



1. Sharp edges has to be removed by making 0.1R edge blend.
2. Unspecified tolerances are referred to tolerance table.
3.  Critical dimension.

FOR MISSING DETAILS REFER BASIC DRG NO:										10R-IM-XR001										<div>IntEssence</div>																																							
UNLESS OTHERWISE SPECIFIED:										LINEAR TOLERANCE : 0 to 6 ±0.05 60 to 120 ±0.3 6 to 30 ±0.10 120 to 315 ±0.5 30 to 60 ±0.2 315 to 1000 ±1.0 ANGULAR TOLERANCE : ±0.5										ALL DIMENSION ARE IN MM REMOVE ALL SHARP EDGES ALL CHAMFERS 0.25x45 ALL FILLET CORNERS 0.2R										ALL DIAMETERS WITH COMMON CENTERS: <input checked="" type="checkbox"/> 0.1 ALL POSITIONS: <input type="checkbox"/> 0.1 ALL PARALLEL SURFACES: <input type="checkbox"/> 0.1										DEV DRG NO:																			
ISO 1302/1992 BS EN ISO 1302/2002										Ra µm N-Grade TRIANGULAR INDICATION FINISH										0.025 0.05 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50 N1 N2 N3 N4 N5 N6 N7 N8 N9 N10 N11 N12										MATERIAL : TA1-050										TREATMENT :																			
ACTIVITY										NAME										DATE										QTY :										TITLE :										SHEET NO : 1 OF 1									
DRAWN										Annappa.M.A										19-05-2025										SCALE :										Ø3.20 X11.5 IMPLANT										A4									
CHECKED										Annappa.M.A										19-05-2025																				DRG NO : D-DT-IM-01-115-32										REV NO : R0									
APPROVED										Hariprasad										19-05-2025										FIRST ANGLE PROJN																													