

CD5220

***Vacuum Fluorescent Display
Customer Display
User's manual***

CD5220 customer display

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1. FEATURES

- Data can be displayed on 15 columns x3 lines.
- Blue-green fluorescent color and large character are easy to read.
- The display panel is adjustable to provide the best view angle.
- Provide 2 pole for best position installation.
- The DIP switch setting emulate commands mode
- CD5220/UTC/AEDEX/ADM787/ADM788/EscPOS/DSP-800 emulation command set, selected by DIP switch or control utility software.
- User-defined characters can be downloaded. (for CD5220/DSP-860/EPSON command mode)
- A code-generated software is provided for customer, and download his own character to the display (and save to EEPROM,EEPROM is option).
- International character set is selectable.
- User-defined message can be downloaded to display. (DSP-800 only)
- Display area can be controlled by window function. (EPSON only)
- Provides an interface based on RS-232C or centronics ,And RS232C baud rate 4800,9600 BPS select by DIP switch , (or setting by software from 300 to 19200bps, EEPROM option)
- Both printer and display can be connected to the same port .

2. TYPE CLASSIFICATION

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3. GENERAL SPECIFICATIONS

NO	ITEM		CD5220	CD6220
1	Display method		Vacuum fluorescent display	
2	Number of character		40 characters (20 columns x 2 lines)	
3	Display color		blue green	
4	Brightness		700 cd/m2	850 cd/m2
5	Character type		96 alphanumeric 13 kinds of international character set 1 kind of user define character	
6	Character font		5 x 7 dot matrix	
7	Character size		9.2mm x 6.4mm	11.2mm x 6.4mm
8	Character pitch		8.3mm	9.9mm
9	Power supply		5VDC/12VDC/24VDC	
10	Power consumption		5W/4.5W/4.5W	
11	MTBF-power on time		25000 hours	25000 hours
12	Dimensions	panel	226/Wx92/Hx50/D mm	260/Wx100/Hx64/D mm
		support	231 mm,90 mm,231+90 mm	
		base	rectangle base : 217.5(w)x82(h)x106(d)mm circular base : 50(h)x70(r)mm	

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NO	ITEM	CD5220	CD6220
13	Viewing angle	8 - 35 degrees	-5 ~ 35 degrees
14	Rotation angle	Maximum 270 degrees	
15	Weight	0.92 Kg	1.08 Kg
16	Environmental Condition	temperature Operating : 5 - 45 C Storage 30%-85%	Humidity -10 - 55 C 30%-85%
17	Applicable standards	FCC class A 、CE	

Table 3-1

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4. INTERFACE SPECIFICATIONS

4.1 Communication

4.1.1 Serial port (RS232C) communication

(a) The interface specification are based on EIA RS232C baud rate 9600 or 4800 bps (select by DIP switch, refer Table 4-7) 8 data bits, none parity, 1 or more stop bits

(b) Serial port (RS232C) communication flow

1. Data flow : PC/host to display, display to printer, printer to PC/host

2. Control flow : display to PC/host, printer to display, PC/host to printer

(c) CD5220/CD6220 will inactive DTR or RTS signal to PC/host, the following two condition.

1. Printer inactive DTR or RTS signal.

2. The pass through buffer in CD5220/CD6220 is full (200bytes) .

* If PC/host keep transmitting the data to printer when CD5220/CD6220 inactive DTR or RTS , data will be lost.

4.1.2 Parallel port (Centronic) communication

(a) data flow : PC/Host to display, display to printer

(b) control flow : printer to display , display to PC/Host

(c) When data has been transmitted to printer by parallel port interface, the CD5220/CD6220 response the printer status to PC/Host, When printer active the BUSY signal, CD5220/CD6220 will keep accept the data until the

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buffer is full, (the buffer size is 200 bytes), then active the BUSY signal to PC/host.

4.2 Serial port interface for rectangle basic section

- (a) Serial port interface connector position for rectangle basic section

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(b) Power input

Connector type : DC JACK (5.5/2.1)

(c) RS232C to PC/HOST connector pin assignment

Connector type : D-sub 25 pin (Female)

No	Signal	direction	Function description
1	FG	-	Frame ground
2	TXD	From printer to PC/Host	Printer status data
3	RXD	From PC/Host to display	Receive data
4	RTS	From display to PC/Host	Display/printer ready signal
5	CTS	From PC/Host to printer	PC/Host ready signal
6	DSR	From PC/Host to printer	PC/Host ready signal
7	GND	-	Signal ground
16	V+	Input(optional)	If using power built-in
20	DTR	From display to PC/Host	Display/printer ready signal

Table 4-1

(d) RS232C to printer connector pin assignment

Connector type : D-sub 9 pin (Male)

