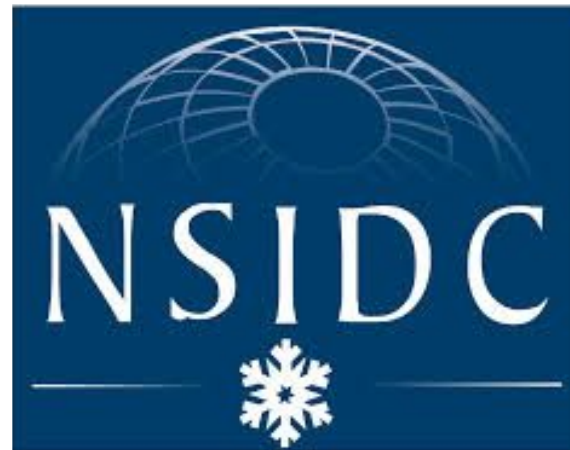


# Cryo-Aerosol Dust Collector

Preliminary Design Review  
October 27<sup>th</sup>, 2017



# Cryo Dust Collection and NSIDC

- Black carbon is derived from combustion of biomass and fossil fuels
- Black carbon deposition on snow reduces snow albedo (amount of reflected light), contributing to worldwide melting of ice
- Working with Alia Khan (NSIDC Postdoctoral Research Associate) to develop active dust collector to capable of linking dust deposition patterns to wind events and atmospheric patterns



Roberto Venturini, *European Environmental Agency*, 2016



BSNE Top View, *Soil Erosion Products*

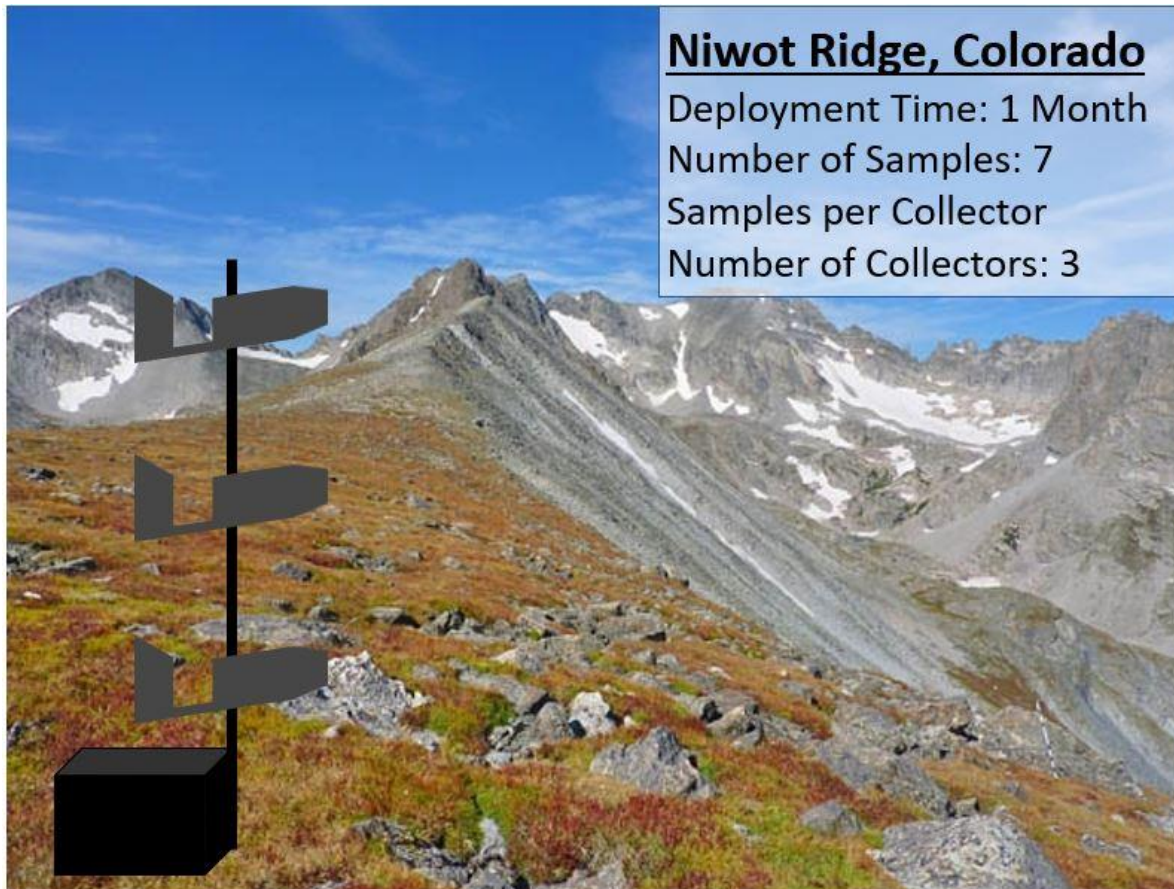
# Mission Overview

*The Cryo-Aerosol Dust Collection team shall build an aerosol auto-sampler that adds context and quantifiable data to the Cryospheric dust collection process.*

## Objectives:

- Deploy on the surface of icy and mountainous regions for extended amounts of time with minimal human interactions
- Provide environmental data linking dust deposition patterns to wind events and atmospheric patterns
- Collect dust samples that will be turned over to NSIDC for further analysis

# Scope of Mission - Niwot Ridge, Colorado



# Scope of Mission - Svalbard, Norway



# Minimum Criteria For Success

- Design a Dust Collector to be deployed on Niwot Ridge for one month
  - Design can be extended to Svalbard, Norway
- Collect black carbon and bioaerosols within the dust sample
  - Each dust sample will be a minimum of 0.5 grams of dust (on the top filter)
- Provide environmental data that corresponds with collected dust sample
- Dust collector is highly reliable in extreme environments, inexpensive, and portable

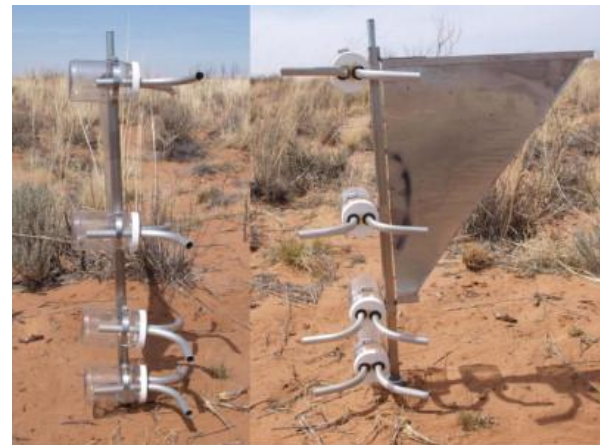
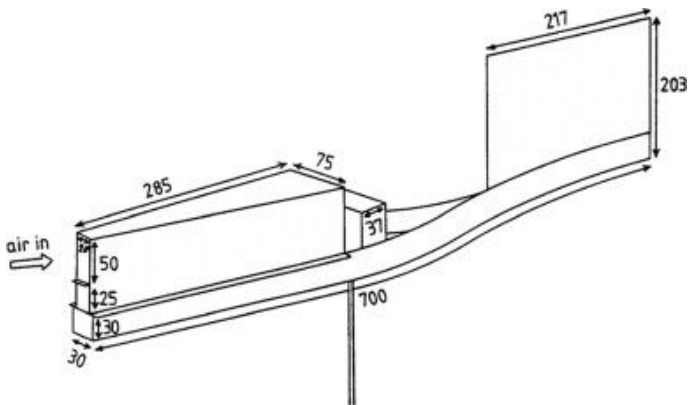


# Systems

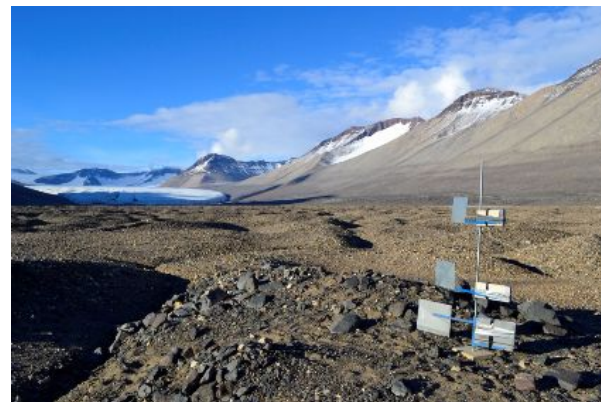
Will Butler, Bekah Haysley, Kathy Vega

# Current Designs

- BSNE - Big Spring Number Eight
  - Passive
  - Bulk Collector
  - Tend to break or wear
  - Simple
  - There *are* more specific black carbon collectors, but they are expensive



V. Acosta-Martínez et al., *Aeolian Research* 18, 2015



Courtesy of Alia Khan, 2017



# Proposed Improvements

Science Goal: Link dust **transportation**, **composition**, and **deposition** to snow melting

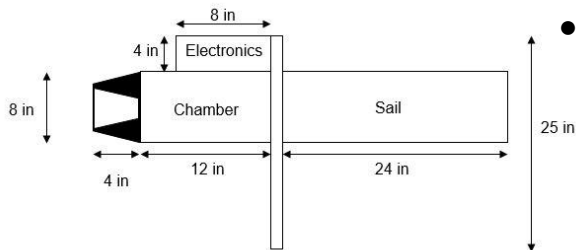
## Design Improvements



- **Transportation:** Collect multiple samples that correspond to recorded wind events
- **Composition:** Collect on glass fiber filters with different pore sizes to separate particles
- **Deposition:** Robust and reliable design to allow transfer between varying environments and operate over long periods

## Scientific Benefits

- Understand **transportation** patterns using sensors capable of linking environmental data to dust sample
- Dust sample is better representation of **composition** of dust in environment due to controlled sampling intervals and separation of chamber units
- Prolonged lifespan of mission via structural improvements in order to understand how dust is **deposited** over time



