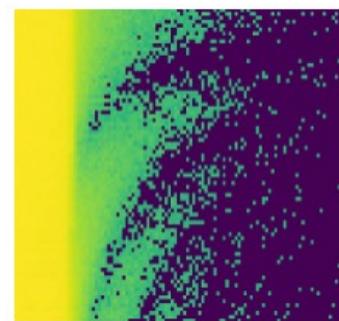
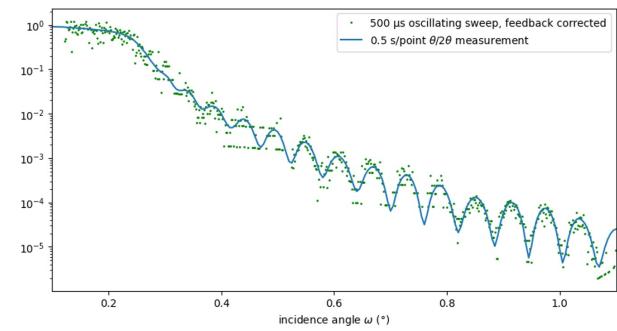


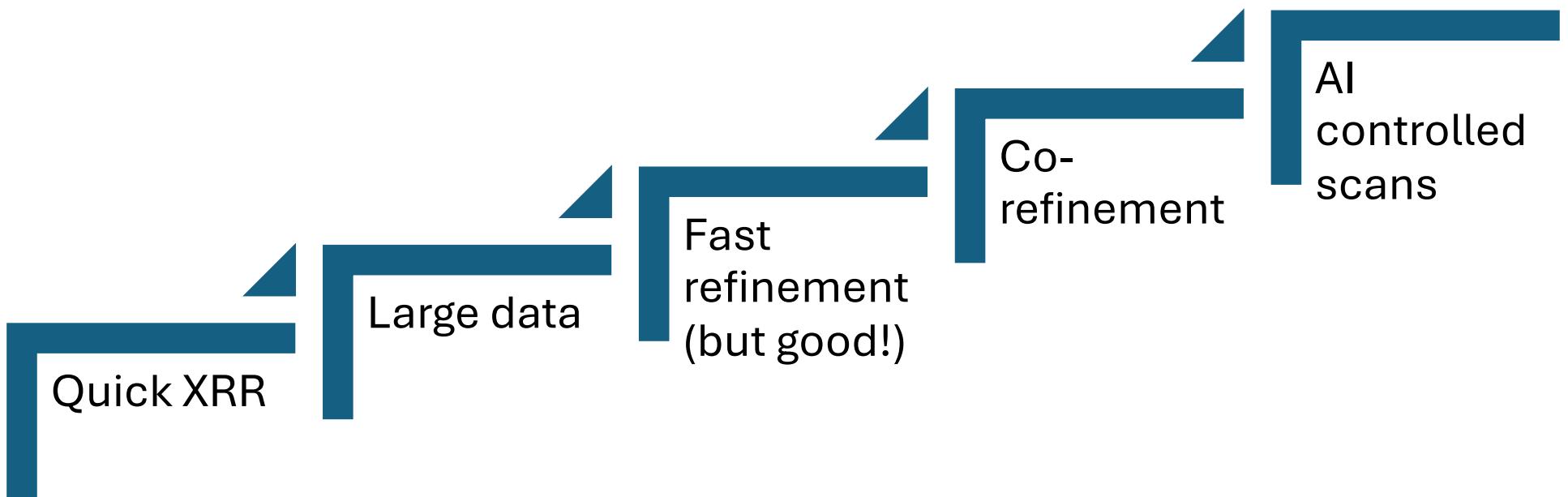
Quick XRR down to 300 μ s and fast, accurate AI analysis

Stefan Kowarik, David Marecek-Schumi, Erwin Pfeiler, Michael Haberl, Frieda Sorgenfrei, Saeid Alirezazadeh, Maximilian Eder, Florian Bertram*

University of Graz, Austria

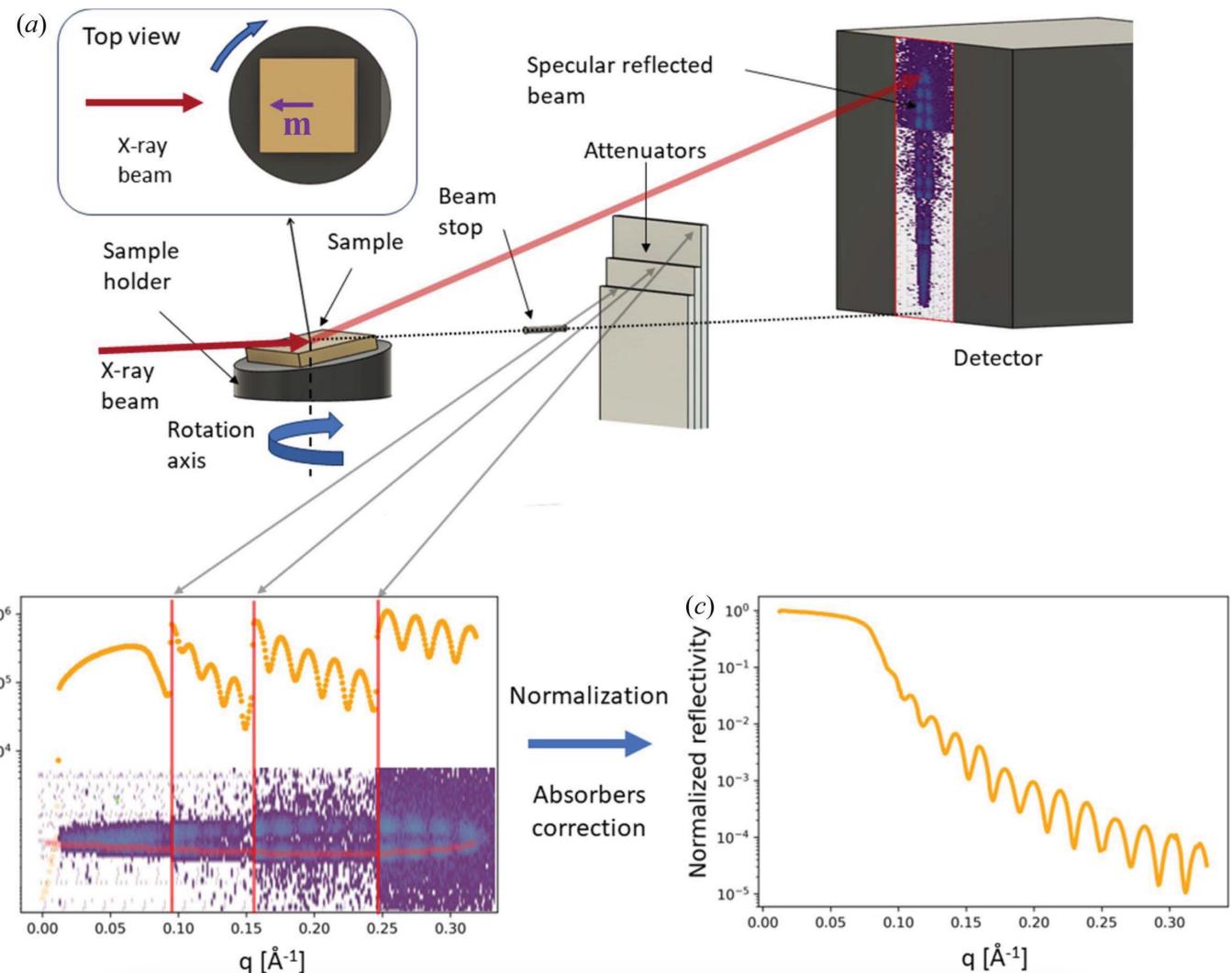
*DESY, Hamburg, Germany

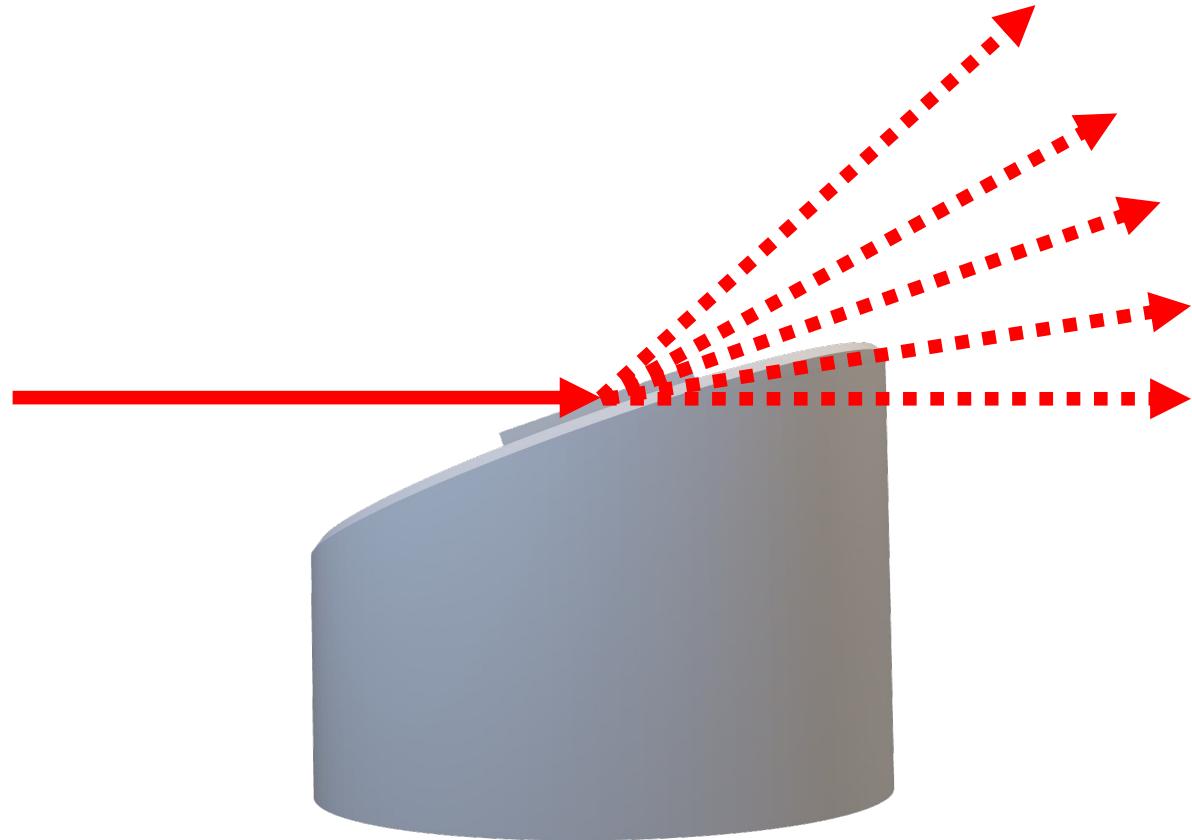




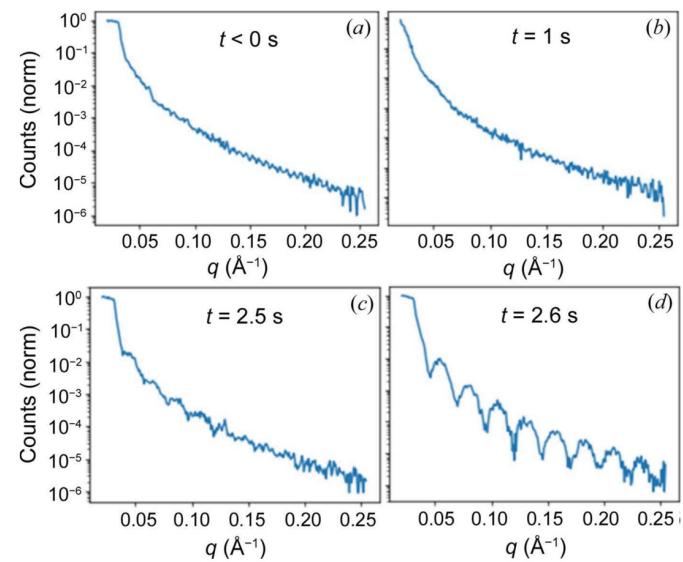
Quick XRR

- fast sample scanning:
 - rotating wedge
 - galvo scanner
- DESY P08 high resolution
- down to **1.4 ms / 270 μ s** per curve



