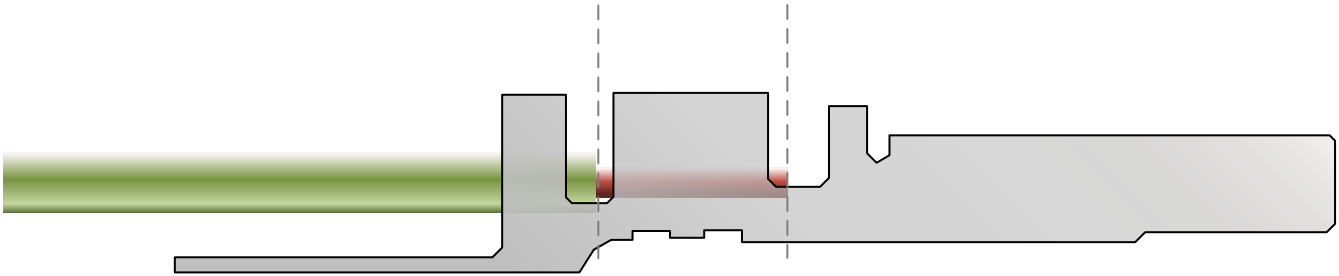
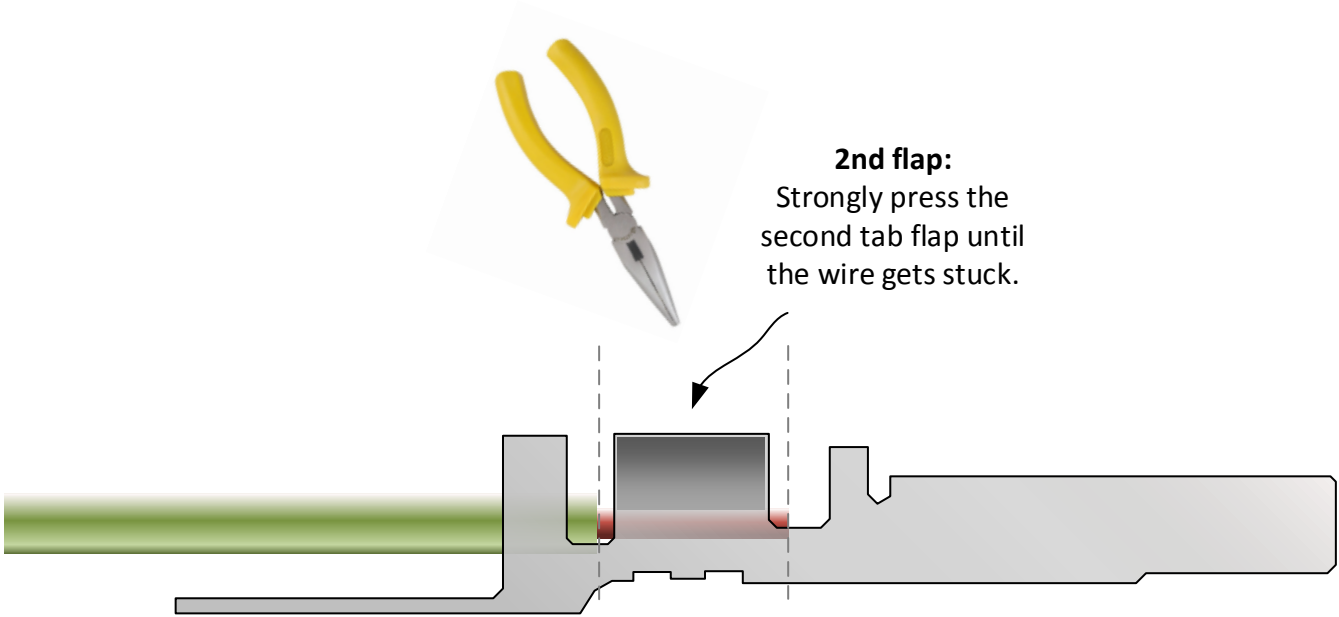


