
Well Geometry

Robert Atkinson
04 Oct 2019

We explore the geometry of various labware.

Basics

Cone

Inverted Cone

Cylinder

Right Conical Frustum

Inverted Right Conical Frustum

Sphere

Inverted Spherical Cap

Unknown Shape

Accessing

```
assumptions[u : unknownShape[h_, vol_]] := h ≥ 0 && vol ≥ 0
test @ assumptions[unknownShape[h, vol]];

assumptions[unknownShape[h, vol]] → h ≥ 0 && vol ≥ 0
```

```
height[u : unknownShape[h_, vol_]] := h
toCartesian[u : unknownShape[h_, vol_]] := u
```

```
volume[u : unknownShape[h_, vol_]] := Module[{},
  (*printCell[{volume, "h" → h, "vol" → vol}];*)
  vol]
```

```
depthFromVolume[u : unknownShape[h_, vol_, v_] := Module[{},
  (*printCell[{depthFromVolume, "h" → h, "vol" → vol, "v" → v}];*)
  If[v ≤ 0 || h ≤ 0 || vol ≤ 0,
    0,
    Indeterminate]]
```

Conical Test Tube

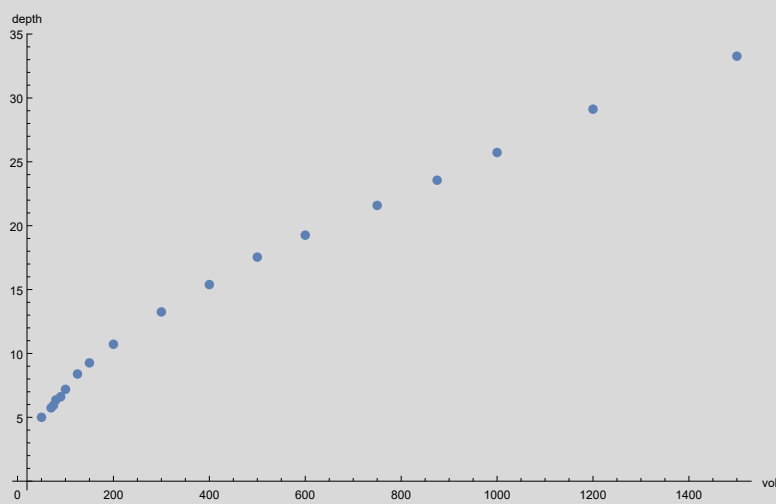
Examples

Bio-rad Deep Well Plates

Eppendorf Tubes

```
eppendorfData = ArrayReshape[{50, 5, 70, 5.74, 75, 5.94, 80, 6.36, 90, 6.61, 100, 7.19, 125, 8.39, 150, 9.26, 200, 10.72, 300,
  13.25, 400, 15.39, 500, 17.54, 600, 19.26, 750, 21.59, 875, 23.56, 1000, 25.73, 1200, 29.12, 1500, 33.27}, {18, 2}]
ListPlot[eppendorfData, ImageSize → Large, AxesLabel → {"vol", "depth"}, PlotRange → All]
```

```
{{50, 5}, {70, 5.74}, {75, 5.94}, {80, 6.36}, {90, 6.61}, {100, 7.19}, {125, 8.39}, {150, 9.26}, {200, 10.72}, {300, 13.25},
{400, 15.39}, {500, 17.54}, {600, 19.26}, {750, 21.59}, {875, 23.56}, {1000, 25.73}, {1200, 29.12}, {1500, 33.27}}
```



```
fitEppendorfData[eppendorfData_] := Module[
  {depthFunc, fit, showFit, zeroify, conicalData, conePart, coneRules, angledCone, cylinderData, offsetConicalData,
  offsetCylinderData, cylinderPart, cylinderRules, hCone, hCyl, rtop, rmid, rbottom, angledCylinder, specRules, hTot,
  tube, α, tubeRules, rconeBig, rconeSmall, wallBottom, rules, αCylinder, αCone, hCap, rCap, volCap, fittedTube},
  depthFunc[part_] := Module[{expr, v},
    expr = depthFromVolume[part, v];
    depthFunc[part] = Function[{vol}, expr /. {v → vol}];
  fit[part_, assump_, vars_, data_] := Module[{errors, err, min, fitRules, asses},
    errors = Function[{vol, depth},
      (depthFunc[part][vol] - depth)^2
    ] @@ # & /@ data;
    err = Total[errors] // N;
    asses = assumptions[part] && (And @@ assump);
    (*test @ asses;*)
    {min, fitRules} = NMinimize[{err, asses}, vars];
    fitRules];
  showFit[part_, data_] := Module[{v},
    Show[ListPlot[{data}, ImageSize → Large, AxesLabel → {"vol", "depth"}, PlotRange → All, AxesOrigin → {0, 0}],
    Plot[depthFromVolume[part, v], {v, 0, volume[part]}]];
  zeroify[data_] := Module[{xMin, yMin},
    {xMin, yMin} = Map[Min, Transpose @ data, {1}];
    Transpose[Transpose[data] - {xMin, yMin}]];

  conicalData = Select[eppendorfData, #[[1]] ≤ 500 &];
  cylinderData = Select[eppendorfData, #[[1]] >= 500 &]; (* hard to tell for in between data, so we're conservative *)
