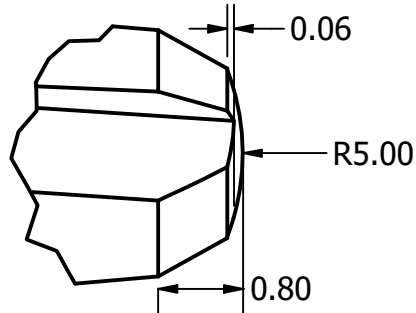
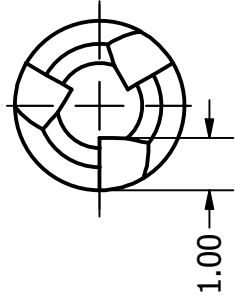
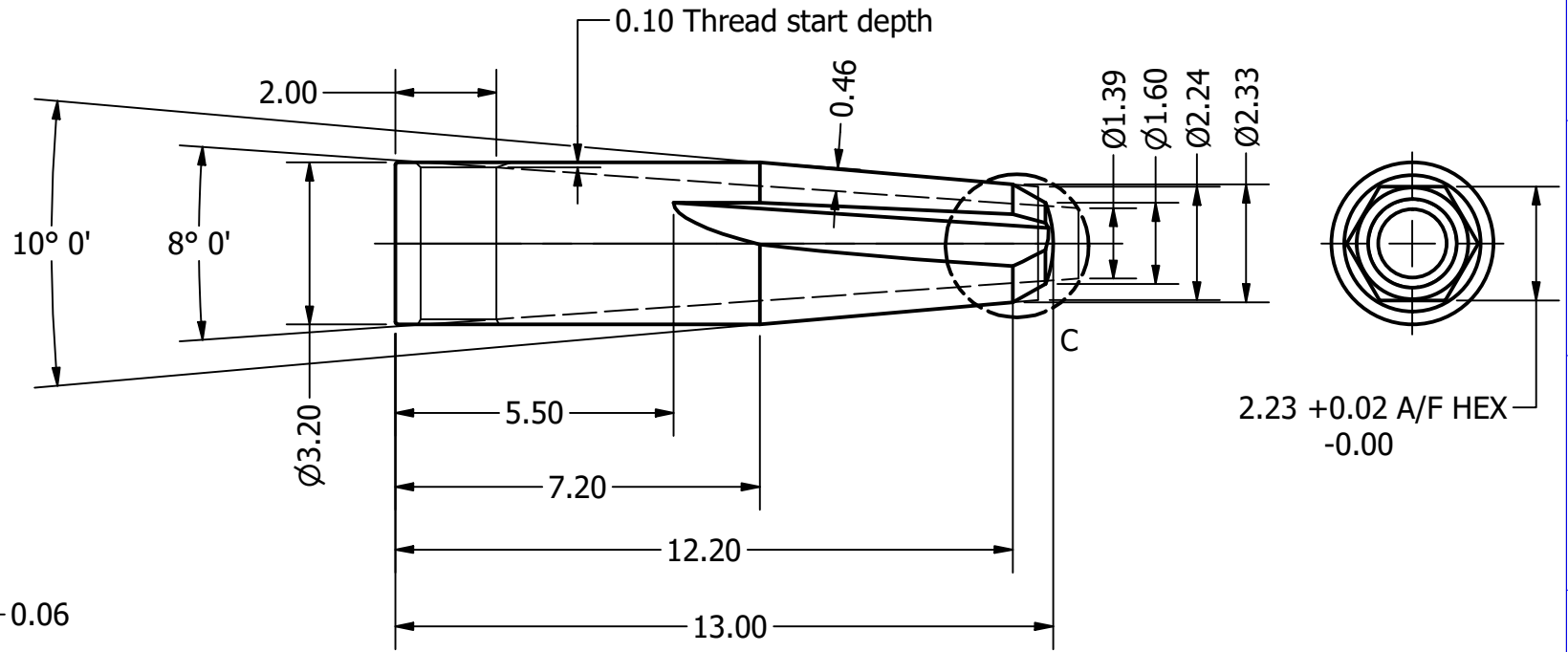


IF IN DOUBT ASK

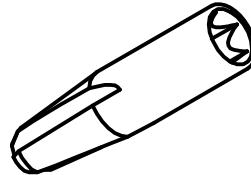
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Detail C



2.23 +0.02 A/F HEX
-0.00



NOTE

- 1.Sharp edges has to be removed by making 0.1R edge blend.
- 2.Unspecified tolerances are referred to tolerance table.
3. Critical dimension.

FOR MISSING DETAILS REFER BASIC DRG NO:		10R-IM-XR001		Int₃ssence	
UNLESS OTHERWISE SPECIFIED:		LINEAR TOLERANCE: 0 to 6...±0.05 6 to 120...±0.3 120 to 315...±0.5 315 to 1000...±1.0 ANGULAR TOLERANCE: ±0.5°		ALL DIMENSION ARE IN MM REMOVE ALL SHARP EDGES ALL CHAMFERS 0.25x45° ALL FILLET CORNERS 0.2R	
ISO 1302:1992 BS EN ISO 1302:2002 N-Grade TRIANGULAR INDICATION		Ra µm 0.025 0.05 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50 N1 N2 N3 N4 N5 N6 N7 N8 N9 N10 N11 N12		ALL DIAMETERS WITH COMMON CENTERS: <input checked="" type="checkbox"/> 0.1 ALL POSITIONS: <input type="checkbox"/> 0.1 ALL PARALLEL SURFACES: <input type="checkbox"/> 0.1	
FINISH SUPER FINISH GROUND FINISH SMOOTH TURNED MEDIUM TURNED ROUGH MACHINED NO MA. CHINING		VVVV VV VV V ~		MATERIAL : TA1-1-050 TREATMENT :	
ACTIVITY		NAME		DATE	
DRAWN		Annappa.M.A		19-05-2025	
CHECKED		Hariprasad		19-05-2025	
APPROVED		Hariprasad		19-05-2025	
QTY :		SCALE :		TITLE : Ø3.20 X13 IMPLANT	
FIRST ANGLE PROJ.		DRG NO : D-DT-IM-01-013-32		SHEET NO : 1 OF 1 A4 REV NO : R0	