

- 2. Break all sharp edges and mask all threads prior to powder coat.
- 3. Part is to be powder coated with Cardinal color C241-BK109.

 Thickness of coating must be between 0.05mm and 0.12mm.
- 4. Ink mark in area indicated with first initial of your company name.

Rev	Date	Description
F	8/16/16	Thickness of powder coat specification changed.
E	7/27/16	Countersink removed from 2 masked holes for manufacturability.
D	7/6/16	FreeCAD redraw. Masking added to countersunk holes (page 2)