  offsetConicalData = zeroify[conicalData];
  offsetCylinderData = zeroify[cylinderData];
  (*printCell @ ListPlot[{conicalData, cylinderData}, ImageSize→Large, AxesLabel→{"vol", "depth"}, PlotRange→All];*)
  (*printCell @ ListPlot[{offsetCylinderData}, ImageSize→Large, AxesLabel→{"vol", "depth"}, PlotRange→All];*)
```

```

specRules = { hTot → 37.8, rmid → 8.7 / 2, wallBottom → 38.9 - 37.8 };
printCell[specificationSays[specRules]];

(* fit the cylinder. this gives us the apex angle of the cylinder. we don't yet know its actual height *)
(* we don't know rmid because the bottom of cylinderData might not be right at the mid location *)
cylinderPart = invertedFrustum[hCyl, rtop, rmid] (* /. coneRules*);
cylinderRules = fit[cylinderPart, {hCyl > 12}, {hCyl, rtop, rmid}, offsetCylinderData];
angledCylinder = toApexAngled[cylinderPart /. cylinderRules];
(*test @ cylinderRules;
test @ (cylinderPart /. cylinderRules);
test @ angledCylinder;
test @ toDeg @ apexangle[angledCylinder];*)
(*printCell @ showFit[cylinderPart /. cylinderRules, offsetCylinderData];*)

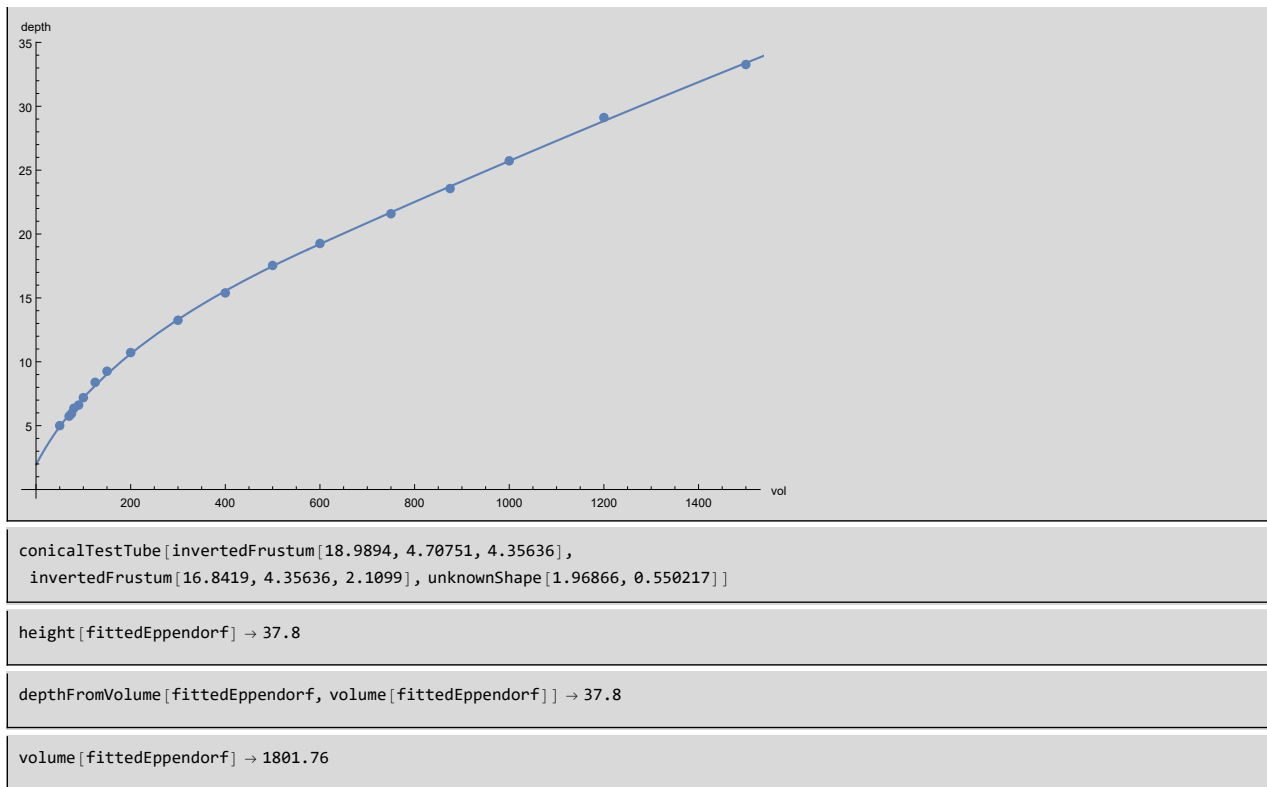
(* fit the cone. this gives us the apex angle of the cone *)
conePart = invertedFrustum[hCone, rconeBig, rconeSmall];
coneRules = fit[conePart, {hCone > 10}, {hCone, rconeBig, rconeSmall}, offsetConicalData];
angledCone = toApexAngled[conePart /. coneRules];
(*test @ coneRules;
test @ (conePart /. coneRules);
test @ angledCone;
test @ toDeg @ apexangle[angledCone];*)
(*printCell @ showFit[conePart /. coneRules, offsetConicalData];*)

(* summarize what we know *)
rules = {αCylinder → apexangle[angledCylinder], αCone → apexangle[angledCone]};
(*test @ rules;*)

(* put these together. *)
(* Cap is just a shape that can fix a volume; we have no data in that range, and can't measure volumes therein. *)
tube = conicalTestTube[
  (invertedFrustum[hCyl, rbig[hCyl, rmid, αCylinder, apexangle], αCylinder, apexangle] /. rules),
  (invertedFrustum[hCone, rmid, αCone, apexangle] /. rules),
  (unknownShape[hCap, volCap])
];
tube = tube /. {hCone → (hTot /. specRules) - hCyl - hCap};
(*test @ tube;*)
tubeRules =
  fit[tube, {hCap < 5, hCyl > 10, rmid > 4, rmid < 6(*, rCap ≥ hCap*)}, {hCyl, rmid, hCap, volCap}, eppendorfData];
fittedTube = toCartesian[tube /. tubeRules];
(*test @ tubeRules;
test @ fittedTube;*)
printCell @ showFit[fittedTube, eppendorfData];
fittedTube
]
fittedEppendorf = fitEppendorfData[eppendorfData]
test @ height @ fittedEppendorf;
test @ depthFromVolume[fittedEppendorf, volume[fittedEppendorf]];
test @ volume @ fittedEppendorf;

specificationSays[{hTot$116829 → 37.8, rmid$116829 → 4.35, wallBottom$116829 → 1.1}]

```



It's regrettable that we don't bottom out at 0 mm (we bottom out at about 2 mm), but the data does really fit quite nicely otherwise.

It should be noted that the specification indicates that the upper 'cylindrical' inverted frustum isn't actually an inverted frustum but has a bit of a flare at the top.

