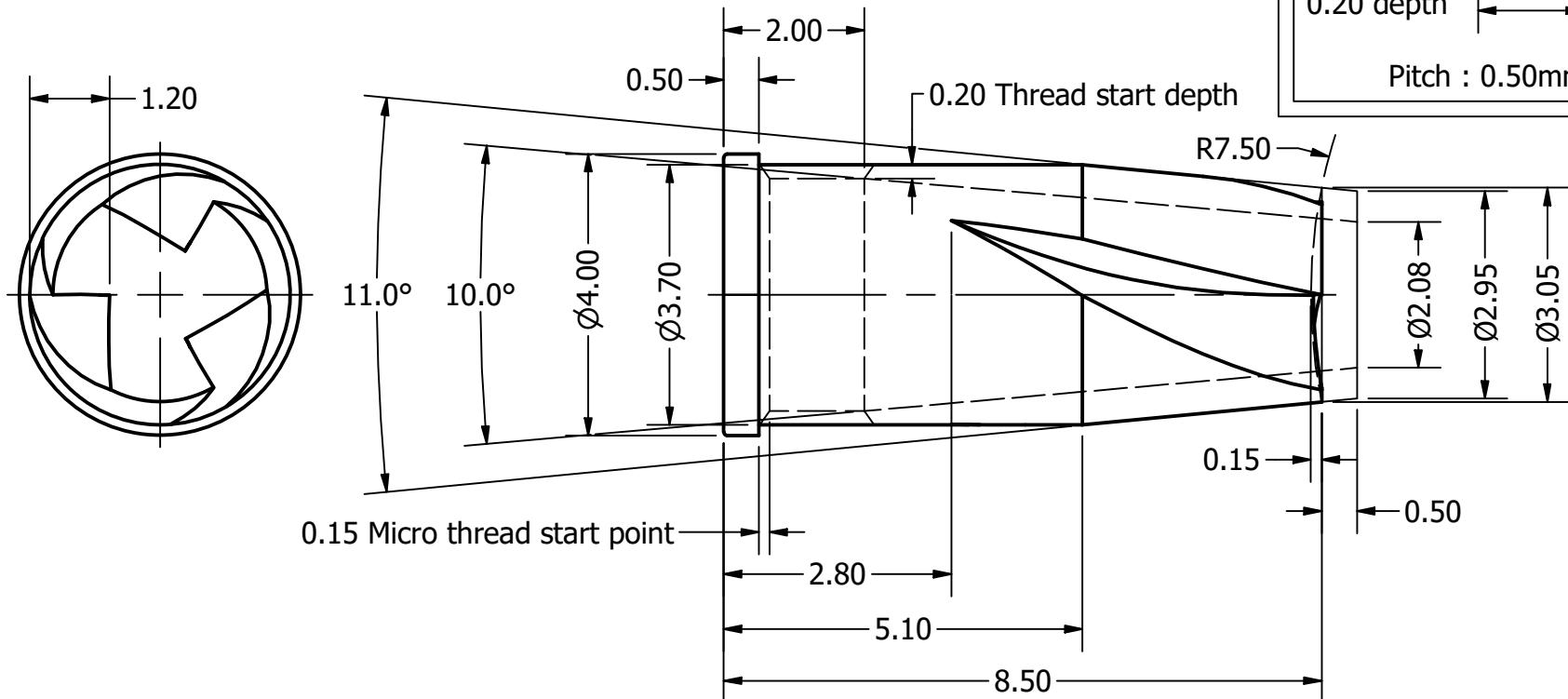
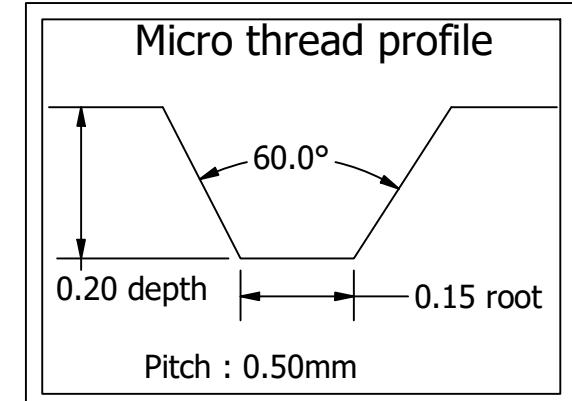


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Micro thread profile



FOR MISSING DETAILS REFER BASIC DRG NO:												IntEssence					
UNLESS OTHERWISE SPECIFIED:	LINEAR TOLERANCE : 0 to 6...±0.05 60 to 120...±0.3 6 to 30....±0.10 120 to 315...±0.5 30 to 60...±0.2 315 to 1000...±1.0 ANGULAR TOLERANCE : ±0.5°						ALL DIMENSIONS ARE IN MM ALL DIAMETERS WITH COMMON CENTERS..... REMOVE ALL SHARP EDGES ALL POSITIONS..... ALL CHAMFERS 0.25x45° ALL FILLET CORNERS 0.2H ALL PARALLEL SURFACES						DEV DRG NO:				
	ISO 1020-2:1992 BS EN ISO 3020:2000	Ra µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	MATERIAL :	TREATMENT :	
N-Grade	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	~	Ti-6Al-4V ELI			
TRIANGULAR INDICATION	VVVV	VVVV	VV	V													
FINISH	SUPER FINISH	GROUND FINISH	SMOOTH TURNED	MEDIUM TURNED	HIGH MACHINED												
ACTIVITY	NAME	DATE			QTY :			TITLE : Collared Active Implant Ø4.0x8.5								SHEET NO	
DRAWN	Annappa.M.A	06-10-25			SCALE :												
CHECKED	Annappa.M.A	06-10-25			 FIRST ANGLE PROJN			DRG NO : D-DT-CA-01-040-85								REV NO :	
APPROVED	Hariprasad	06-10-25															