

Required stocks

Stock length	Quantity
1,219	18
Total	18

Kerf / Blade thickness	3
Total parts	28
Total parts length	17,754
Used stocks total length	21,942
Total yield	80.91 %

Layout patterns

Repetition	Stock length	Cuts	Material waste	Cut waste
4x	1,219	[1x 545] [1x 660]	8	6
2x	1,219	[1x 1,158]	58	3
2x	1,219	[1x 842] [1x 249]	122	6
4x	1,219	[1x 800] [1x 249]	164	6
2x	1,219	[1x 800]	416	3
4x	1,219	[1x 660]	556	3