IDT tubes

Falcon

Known Tubes

With that, we define the tubes

```

(tubes = {
  (* we ignore the slight widening at the throat. and the bottom cap isn't a complete hemi-sphere,
  though we treat it as such *)
  eppendorfF50ml → Block[{side = 56.7 - 55.4, hTop = 34.12 + 2.2},
    toCanonical @ conicalTestTube[{14.8, 13.3, 3.3}, {hTop, 55.4 - hTop}]],

  eppendorfF15ml → Block[{wall = (*measured@1000*) 10.34 - 8.81, hTop = 20},
    toCanonical @ conicalTestTube[{9.0 (*measured*), 8.7, 3.6}, {hTop, 37.8 - hTop}]],
  fittedEppendorfF15ml → fittedEppendorf,

  fittedFalcon15ml → fittedFalcon,
  falcon15ml → Module[
    (* mixture of measurements and values from spec drawing *)
    (* FWIW, Opentrons uses idTop=14.9, depth=117.5. The latter is pretty good,
    given 'a' and 'wall' defined here, so our depth calc's should be good *)
    {id14, od14, wall14, wallMeasured, wall, a, b, a14, b14, c, cMeasured, d,
      bottomOd, wallCap, htopMeasured, hBottomAndCap},
    id14 = 15.0;
    od14 = 16.3;
    wall14 = od14 - id14;
    wallMeasured = 1.27;
    wall = wallMeasured;
    wallCap = 1.75;
    a = 118.8;
    b = 17.37;
    a14 = 106.3;
    b14 = 16.6;
    c = 15.75;
    cMeasured = 15.1;
    d = 22.48;
    bottomOd = 3.18;
    htopMeasured = 84.07;
    hBottomAndCap = d - wallCap;
    (* note: as defined here, we only have 14mL capacity, not 15mL. Will affect volume calc but not depth calc. *)
    toCanonical @ conicalTestTube[{b14 - (*2 - logically needed, but better fit w/o (!)*) wall,
      cMeasured - 2 wall, bottomOd - 2 wall}, {htopMeasured, hBottomAndCap}]
  ],
  generic → toCanonical @ conicalTestTube[{idTop, idHip, idBottom}, {hTop, hBottom}],

  (* this hacks in the slightly shallower taper at the top, which isn't sized on the spec drawing *)
  bioradPlateWell → Module[{hCyl = 0.15, rbig = 5.46/2, rsmall = 2.64/2, cyl, con, cap},
    cyl = cylinder[hCyl, rbig];
    con = invertedFrustum[14.81 - hCyl, rbig, rsmall];
    cap = emptyCylinder[];
    conicalTestTube[cyl, con, cap]],

  (* see above *)
  bioradPlateWell2 → conicalTestTube[cylinder[8.835453539401207, 2.239570651942052],
    invertedFrustum[5.974546460598792, 2.239570651942052, 0.15271630954950383, apexangle], cylinder[0, 0]],

  idtTube → conicalTestTube[
    cylinder[40.73, 8.31/2],
    invertedCone[3.2, 8.31/2],
    emptyCylinder[]
  ],
  fittedIdtTube → fittedIdt
} // Association) // Normal // ColumnForm

```

```

eppendorff5$0mL → conicalTestTube[invertedFrustum[36.32, 7.4, 6.65], invertedFrustum[15.78, 6.65, 1.65], invertedSphericalCap[1.65, 1.65]]
eppendorff1$5mL → conicalTestTube[invertedFrustum[20, 4.5, 4.35], invertedFrustum[14.2, 4.35, 1.8], invertedSphericalCap[1.8, 1.8]]
fittedEppendorff1$5mL → conicalTestTube[invertedFrustum[18.9894, 4.70751, 4.35636], invertedFrustum[16.8419, 4.35636, 2.1099], invertedSphericalCap[2.1099, 2.1099]]
fittedFalcon15mL → conicalTestTube[invertedFrustum[95.9755, 7.42952, 6.65602], invertedFrustum[22.0945, 6.65602, 1.14806], cylinder[0, 0, 1.14806]]
falcon15mL → conicalTestTube[invertedFrustum[84.07, 7.665, 6.28], invertedFrustum[20.09, 6.28, 0.32], invertedSphericalCap[0.32, 0.32]]
generic → conicalTestTube[invertedFrustum[hTop,  $\frac{idTop}{2}$ ,  $\frac{idHip}{2}$ ], invertedFrustum[hBottom - idBottom,  $\frac{idHip}{2}$ ,  $\frac{idBottom}{2}$ ], invertedSphericalCap[idBottom, idBottom]]
bioradPlateWell → conicalTestTube[cylinder[0.15, 2.73], invertedFrustum[14.66, 2.73, 1.32], cylinder[0, 0]]
bioradPlateWell2 → conicalTestTube[cylinder[8.83545, 2.23957], invertedFrustum[5.97455, 2.23957, 0.152716, apexangle], cylinder[0, 0]]
idtTube → conicalTestTube[cylinder[40.73, 4.155], invertedCone[3.2, 4.155], cylinder[0, 0]]
fittedIdtTube → conicalTestTube[cylinder[38.3037, 4.16389], invertedCone[3.69629, 4.16389], cylinder[0, 0]]

```

Calibrating against known tubes

```

test @ depthFromVolume[tubes[eppendorff1$5mL], 500];
test @ depthFromVolume[tubes[eppendorff1$5mL], 1500];
test @ (depthFromVolume[tubes[eppendorff1$5mL], 1500] - depthFromVolume[tubes[eppendorff1$5mL], 1000]);

```

```
depthFromVolume[tubes[eppendorff1$5mL], 500] → 16.7021
```

```
depthFromVolume[tubes[eppendorff1$5mL], 1500] → 33.0204
```

```
depthFromVolume[tubes[eppendorff1$5mL], 1500] - depthFromVolume[tubes[eppendorff1$5mL], 1000] → 8.0461
```

```

test @ depthFromVolume[tubes[fittedEppendorff1$5mL], 500];
test @ depthFromVolume[tubes[fittedEppendorff1$5mL], 1500];
test @ (depthFromVolume[tubes[fittedEppendorff1$5mL], 1500] - depthFromVolume[tubes[eppendorff1$5mL], 1000]);

