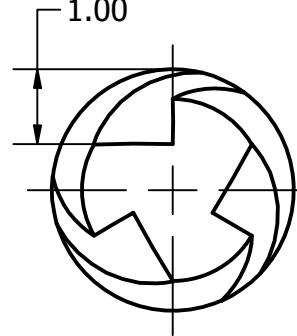


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IF IN DOUBT ASK



0.10 ^{+0.00}
- 0.03 micro thread depth

-0.10 Thread start depth

FOR MISSING DETAILS REFER BASIC DRG NO:												10R-IM-XR001				IntEssence			
UNLESS OTHERWISE SPECIFIED:				LINEAR TOLERANCE : 0 to ± 0.05 60 to 120, ± 0.3 6 to ± 0.10 120 to 315, ± 0.5 30 to 60, ± 0.2 315 to 1000, ± 1.0 ANGULAR TOLERANCE : $\pm 0.5^\circ$				ALL DIMENSION ARE IN MM REMOVE ALL SHARP EDGES ALL CHAMFERS 0.2545° ALL FILLET CORNERS 0.2R				ALL DIAMETERS WITH COMMON CENTERS..... ALL POSITIONS..... ALL PARALLEL SURFACES.....				DEV DRG NO: <input type="checkbox"/> 0.1 <input type="checkbox"/> 0.1 <input type="checkbox"/> 0.1			
ISO 3021:1992 BS EN ISO BS 3922:2009				Ra µm N-Grade TRIANGULAR INDICATION FINISH				0.025 0.06 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50 N1 N2 N3 N4 N5 N6 N7 N8 N9 N10 N11 N12 VVVV VVV VVV SUPER FINISH GROUND FINISH				MATERIAL : Ti-6Al-4V ELI				TREATMENT :			
ACTIVITY				NAME				DATE				QTY : SCALE :				TITLE : Ø3.2x11.5 Regular Implant Active End		SHEET NO : 1 OF 1	
DRAWN				Annappa.M.A				16-10-25								DRG NO : D-DT-IM-02-115-32		REV NO : R0	
CHECKED				Annappa.M.A				16-10-25											
APPROVED				Hariprasad				16-10-25											