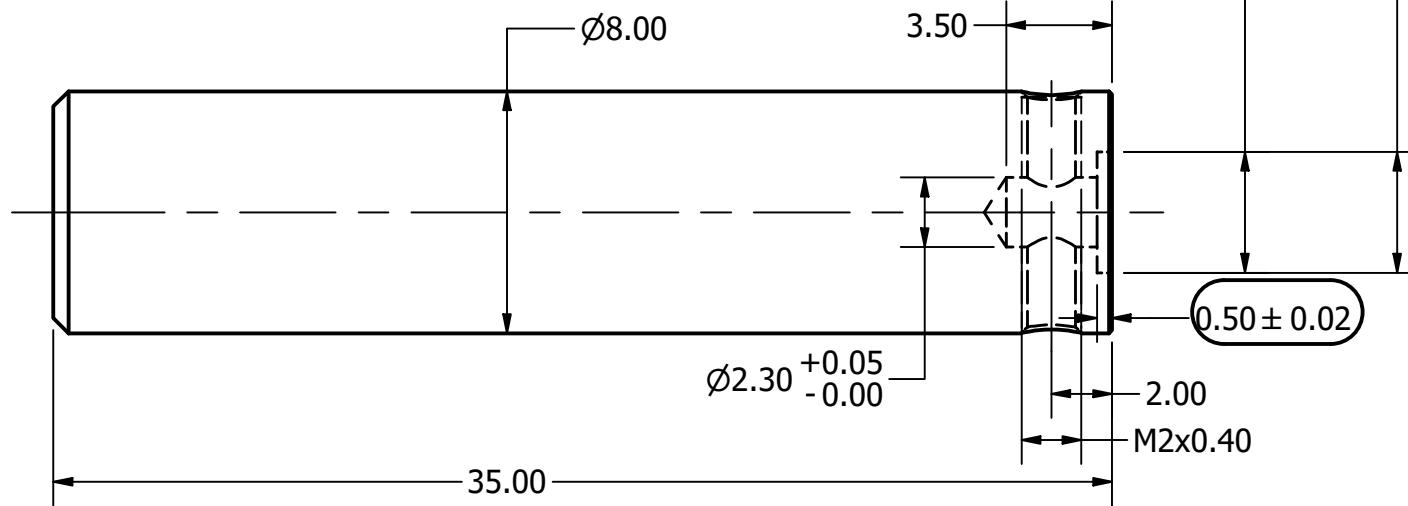


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IF IN DOUBT ASK



<u>XX-dwg nos</u>	(PEEK)	(SS 316)
35	Ø3.50 +0.00	Ø3.50 +0.02
40	Ø4.00 -0.02	Ø4.00 -0.00
45	Ø4.50	Ø4.50
50	Ø5.00	Ø5.00
55	Ø5.50	Ø5.50

FOR MISSING DETAILS  
REF ID: BASIC DRG NO:

IntEssence

UNLESS OTHERWISE SPECIFIED:	LINEAR TOLERANCE : 6 to 6...±0.05 60 to 120...±0.3 6 to 30...±0.10 120 to 315...±0.5 30 to 60...±0.20 315 to 1000...±1.0										ALL DIMENSION ARE IN MM REMOVE ALL SHARP EDGES ALL CHAMFERS 0.25X45				ALL DIAMETERS WITH COMMON CENTERS..... ALL POSITIONS..... ALL FILLET CORNERS 0.2R		ALL PARALLEL SURFACES .....		DEV DRG NO:  [0.1] [0.1] [0.1]
	ANGULAR TOLERANCE : ±0.5																		
ISO 10003:1992 BS EN ISO 302-2:2002	Ra µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	MATERIAL :	TREATMENT :	SS 316/PEEK			
	N-Grade	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12						
TRIANGULAR INDICATION	VVVV	VVV	VV	V	V	V	V	V	V	V	V	V	V						
	FINISH	SUPER FINISH	GROUND FINISH	SMOOTH TURNED	MEDIUM TURNED	ROUGH MACHINED	RAZOR CHINING												
ACTIVITY	NAME				DATE				QTY :				TITLE :				SHEET NO :		
DRAWN	Annappa M A				08-11-2025								SM holder for collared implant				1/1		
CHECKED	Hariprasad				08-11-2025				SCALE :										
APPROVED	Hariprasad				08-11-2025				 FIRST ANGLE PROJN.				DRG NO : D-DT-SB-03-035-XX				REV NO : R1		