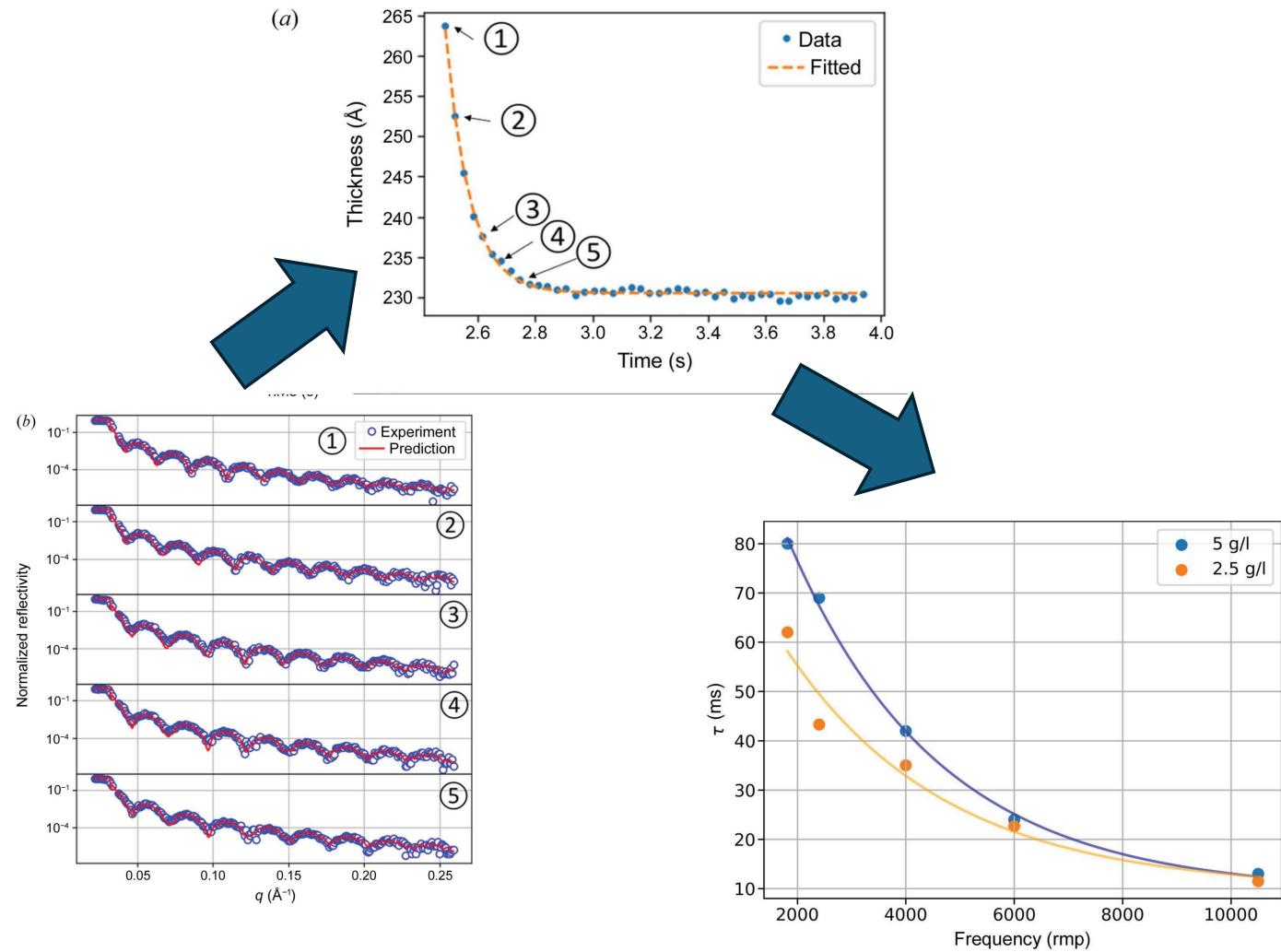


Resolving mass transport in spin coating with XRR

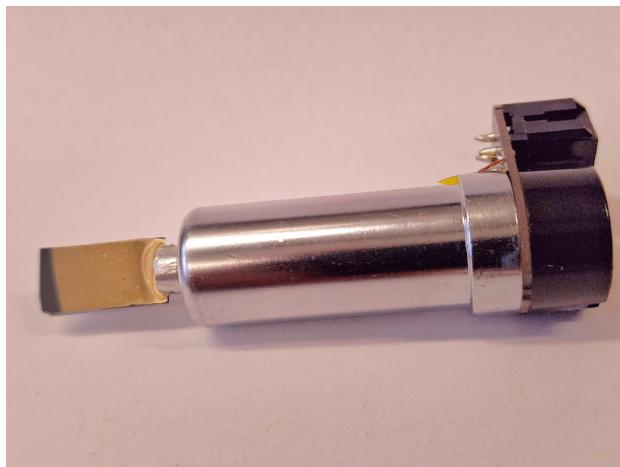


neural network

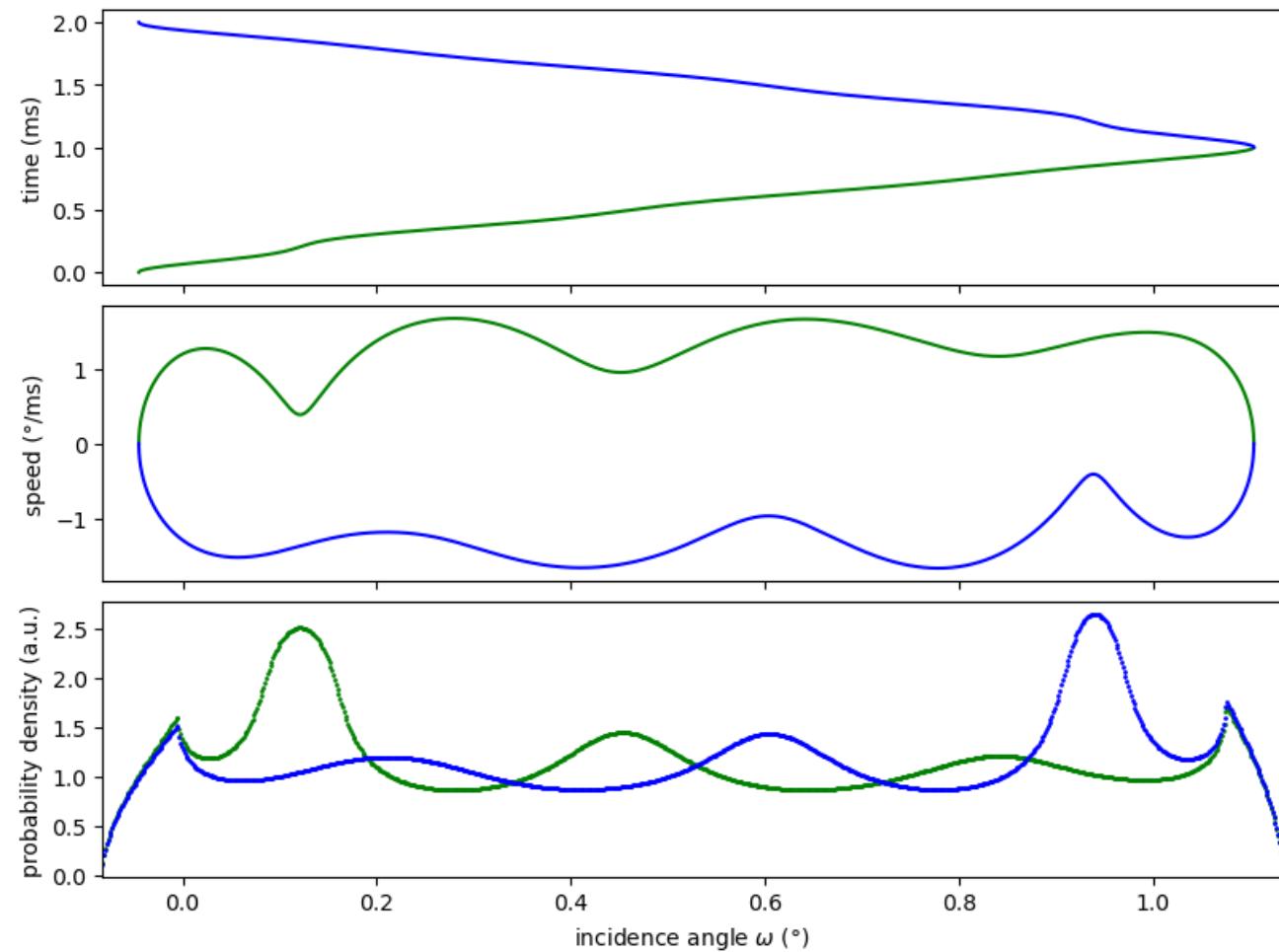
Detailed description: A large blue arrow points diagonally from the bottom left towards the middle right of the figure, indicating the flow of data from the raw experimental measurements to the final model results.



