

Required stocks

Stock length	Quantity
1,219.2	18
Total	18

Kerf	3
Total parts	28
Total parts length	17,762
Used stocks total length	21,945.6
Total yield	80.94 %

Layout patterns

Repetition	Stock length	Cuts	Material waste	Cut waste
4x	1,219.2	[1x 569.8] [1x 636]	7.4	6
2x	1,219.2	[1x 1182.6]	33.6	3
2x	1,219.2	[1x 866] [1x 273.6]	73.6	6
4x	1,219.2	[1x 776] [1x 273.6]	163.6	6
2x	1,219.2	[1x 776]	440.2	3
4x	1,219.2	[1x 636]	580.2	3