

- 2. Break all sharp edges and mask all threads prior to powder coat. Inserts should be installed prior to powder coat.
- 3. Part is to be powder coated with cardinal color C241-BK109.

  Thickness must be between 0.05 and 0.12mm unless otherwise indicated.
- 4. Ink mark in indicated area with company initials.
- 5. Indicated area to be painted. Grain callout is for cosmetic surface under laser etch (page 2).

Rev.	Date	Description
G	9.22.16	Length of interior flange extended by 5mm (above).
F	8.25.16	Powder coat thickness and 4.0mm hole location changed
E	8.17.16	Coating thickness updated.

