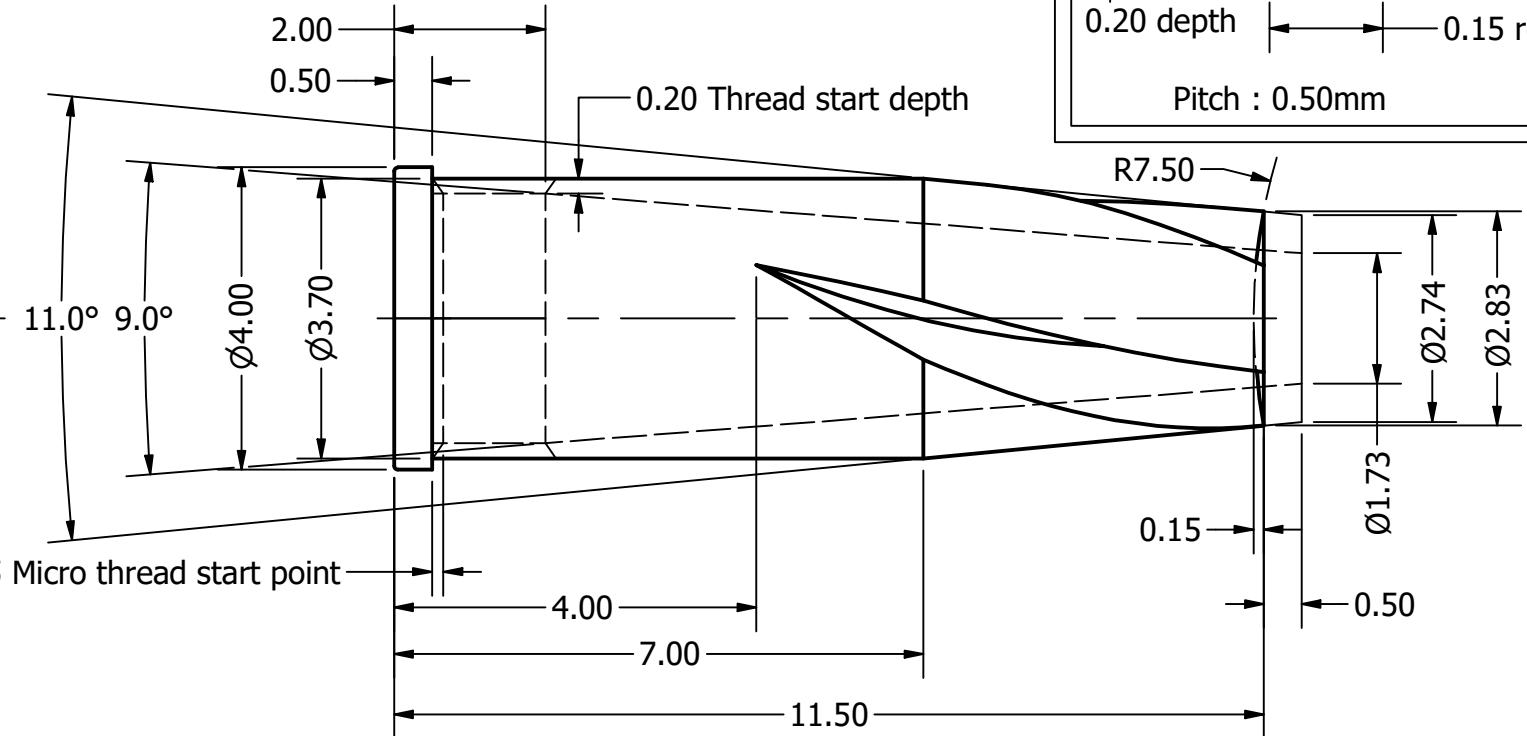


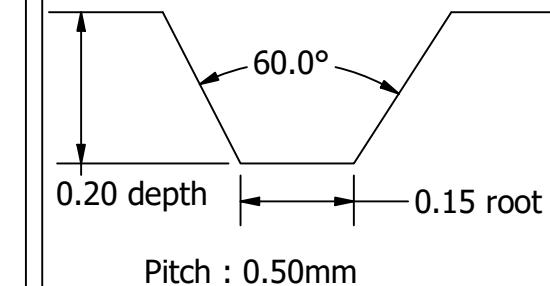
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IF IN DOUBT ASK

100



# Micro thread profile



FOR MISSING DETAILS REFER BASIC DRG NO:												<b>IntEssence</b>			
												DEV DRG NO:			
UNLESS OTHERWISE SPECIFIED:	LINEAR TOLERANCE : 0 to 6...±0.05 60 to 120...±0.3 6 to 30...±0.10 120 to 315...±0.5 30 to 60...±0.2 315 to 1000...±1.0						ALL DIMENSION ARE IN MM REMOVE ALL SHARP EDGES ALL POSITIONS ALL FILLET CORNERS 0.2R								
	ANGULAR TOLERANCE : ± 0.5						ALL DIAMETERS WITH COMMON CENTERS..... ALL PARALLEL SURFACES .....								
ISO 102-1992 BS EN ISO 352-2000	Ra µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	MATERIAL :	TREATMENT :
	N-Grade	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	Ti-6Al-4V ELI	
TRIANGULAR INDICATION	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	~~~~~	TITLE :	SHEET NO :
	FINISH	SUPER FINISH	GROUND FINISH	SMOOTH TURNED	MEDIUM TURNED	ROUGH TURNED	MACHINED	COUGH MACHINED	EDG. MA. CHINING						
ACTIVITY	NAME			DATE			QTY :			SCALE :			Collared Active Implant Ø4.0x11.5		1 OF 1
DRAWN	Annappa.M.A			21-11-25											
CHECKED	Annappa.M.A			21-11-25											
APPROVED	Hariprasad			21-11-25									DRG NO : D-DT-CA-01-040-11		REV NO : R0
 FIRST ANGLE PROJN.															