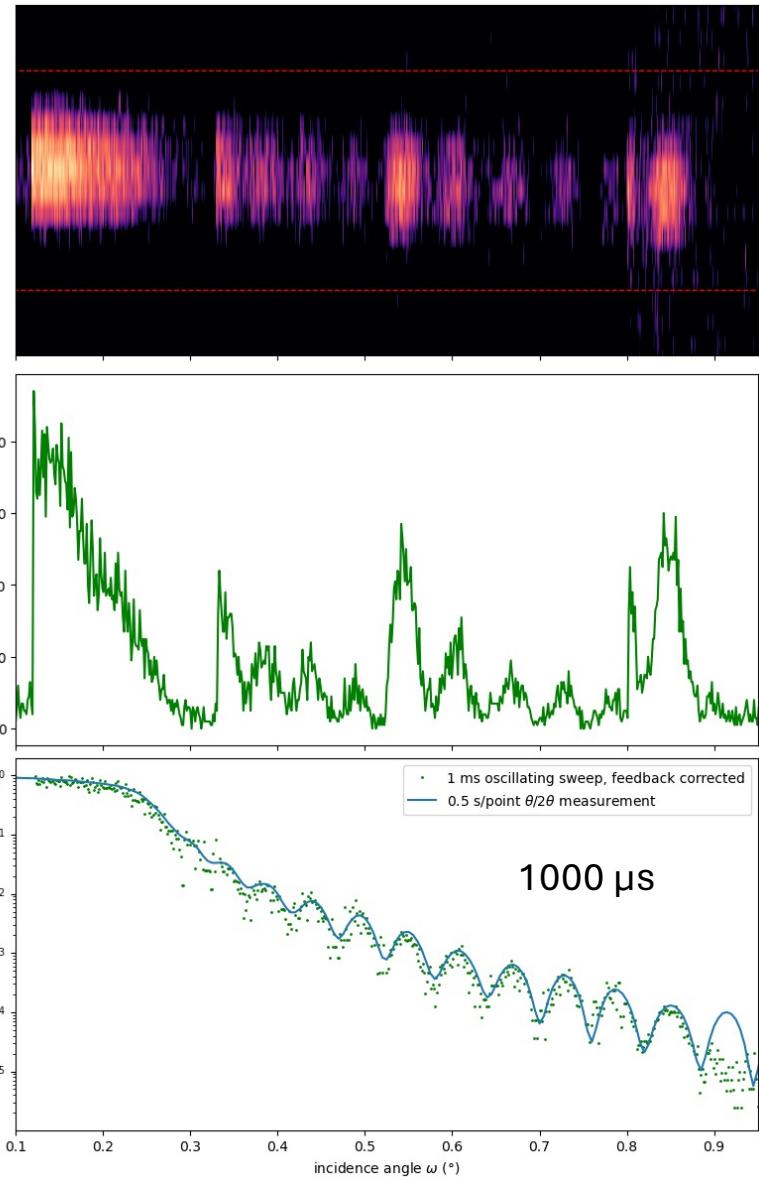
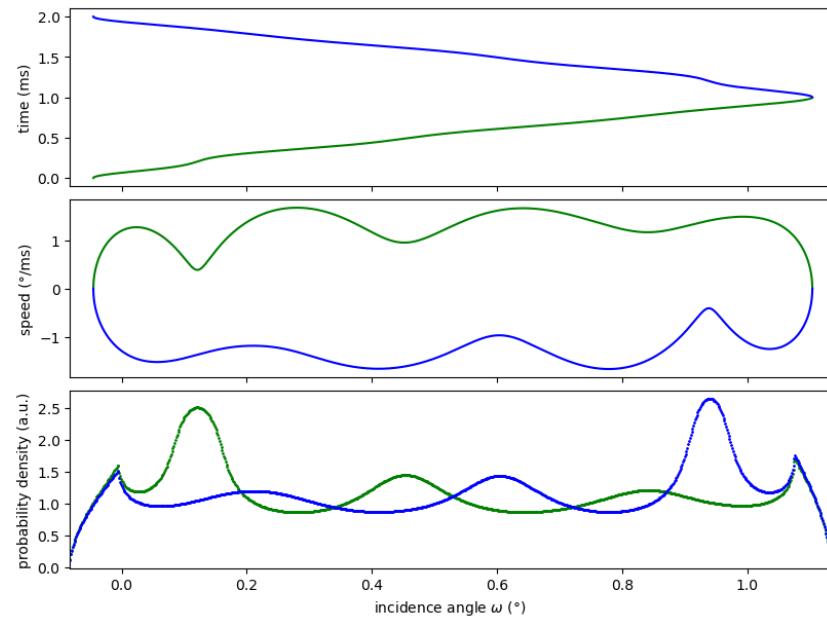
Quick XRR – into the μ s range



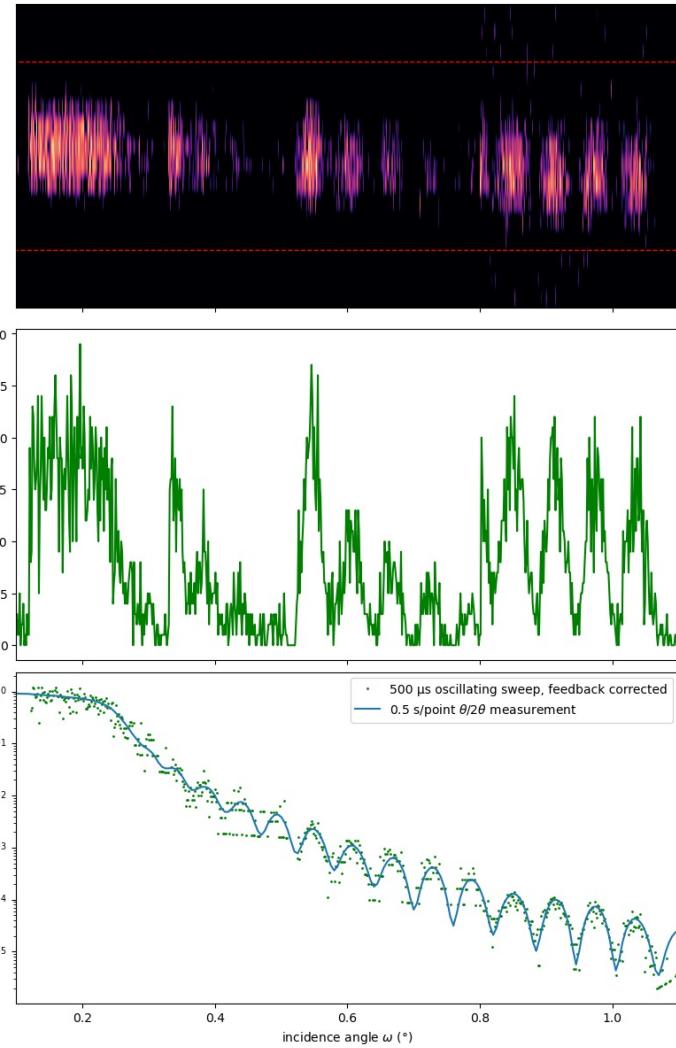
Galvo Mirror



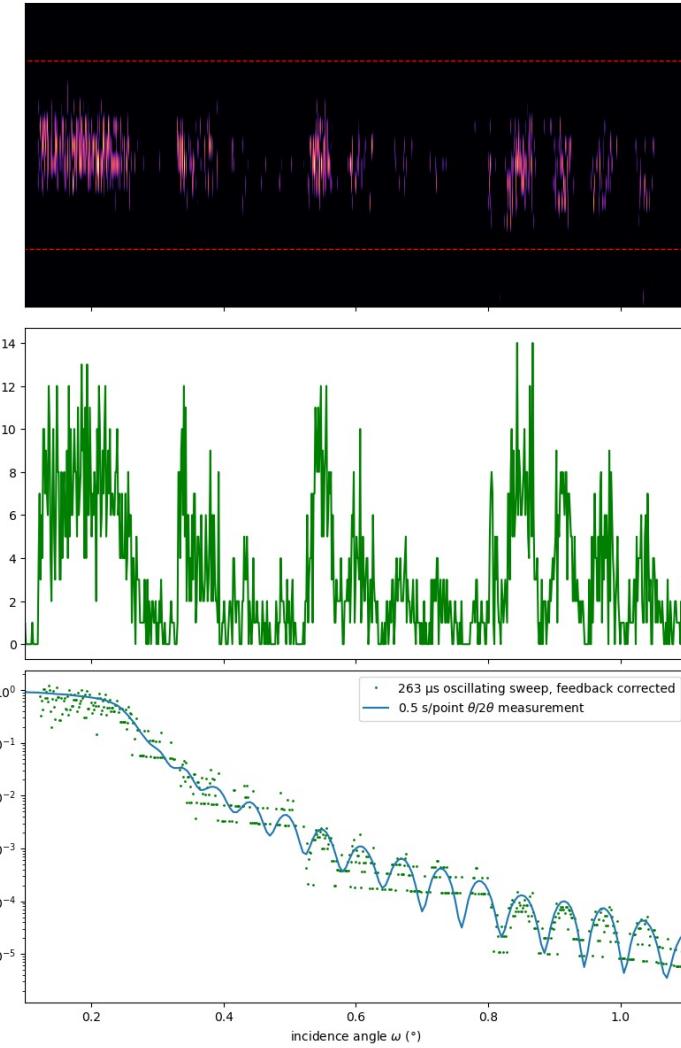
Quick XRR 1 ms:



500 μ s



263 μ s

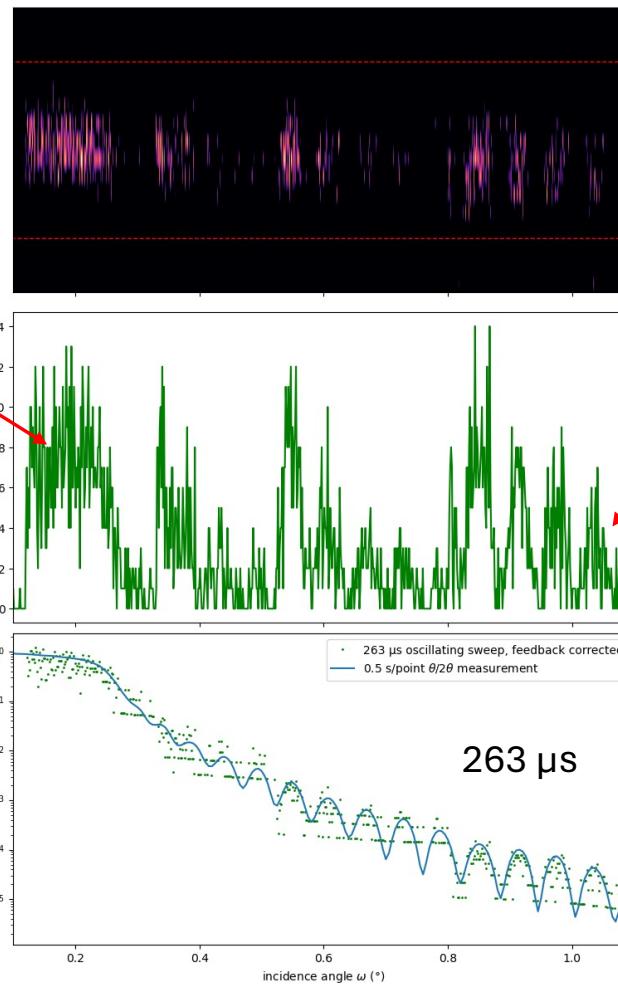


The limits of synchrotron and detector technology

Limited by Eiger 2 photon counting detector:

- XRR = 1000 pixels long
 - beam on pixel for 263 ns
 - Eiger limit: 1 photon per 100 ns
- ⇒ max 2-3 photons per pixel

⇒ we want better (integrating) detectors



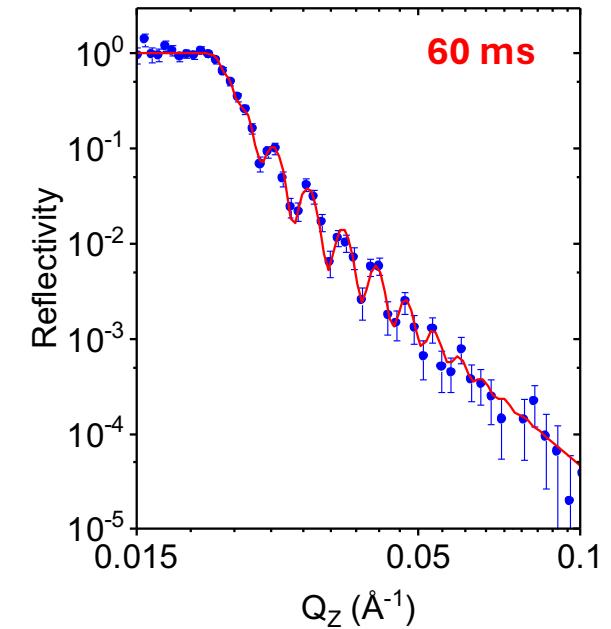
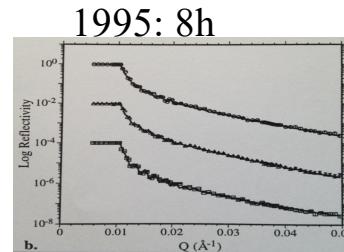
Limited by Petra III synchrotron:

