

ねじの呼び(d)			M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M14(14)	M16	M20	M24	M30
L(13)			Ls min および Lg max													
呼び長さ	最大	最小	ls min	lg max	ls min	lg max	ls min	lg max	ls min	lg max	ls min	lg max	ls min	lg max	ls min	lg max
5	4.76	5.24														
6	5.76	6.24														
8	7.71	8.29														
10	9.71	10.29														
12	11.65	12.35														
16	15.65	16.35														
20	19.58	20.42	2	4												
25	24.58	25.42		5.75	8	45	7									
30	29.58	30.42			9.5	12	6.5	10	4	8						
35	34.5	35.5					11.5	15	9	13	6	11				
40	39.5	40.5					16.5	20	14	18	11	16	5.75	12		
45	44.5	45.5							19	23	16	21	10.75	17	5.5	13
50	49.5	50.5							24	28	21	26	15.75	22	10.5	18
55	54.4	55.6							26	31	20.75	27	15.5	23	10.25	19
60	59.4	60.6							31	36	25.75	32	20.5	28	15.25	24
65	64.4	65.6								30.75	37	25.5	33	20.25	29	15
70	69.4	70.6								35.75	42	30.5	38	25.25	34	20
80	79.4	80.6								45.75	52	40.5	48	35.25	44	30
90	89.3	90.7									50.5	58	45.25	54	40	50
100	99.3	100.7									60.5	68	55.25	64	50	60
110	109.3	110.7										65.25	74	60	70	56
120	119.3	120.7										75.25	84	70	80	66
130	129.2	130.8											80	90	76	86
140	139.2	140.8											90	100	86	96
150	149.2	150.8												96	106	85.5
160	159.2	160.8												106	116	95.5
180	179.2	180.8													115.5	128
200	199.1	200.9													135.5	148