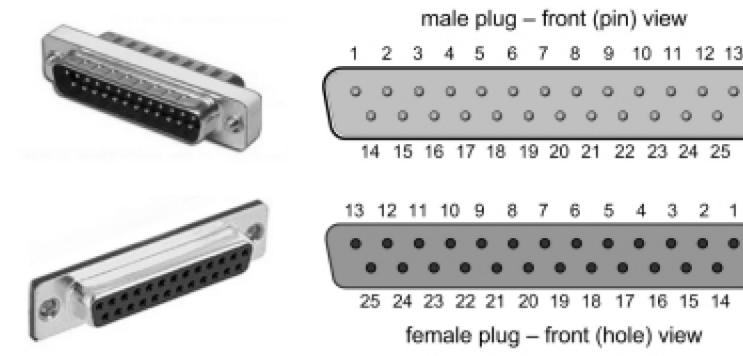


| Line | DB 25 male (computer) | Centronics (printer) |
|---------------|--------------------------|-------------------------|
| Strobe | 1 | → 1 |
| Data bit 0 | 2 | → 2 |
| Data bit 1 | 3 | → 3 |
| Data bit 2 | 4 | → 4 |
| Data bit 3 | 5 | → 5 |
| Data bit 4 | 6 | → 6 |
| Data bit 5 | 7 | → 7 |
| Data bit 6 | 8 | → 8 |
| Data bit 7 | 9 | → 9 |
| Acknowledge | 10 | ← 10 |
| Busy | 11 | ← 11 |
| Paper out | 12 | ← 12 |
| Select | 13 | ← 13 |
| Autofeed | 14 | → 14 |
| Error | 15 | ← 32 |
| Reset | 16 | → 31 |
| Select | 17 | → 36 |
| Signal ground | 18 | ↔ 33 |
| Signal ground | 19 | ↔ 19 + 20 |
| Signal ground | 20 | ↔ 21 + 22 |
| Signal ground | 21 | ↔ 23 + 24 |
| Signal ground | 22 | ↔ 25 + 26 |
| Signal ground | 23 | ↔ 27 |
| Signal ground | 24 | ↔ 28 + 29 |
| Signal ground | 25 | ↔ 16 + 30 |
| Shield | Cover | ↔ Cover + 17 |



CNC Router Schematic

Schematic used for the following drivers

KL-5056
KL-9082
KL-5056D
KL-4042D
KL-8056D
KL-8070D