- 10^{12} photons per second
 - XRR: / 10^5
 - 263 ns: / 4×10^6
- ⇒ 2-3 photons left

⇒ we want better synchrotrons

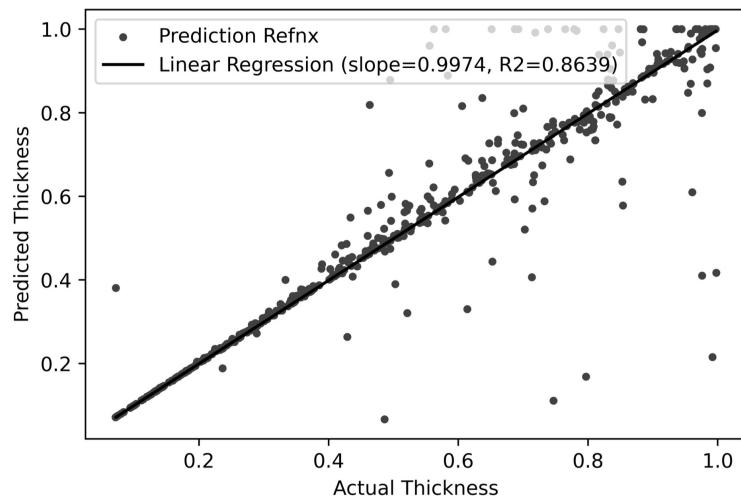
Large datasets

- 1 ms reflectivity for 1 Minute => 60000 XRR curves
(see <https://github.com/DavidMarecek2/Millisecond-XRR> for many curves)
- The natural way for any techniques is to produce more and more data!
- **Thomas Saerbeck** @ D17 ILL:
60 ms NR curves at ILL



- Synchrotrons among the largest producers of scientific data!

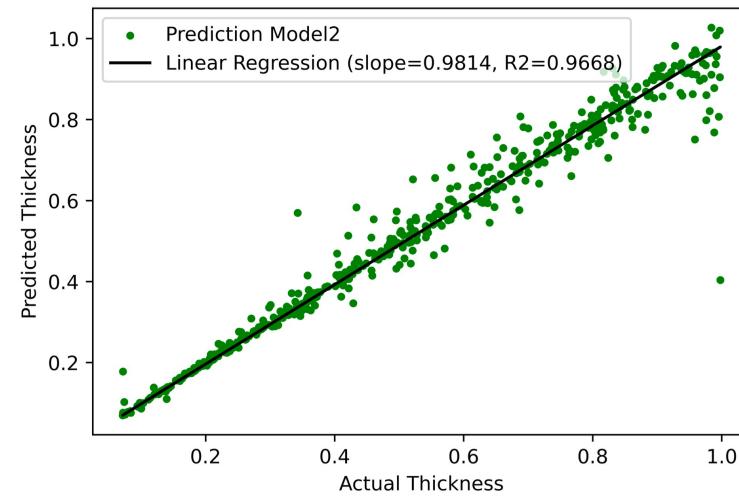
Fast analysis of quick XRR – the new standard?



Genetic algorithm fit of film thickness

(synthetic data + refnx)

- **fitting time: > seconds**



Neural network prediction of thickness

prediction time: milliseconds

⇒ **Higher accuracy for NN + least mean square fit**

⇒ **NN + LMS new state of the art?!**

Any way to make interoperable modules / python libraries for XRR fitting?

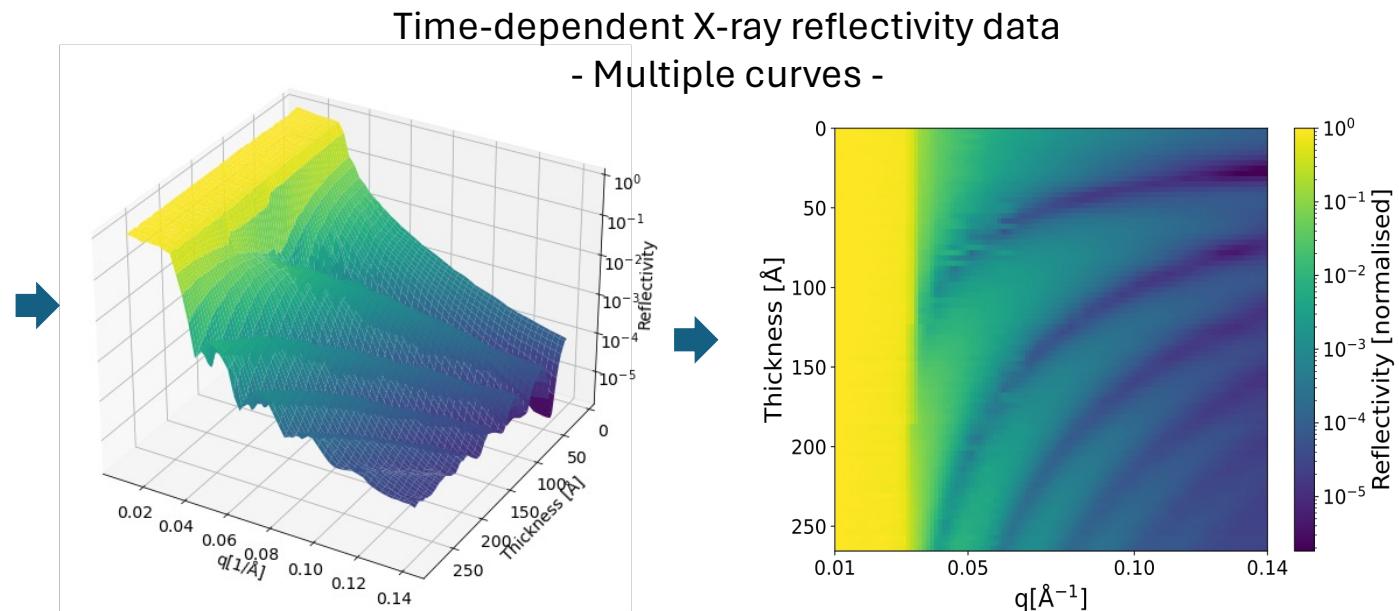
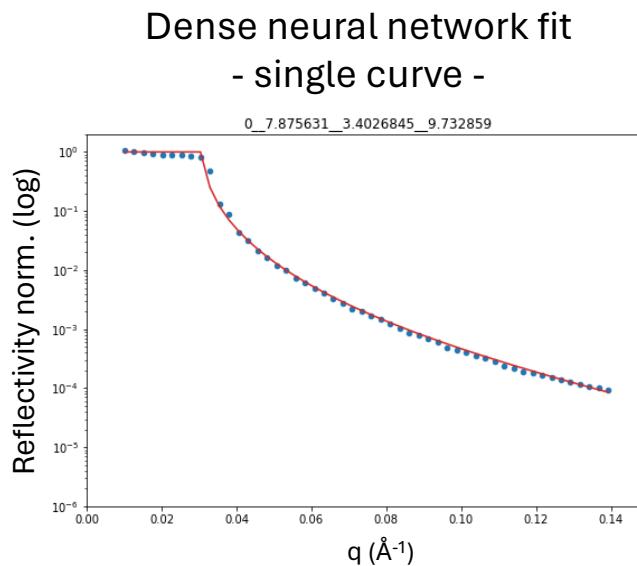
- refnx - Andrew Nelson
- genx - Artur Glavic
- refl1d - Brian Maranville
- RasCal - Arwel Hughes
- mlreflect – V. Starostin
- anakasis - Alexandros Koutsioumpas
- BornAgain - Joachim Wuttke
- easyReflectivity - Andrew McCluskey



⇒ user facing standardisation
⇒ under the hood standardisation
⇒ ORSO file formats, model language & python

Co-Refinement of large(ish) data

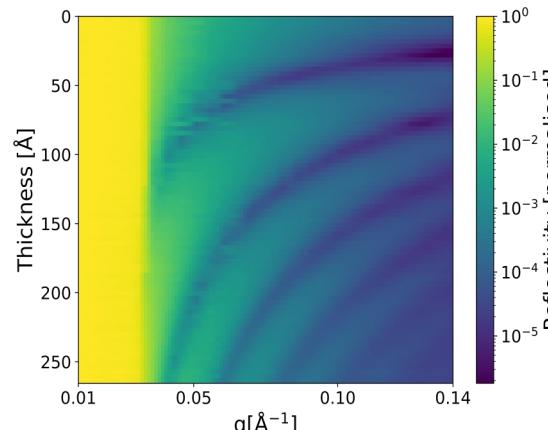
In situ XRR data of thin film growth



Individual curve fits:

=> no co-refinement | => no physics informed model | => better fit $R(q, t)$!

A growth model fit can be implemented with a CNN and refnx



240 parameter \rightarrow 10 growth model parameters

Crystalline lattice planes:

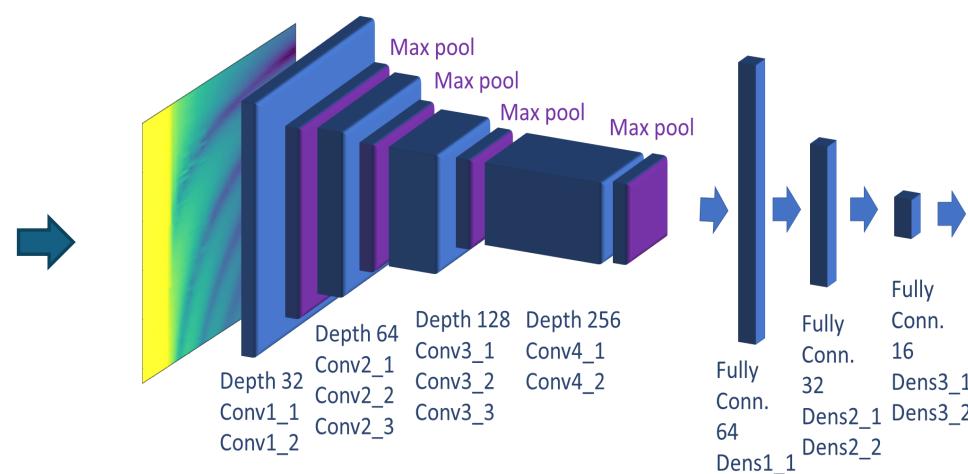
$$\frac{d\theta_n}{dt} = \begin{cases} R_1(1 - \theta_1) + R_{n>1}(\theta_1 - \xi_1), & n = 1, \\ R_{n>1}(\xi_{n-1} - \xi_n), & n > 1 \end{cases}$$