# Requirements

Science Objective	Requirement	Design Traits
Investigate effect of black carbon <b>deposition</b> on snow albedo/melting in Cryospheric regions	<b>0.1:</b> Capable of deploying on surface of snow and ice across polar and mountainous regions for long periods of time with minimal human interactions <ul style="list-style-type: none"> <li>Design is transferrable between Niwot Ridge, Colorado and Svalbard, Norway</li> </ul>	<ul style="list-style-type: none"> <li>Easy to carry to remote locations (stacked design)</li> <li>Can be staked into ground, supported by stabilizing cords</li> <li>Powered by battery (and solar for extra boost)</li> <li>High reliability (slanted roof keeps snow and ice away from opening)</li> </ul>
Understand how the dust (in particular, the black carbon) is <b>transported</b>	<b>0.2:</b> Link dust deposition patterns to wind events and atmospheric patterns	<ul style="list-style-type: none"> <li>Electronics and sensors located in each chamber system record environmental data and timestamp</li> <li>Control when dust collection happens using a rotating filter system</li> <li>Chamber openings face directly into the wind using a wind sail</li> <li>Minimum sampling time is determined using deployment time, number of snow days expected, and the sampling capacity (7 chamber units, 2 filters each)</li> <li>Dust samples are taken from 3 different heights from the ground, up to 6 feet</li> <li>Each of the three collection chambers is capable of collecting samples from 7 different wind events (2 filters per wind event)</li> </ul>
Classify the <b>composition</b> of the dust deposited on the surface of snow and ice in Cryospheric Regions	<b>0.3:</b> Collect dust that can be turned over to NSIDC for analysis <ul style="list-style-type: none"> <li>Collect a minimum of 0.5 g of dust per top filter per wind event</li> </ul>	<ul style="list-style-type: none"> <li>Dust is collected on 47 mm diameter glass fiber filter</li> <li>Samples are stored in a sterile capsule</li> <li>Can collect micrograms to milligrams of dust</li> </ul>

# Dust Considerations

- Expected dust composition
  - **Black carbon**
  - Bioaerosols & Microbes
  - Mineral Dust
- Collection size
  - Anywhere from 2 nm - 2 microns sized dust particles
- Material for dust collection
  - Glass fiber (current for all dust)
- Require long enough sampling time to collect sufficient dust on filter (0.5 g minimum) for NSIDC to analyze
  - No pump/fan! Instead.....
  - Increased surface area of filter (47 mm, 1.85 inches)
  - Longer sampling time



Gustafsson, Stockholm University ACES, 2015.



## Antarctica (Chilean Research Station)

We may have opportunity to test initial prototype here in January!

Further snowfall research needed

- Precipitation: 44.5 mm in January
- Temp: Daily mean 1.5 °C in January

## Niwot (CU Mountain Research Station)

Abundant snowfall → requires digging to stake central pole to ground

- Precipitation: 930 mm annual mean, with 80% occurring in winter and spring
- Temp: -13.2 °C average in January

## Svalbard (Ny-Alesund Research Station)

Little snowfall → digging unnecessary to stake central pole to ground

- Precipitation: 385 mm annual mean
- 145 average snow days
- Temp: Annual mean -5 °C

# When do we change a filter?

Two options:

1. Change filter based on specified **minimum sampling time**. Spread sample collection evenly throughout deployment period
  - Minimum sampling time of 6 hours, with one sample taken every 3 days (Niwot) and every 47 days (Svalbard)
  - Approach discussed in CoDR and now PDR
2. Change filter based on the **direction of the wind**
  - Chamber Unit 1 is for 0-52 degrees, Chamber Unit 2 is for 53-105 degrees, and so on

# Options for Changing a Filter

## Option 1: Minimum Sampling Time

- Dust collection only occurs for 6 hours (minimum) to 3 days (maximum, Niwot)
- Sample is less specific with regards to “Wind Event”
- Motor motion occurs only occasionally (at predicted intervals), so we are saving on power

PDR  
Choice

## Option 2: Direction of the Wind

- Must move motor more often, draws more power
- Will not be able to predict how much motor will need to move
- Riskier with regards to power and amount of motion required
- Sampling is always “on”, except for cases of bad weather
- Better separation of dust samples into “Wind Events”

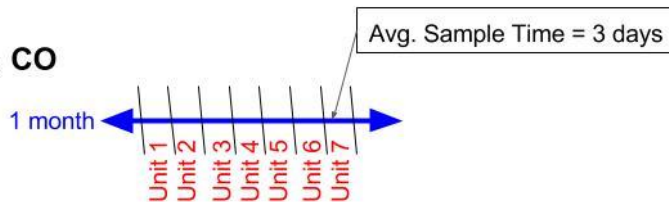
Future Choice



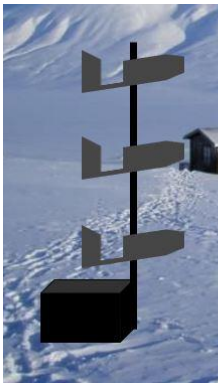
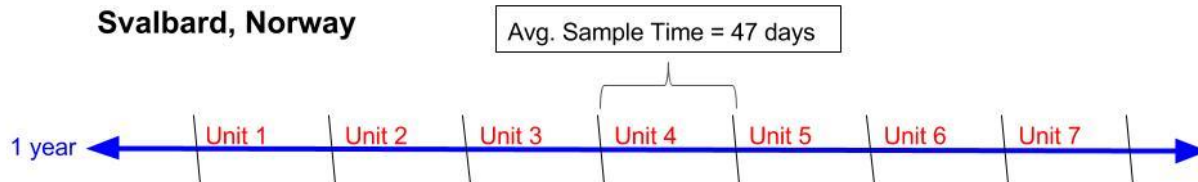
# Timeline



## Niwot Ridge, CO



## Svalbard, Norway



★

$$\text{Sample Time} = (\text{Deployment Time} - \text{S.F.}) / 7$$

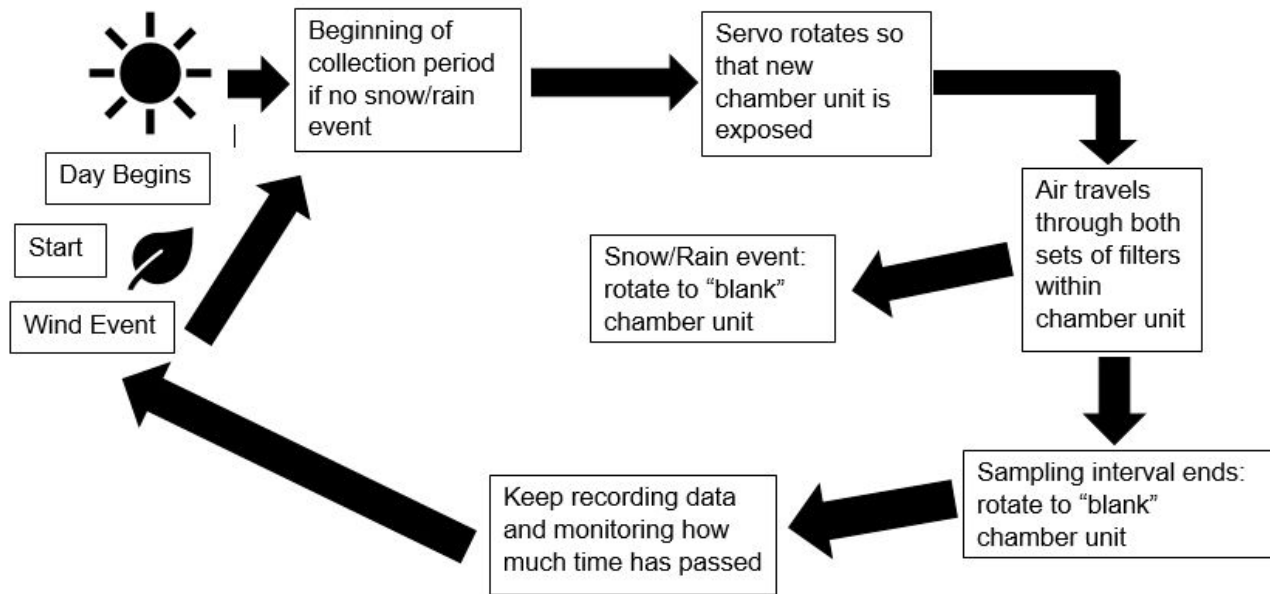
S.F. = Safety Factor (set based on number of "bad weather" days expected in each environment)

★

Niwot:	X "bad weather days" expected	S.F. = 9
Svalbard:	X "bad weather days" expected	S.F. = 36

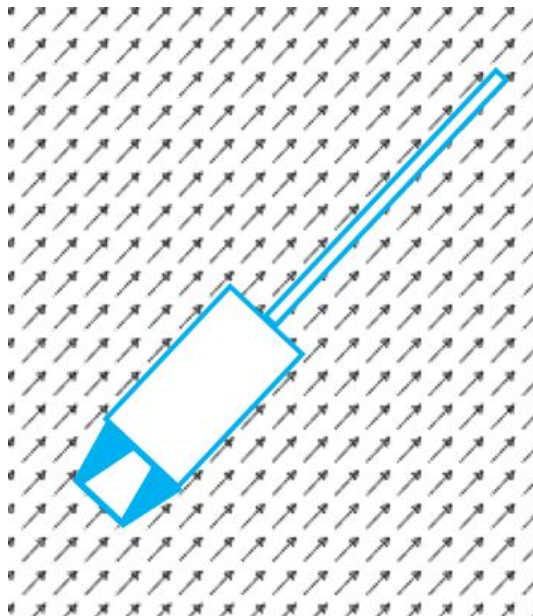
A “Wind Event” triggers a sample change.

- Wind direction changes more than **45 degrees**
- Wind speed changes by more than **5 m/s**
- ★ Limited to **1 sample per 3 day period** (Niwot), with **minimum sampling time of 6 hours**.

