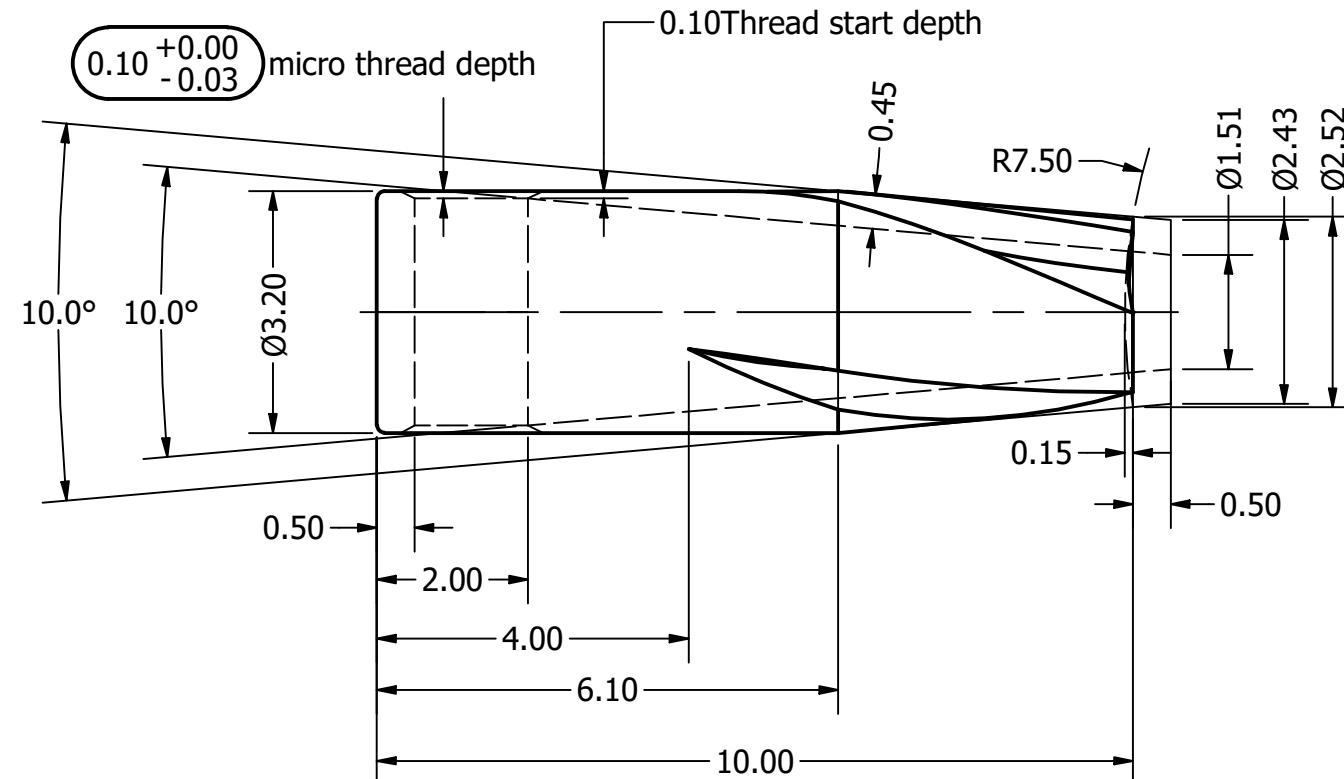
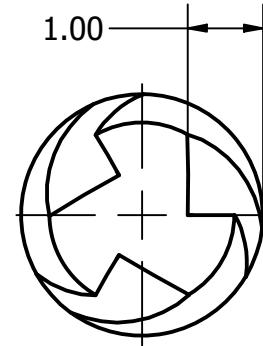


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IF IN DOUBT ASK

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FOR MISSING DETAILS
REFER BASIC DRG NO:

10R-IM-XR001

IntEssence

LINEAR TOLERANCE: ± 0.10 to ± 0.15 to ± 0.20 to ± 0.30 to ± 0.40 to ± 0.50 to ± 0.60 to ± 0.70 to ± 0.80 to ± 0.90 to ± 1.00 to ± 1.10 to ± 1.20 to ± 1.30 to ± 1.40 to ± 1.50 to ± 1.60 to ± 1.70 to ± 1.80 to ± 1.90 to ± 2.00 to ± 2.10 to ± 2.20 to ± 2.30 to ± 2.40 to ± 2.50 to ± 2.60 to ± 2.70 to ± 2.80 to ± 2.90 to ± 3.00 to ± 3.10 to ± 3.20 to ± 3.30 to ± 3.40 to ± 3.50 to ± 3.60 to ± 3.70 to ± 3.80 to ± 3.90 to ± 4.00 to ± 4.10 to ± 4.20 to ± 4.30 to ± 4.40 to ± 4.50 to ± 4.60 to ± 4.70 to ± 4.80 to ± 4.90 to ± 5.00 to ± 5.10 to ± 5.20 to ± 5.30 to ± 5.40 to ± 5.50 to ± 5.60 to ± 5.70 to ± 5.80 to ± 5.90 to ± 6.00 to ± 6.10 to ± 6.20 to ± 6.30 to ± 6.40 to ± 6.50 to ± 6.60 to ± 6.70 to ± 6.80 to ± 6.90 to ± 7.00 to ± 7.10 to ± 7.20 to ± 7.30 to ± 7.40 to ± 7.50 to ± 7.60 to ± 7.70 to ± 7.80 to ± 7.90 to ± 8.00 to ± 8.10 to ± 8.20 to ± 8.30 to ± 8.40 to ± 8.50 to ± 8.60 to ± 8.70 to ± 8.80 to ± 8.90 to ± 9.00 to ± 9.10 to ± 9.20 to ± 9.30 to ± 9.40 to ± 9.50 to ± 9.60 to ± 9.70 to ± 9.80 to ± 9.90 to ± 10.00 .
UNLESS OTHERWISE SPECIFIED: 30 to 60...±0.2 315 to 1000...±1.0
ANGULAR TOLERANCE: ±0.5°

ALL DIMETERS WITH COMMON CENTERS: 0.1
ALL POSITIONS: 0.1
ALL CHAMFERS 0.25x45°
ALL FILLET CORNERS 0.2R
ALL PARALLEL SURFACES: 0.1

DEV DRG NO:

Ti-6Al-4V ELI

TREATMENT :

ISO 9025/1992 OR ISO 3095/2002	Ra µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	MATERIAL :	TITLE : Ø3.2x10 Regular Implant Active End	SHEET NO : 1 OF 1
N-Grade		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12			
ANGULAR INDICATION		VVVV	VVVV	VV	V~											
FINISH		SUPER FINISH	GROUND FINISH					SMOOTH TURNED	MEDIUM TURNED	ROUGH TURNED						
ACTIVITY	NAME							DATE	QTY :							
DRAWN	Annappa.M.A							15-10-25								
CHECKED	Annappa.M.A							15-10-25	SCALE :							
APPROVED	Hariprasad							15-10-25	FIRST ANGLE PROJN.	DRG NO :	D-DT-IM-02-100-32					REV NO : R0
REV.	ECN NUMBER AND ECN DATE							APPD BY	DATE							