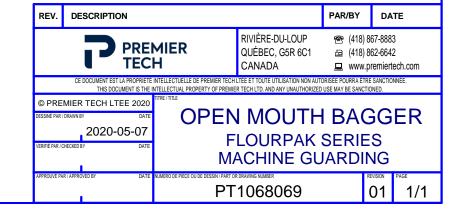






PART NO.

QTY



**DETAIL F** 

2020-05-07

PT SERIES
MACHINE GUARDING

PT1067356

04 1/2

04 2/2

04 1/2

2020-05-07

PT SERIES MACHINE GUARDING

PT1067290

04 2/2