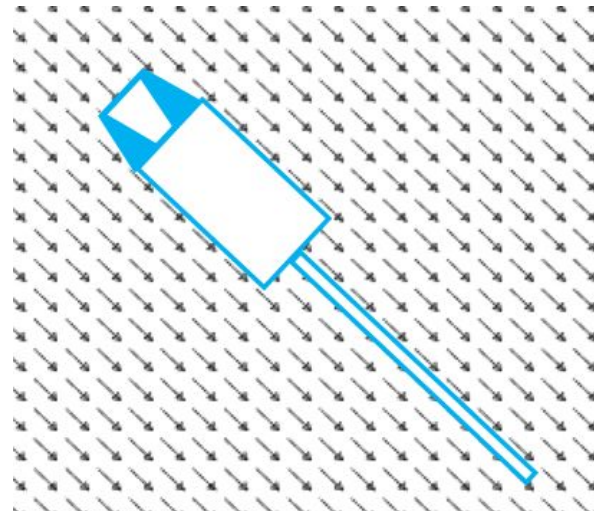


Dust collector swings to face the wind.

- To be determined:
  - Center of pressure
  - Ratio of sail size/weight to chamber and snout size/weight

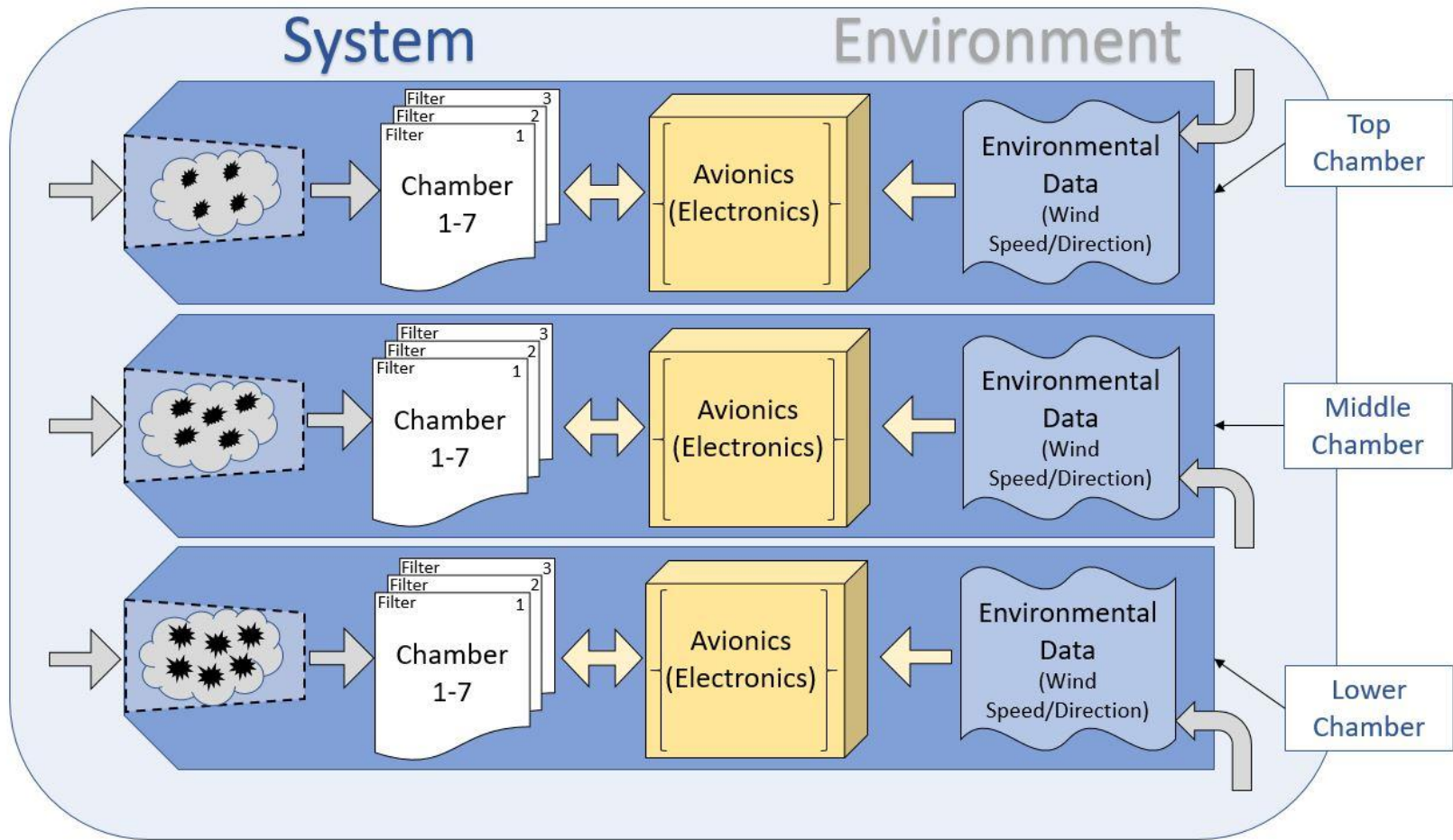


**Time 1**

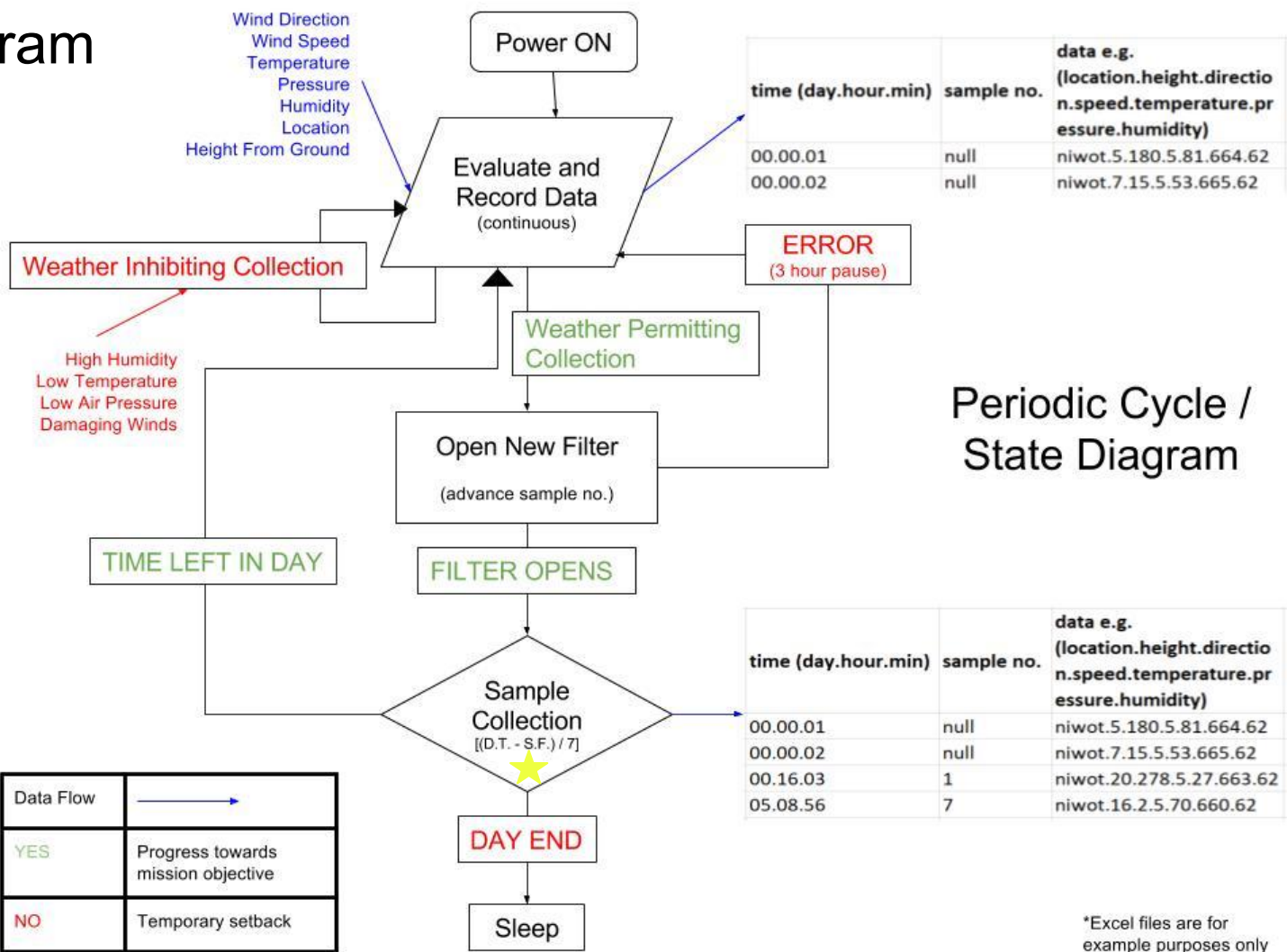


**Time 2**

# CONOPS



# State Diagram



# Systems Risks/Worries

- Verifying our requirements through testing
  - The accuracy of the dust collector aligning with the wind
    - Flow analysis in SolidWorks
    - Testing prototype during windy day in Boulder
  - Collection chambers align correctly with air intake
  - Test snow or water drainage from angled roof
- Structural Failures
  - Dust collector or mounting pole failure
  - Dust collector intake fills with snow
  - Air intakes release from dust collector
- Electrical Failures
  - Cold weather drains battery
    - Thermal testing



# Systems Risk Matrix

E f f e c t		RISK 1	RISK 2	
	Possibility			

RISK 1: Data collection will fail IF snow and ice become trapped in the chamber units and around the motor.

RISK 2: Dust collection will fail IF the wind sail cannot orient the collector to face into the wind.

# Systems Next Steps

- Cost analysis of the entire build
- Confirm Prototype can be built within its allowed budget
- Confirm test procedure for prototype and sensors
- Choose viable materials for the prototype
- Test the collection ability of the chamber
- Working towards CDR!

