

For repair purposes only!  
Accuracy of components and wiring not guaranteed!  
SLIO Bus interface logic and power supplies  
**Reverse engineered, design copyright VIPA GmbH**

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File: sm021-1bf00-r3.kicad\_sch

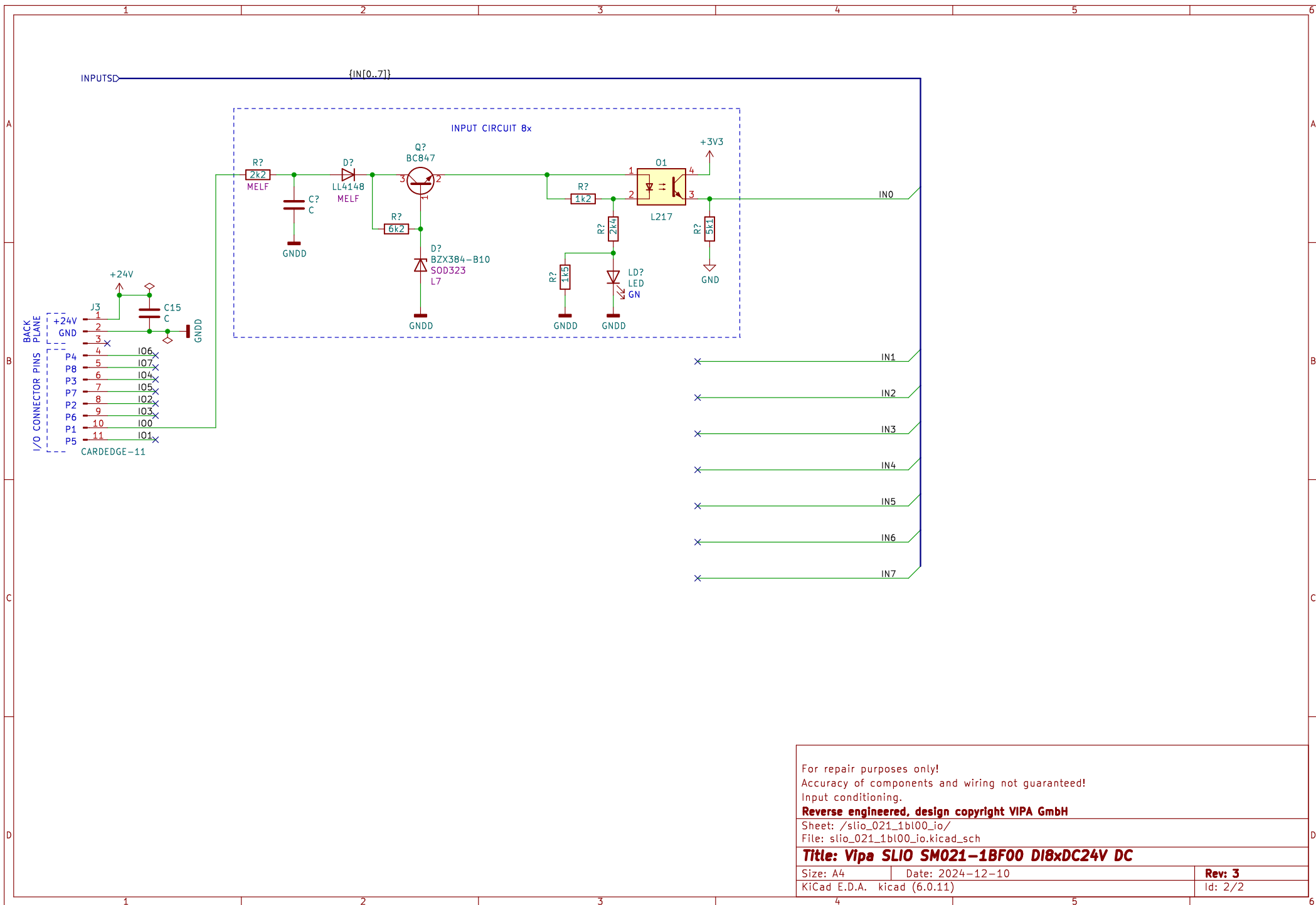
**Title: Vipa SLIO SM021-1BF00 DI8xDC24V DC**

Size: A4 Date: 2024-12-10

KiCad E.D.A. kicad (6.0.11)

Rev: 3

Id: 1/2



For repair purposes only!  
Accuracy of components and wiring not guaranteed!  
Input conditioning.

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Sheet: /sluo\_021\_1bl00\_io/  
File: sluo\_021\_1bl00\_io.kicad\_sch

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KiCad E.D.A. kicad (6.0.11)

**Rev: 3**

Id: 2/2