```

```
depthFromVolume[tubes[fittedEppendorff1$5mL], 500] → 17.4848
```

```
depthFromVolume[tubes[fittedEppendorff1$5mL], 1500] → 33.3897
```

```
depthFromVolume[tubes[fittedEppendorff1$5mL], 1500] - depthFromVolume[tubes[eppendorff1$5mL], 1000] → 8.41539
```

```
test @ depthFromVolume[tubes[eppendorff5$0mL], 5000];
```

```
depthFromVolume[tubes[eppendorff5$0mL], 5000] → 44.1795
```

```

test @ tubes[falcon15mL];
test @ depthFromVolume[tubes[falcon15mL], 3000];
test @ depthFromVolume[tubes[falcon15mL], 14000];
test @ (depthFromVolume[tubes[falcon15mL], 14000] - depthFromVolume[tubes[falcon15mL], 2000] (* measured at 76.5*));

```

```
tubes[falcon15mL] →
conicalTestTube[invertedFrustum[84.07, 7.665, 6.28], invertedFrustum[20.09, 6.28, 0.32], invertedSphericalCap[0.32, 0.32]]
```

```
depthFromVolume[tubes[falcon15mL], 3000] → 36.8483
```

```
depthFromVolume[tubes[falcon15mL], 14000] → 105.795
```

```
depthFromVolume[tubes[falcon15mL], 14000] - depthFromVolume[tubes[falcon15mL], 2000] → 76.5075
```

```
test @ tubes[fittedFalcon15ml];
test @ depthFromVolume[tubes[fittedFalcon15ml], 3000];
test @ depthFromVolume[tubes[fittedFalcon15ml], 14000];
test @
  (depthFromVolume[tubes[fittedFalcon15ml], 14000] - depthFromVolume[tubes[fittedFalcon15ml], 2000] (* measured at 76.5*));
```

```
tubes[fittedFalcon15ml] →
  conicalTestTube[invertedFrustum[95.9755, 7.42952, 6.65602], invertedFrustum[22.0945, 6.65602, 1.14806], cylinder[0, 0]]
```

```
depthFromVolume[tubes[fittedFalcon15ml], 3000] → 34.6045
```

```
depthFromVolume[tubes[fittedFalcon15ml], 14000] → 105.188
```

```
depthFromVolume[tubes[fittedFalcon15ml], 14000] - depthFromVolume[tubes[fittedFalcon15ml], 2000] → 77.6146
```

```
test @ tubes[bioradPlateWell];
test @ depthFromVolume[tubes[bioradPlateWell], 84];
test @ depthFromVolume[tubes[bioradPlateWell], 84 - 50];
test @ toDeg @ apexangle @ parts[tubes[bioradPlateWell]]["conical"];
```

```
tubes[bioradPlateWell] → conicalTestTube[cylinder[0.15, 2.73], invertedFrustum[14.66, 2.73, 1.32], cylinder[0, 0]]
```

```
depthFromVolume[tubes[bioradPlateWell], 84] → 8.68692
```

```
depthFromVolume[tubes[bioradPlateWell], 84 - 50] → 4.54217
```

```
toDeg[apexangle[parts[tubes[bioradPlateWell]]["conical"]]] → 5.49381
```

```
test @ tubes[bioradPlateWell2];
test @ depthFromVolume[tubes[bioradPlateWell2], 84];
test @ depthFromVolume[tubes[bioradPlateWell2], 84 - 50];
test @ toDeg @ apexangle @ parts[tubes[bioradPlateWell2]]["conical"];
```

```
tubes[bioradPlateWell2] →
  conicalTestTube[cylinder[8.83545, 2.23957], invertedFrustum[5.97455, 2.23957, 0.152716, apexangle], cylinder[0, 0]]
```

```
depthFromVolume[tubes[bioradPlateWell2], 84] → 7.44829
```

```
depthFromVolume[tubes[bioradPlateWell2], 84 - 50] → 4.0258
```

```
toDeg[apexangle[parts[tubes[bioradPlateWell2]]["conical"]]] → 8.75
```

```
test @ depthFromVolume[tubes[idtTube], 250];
test @ (depthFromVolume[tubes[idtTube], 1250] - depthFromVolume[tubes[idtTube], 250]);
```

```
depthFromVolume[tubes[idtTube], 250] → 6.74277
```

```
depthFromVolume[tubes[idtTube], 1250] - depthFromVolume[tubes[idtTube], 250] → 18.4378
```

For volume as parameter

```

printAndPlot[name_] := Module[{expr},
  CellPrint[TextCell[name, "Text"]];
  If[ToString[name] == "generic",
    test @ depthFromVolume[tubes[name], vol];
    ,
    test @ N @ depthFromVolume[tubes[name], vol];
    test @ N @ volume[tubes[name]];
    test @ N @ depthFromVolume[tubes[name], volume[tubes[name]]];
    expr = N @ depthFromVolume[tubes[name], vol];
    printCell @
      Plot[expr, {vol, 0, volume[tubes[name]]}, AxesLabel -> {"volume", "depth"}, PlotLabel -> name, AxesOrigin -> {0, 0}]
  ]
printAndPlot /@ Keys[tubes];

```

eppendorf5\$0mL

N[depthFromVolume[tubes[eppendorf5\$0mL], vol]] ->

$$\begin{cases} 1.65 - \frac{2.51187 - 4.35069 i}{\left(28.2249 - 3. \text{vol} + 1.73205 \sqrt{-56.4497 \text{vol} + 3. \text{vol}^2}\right)^{1/3}} - \\ \left(0.270963 + 0.469322 i\right) \left(28.2249 - 3. \text{vol} + 1.73205 \sqrt{-56.4497 \text{vol} + 3. \text{vol}^2}\right)^{1/3} \\ -3.5574 + 1.25825 (25.9645 + 4.77465 \text{vol})^{1/3} \\ -304.607 + 14.623 (9988.78 + 0.716197 \text{vol})^{1/3} \end{cases}$$

vol ≤ 9.40828
vol ≤ 957.074
True

N[volume[tubes[eppendorf5\$0mL]]] -> 6602.87

N[depthFromVolume[tubes[eppendorf5\$0mL], volume[tubes[eppendorf5\$0mL]]] -> 53.75



eppendorf1\$5mL

N[depthFromVolume[tubes[eppendorf1\$5mL], vol]] ->

$$\begin{cases} 1.8 - \frac{2.98934 - 5.17768 i}{\left(36.6435 - 3. \text{vol} + 1.73205 \sqrt{-73.2871 \text{vol} + 3. \text{vol}^2}\right)^{1/3}} - \\ \left(0.270963 + 0.469322 i\right) \left(36.6435 - 3. \text{vol} + 1.73205 \sqrt{-73.2871 \text{vol} + 3. \text{vol}^2}\right)^{1/3} \\ -8.22353 + 2.2996 (53.0712 + 2.43507 \text{vol})^{1/3} \\ -564. + 49.1204 (1580.62 + 0.143239 \text{vol})^{1/3} \end{cases}$$

vol ≤ 12.2145
vol ≤ 445.995
True

N[volume[tubes[eppendorf1\$5mL]]] -> 1688.61

N[depthFromVolume[tubes[eppendorf1\$5mL], volume[tubes[eppendorf1\$5mL]]] -> 36.