No	Signal	direction	Function description
2	RXD	From printer to PC/Host	Printer status data
3	TXD	From display to printer	Transmit data
4	DTR	From PC/Host to printer	PC/Host ready signal
5	GND	-	Signal ground
6	DSR	From printer to display	Printer ready signal
7	RTS	From PC/Host to printer	PC/Host ready signal
8	CTS	From printer to display	Printer ready signal

Table 4-2

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4.1.3 Serial port interface for circular base

(a) Power connector of Power cable

Connector type : DC jack (5.5/2.1)

(b) RS232C interface to PC/HOST cable,

PC/HOST side connector pin assignment

Connector type : D-sub 9 pin (Female)

No	Signal	direction	Function description
1	FG	-	Frame ground
2	TXD	From printer to PC/Host	Printer status data
3	RXD	From PC/Host to display	Receive data
4	DSR	From PC/Host to printer	PC/Host ready signal
5	GND	-	Signal ground
6	DTR	From display to PC/Host	Display/printer ready signal
7	CTS	From PC/Host to printer	PC/Host ready signal
8	RTS	From display to PC/Host	Display/printer ready signal

Table 4-3

(c) RS232C interface to printer cable,

printer side connector pin assignment

Connector type : D-sub 25 pin (Male)

No	Signal	direction	Function description
2	RXD	From printer to PC/Host	Printer status data
3	TXD	From display to printer	Transmit data
4	CTS	From printer to display	Printer ready signal
5	RTS	From PC/Host to printer	PC/Host ready signal
6	DTR	From PC/Host to printer	PC/Host ready signal
7	GND	-	Signal ground
20	DSR	From printer to display	Printer ready signal

Table 4-4

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4.3 Parallel port (Centronic) interface for circular base

(a) Power connector of Power cable

Connector type : DC jack (5.5/2.1)

(b) Parallel interface to PC/HOST cable,

PC/HOST side connector pin assignment

Connector type : D-sub 25 pin (Male)

No	Signal Name	Direction	Function description
1	/STB	Input	Strobe signal to read data
2-9	Data0 - Data7	Input	Parallel signal data
10	/ACK	Output	Data request signal
11	BUSY	Output	BUSY state from the display
12	PE	Output	Always negative logic
13	SELECT	Output	Always positive logic
15	/ERROR	Output	Always positive logic

Table 4-5

(c) Parallel interface to Printer cable,

Printer side connector pin assignment

Connector type : D-sub 25 pin (Female)

No.	Signal Name	Direction	Function description
1	/STB	output	strobe signal to write data
2-9	Data0-Data7	output	parallel signal data
11	BUSY	input	BUSY state from the printer
14	AUTFEED	output	Always positive logic
16	RESET	output	Always positive logic
17	SELE_IN	output	Always positive logic

Table 4-6

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5. FUNCTION SELECTION

5.1 Baud rate

SW number	SW1	Function description Baud rate (bps)
	OFF	9600
	ON	4800

Table 5-1

notes: SW1 is ignores when baud rate is store to EEPROM (EEPROM type only),

baud rate will be refer the EEPROM baud rate status.

5.2 International character set

SW number				Function description	
SW2	SW3	SW4	SW5	International character set(code 20H-7FH)	Code table (code 80H-FFH)
OFF	OFF	OFF	OFF	U.S.A.	PC-437 (USA,standard Europe)
ON	OFF	OFF	OFF	FRANCE	PC-850(multilingual)
OFF	ON	OFF	OFF	GERMANY	PC-850(multilingual)
ON	ON	OFF	OFF	U.K.	PC-850(multilingual)
OFF	OFF	ON	OFF	DENMARK I	PC-850(multilingual)
ON	OFF	ON	OFF	SWEDEN	PC-850(multilingual)
OFF	ON	ON	OFF	ITALY	PC-850(multilingual)
ON	ON	ON	OFF	SPAIN	PC-850(multilingual)
OFF	OFF	OFF	ON	JAPAN	Katakana
ON	OFF	OFF	ON	NORWAY	PC-850(multilingual)
OFF	ON	OFF	ON	DENMARK II	PC-850(multilingual)
ON	ON	OFF	ON	SLAVONIC	
OFF	OFF	ON	ON	RUSSIA	
ON	OFF	ON	ON	Factory define	
OFF	ON	ON	ON	Factory define	
ON	ON	ON	ON	User define pattern	

