CLUSPLOT(as.matrix(d))
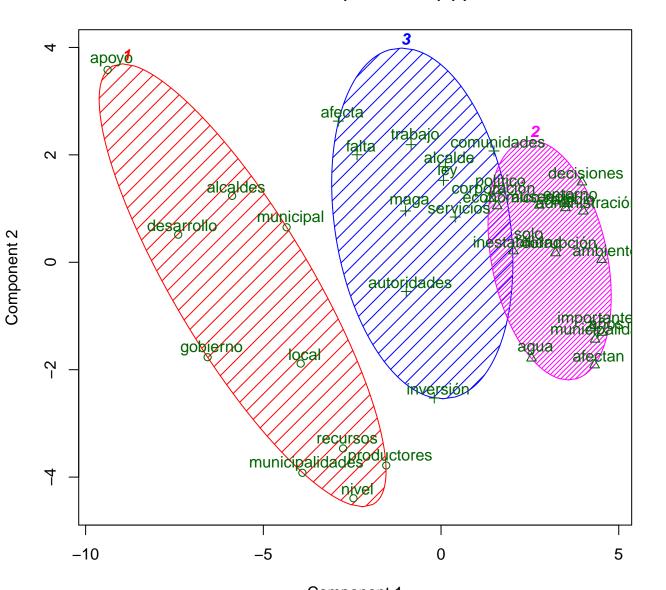
Component 2

Component 1

These two components explain 46.64 % of the point variability.