



FOR MISSING DETAILS  
REFER BASIC DRG NO:

LINEAR TOLERANCE:  $\pm 0.10$  to  $\pm 0.3$   
UNLESS OTHERWISE SPECIFIED:  $\pm 0.10$  to  $\pm 0.5$   
ANGULAR TOLERANCE:  $\pm 0.5^\circ$

ISO 8002/1992 OR ISO 3095/2002

N-Grade FINISH ANGULAR INDICATION

Ra um

0.025 0.05 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50

N1 N2 N3 N4 N5 N6 N7 N8 N9 N10 N11 N12

ALL DIMETERS WITH COMMON CENTERS:  0.1

ALL POSITIONS:  0.1

ALL CHAMFERS 0.25x45°

ALL FILLET CORNERS 0.2R

ALL PARALLEL SURFACES:  0.1

DEV DRG NO:

0.1

0.1

0.1

0.1

MATERIAL:

Treatment:

Ti-6Al-4V ELI

NO. OF MACHINING

0.1

**IntEssence**

TITLE: Collared Active Implant Ø4.0x15 SHEET NO: 1 OF 1

REV NO: R0 DRG NO: D-DT-CA-01-040-15