fittedEppendorf1\$5ml

$$N[\text{depthFromVolume}[\text{tubes}[\text{fittedEppendorf1\$5ml}], \text{vol}]] \rightarrow \begin{cases} \text{If}[\text{vol} \leq 0., 0., \text{Indeterminate}] & \text{vol} \leq 0.550217 \\ -13.8495 + 2.9248 (157.009 + 2.14521 \text{vol})^{1/3} & \text{vol} \leq 575.33 \\ -216.767 + 20.2694 (1376.83 + 0.33533 \text{vol})^{1/3} & \text{True} \end{cases}$$

$N[\text{volume}[\text{tubes}[\text{fittedEppendorf1\$5ml}]] \rightarrow 1801.76$

$N[\text{depthFromVolume}[\text{tubes}[\text{fittedEppendorf1\$5ml}], \text{volume}[\text{tubes}[\text{fittedEppendorf1\$5ml}]]] \rightarrow 37.8$



fittedFalcon15ml

$$N[\text{depthFromVolume}[\text{tubes}[\text{fittedFalcon15ml}], \text{vol}]] \rightarrow \begin{cases} 0. & \text{vol} \leq 0. \\ -4.60531 + 1.42955 (33.4335 + 5.25971 \text{vol})^{1/3} & \text{vol} \leq 1232.34 \\ -803.774 + 27.1004 (27390.9 + 0.738644 \text{vol})^{1/3} & \text{True} \end{cases}$$

$N[\text{volume}[\text{tubes}[\text{fittedFalcon15ml}]] \rightarrow 16202.8$

$N[\text{depthFromVolume}[\text{tubes}[\text{fittedFalcon15ml}], \text{volume}[\text{tubes}[\text{fittedFalcon15ml}]]] \rightarrow 118.07$



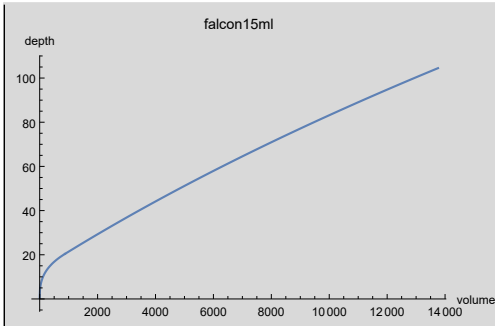
falcon15ml

N[depthFromVolume[tubes[falcon15ml], vol]] →

$$\left[\begin{array}{l} 0.32 - \frac{0.0944778 - 0.16364 i}{\left(0.205887 - 3. \text{vol} + 1.73205 \sqrt{-0.411775 \text{vol} + 3. \text{vol}^2} \right)^{1/3}} - \\ \left(0.270963 + 0.469322 i \right) \left(0.205887 - 3. \text{vol} + 1.73205 \sqrt{-0.411775 \text{vol} + 3. \text{vol}^2} \right)^{1/3} \\ - 0.758658 + 1.23996 \left(0.267715 + 5.69138 \text{vol} \right)^{1/3} \\ - 360.788 + 13.8562 \left(19665.7 + 1.32258 \text{vol} \right)^{1/3} \end{array} \right] \quad \begin{array}{l} \text{vol} \leq 0.0686291 \\ \\ \text{vol} \leq 874.146 \\ \text{True} \end{array}$$

N[volume[tubes[falcon15ml]]] → 13756.5

N[depthFromVolume[tubes[falcon15ml], volume[tubes[falcon15ml]]] → 104.48



generic

depthFromVolume[tubes[generic], vol] →

$$\left[\begin{array}{l} \frac{\text{idBottom}}{2} - \frac{\left(1 - i \sqrt{3} \right) \text{idBottom}^2 \pi^{1/3}}{4 \cdot 2^{2/3} \left(\frac{\text{idBottom}^3 \pi}{4} - 3 \text{vol} + \sqrt{3} \sqrt{-\frac{1}{2} \text{idBottom}^3 \pi \text{vol} + 3 \text{vol}^2} \right)^{1/3}} - \\ \frac{\left(1 + i \sqrt{3} \right) \left(\frac{\text{idBottom}^3 \pi}{4} - 3 \text{vol} + \sqrt{3} \sqrt{-\frac{1}{2} \text{idBottom}^3 \pi \text{vol} + 3 \text{vol}^2} \right)^{1/3}}{2 \left(2 \pi \right)^{1/3}} \\ \frac{\text{idBottom}}{2} - \frac{1}{\text{idBottom} - \text{idHip}} \\ \left(-\text{hBottom} \text{idBottom} + \text{idBottom}^2 + \left(\text{hBottom} - \text{idBottom} \right)^{2/3} \right. \\ \left. \left(\text{idBottom}^3 \left(\text{hBottom} - \text{idHip} \right) + \frac{12 \left(-\text{idBottom} + \text{idHip} \right) \text{vol}}{\pi} \right)^{1/3} \right) \\ \text{hBottom} - \frac{\text{idBottom}}{2} + \frac{1}{\text{idHip} - \text{idTop}} \\ \left(\text{hTop} \text{idHip} - \text{hTop}^{2/3} \left(\text{hBottom} \left(\text{idBottom}^2 + \text{idBottom} \text{idHip} + \text{idHip}^2 \right) \right. \right. \\ \left. \left(\text{idHip} - \text{idTop} \right) + \text{idHip} \left(\text{idHip} \right. \right. \\ \left. \left(\text{hTop} \text{idHip} - \text{idBottom} \left(\text{idBottom} + \text{idHip} \right) \right) + \text{idBottom} \right. \\ \left. \left(\text{idBottom} + \text{idHip} \right) \text{idTop} \right) + \frac{12 \left(-\text{idHip} + \text{idTop} \right) \text{vol}}{\pi} \right)^{1/3} \end{array} \right] \quad \begin{array}{l} \text{vol} \leq \frac{\text{idBottom}^3 \pi}{12} \\ \\ \text{vol} \leq \frac{1}{12} \left(\text{hBottom} - \text{idBottom} \right) \left(\text{idBottom}^2 + \text{idBottom} \text{idHip} + \text{idHip}^2 \right) \pi \\ \text{True} \end{array}$$