# Structures

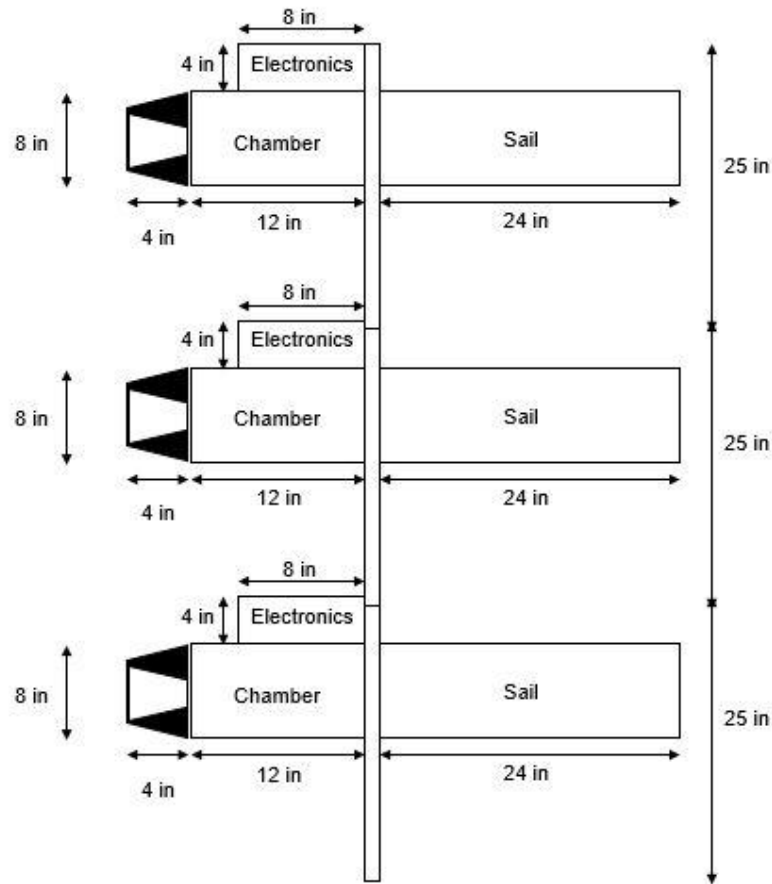
Sami Palma and Collin Doster

# Requirements

Science Requirement	Mechanical Trait
0.1: Capable of deploying on surface of snow and ice across polar and mountainous regions	<ul style="list-style-type: none"> <li>● Staked into ground, stabilizing cords</li> <li>● Easy to carry to site (stacked design)</li> <li>● High reliability (sails secured tightly, slanted roof)</li> <li>● Transferability of design from Niwot to Svalbard (same number of collection chambers/capsules)</li> </ul>
0.2: Link dust deposition patterns to wind events and atmospheric patterns	<ul style="list-style-type: none"> <li>● Place to store electronics (not very worried about temperature)</li> <li>● Sterile capsules so samples do not mix</li> <li>● Rotating filter system for different samples</li> <li>● Control when dust collection happens</li> <li>● 3 chambers at different, adjustable heights up to 6 feet</li> </ul>
0.3: Collect dust that can be turned over to NSIDC for analysis	<ul style="list-style-type: none"> <li>● Opening facing directly into wind, in conjunction with sail</li> <li>● Can collect micrograms to milligrams of dust</li> <li>● Dust collected on glass fiber filters</li> </ul>
Necessary amount of dust on filter = 0.5 g (minimum) to 1.0 g (goal)	<ul style="list-style-type: none"> <li>● Size of filter = 1.85 in.</li> <li>● Chamber shape and size</li> </ul>

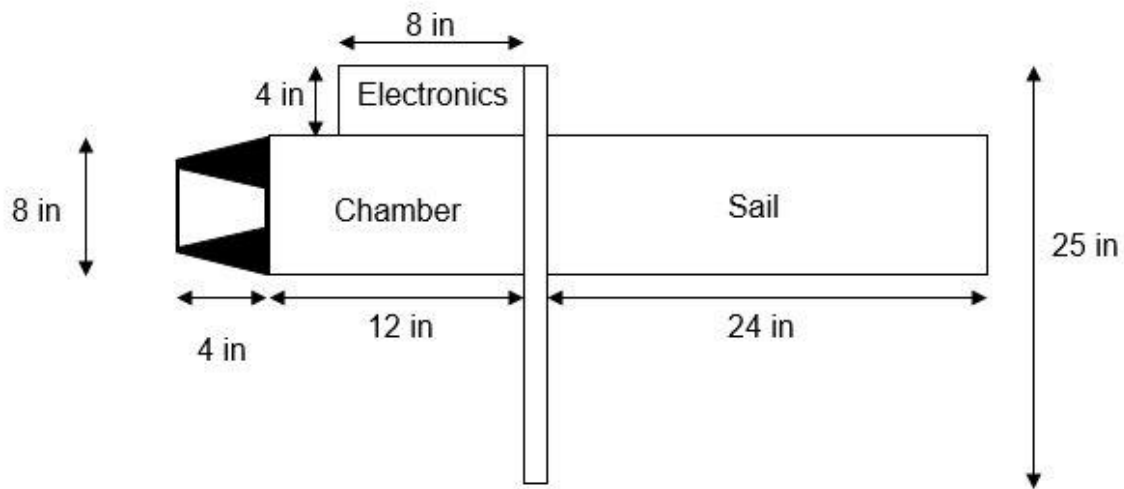
# Proposed Design: Overview

- Total height: *6 feet*
- Chamber placement: *Adjustable*
- Chamber replication: *3 identical chambers*
- Opening faces into the wind:  
*Sails attached to each chamber*
- Solar Panel: *Backup option*
- Chamber weight: *10 lbs*
- Total weight: *30 lbs*



# Transportation and Delivery to Site

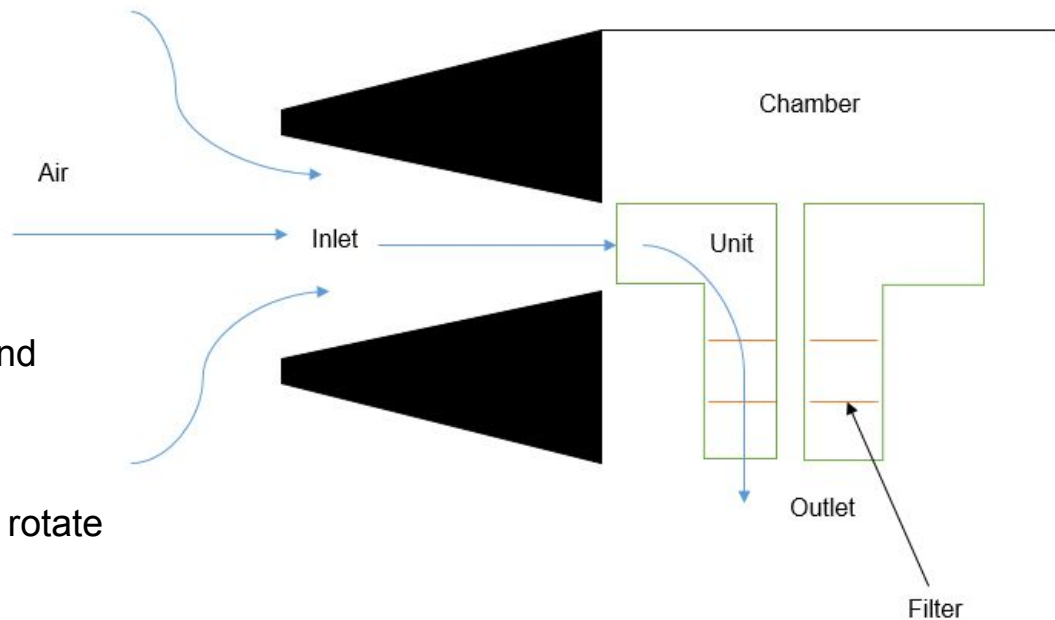
- Stacked chamber design
- Electronics compartment
  - Easy to remove from collection chamber
  - Dimensions: 8 in x 4 in x 6 in
- Sails
  - Easy to remove from collection chamber
  - Material: Aluminum
  - Attachment: Bolts
  - Shape and exact size: TBD





# Chamber Design

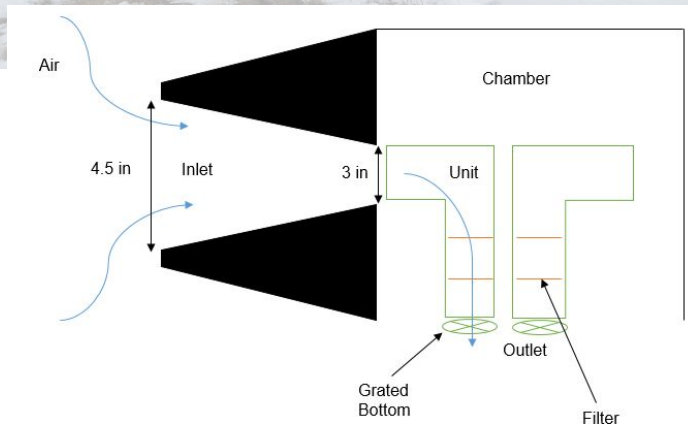
- No pump within each chamber
  - Reasoning:
    - Added complexity
    - Weight
    - Power draw
    - Cost
- Wind tunnel snout
  - Adds siphoning effect to push wind directly into filter system
- Capsules
  - 7 capsules in each chamber that rotate for dust collection
- Filter Scaffolding
  - Easy to insert and remove filters from collection units on site



# Designing for Different Deployment Sites

## Niwot (Rocky Mountain Research Station)

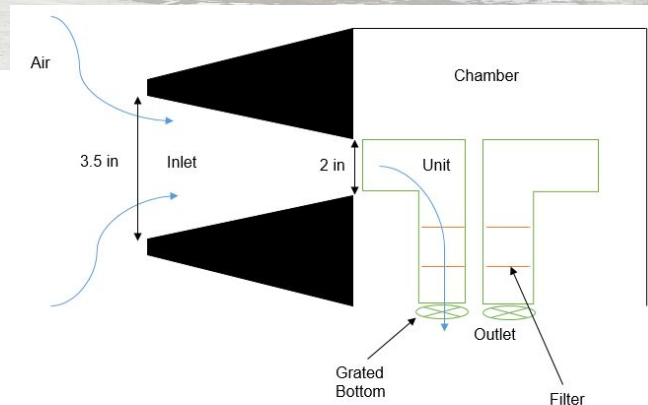
- Short deployment time → Larger snout opening
  - Larger opening for more air flux → necessary due to shorter sampling time



