



## 2020/2040 Extrusion Thread Tapping Jig



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updated 1. 5. 2022 | published 1. 5. 2022

### Summary

I started with this jig for 2020 from mjbudden: <https://www.thingiverse.com/thing:2764774> But I wanted to be able to...

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I started with this jig for 2020 from mjbudden: <https://www.thingiverse.com/thing:2764774>

But I wanted to be able to use it with both 2020 and 2040, so I removed one of the 4 prongs.

This way you can put the side with no insert to the middle to the 2040, and it will still work on 2020 just fine.

### Print Settings

#### Rafts:

No

#### Supports:

No

#### Resolution:

200

**Infill:**

40

**Filament:** Paramount 3D PETG

**Notes:**

I used 6 walls just to give it a bit of longevity.

Category: Hand Tools

## Model files



**2020-3-prong-tapping-jig.stl**

[Find source .stl files on Thingiverse.com](#)

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