## TEAM SECONDARY ROLLER BEARING



## **TOOLS REQUIRED**

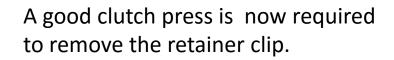
Clutch Compressor
15 mm socket for bolt removal
T27 Torx bit and hammer impact
for removing plate to access
spring
torch
Snap-ring plyers
Blue Loctite

Remove secondary clutch. Mark back sheave, front sheave, post and helix to avoid confusion when re-assembling.

Heat the back sheave with a torch to loosen the thread locker and then remove the 4 bolts with a good quality T27 Torx bit.

Spin the back sheave to loosen the helix and generally pry off.





Apply a thin layer of low temperature grease to the roller bearing. Wipe off excess as you only need a thin film.

Install bearing between the 2 played and under the spring cup Re-assemble clutch and torque the helix bolts to 60-80 in-lbs. Blue Loctite is also recommended by the manufacturer. Torque the jackshaft bolt to 17 ft-lbs and also use Blue Loctite.

Note the double wide teeth must line up while re-tensioning the spring.