Brian Kalet

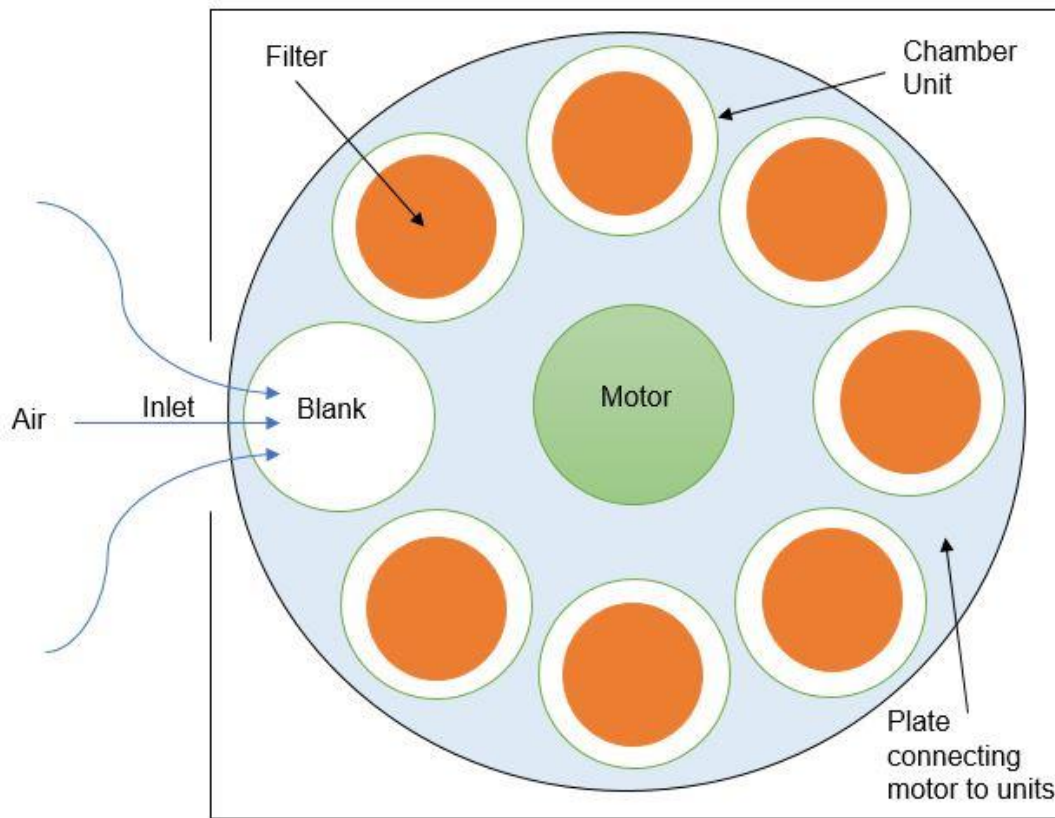
## Svalbard (Ny-Alesund Research Station)

- Long deployment time → Smaller snout opening
  - Smaller opening for less air flux → longer sampling time





# Filter Rotation and Dust Collection

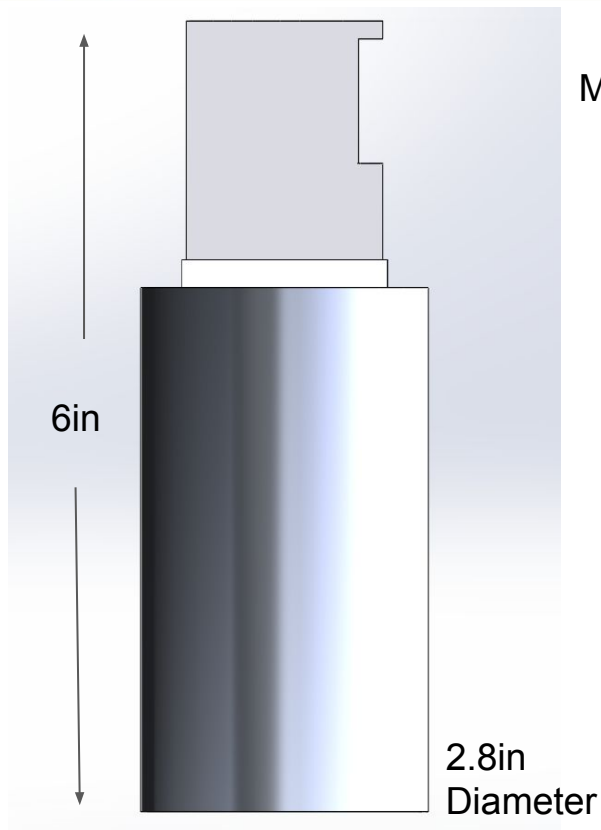
- 8 chamber collection units within one chamber
  - 7 containing filters, 1 “blank”
  - System resets to this “blank” when not collecting
- Each chamber independently rotates
  - Independent of snow accumulation
- Door within chamber about 4 inches, preventing moisture collection
- No doors opening/closing
  - No freezing doors shut



# Motor Trade Study

Gear Motor	Servo Motor
<ul style="list-style-type: none"> <li>● Attached encoder</li> <li>● Material: Steel</li> <li>● Stall Torque: 593 oz-in.</li> </ul>  <ul style="list-style-type: none"> <li>● Solar panel needed</li> <li>● Weight: 0.776 lbs</li> <li>● Stall Current: 11.5 A</li> <li>● Voltage: 12 V DC</li> </ul>	<ul style="list-style-type: none"> <li>● Voltage Range: 4.8 V - 8.4 V</li> <li>● Stall Current: 2.65 A</li> <li>● Stall Torque: 87 oz-in.</li> <li>● Weight: 0.1323 lbs</li> <li>● No solar panel needed</li> </ul>  <ul style="list-style-type: none"> <li>● Stripped gear boxes</li> <li>● Torn wires</li> <li>● Stripped heads</li> <li>● Broken heads</li> <li>● Attached with servo horns or wings</li> </ul>

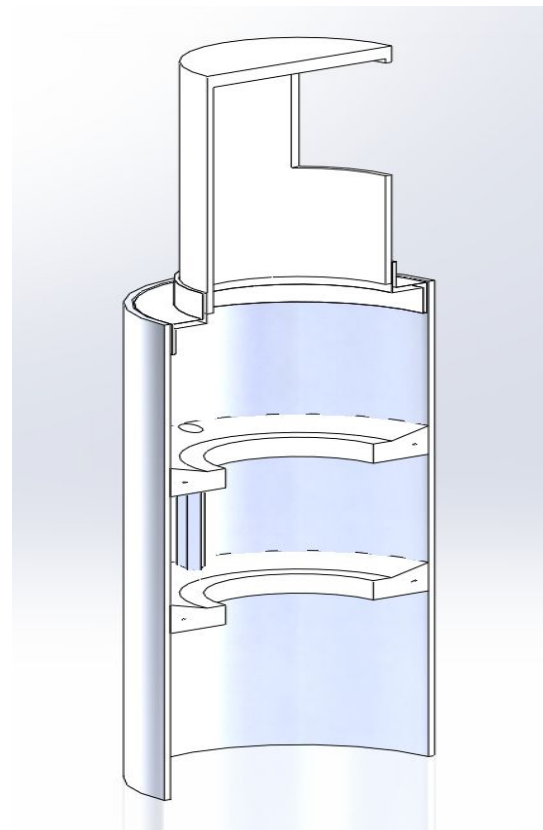
# Capsule Design



Side Chamber  
View

## Materials

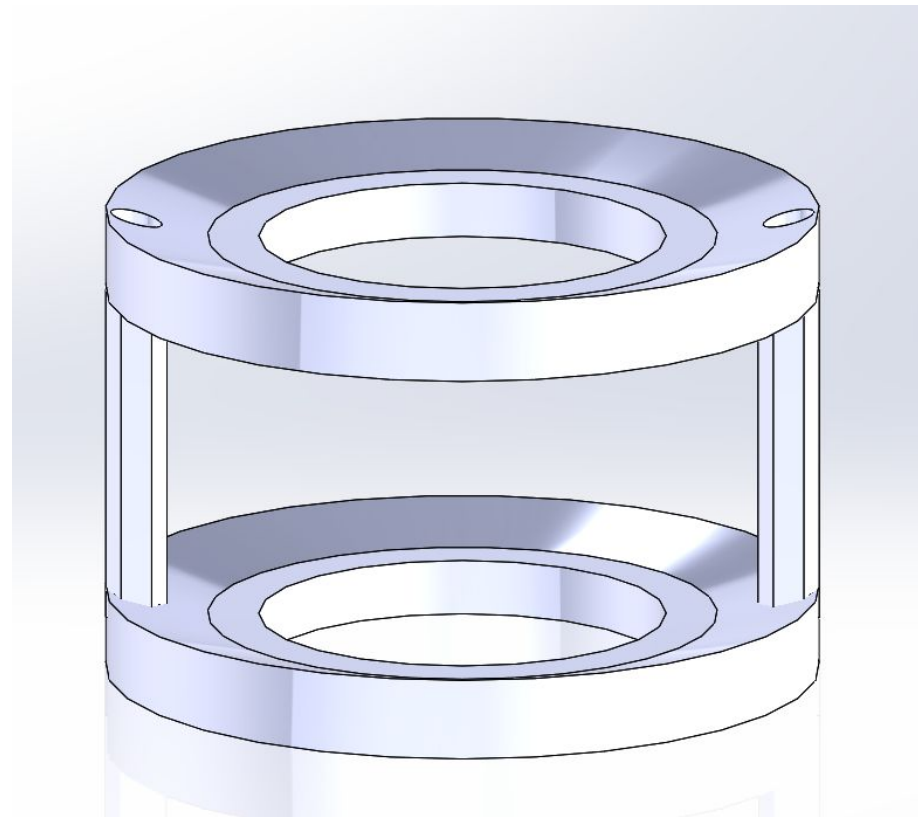
- PLA entrance
- Aluminum outer cylinder
- PLA scaffolding
- Aluminum standoffs
- PLA converter



Side Chamber  
Cut Away View

# Filters - Ease of Access

- Number of filters per chamber: 14 filters
- Number of units per chamber: 8 units (1 unit as a blank)
- Number of filters per chamber unit: 2 filters
- Filters rest on the ring in the middle
  - Bottom filter has smaller pore size to catch smaller dust particles
- Scaffolding/Standoffs:
  - 2 standoffs per filter tray





# Structures Risks/Worries

- Securing sails
- Securing chambers to central pole
- Weight of structure
  - Rotation of chamber
- Directing airflow through chamber unit successfully
- Scaffolding structure
  - Airflow
  - Ease of removal

# Structures Risk Matrix

E f f e c t	RISK 2	RISK 3	RISK 1	
	Possibility			

RISK 1: Dust collection will stop IF chamber breaks off central pole.