bioradPlateWell

N[depthFromVolume[tubes[bioradPlateWell], vol]] → $\left[\begin{array}{l} 0. \\ -13.7243 + 4.24819 \left(33.7175 + 1.34645 \text{vol} \right)^{1/3} \\ 14.66 - 0.0427095 \left(196.488 - 1. \text{vol} \right) \end{array} \right] \quad \begin{array}{l} \text{vol} \leq 0. \\ \text{vol} \leq 196.488 \\ \text{True} \end{array}$

N[volume[tubes[bioradPlateWell]]] → 200.

N[depthFromVolume[tubes[bioradPlateWell], volume[tubes[bioradPlateWell]]] → 14.81



bioradPlateWell2

$$N[\text{depthFromVolume}[\text{tubes}[\text{bioradPlateWell2}], \text{vol}]] \rightarrow \begin{cases} 0. & \text{vol} \leq 0. \\ -8.57618 + 6.4971 (2.29997 + 0.146978 \text{vol})^{1/3} & \text{vol} \leq 60.7779 \\ 5.97455 - 0.063463 (60.7779 - 1. \text{vol}) & \text{True} \end{cases}$$

$N[\text{volume}[\text{tubes}[\text{bioradPlateWell2}]]] \rightarrow 200.$

$N[\text{depthFromVolume}[\text{tubes}[\text{bioradPlateWell2}], \text{volume}[\text{tubes}[\text{bioradPlateWell2}]]] \rightarrow 14.81$



idtTube

$$N[\text{depthFromVolume}[\text{tubes}[\text{idtTube}], \text{vol}]] \rightarrow \begin{cases} 0. & \text{vol} \leq 0. \\ 0.827389 \text{vol}^{1/3} & \text{vol} \leq 57.8523 \\ 3.2 - 0.0184378 (57.8523 - 1. \text{vol}) & \text{True} \end{cases}$$

$N[\text{volume}[\text{tubes}[\text{idtTube}]]] \rightarrow 2266.91$

$N[\text{depthFromVolume}[\text{tubes}[\text{idtTube}], \text{volume}[\text{tubes}[\text{idtTube}]]] \rightarrow 43.93$

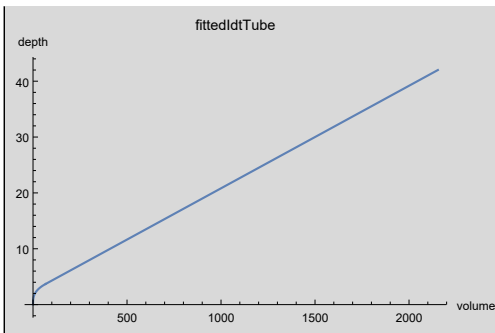


fittedIdtTube

$$N[\text{depthFromVolume}[\text{tubes}[\text{fittedIdtTube}], \text{vol}]] \rightarrow \begin{cases} 0. & \text{vol} \leq 0. \\ 0.909568 \text{vol}^{1/3} & \text{vol} \leq 67.1109 \\ 3.69629 - 0.0183591 (67.1109 - 1. \text{vol}) & \text{True} \end{cases}$$

```
N[volume[tubes[fittedIdtTube]]] → 2153.47
```

```
N[depthFromVolume[tubes[fittedIdtTube], volume[tubes[fittedIdtTube]]] → 42.
```



Comparing 1.5 mL Eppendorf Tube Models

The fitted Eppendorf model clearly is better.

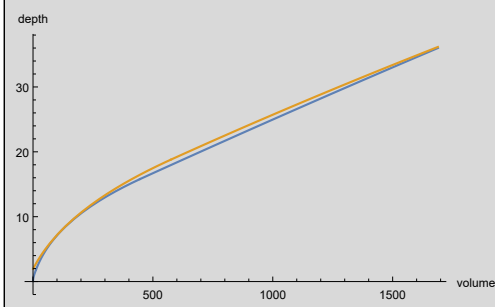
```
example1 = tubes[eppendorf1$5ml];
example2 = tubes[fittedEppendorf1$5ml];
test @ example1;
test @ example2;
expr1 = depthFromVolume[example1, v]
expr2 = depthFromVolume[example2, v]
Plot[{expr1, expr2}, {v, 0, volume[example1]}, AxesLabel → {"volume", "depth"}]
Plot[expr1 - expr2, {v, 0, volume[example1]}, AxesLabel → {"volume", "Δdepth"}]
Show[ListPlot[{eppendorfData}, AxesLabel → {"vol", "depth"}, PlotRange → All, AxesOrigin → {0, 0}, ImageSize → Large],
Plot[{depthFromVolume[example1, v], depthFromVolume[example2, v]}, {v, 0, volume[example1]}]]

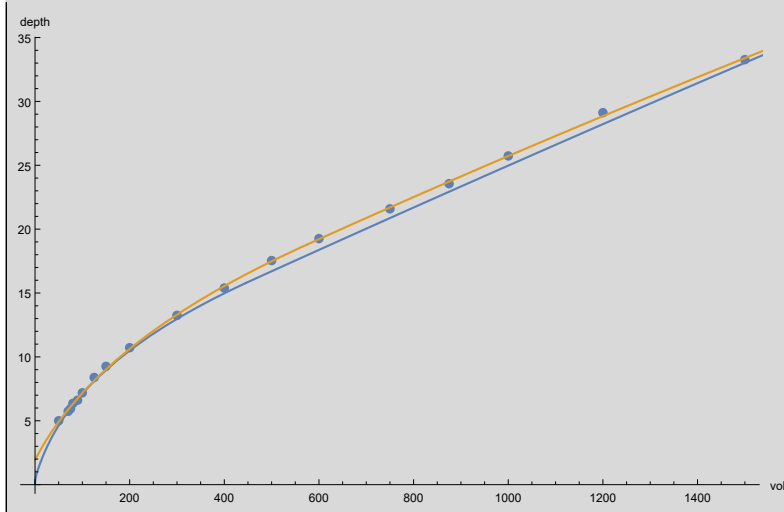
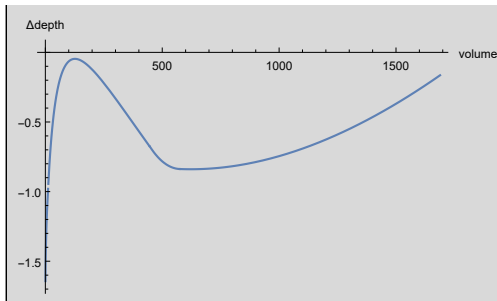
example1 → conicalTestTube[invertedFrustum[20, 4.5, 4.35], invertedFrustum[14.2, 4.35, 1.8], invertedSphericalCap[1.8, 1.8]]
```

```
example2 → conicalTestTube[invertedFrustum[18.9894, 4.70751, 4.35636],
invertedFrustum[16.8419, 4.35636, 2.1099], unknownShape[1.96866, 0.550217]]
```