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Table 5-2

5.3 Command type select

SW number			Function description	Software defined
SW6	SW7	SW8	Command type	Hex code
OFF	OFF	OFF	CD5220	07
ON	OFF	OFF	UTC/S	06
OFF	ON	OFF	UTC/P	05
ON	ON	OFF	AEDEX	04
OFF	OFF	ON	ADM 787	03
ON	OFF	ON	ADM 788	02
OFF	ON	ON	ESC/pos	01
ON	ON	ON	DSP800	00

Table 5-3

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6. COMMAND

6.1 CD5220 standard mode command list

Command	Code description(hex)	Function description
ESC DC1	1B 11	overwrite mode
ESC DC2	1B 12	vertical scroll mode
ESC DC3	1B 13	horizontal scroll mode
ESC Q ACR	1B 51 41 [n]x20 0D	set the string display mode, write string to upper line
ESC Q BCR	1B 51 42 [n]x20 0D	set the string display mode, write string to lower line
ESC Q DCR	1B 51 44 [n]xm 0D m<40	upper line message scroll continuously
ESC [D	1B 5B 44	move cursor left
BS	08	move cursor left
ESC [C	1B 5B 43	move cursor right
HT	09	move cursor right
ESC [A	1B 5B 41	move cursor up
ESC [B	1B 5B 42	move cursor down
LF	0A	move cursor down
ESC [H	1B 5B 48	move cursor to home position
HOM	0B	move cursor to home position
ESC [L	1B 5B 4C	move cursor to left-most position
CR	0D	move cursor to left-most position
ESC [R	1B 5B 52	move cursor to right-most position
ESC [K	1B 5B 4B	move cursor to bottom position
ESC I x y	1B 6C x y 1<=x<=20,y=1,2	move cursor to specified position
ESC @	1B 40	initialize display
ESC W s x1 x2 y	1B 57 1 x1 x2 y 1<=x1<=x2<=20 y=1,2	set or cancel the window range at horizontal scroll mode

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Command	Code description (hex)	Function description
CLR	0C	clear display screen , and clear string mode
CAN	18	clear cursor line, and clear string mode
ESC * n	1B 2A n 1<=n<=4	brightness adjustment
ESC & s n m [a (p1..pa)]x (m-n+1)	1B 26 1 n m [a(p1..pa)]x (m-n+1) 20<n<=m<=FF	define download characters. a=1-5 p1..p5 =row1..row5
ESC ?	1B 3F	delete download characters.
ESC %	1B 25	select/cancel download character set.
ESC _ n	1B 5F n n=0,1	set cursor ON/OFF
ESC f n	1B 66 n	select international fonts set
ESC c n	1B 63 n	select fonts ,ASCII code or JIS code
ESC = n	1B 3D n n=1,2,3,31,32,33	select peripheral device, Display or Printer
ESC s 1	1B 73 01	store the use define character into EEPROM
ESC d 1	1B 64 01	store the use define character from EEPROM

Table 6-1

(REMARK)* While using command "ESC QA" or "ESC QB", these two commands could using combine with terminal printer -- TP 2688.or TP3688

* If using commands "ESC QA" or "ESC QB" ,others commands can not be used except using command "CLR" or "CAN" to change operating mode.

* If using commands "ESC QD" ,upper line message move continuously, till receive a new command, and clear upper line and move cursor to upper line left-most position.

Set international font set(Table 6-2)

Select code table(Table

6-3)

n	international font set	n	international font set	n	international font set
A	U.S.A.	N	NORWAY	A	compliance with ASCII code

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G	GERMANY	W	SWEDEN	J	compliance with JIS code
I	ITALY	D	DENMARK I	R	compliance with RUSSIA code
J	JAPAN	E	DENMARK II	L	compliance with SLAVONIC code
U	U.K.	L	SLAVONIC		
F	FRANCE	R	RUSSIA		
S	SPAIN		reserved		

6.2 UTC standard mode command list

Command	Code description (hex)	Function description
BS	08	back space
HT	09	horizontal tab
LF	0A	line feed
CR	0D	carriage return
DLE	0F	display position
DC1	11	over write display mode
DC2	12	vertical scroll mode
DC3	13	cursor on
DC4	14	cursor off
ESC d	1B 64	change to UTC enhanced mode
US	1F	clear display

Table 6-4

6.3 UTC enhanced mode command list

Command	Code description (hex)	Function description
ESC u ACR	1B 75 41 [data x 40]0D	upper line display
ESC u BCR	1B 75 42 [data x 40]0D	bottom line display
ESC u DCR	1B 75 44 [data x 40]0D	upper line message scroll continuously
ESC u ECR	1B 75 45 hh ‘:’ mm 0D h,m=‘0’-‘9’	display time
ESC u FCR	1B 75 46 [data x 40]0D	upper line message scroll once pass
ESC u HCR	1B 75 48 n m 0D 20h<=n,m	change attention code