RISK 2: Dust collection will stop IF sail is subject to structural failure.

RISK 3: Extraction of samples will fail IF scaffolding fails,

# Structures Next Steps

- Finish SolidWorks parts
  - Make SolidWorks full assembly
  - Make SolidWorks drawings
- Finalize parts list
  - Finalize materials used in each chamber
- Make fabrication schedule
- Make assembly schedule

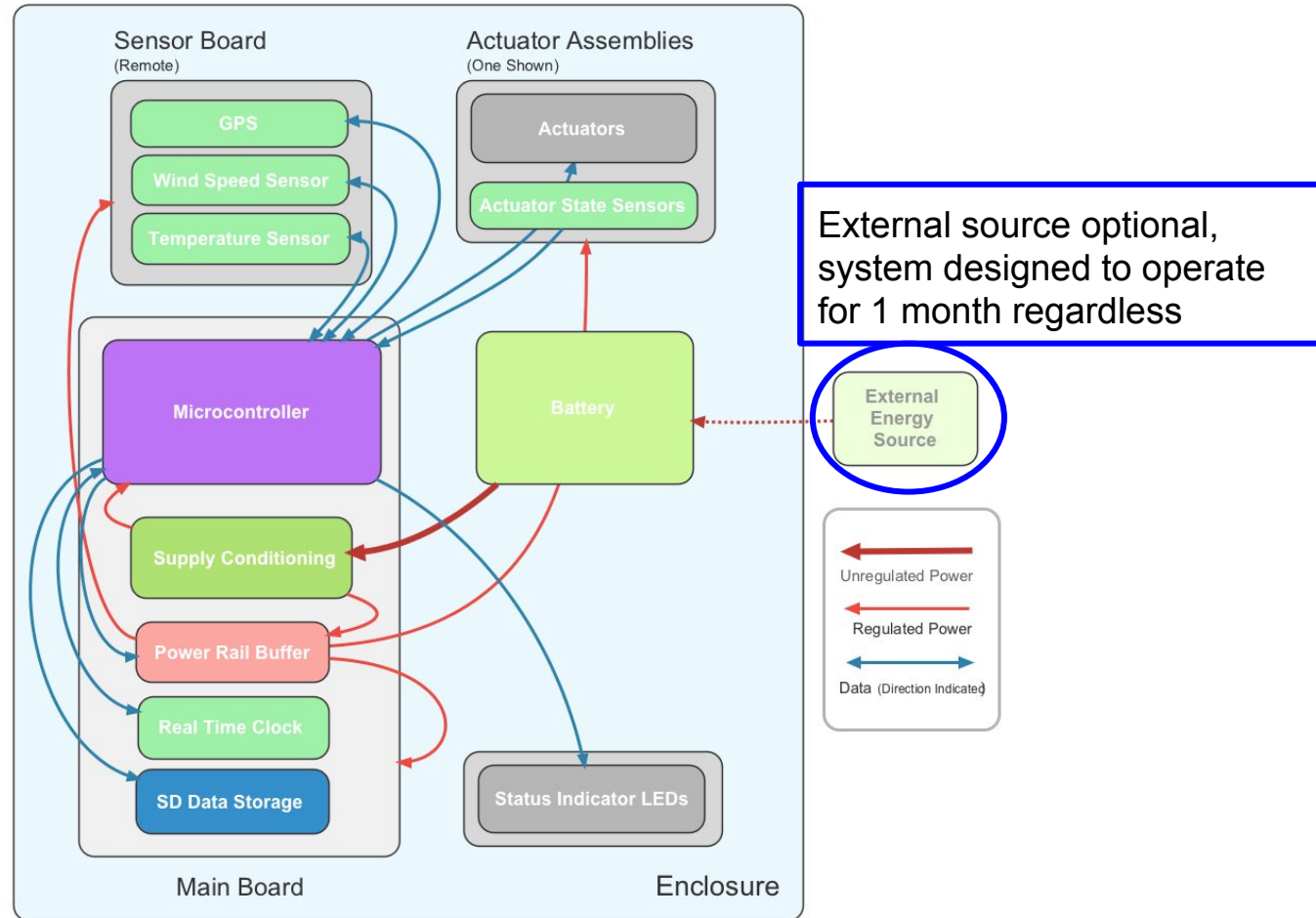
# Electrical

Owen Lyke and Riley Hadjis

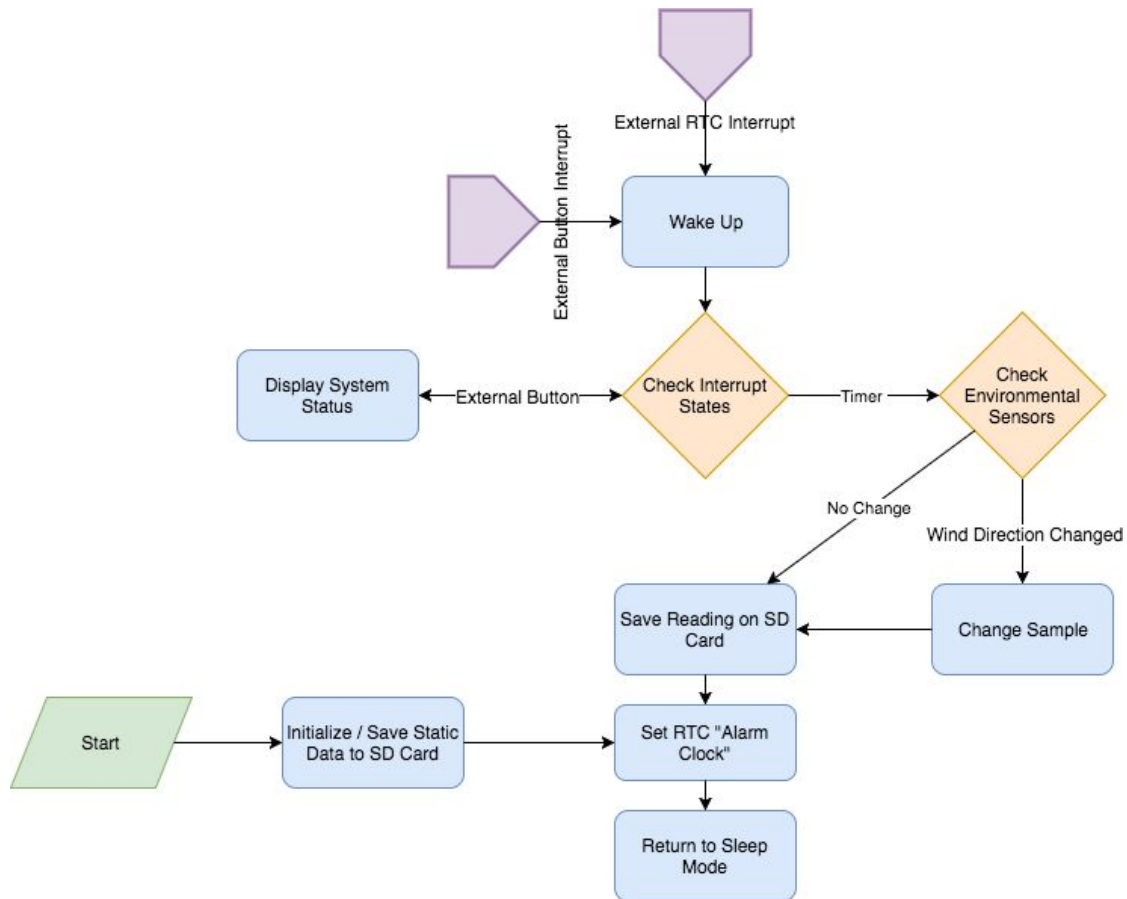
# Requirements

Category	Number	Description	Source
Level 0	0.2	The Cryo-Aerosol Dust Collector shall record data that will link dust deposition patterns to wind events and atmospheric patterns.	Mission Statement
Level 1	1.21	The Cryo-Aerosol Dust Collection Team shall record the time stamp, location, wind speed, wind direction, sample height from ground, temperature, and humidity.	0.2
Level 1	1.25	The Cryo-Aerosol Dust Collector shall have the ability to start and stop dust collection selectively.	0.2
Level 2	2.21.1	The Cryo-Aerosol Dust Collector shall record the sample interval for each of the environmental sensors.	1.21
Level 2	2.21.2	The Cryo-Aerosol Dust Collector team shall record wind speed as a function of height above the ground.	1.21
Level 2	2.22.1	The system shall have enough power to operate for a one month deployment period.	1.22

# Functional Block Diagram



# General Code Flow Chart



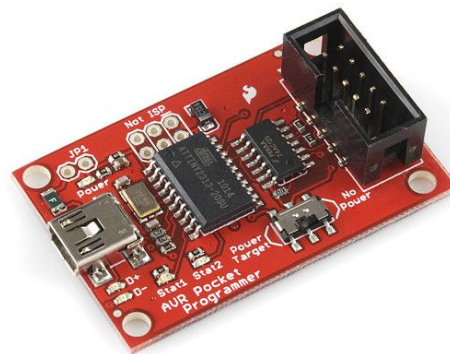
# Microprocessor

The microprocessor chosen is the atmega 1284p.