Feeding zones for island growth:

$$\xi_n = \begin{cases} 0, & \theta_n < \theta_{n,\text{cr}}, \\ 1 - \exp(-[-\ln(1 - \theta_n)]^{1/2} - [-\ln(1 - \theta_{n,\text{cr}})]^{1/2})^2 & \end{cases}$$

Critical island size for nucleation:

$$\theta_{n,\text{cr}} = \begin{cases} a \frac{0.5 \tanh[-0.5(t+b)] + 0.5}{0.5 \tanh(-0.5b) + 0.5}, & \theta_{n,\text{cr}} \geq c \\ (c-f) \exp[-d(t-t_c)] + f, & \theta_{n,\text{cr}} < c. \end{cases}$$



Growth model parameters (growth rate, layer coverages) prediction

refnx/refnx

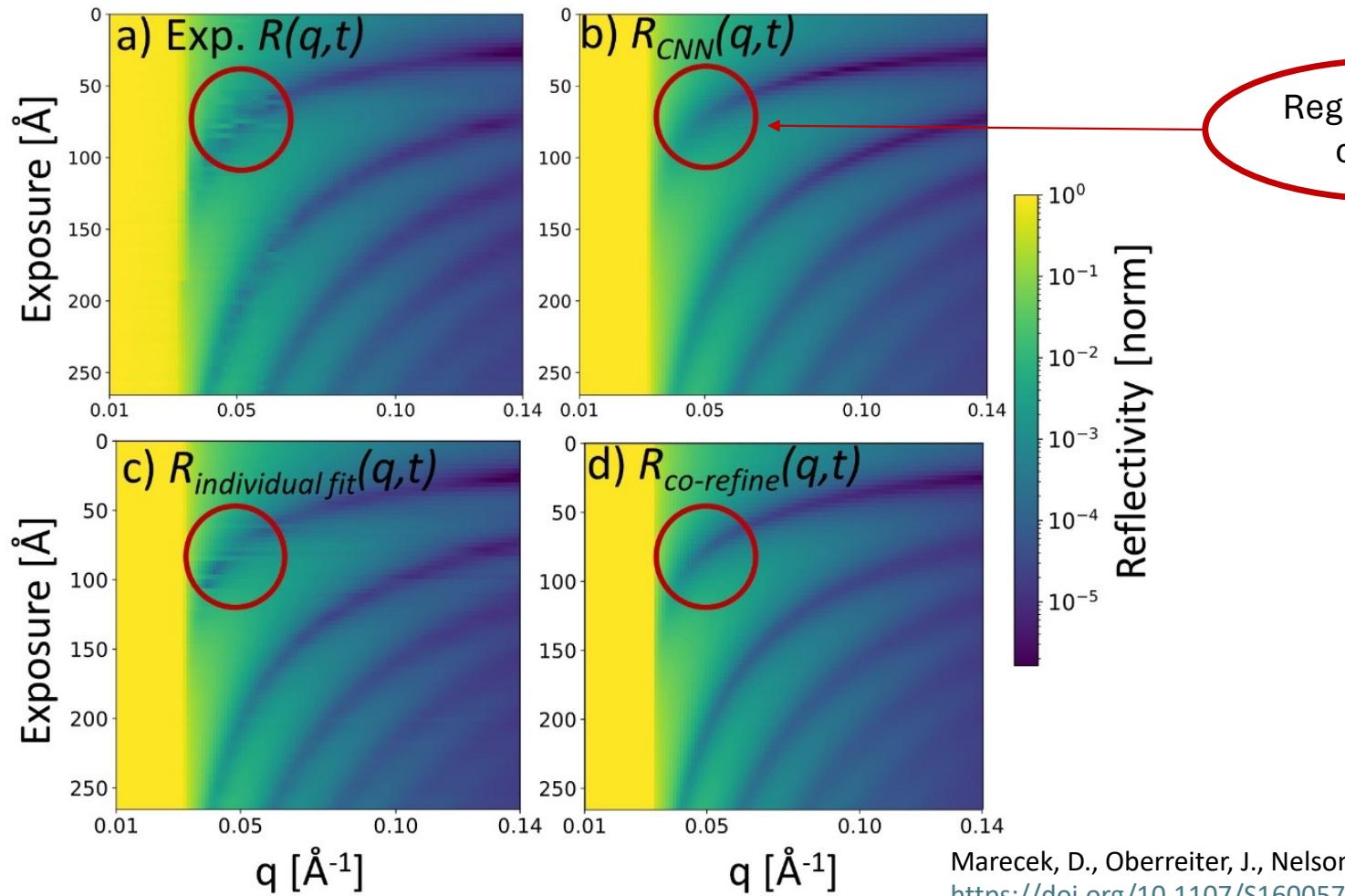
Neutron and X-ray reflectometry analysis in Python

7 Contributors 0 Issues 25 Stars 15 Forks



Growth model parameters fitting

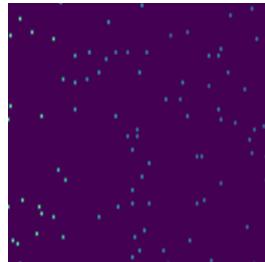
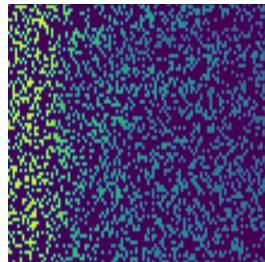
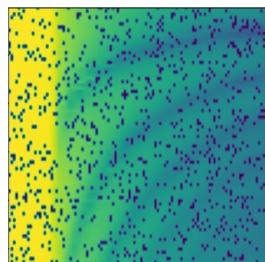
Fitting / prediction with physics model works!



Marecek, D., Oberreiter, J., Nelson, A. & Kowarik, S. (2022). J. Appl. Cryst. 55,
<https://doi.org/10.1107/S1600576722008056>

We can measure less: sparse sampling

Random sparse sampling
by Keras drop-out function

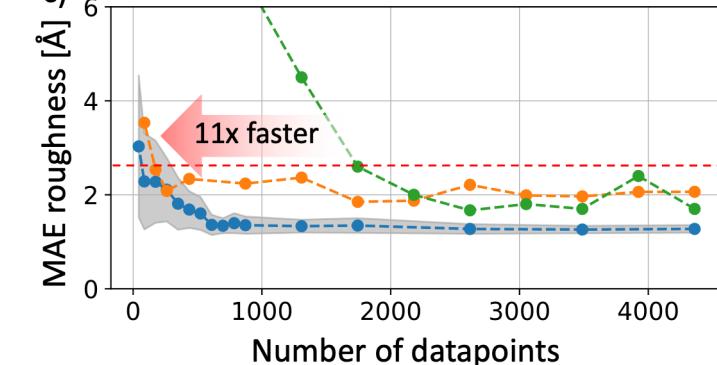
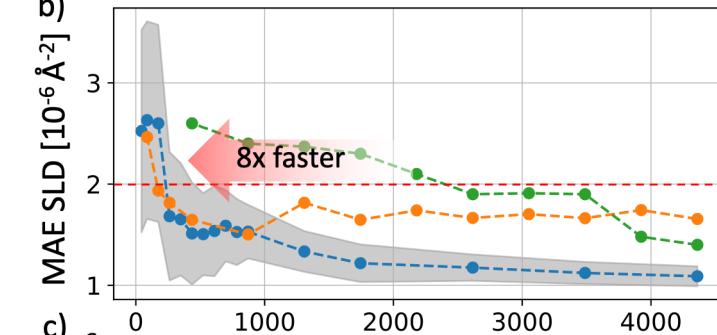
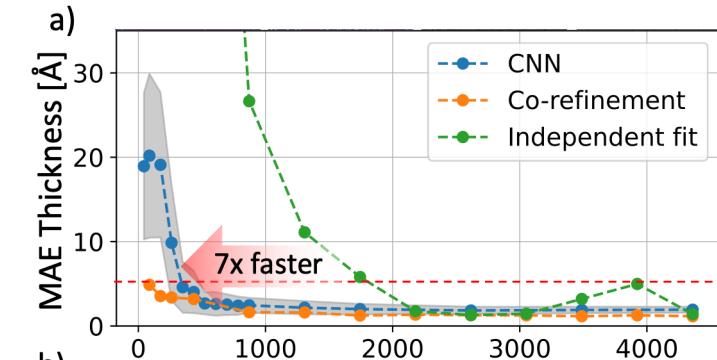
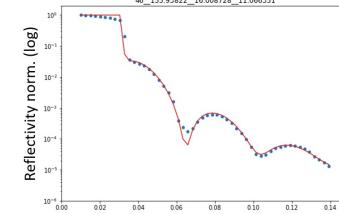


refnx/refnx

Neutron and X-ray reflectometry analysis in Python



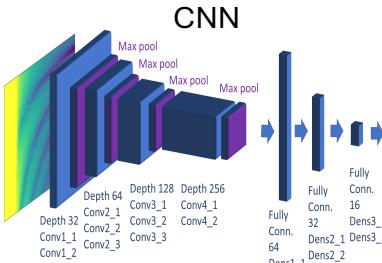
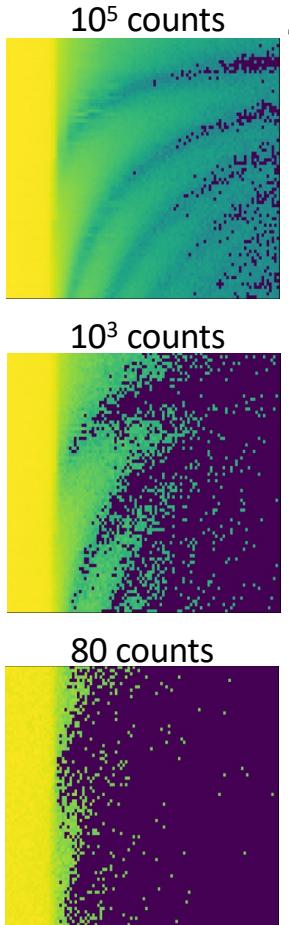
Rx 7
Contributors 0 Issues 25 Stars 15 Forks



