9.1)

(x + y + zbar + w + u + vbar) * (xbar + ybar + z + wbar + u + v) * (x + ybar + zbar + w + u + vbar) * (x + ybar) becomes

(x + y + zbar + w + u + vbar) = (x + y + K_1) * (K_1bar + zbar + K_2) *(K_2 bar+ w + K_3) * (K_3bar + u + vbar)
(xbar + ybar + z + wbar + u + v) = (xbar + ybar + L_1) * (L_1 bar+ z + L2)* (L_2 bar+ wbar + L_3) * (L_3 bar+ u + v)
(x + ybar + zbar + w + u + vbar) = (x + ybar +M_1) * (M_1bar + zbar +M_2) * (M_2bar + w +M_3)* (M_3 bar+ u + vbar)
(x + ybar) = (x + ybar + N)*(x + ybar + Nbar)