The tool chain will include the following:

- Atmel studio IDE
- AVRdude for ISP programming
- Pocket AVR for the ISP interface

[https://learn.sparkfun.com/tutorials/pocket-avr-programmer-hookup-guide?\\_ga=2.54221032.1551731566.1508733595-1624392742.1506560341#device](https://learn.sparkfun.com/tutorials/pocket-avr-programmer-hookup-guide?_ga=2.54221032.1551731566.1508733595-1624392742.1506560341#device)





# Sensors

Measurement	Type	Name	Supply Voltage	Communication
Windspeed	Pitot tube	HSCMRRN060MDSA3	3-3.6 V	SPI
Wind Direction	Encoder	Custom built	3.3 V	Analog
Wind Direction	Magnetometer	TBD	3.3V	SPI
Humidity	IC	HDC1000YPAT	2.7-5.5 V	I2C
Time	RTC	AB0815-T3	1.5-3.6 V	SPI
Temperature	IC	G-NICO-018	2.2-3.6 V	SPI
Location and Sample Height	Static	This data will be stored at the time of deployment	N/A	N/A

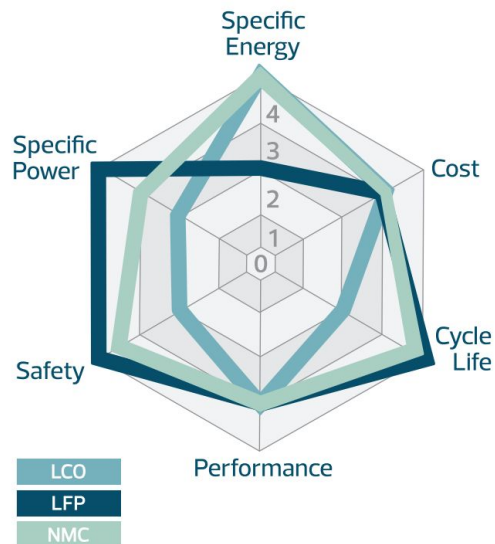
# Power Budget

## Results with 5 sec/15 minute sample period

	Results		
	Optimal Configuration	Optimal Configuration (No Fan)	Test Configuration (Sandbox)
Energy Used (J)	115024.4067	2630.10273	2772.468848
Required Capacity @ 3.3V (mAh)	9682.19	221.39	233.37

## Results with half time spent sampling, uC always on

	Results		
	Optimal Configuration	Optimal Configuration (No Fan)	Test Configuration (Sandbox)
Energy Used (J)	129904.5873	17510.28327	154256.6865
Required Capacity @ 3.3V (mAh)	10934.73	1473.93	12984.57



Lithium Nickel Manganese Cobalt Oxide: $\text{LiNiMnCoO}_2$ , Graphite anode, Since 2008 Short form: NMC / NCM / NMN / MNM / MCN Known for different metal combination	
Voltage, nominal	3.60V, 3.70V
Specific energy (capacity)	150–220Wh/kg
Charge (C-rate)	1C, 4.20V peak, 3h charge time
Discharge (C-rate)	2C continuous; 2.50V cut-off
Cycle life	1000–2000 (related to depth of discharge, temperature)
Thermal runaway	210°C (410°F) typical. High charge promotes thermal runaway
Applications	E-bikes, medical devices, EVs, industrial
Comments	Provides high capacity and high power. Serves as Hybrid Cell. This chemistry is often used to enhance Li-manganese.

Lithium Iron Phosphate: $\text{LiFePO}_4$ , Graphite anode, Since 1996 Short form: LFP or LI-phosphate	
Voltage, nominal	3.20V, 3.20V
Specific energy (capacity)	90–120Wh/kg
Charge (C-rate)	1C typical; 3.65V peak; 3h charge time
Discharge (C-rate)	25–30C continuous, 2V cut-off (lower than 2V causes damage)
Cycle life	1000–2000 (related to depth of discharge, temperature)
Thermal runaway	270°C (518°F) Very safe battery even if fully charged
Applications	Portable and stationary needing high load currents and endurance
Comments	Very flat voltage discharge curve but low capacity. One of safest Li-Ions. <b>Elevated self-discharge</b>



**Your Price: \$29.95**

**In Stock**

**Product ID # 8743**  
**Part Number: LMN26650P2-8Ah**

Lead Time: 5 Business Days!

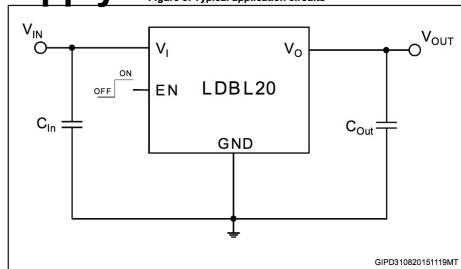
<http://www.batteryspace.com/liimni-26650-battery-3-7v-8ah-29-6-wh-8a-rate-w-o-pcb.aspx>

Dimensions(LxWxH)	58mm(2.3") x 30mm (1.2") x 85 mm (3.3")
-------------------	---

7400 mAh capacity leaves plenty of margin

## Microcontroller, RTC, sensor, and SD supply:

Figure 3: Typical application circuits



<https://www.digikey.com/product-detail/en/stmicroelectronics/ST1L08SPU33R/497-15508-1-ND/5244839>

- Low dropout voltage
  - (100 mV @ 800 mA load)
- Low quiescent current (10 uA)
- 3.3V output suits sensors, SD, and uC
- Output voltage not suitable for motors

## Motor supply

- Option 1: Higher voltage battery pack
  - Use simple “buck” regulator to reduce voltage (5-12V for stepper motor of choice)
  - Wastes more energy to get to 3.3V, but could potentially use a “center tap” for microcontroller
- Option 2: Use a “boost” converter
  - Only use when needed
  - Could reduce overhead of extra cells in battery
  - Options available for 12V or 5V

<https://www.digikey.com/product-detail/en/texas-instruments/TPS63061DSCR/296-30205-1-ND/2834997>

## **Worst-case data budget:**

- 5 sensors (assuming height and location are static)
- 12 standard ascii characters per sensor per sample
- $5 \times 12 = 60$  ascii characters per sample = 60 bytes per sample
- 16,000 samples per GB.
- Using a standard 8 GB SD card gives over 130,000 samples from each sensor with room to spare
  - Could sustain a 1 Hz sample frequency for 1 month

# System Reliability

- There will be an external switch on the sensor as well as one RGB LED. When activated the LED will flash different colors to indicate different states as listed below
- Will coat the device in a polyurethane to repel moisture

System State	Color
On, batteries greater than 50%	Green
On, batteries below 50%	Yellow
On, batteries below 10%	Red
System Failure	Blue

# Schematic

- Eagle will be used for PCB design
- A library of the components used in the project is being compiled
  - *Currently includes*
    - Microcontroller
    - SD card holder
    - Real Time Clock
    - Temperature Sensor
    - Pressure Sensor
    - Humidity Sensor
  - *To be added*
    - Magnetometer
    - Regulator
    - Button
    - Standardized passive components
- Will specify design rules to follow before board design begins

# Bill of Materials

CryoDust Electrical System BOM										
Purpose	Name	Manufacturer	Manufacturer ID	Source	Source ID	Lead Time	Price	Quantity	Total Cost	Link
Onboard Components										
Microcontroller	ATMEGA1284-PU	Microchip Technology	ATMEGA1284-PU	Digikey	ATMEGA1284-PU	Immediate		5.25	1	5.25 <a href="https://www.digik">https://www.digik</a>
Temp Sensor	G-NICO-018	TE Connectivity Measurement Specialties	G-NICO-018	Digikey	223-1134-ND	Immediate		6.8	1	6.8 <a href="https://www.digik">https://www.digik</a>
Real Time Clock	AB0815-T3	Abrakon LLC	AB0815-T3	Digikey	535-11930-1-ND	Immediate		1.81	1	1.81 <a href="https://www.digik">https://www.digik</a>
Pressure sensor (wind speed)	HSCMRRN060MDSA3	Honeywell Sensing and Productivity Solutions	HSCMRRN060MDSA3	Digikey	480-5429-ND	Immediate		35.58	1	35.58 <a href="https://www.digik">https://www.digik</a>
Humidity sensor	HDC1000YPAT	Texas Instruments	HDC1000YPAT	Digikey	296-38027-1-ND	Immediate		10.65	1	10.65 <a href="https://www.digik">https://www.digik</a>
Micro SD card holder	1051620001	Molex LLC	1051620001	Digikey	WM14405CT-ND	Immediate		0.88	1	0.88 <a href="https://www.digik">https://www.digik</a>
3.3V Regulator	ST1L08SPU33R	STM Microelectronics	ST1L08SPU33R	Digikey	497-15508-1-ND	Immediate		1.62	1	1.62 <a href="https://www.digik">https://www.digik</a>
									0	
									0	
									0	
									0	
									0	
									0	
									0	
LiNiMnCo Battery Cell	8743	AA Portable Power Corp.	8743	AA Portable Power Corp.	8743	5 Days		29.95	0.5	14.975 <a href="http://www.batter">http://www.batter</a>
Peripherals										
AVR Programmer	Pocket AVR	Sparkfun	PGM-09825	Sparkfun	PGM-09825			14.95	1	14.95 <a href="https://www.sparkfun">https://www.sparkfun</a>
Micro SD Card									0	
									0	

- Current cost is \$78
- Additional items needed
  - Magnetometer
  - Rotary resolver components
  - Servo
  - Battery
  - PCB fabrication



# Electrical Risk Matrix

E f f e c t		Risk 1		
			Risk 2	
	Possibility			

Note: Sensors stop operating at extremely low temperatures (pressure in particular)

- Pressure sensor operates to ~ -20C
- All other sensors operate to ~ -40C
- Alia expects down to -40C in winter in Svalbard

RISK 1: Electronic failure by low temperature

RISK 2: Rough estimate of mechanisms power usage

# Electrical Next Steps

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- Create detailed BOM
- Order prototyping parts
- Begin prototyping the microcontroller
- Start programming and laying out the first revision board