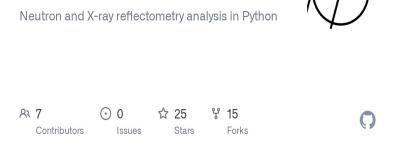
16

We can measure at lower X-ray flux

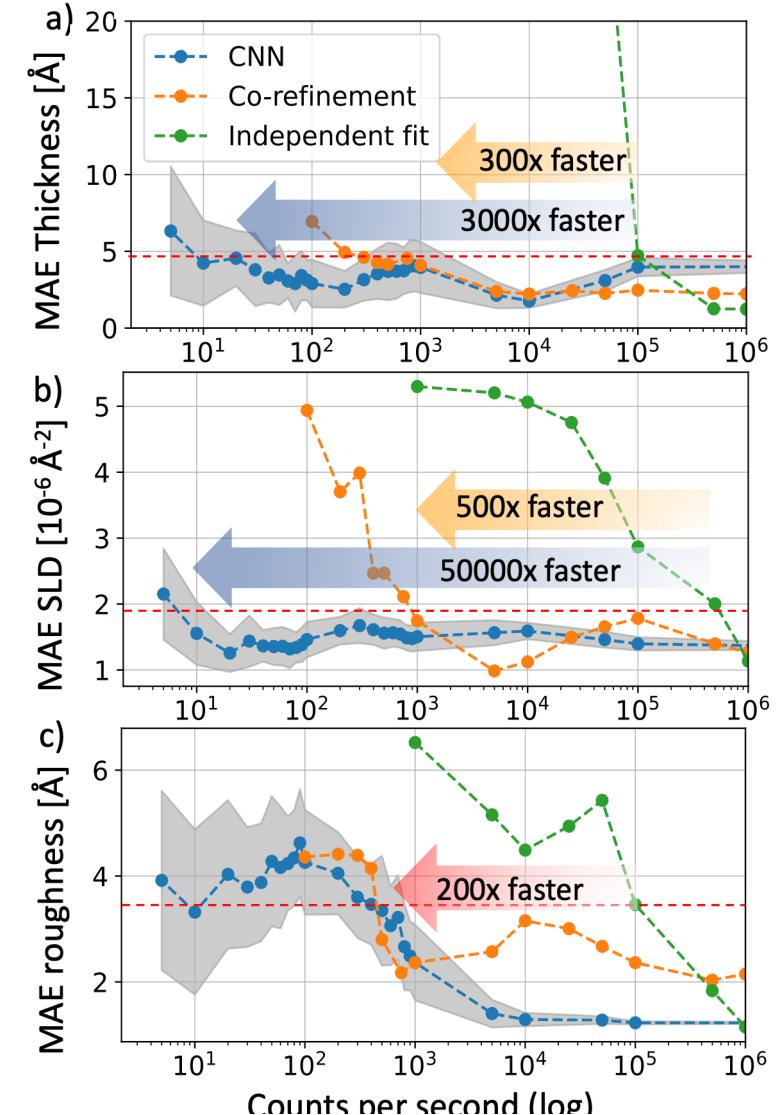
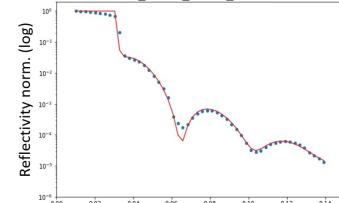
Poisson noise distribution



refnx/refnx

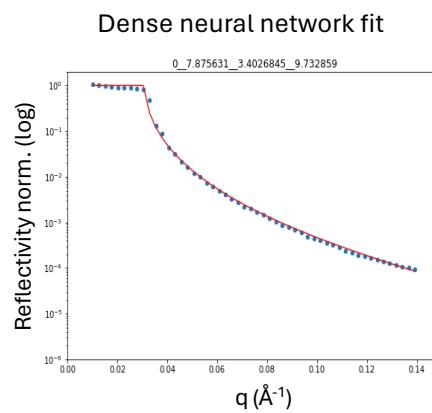


Independent fit



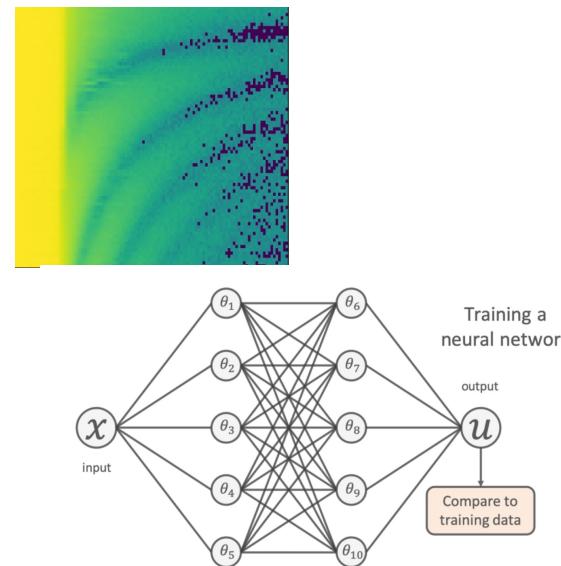
Can we regularise less strictly for higher accuracy?

Physics informed neural networks



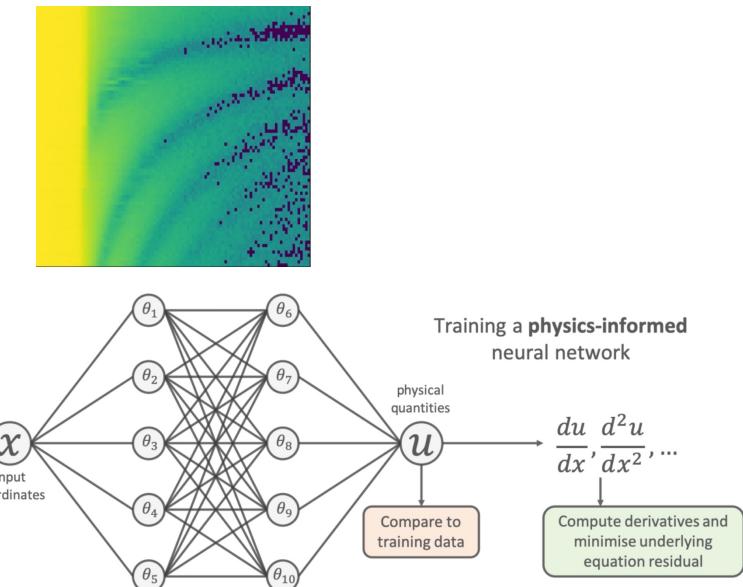
No regularisation

$$d(t_1), d(t_2), d(t_3), d(t_4), \dots$$



Strict regularisation

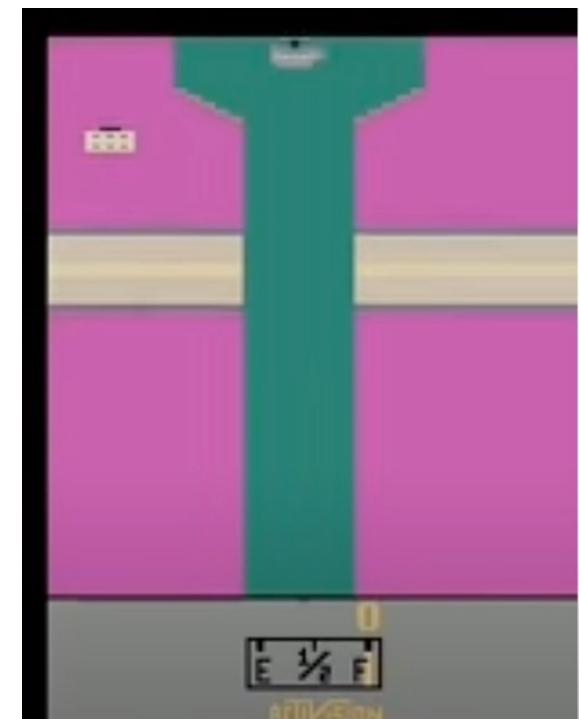
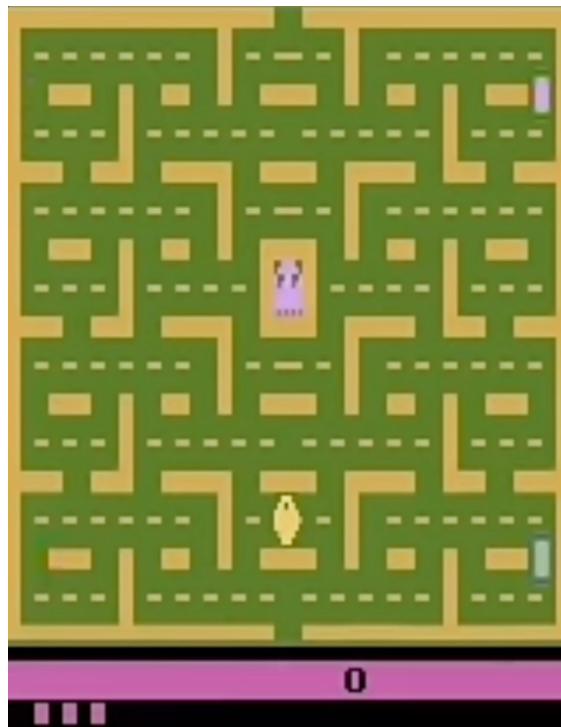
$$d(t) = \text{growth rate} * t$$



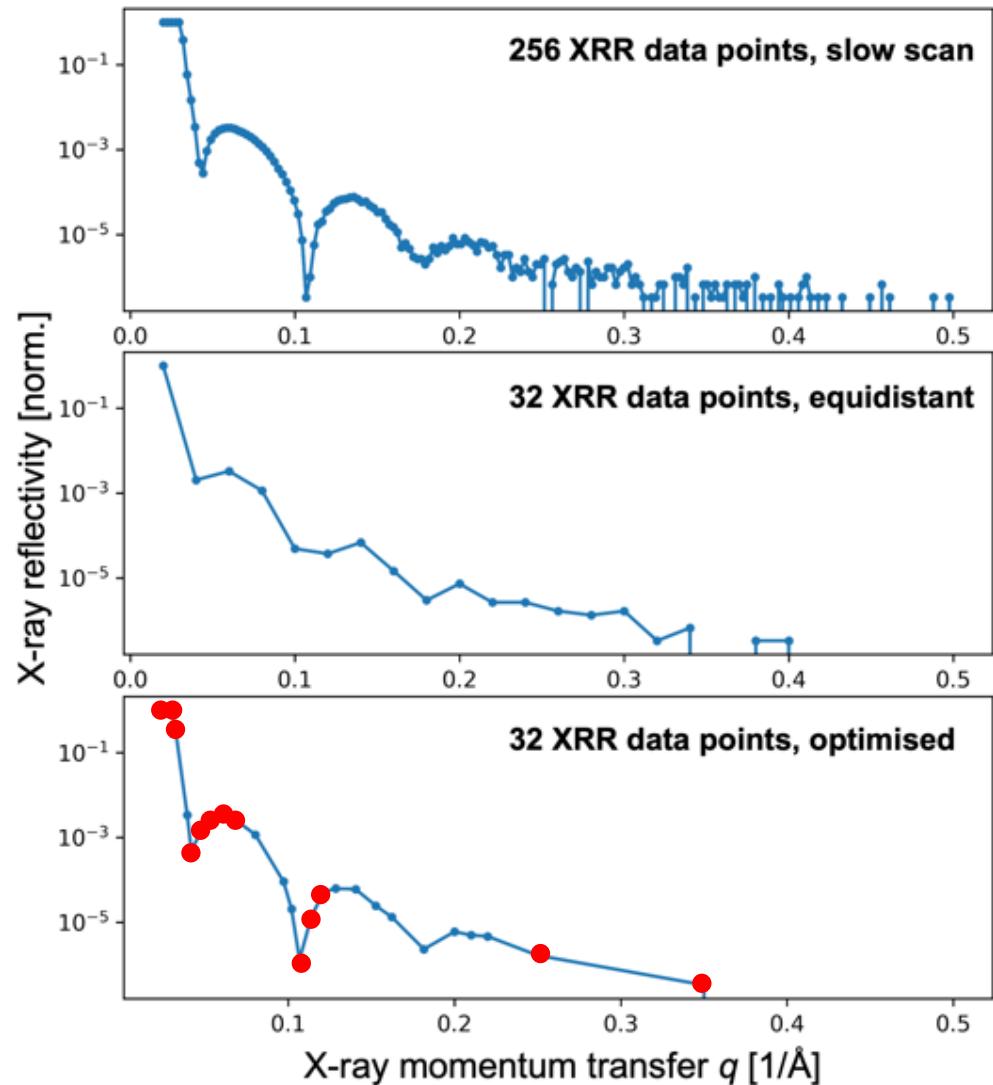
Approximate regularisation
add term to MSE loss function:

$$\frac{\partial d(t)}{\partial t} - \text{growth rate} = 0$$

2014 Playing Atari with Deep Reinforcement Learning – Google DeepMind



Playing Atari with Deep Reinforcement Learning
Volodymyr Mnih, et al. <https://arxiv.org/abs/1312.5602>.