$$\left[\begin{array}{ll} 1.8 - \frac{2.98934 - 5.17768 i}{\left(36.6435 - 3 v + \sqrt{3} \sqrt{-73.2871 v + 3 v^2}\right)^{1/3}} - \frac{(1+i\sqrt{3}) \left(36.6435 - 3 v + \sqrt{3} \sqrt{-73.2871 v + 3 v^2}\right)^{1/3}}{2 (2\pi)^{1/3}} & v \leq 12.2145 \\ -8.22353 + 2.2996 (53.0712 + 2.43507 v)^{1/3} & v \leq 445.995 \\ -564. + 49.1204 (1580.62 + 0.143239 v)^{1/3} & \text{True} \end{array} \right.$$

$$\left[\begin{array}{ll} \text{If}[v \leq 0, 0, \text{Indeterminate}] & v \leq 0.550217 \\ -13.8495 + 2.9248 (157.009 + 2.14521 v)^{1/3} & v \leq 575.33 \\ -216.767 + 20.2694 (1376.83 + 0.33533 v)^{1/3} & \text{True} \end{array} \right.$$





Comparing IDT Tube Models

The fitted IDT tube model is marginally better, but still better.

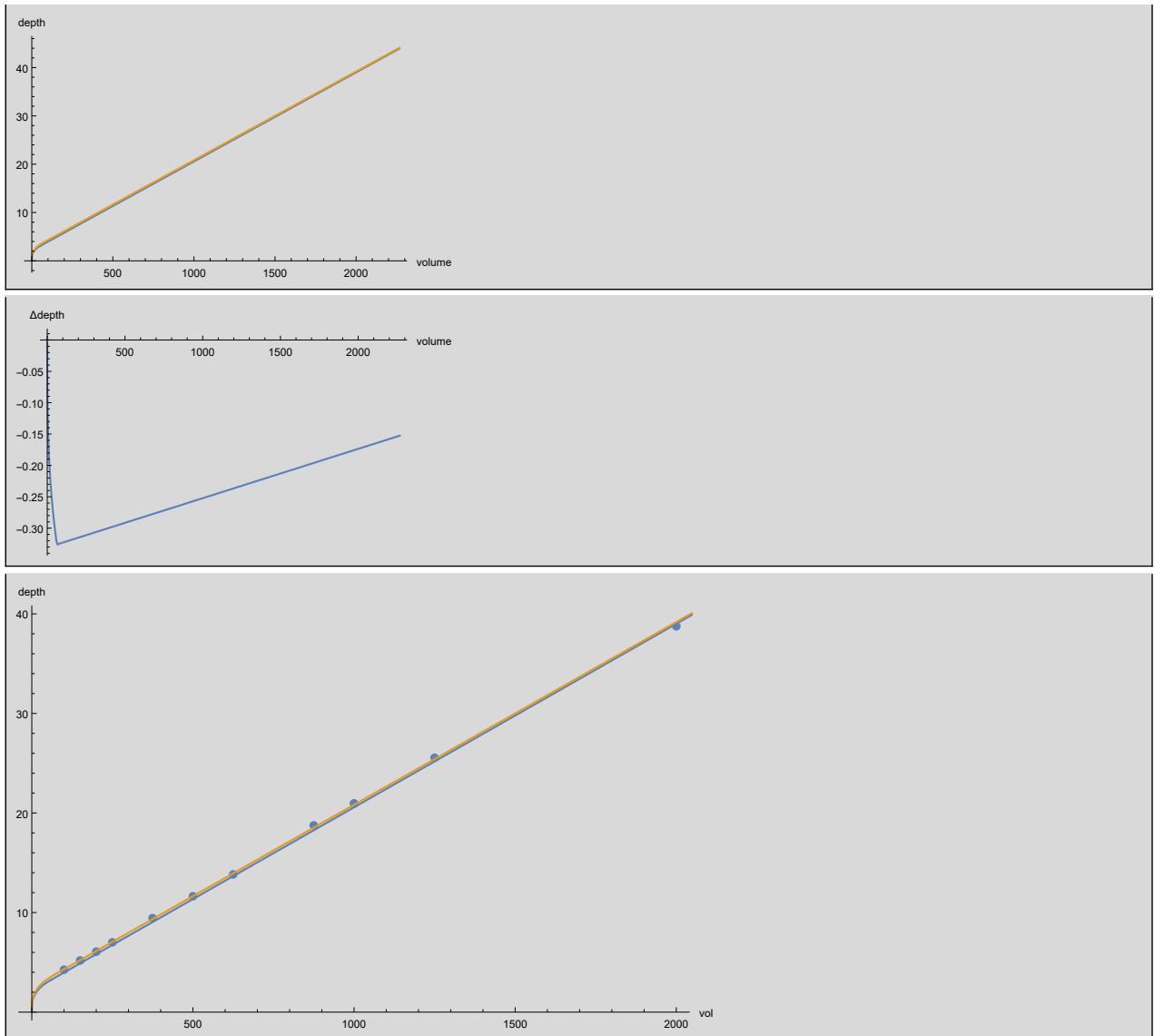
```
example1 = tubes[idtTube];
example2 = tubes[fittedIdtTube];
test @ example1;
test @ example2;
expr1 = depthFromVolume[example1, v]
expr2 = depthFromVolume[example2, v]
Plot[{expr1, expr2}, {v, 0, volume[example1]}, AxesLabel → {"volume", "depth"}]
Plot[expr1 - expr2, {v, 0, volume[example1]}, AxesLabel → {"volume", "Δdepth"}]
Show[ListPlot[{idtData}, AxesLabel → {"vol", "depth"}, PlotRange → All, AxesOrigin → {0, 0}, ImageSize → Large],
Plot[{depthFromVolume[example1, v], depthFromVolume[example2, v]}, {v, 0, volume[example1]}]]
```

```
example1 → conicalTestTube[cylinder[40.73, 4.155], invertedCone[3.2, 4.155], cylinder[0, 0]]
```

```
example2 → conicalTestTube[cylinder[38.3037, 4.16389], invertedCone[3.69629, 4.16389], cylinder[0, 0]]
```

```
{ 0, 0.827389 v^(1/3), 3.2 - 0.0184378 (57.8523 - v) } True
```

```
{ 0, 0.909568 v^(1/3), 3.69629 - 0.0183591 (67.1109 - v) } True
```