# Management

# Schedule

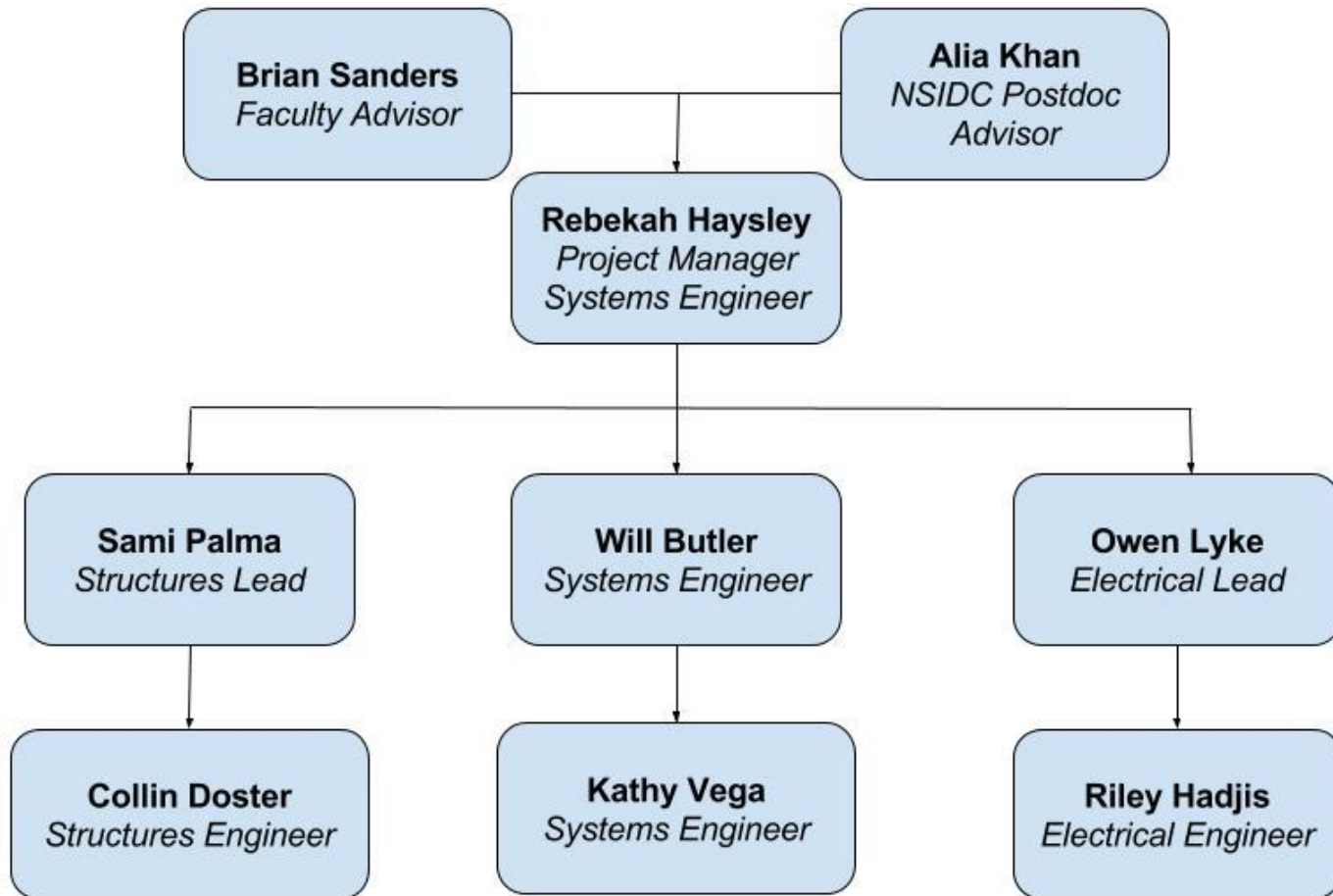
DATE	GOAL
8/29	Team Organization
9/12	Team forming and literature study
10/13	Conceptual Design Review
<b>10/27</b>	<b>Preliminary Design Review</b>
11/17	Critical Design Review
12/19	Prototype1
1/16	Winter Break
2/13	Prototype2
2/27	Final Build
3/27	End of Semester Report
4/10	Field Deployment

# Budget Overview

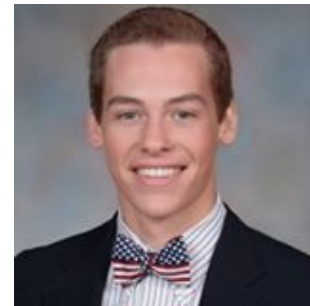
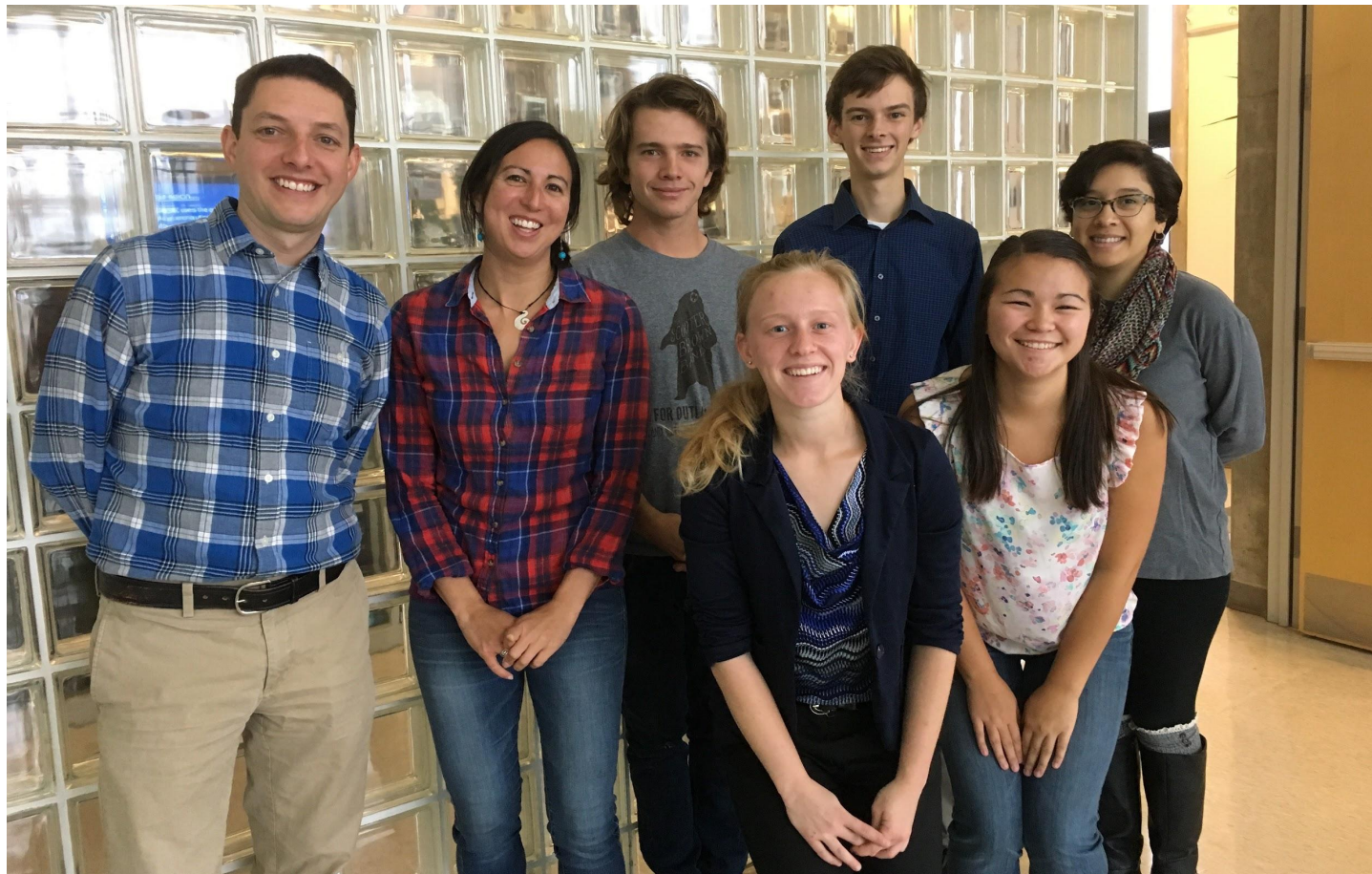
Component	Cost (\$)
Structural Metal	600
Motors	200
Sensors & Microprocessor	300
Power (Battery)	200
Wiring and Hermetic Seals	200
Glass Fiber Filters	300
Pump	200
Margin	1000
Prototyping	1400
Total (w/o margin/proto)	2000
Total	4400

- Total Prototyping: \$1400
- Total Margin: \$1000
- Total Final Part: \$2000
- Overall Total: \$4400

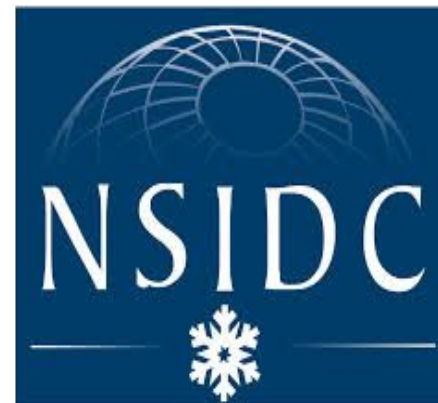
# Team Structure



# Team Picture!







Thank you!

Questions?

## **Cryo Dust Collection and NSIDC**

Khan, A. L., S. Wagner, R. Jaffe, P. Xian, M. Williams, R. Armstrong, and D. McKnight (2017), Dissolved black carbon in the global cryosphere: Concentrations and chemical signatures, Geophys. Res. Lett., 44, doi:10.1002/2017GL073485.

<http://www.soilerosionproducts.com/products/bsne2/>

<https://www.eea.europa.eu/highlights/black-carbon-better-monitoring-needed>

## **Current Designs**

<http://www.sciencedirect.com/science/article/pii/S1352231014006645>

## **Battery Chemistry Data**

[http://incellint.com/wp-content/uploads/2016/06/Comparison\\_Common-Lithium-Technologies\\_.pdf](http://incellint.com/wp-content/uploads/2016/06/Comparison_Common-Lithium-Technologies_.pdf)

## **SD Card Specifications**

<https://cdn-shop.adafruit.com/datasheets/TS16GUSDHC6.pdf>