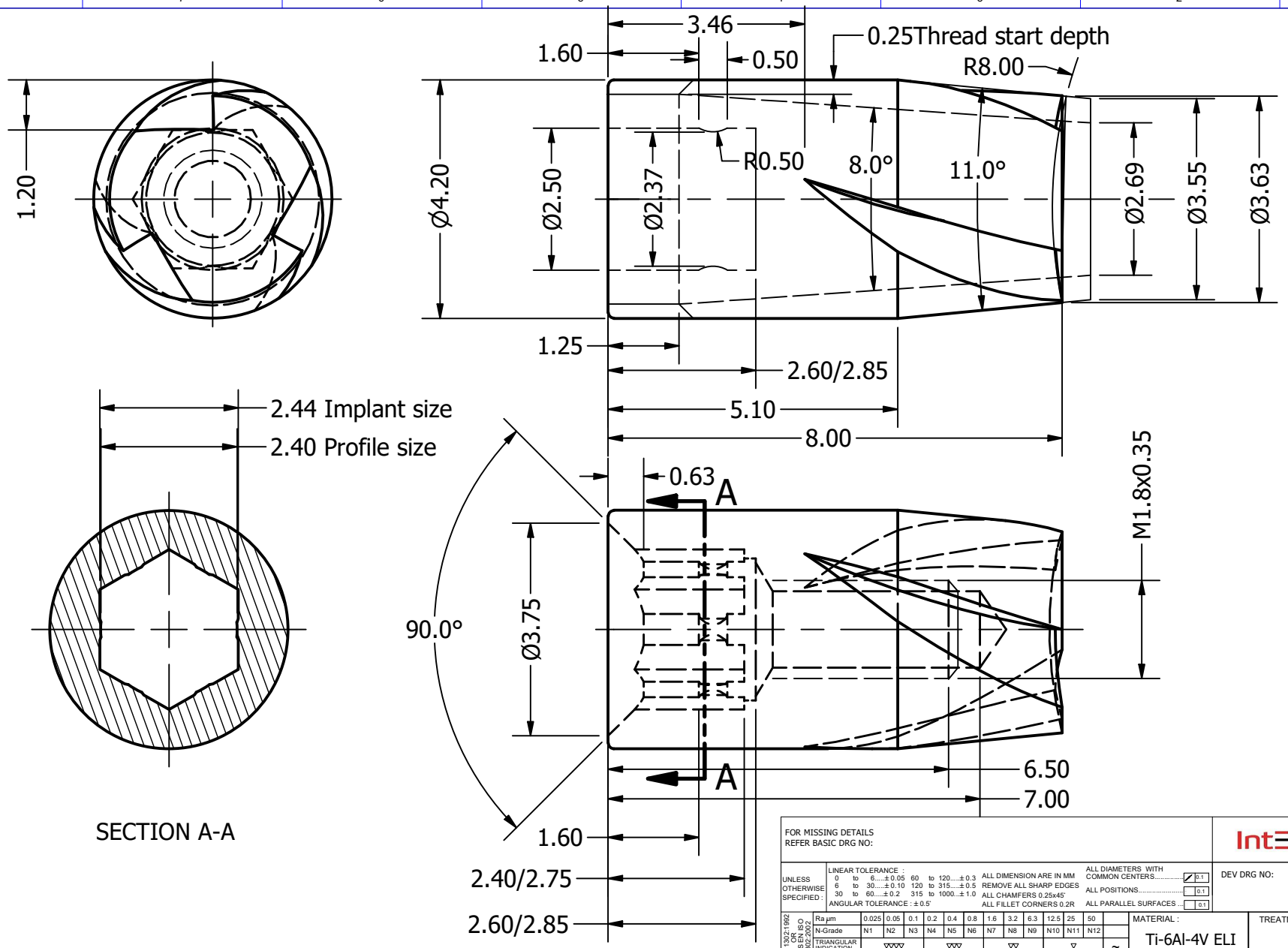

IF IN DOUBT ASK

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REV.	ECN NUMBER AND ECN DATE	APPD BY	DATE

FOR MISSING DETAILS
REFER BASIC DRG NO:

IntΞssence

UNLESS OTHERWISE SPECIFIED :

LINEAR TOLERANCE :
0 to 6.....± 0.05 | 6 to 30.....± 0.10 | 30 to 60.....± 0.2 | 60 to 120.....± 0.3 | 120 to 315.....± 0.5 | 315 to 1000...± 1.0
ANGULAR TOLERANCE : ± 0.5'

ALL DIMENSION ARE IN MM
REMOVE ALL SHARP EDGES
ALL CHAMFERS 0.25x45°
ALL FILLET CORNERS 0.2R

ALL DIAMETERS WITH COMMON CENTERS..... 0.1
ALL POSITIONS..... 0.1
ALL PARALLEL SURFACES ... 0.1

DEV DRG NO:

ISO 1302:1992 BS EN ISO 1302:2002

Ra µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
N-Grade	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
TRIANGULAR INDICATION	▽▽▽			▽▽			▽			▽			~
FINISH		SUPER FINISH			GROUND FINISH			SMOOTH TURNED		MEDIUM TURNED		ROUGH MACHINED	NO MA-CHINING

MATERIAL : Ti-6Al-4V ELI

TREATMENT :

ACTIVITY	NAME	DATE
DRAWN	Annappa.M.A	14-11-25
CHECKED	Annappa.M.A	14-11-25
APPROVED	Hariprasad	14-11-25

QTY :

SCALE :

FIRST ANGLE PROJN.

TITLE : Active Implant Ø4.2x8.0

SHEET NO : 1 OF 1

DRG NO : D-DT-IH-01-042-08

REV NO : R0