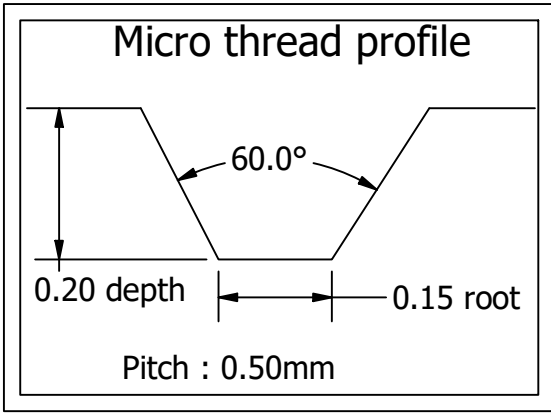



IF IN DOUBT ASK



FOR MISSING DETAILS REFER BASIC DRG NO:															IntEssence																																																																																																								
UNLESS OTHERWISE SPECIFIED:															LINEAR TOLERANCE : 0 to 6.....±0.05 6 to 30.....±0.10 120 to 315.....±0.5 30 to 60.....±0.2 315 to 1000.....±1.0 ANGULAR TOLERANCE : ±0.5°															ALL DIMENSION ARE IN MM REMOVE ALL SHARP EDGES ALL CHAMFERS 0.25x45° ALL FILLET CORNERS 0.2R															ALL DIAMETERS WITH COMMON CENTERS..... <input checked="" type="checkbox"/> B-1 ALL POSITIONS..... <input type="checkbox"/> B-1 ALL PARALLEL SURFACES..... <input type="checkbox"/> B-1															DEV DRG NO:																																																											
ISO 1925-1992 OR ISO 2002															Ra µm N-Grade: 0.025 0.05 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50															MATERIAL :															TREATMENT :															Ti-6Al-4V ELI																																																											
FINISH															TRIANGULAR INDICATION															SUPER FINISH															GROUND FINISH															SMOOTH TURNED															MEDIUM TURNED															ROUGH TURNED															TOXIC CHEMICAL														
ACTIVITY															NAME															DATE															QTY :															TITLE :															SHEET NO :																																												
DRAWN															Annappa.M.A															21-11-25															SCALE :															Collared Active Implant Ø4.0x15															1 OF 1																																												
CHECKED															Annappa.M.A															21-11-25															 FIRST ANGLE PROJ.															DRG NO : D-DT-CA-01-040-15															REV NO : R0																																												
APPROVED															Hariprasad															21-11-25																																																																																									