Comparing Bio-rad Plate models

Which should we use? At the moment it's unclear.

```

example1 = tubes[bioradPlateWell];
example2 = tubes[bioradPlateWell2];
test @ example1;
test @ example2;
expr1 = depthFromVolume[example1, v]
expr2 = depthFromVolume[example2, v]
Plot[{expr1, expr2}, {v, 0, volume[example1]}, AxesLabel → {"volume", "depth"}]
Plot[expr1 - expr2, {v, 0, volume[example1]}, AxesLabel → {"volume", "Δdepth"}]

example1 → conicalTestTube[cylinder[0.15, 2.73], invertedFrustum[14.66, 2.73, 1.32], cylinder[0, 0]]

```

```

example2 → conicalTestTube[cylinder[8.83545, 2.23957], invertedFrustum[5.97455, 2.23957, 0.152716, apexangle], cylinder[0, 0]]

```

```

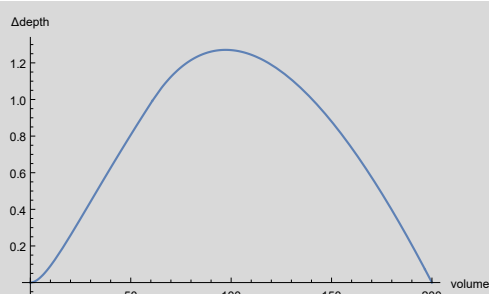
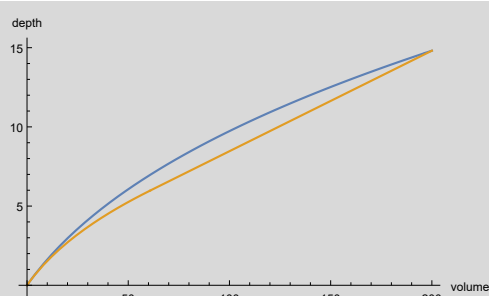
{ 0 v ≤ 0
-13.7243 + 4.24819 (33.7175 + 1.34645 v)^(1/3) v ≤ 196.488
14.66 - 0.0427095 (196.488 - v) True

```

```

{ 0 v ≤ 0
-8.57618 + 6.4971 (2.29997 + 0.146978 v)^(1/3) v ≤ 60.7779
5.97455 - 0.063463 (60.7779 - v) True

```



Comparing 15mL Falcon Tube models

We should use the fitted one, as we experimentally observed the other model predicting depths that were too large.

```

example1 = tubes[falcon15ml];
example2 = tubes[fittedFalcon15ml];
test @ example1;
test @ example2;
expr1 = depthFromVolume[example1, v]
expr2 = depthFromVolume[example2, v]
Plot[{expr1, expr2}, {v, 0, volume[example1]}, AxesLabel → {"volume", "depth"}, ImageSize → Large]
Plot[expr1 - expr2, {v, 0, volume[example1]}, AxesLabel → {"volume", "Δdepth"}, ImageSize → Large]
Show[ListPlot[{falconData}, AxesLabel → {"vol", "depth"}, PlotRange → All, AxesOrigin → {0, 0}, ImageSize → Large],
Plot[{depthFromVolume[example1, v], depthFromVolume[example2, v]}, {v, 0, volume[example1]}]]

example1 →
conicalTestTube[invertedFrustum[84.07, 7.665, 6.28], invertedFrustum[20.09, 6.28, 0.32], invertedSphericalCap[0.32, 0.32]]

```

```
example2 → conicalTestTube[invertedFrustum[95.9755, 7.42952, 6.65602], invertedFrustum[22.0945, 6.65602, 1.14806], cylinder[0, 0]]
```

$$\left[\begin{array}{l} 0.32 - \frac{0.0944778 - 0.16364 i}{\left(0.205887 - 3 v + \sqrt{3} \sqrt{-0.411775 v + 3 v^2}\right)^{1/3}} - \frac{\left(1 + i \sqrt{3}\right) \left(0.205887 - 3 v + \sqrt{3} \sqrt{-0.411775 v + 3 v^2}\right)^{1/3}}{2 (2 \pi)^{1/3}} \\ -0.758658 + 1.23996 (0.267715 + 5.69138 v)^{1/3} \\ -360.788 + 13.8562 (19665.7 + 1.32258 v)^{1/3} \end{array} \right] \quad \begin{array}{l} v \leq 0.0686291 \\ v \leq 874.146 \\ \text{True} \end{array}$$

$$\left[\begin{array}{l} 0 \\ -4.60531 + 1.42955 (33.4335 + 5.25971 v)^{1/3} \\ -803.774 + 27.1004 (27390.9 + 0.738644 v)^{1/3} \end{array} \right] \quad \begin{array}{l} v \leq 0 \\ v \leq 1232.34 \\ \text{True} \end{array}$$