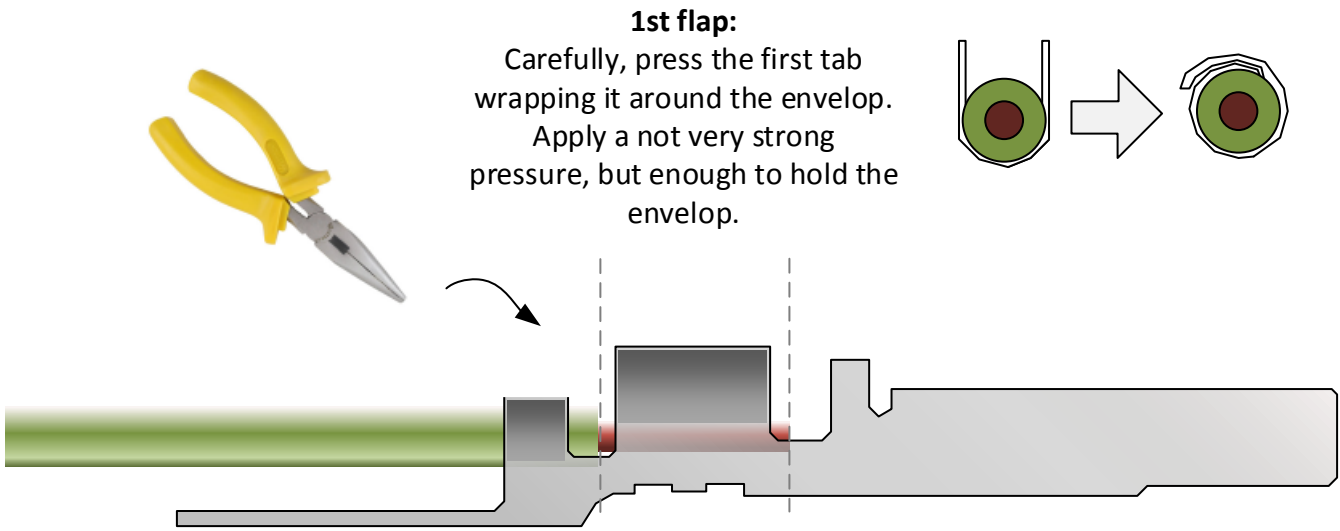
STEP A



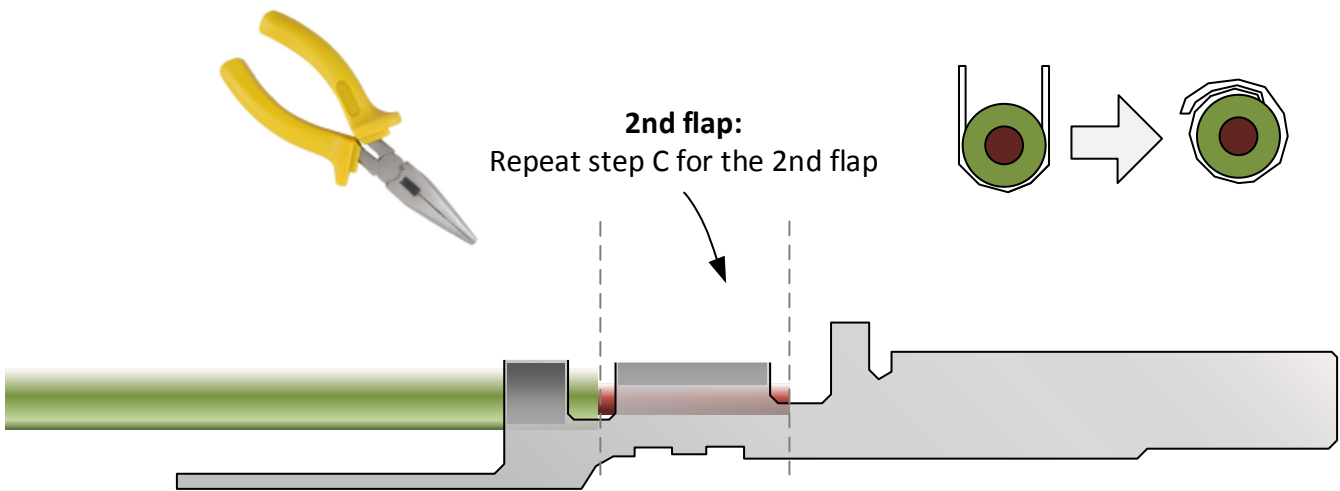
STEP B



STEP C



STEP D



FINAL

The crimp terminal must hold the wire like this