Why Reinforcement Learning?

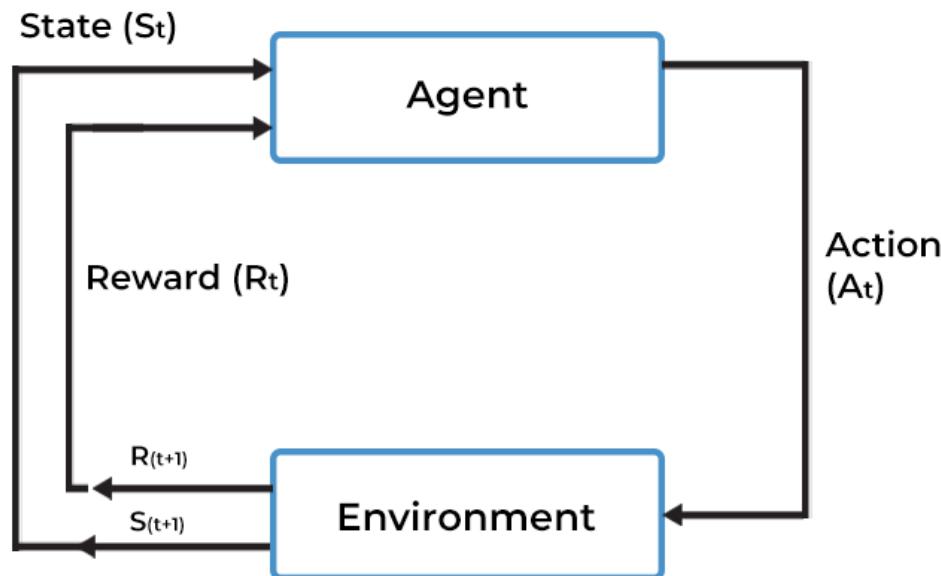
- Measure fast & get best data possible results.
- Hard to formulate as classical optimization problem

⇒ Treat it as unknown environment and let an agent learn to measure at points which lead to good predictions

⇒ see also Jos Cooper:
HOBGEN code / Fisher information

Reinforcement Learning for XRR Measurements

REINFORCEMENT LEARNING MODEL



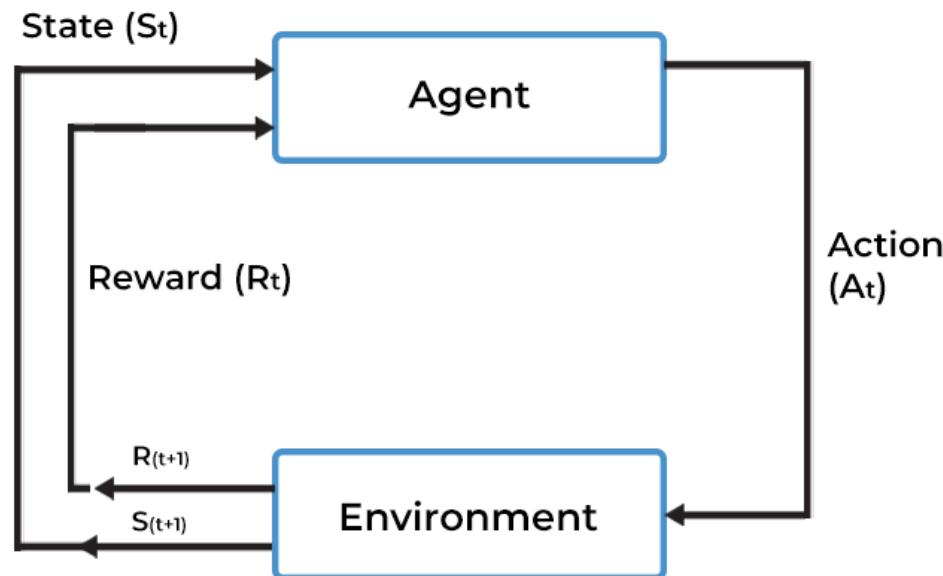
First, we discretize the whole problem:

- Action: diffractometer measures for one second at $q = \dots$
- State: An Array with
 - values for each q position
 - the measured counts per second
 - the overall measurement time for q

q	0.01	0.02	0.03	...	0.24	0.27	0.30
CPS	2300	0	450	...	6	0	4
time	1	0	2	...	2	0	1

Reinforcement Learning for XRR Measurements

REINFORCEMENT LEARNING MODEL

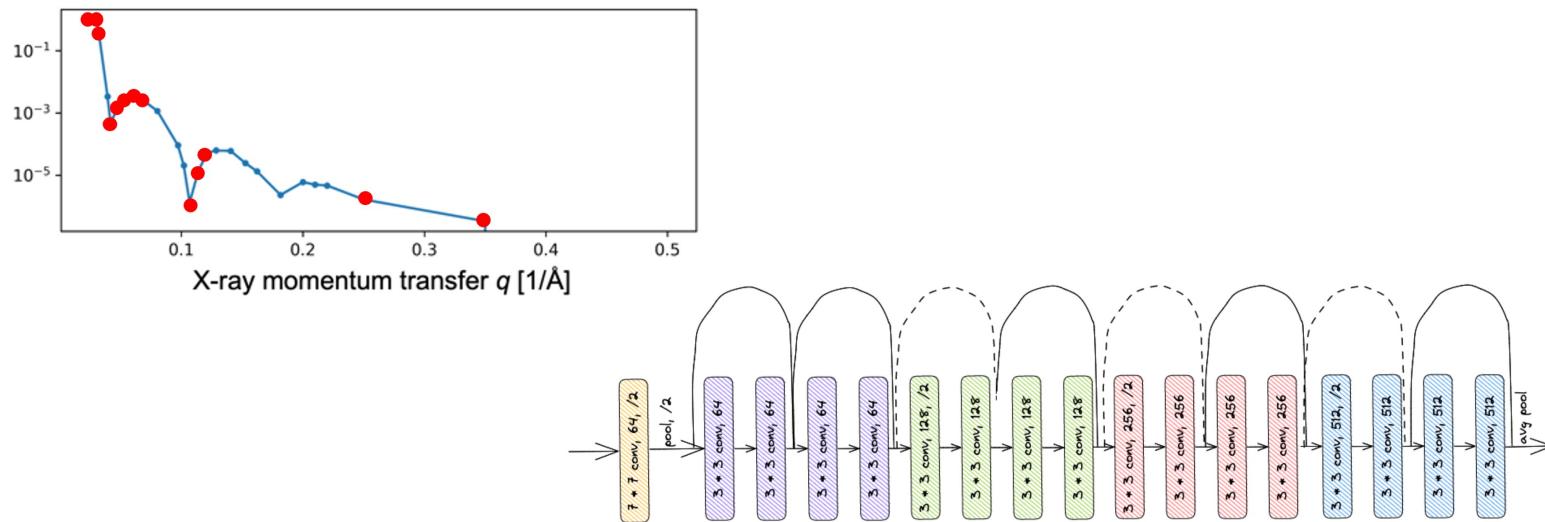


The Reward Function

- Reward measurements which give good predictions
- Lead to stable learning
- Encourage exploration
- Later: punish long moving times

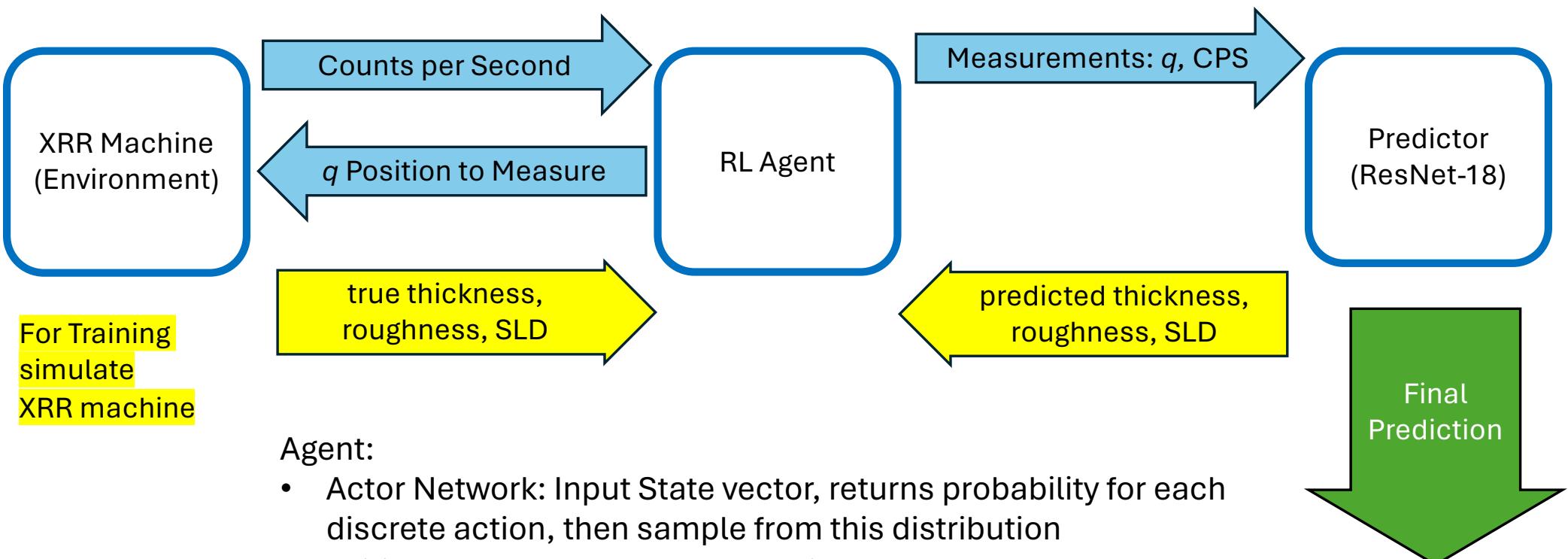
$$R_t = \lambda \cdot \frac{1}{RMSE} \cdot \frac{\# \text{ pts. meas.}}{256} + \begin{cases} 1 & \text{for new } q \text{ point} \\ (-1) & \text{for same } q \text{ point} \end{cases}$$

Predictions with partial reflectometry data: ResNet 18 for RMSE



Output:
thickness,
roughness,
density

The Predictor-Agent Interaction & Agent Training



Agent:

