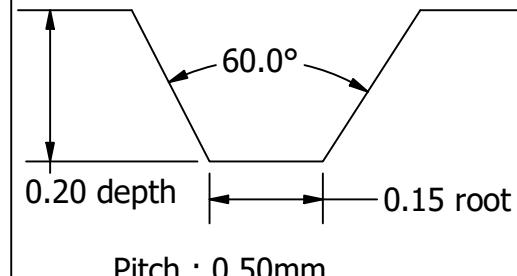


Micro thread profile



FOR MISSING DETAILS
REFER BASIC DRG NO:

IntEssence

ISO 9022:1992 OR BS EN ISO N-Grade FINISH	Ra μm N1 N2 N3 N4 N5 N6 N7 N8 N9 N10 N11 N12	LINEAR TOLERANCE : 0.0 to 30...±0.10 120 to 315...±0.5 30 to 60...±0.2 315 to 1000...±1.0 ANGULAR TOLERANCE : ±0.5°	ALL DIMENSIONS ARE IN MM COMMON CENTERS..... REMOVE ALL SHARP EDGES ALL POSITIONS..... ALL CHAMFERS 0.25x45° ALL FILLET CORNERS 0.2R ALL PARALLEL SURFACES.....	ALL DIAMETERS WITH COMMON CENTERS..... ALL POSITIONS..... ALL CHAMFERS 0.25x45° ALL FILLET CORNERS 0.2R ALL PARALLEL SURFACES.....	MATERIAL : Ti-6Al-4V ELI	TREATMENT :
DRAWN	Annappa.M.A	06-10-25	DATE	QTY :	TITLE : Collared Active Implant Ø4.0x10	
CHECKED	Annappa.M.A	06-10-25	DATE	SCALE :	SHEET NO : 1 OF 1	
APPROVED	Hariprasad	06-10-25	DATE	FIRST ANGLE PROJN.	DRG NO : D-DT-CA-01-040-10	REV NO : R0
REV.	ECN NUMBER AND ECN DATE	APPD BY	DATE			