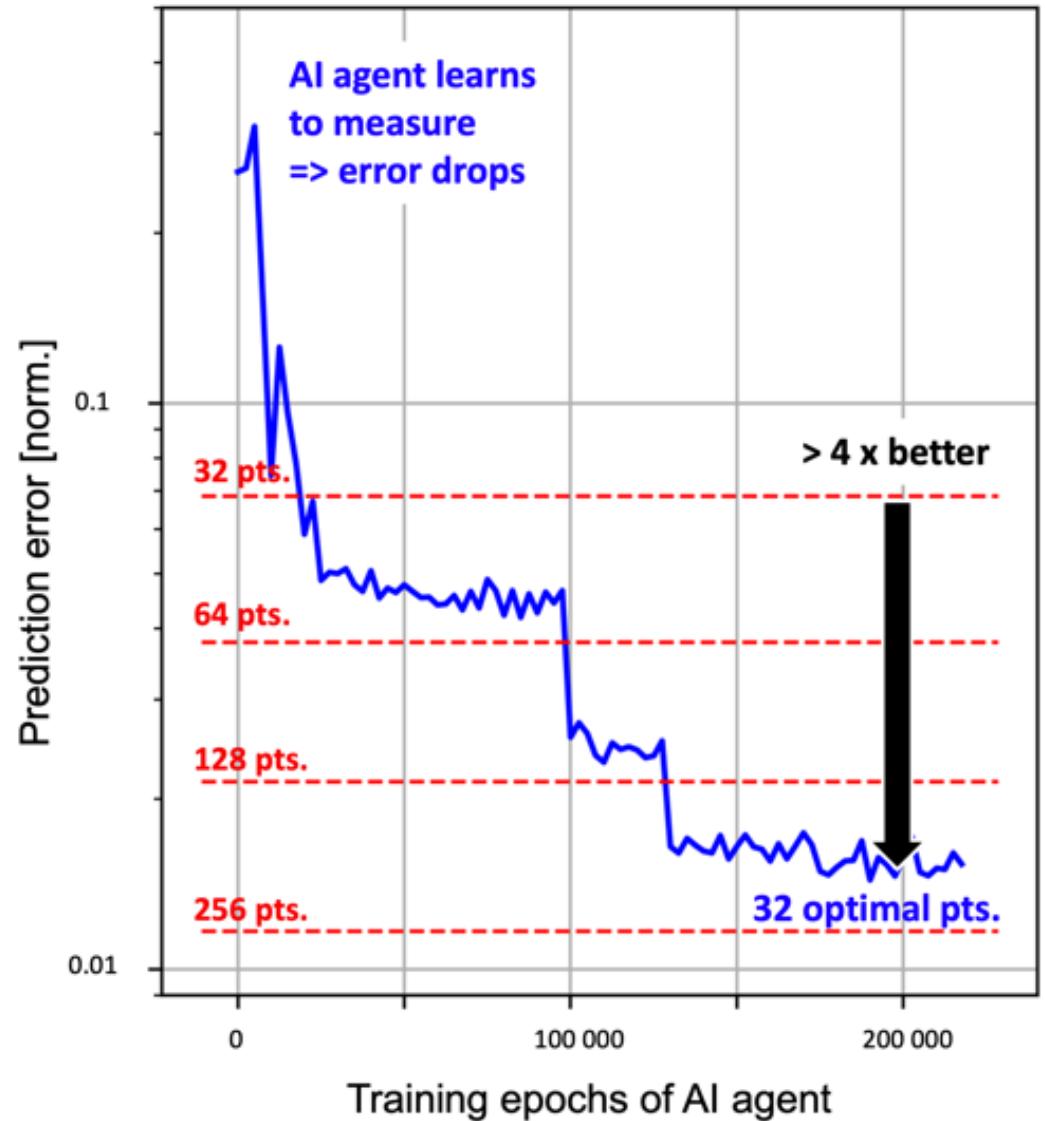
- Actor Network: Input State vector, returns probability for each discrete action, then sample from this distribution
 - Critic Network: Evaluates the actions taken by actor
- Actor / Critic optimized with gradient based method + clipping
Proximal Policy Optimization (PPO) [arXiv:1707.06347](https://arxiv.org/abs/1707.06347) (OpenAI)

Result:

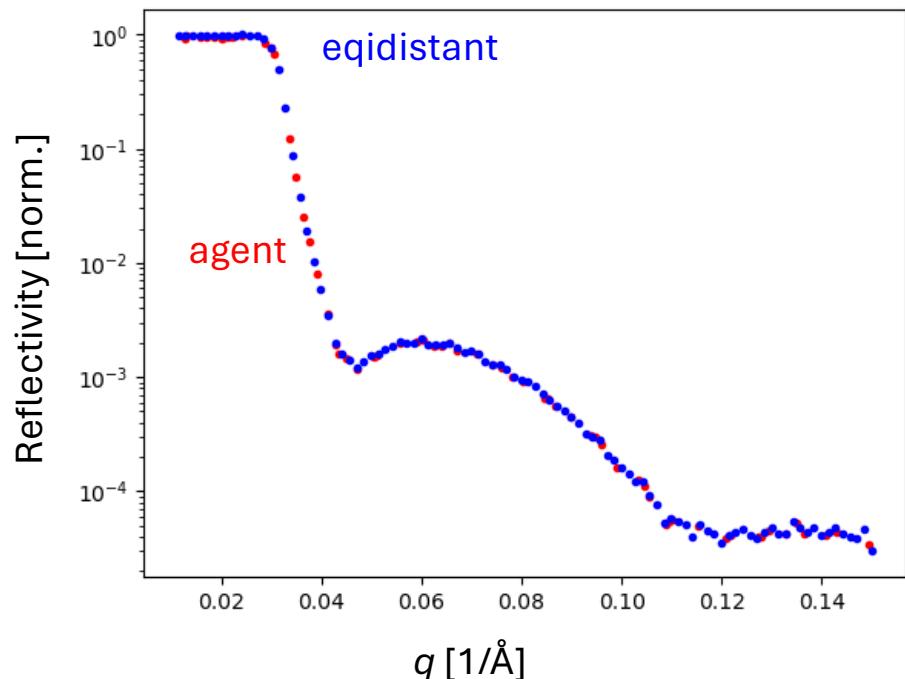
Agent learns to choose q points better than an equidistant scan

- Predictions with < 2% error
- Parameter ranges:

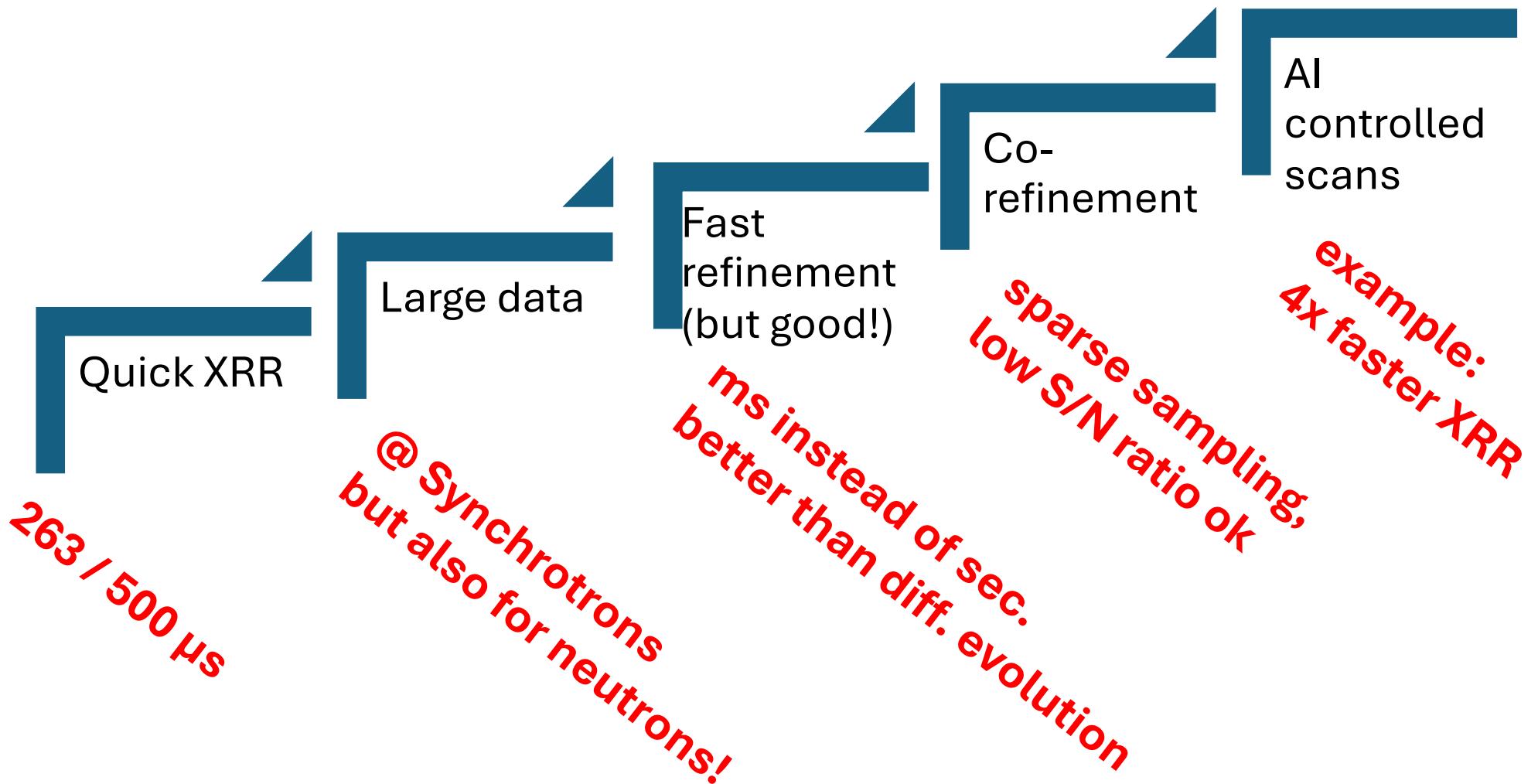
Thickness d	50 – 400 Å
SLD	5 – 12 10^{-6} $1/\text{\AA}^2$
Roughness	3 – 12 Å



How does it work for a real PMMA sample?



- Adaptive scanning implemented via BLISS (python)
- Prediction of thickness
 - 256 pts equidistant: $d = 80 \text{ \AA}$
 - 64 pts equidistant: $d = 66 \text{ \AA}$
 - 64 pts agent: $d = 79 \text{ \AA}$



How can we analyse large XRR datasets

Outline

- quick XRR: into the μ s range
 - galvo speed record
 - spin coating example
- AI XRR analysis
 - new state of the art
 - live analysis (ML reflect)
- “big data” in XRR: analysis challenges and co-refinement
 - closed loop
 - adaptive reflectometry – self driving diffractometer

- “Quick XRR down to 300 μ s and fast, accurate AI analysis”
- Abstract: We show that we can accurately measure XRR curves in (sub)-millisecond timeframes using fast scanning galvo mirrors / rotating samples, and going to the limits of detectors and photon flux at synchrotrons. Leveraging the speed of quick XRR, this method permits the real-time monitoring of rapid thin film deposition processes such as spin coating. The resultant high volume of XRR data, often reaching tens of thousands of curves, benefits from the integration of a rapid machine learning algorithms. These AI / machine learning algorithms not only expedite the analysis but also surpass traditional differential evolution methods with fewer outliers. Additionally, AI-controlled adaptive in XRR measurements can contribute to a fourfold reduction in the number of measurement points required for comparable results. These methods together pave the way for XRR to study ever faster processes in fields such as electrochemistry or thin film growth.

“big data” in XRR: analysing and co-refinement

- databases, reproducibility
 - One goto database for the community, standard data formats?