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ESC u ICR	1B 75 49 [data x 40]0D	two line display
ESC RS CR	1B 0F 0D	change to UTC standard mode

Table 6-5

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6.4 AEDEX mode command list

Command	Code description (hex)	Function description
! # 1CR	21 23 31 [data x 40]0D	upper line display
! # 2CR	21 23 32 [data x 40]0D	bottom line display
! # 4CR	21 23 34 [data x 40]0D	upper line message scroll continuously
! # 5CR	21 23 35 hh ':' mm 0D h,m='0'-'9'	display time
! # 6CR	21 23 36 [data x 40]0D	upper line message scroll once pass
! # 8CR	21 23 38 n m 0D 20h<=n,m	change attention code
! # 9CR	21 23 39 [data x 40]0D	two line display

Table 6-6

6.5 ADM787/788 mode command list

Command	Code description (hex)	Function description
CLR	0C	clear display
CR	0D	carriage return
SLE1	0E	clear up line and move cursor to upper line left most end
SLE2	0F	clear low line and move cursor to lower line left most end
DC0	10 n	set period to upper line last n position 31H<=n<=37H
DC1	11 n	set line blanking , n='1' up line, n='2' low line
DC2	12 n	clear line blanking , n='1' up line, n='2' low line
SF1	1E	clear field 1 and move cursor to field 1 fast position
SF2	1F	clear field 2 and move cursor to field 2 fast position

Table 6-7

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6.6 DSP-800 mode command list

Command	Code description (hex)	Function descriptions
EOT SOH I n ETB	04 01 49 n 17	select international character set.
EOT SOH P n ETB	04 01 50 n 17 n=31-58	move cursor to specified position.
EOT SOH C n m ETB	04 01 43 n m 17 31<= n<=m<=58	clear display range from <u>n</u> position to <u>m</u> position and move cursor to <u>n</u> position.
EOT SOH S n ETB	04 01 53 n 17 n=31-35	save the current displaying data to n layer for demo display.
EOT SOH D n m ETB	04 01 44 n m 17 n=31-4F m=31-33	display the saved data
EOT SOH A n ETB	04 01 41 n 17 n=31-34	brightness adjustment.
EOT SOH F n ETB	04 01 46 n 17 00<=n<=FF	blink display screen.
EOT SOH & n [px5] ETB	04 01 26 n p1...p5 17, 20<=n	define download characters
EOT SOH ? n ETB	04 01 3F n 17 20<=n	delete download characters.
EOT SOH = n ETB	04 01 3D n 17 n='1', '2'	select peripheral device. n='1',printer n='2',display
EOT SOH % ETB	04 01 25 17	initialize display
EOT SOH @ ETB	04 01 40 17	execute self-test

Table 6-8

(REMARK)* About the command display the saved data(Table 6-9)

n	lay select	n	lay select	m	show mode
bit 0=1	lay 1	bit 3=1	lay 4	bit 0=1	show mode 1

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bit 1=1	lay 2	bit 4=0	lay 5	bit 1=1	show mode 2
bit 2=1	lay 3				

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6. 7 EPSON Esc/pos command list

Command	Code description(hex)	Function description
HT	09	move cursor right.
BS	08	move cursor left.
US LF	1F 0A	move cursor up.
LF	0A	move cursor down.
US CR	1F 0D	move cursor to right-most position.
CR	0D	move cursor to left-most position.
HOM	0B	move cursor to home position.
US B	1F 42	move cursor to bottom position.
US \$ x y	1F 24 x y x=1-20,y=01,02	move cursor to specified position.
CLR	0C	clear display screen.
CAN	18	clear cursor line.
US X n	1F 58 n 01<=n<=04	brightness adjustment.
US E n	1F 45 n n=00-ff	blink display screen.
ESC @	1B 40	initialize display.
ESC t n	1B 74 n n=00-0f	select character code table.
ESC R n	1B 52 n n=00-0f	select international character set.
US r n	1F 72 n n=00,01	select/cancel reverse character.
US MD1	1F 01	specify overwrite mode.
US MD2	1F 02	specify vertical scroll mode.
US MD3	1F 03	specify horizontal scroll mode.
ESC & s n m [a(p1..pa)]x m-n	1B 26 1 n m [a(p1..pa)]x m-n 20<n<=m<=ff 20<n<=m<=ff	define download characters. 20<n<=m<=ff a=1-5 p1..p5 =row1..row5
ESC ?	1B 3F	delete download characters.
ESC %	1B 25	select/cancel download character set.

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Command	Code description(hex)	Function description
ESC W n s x1 y1 x2 y2	1B 57 n s x1 y1 x2 y2 n=1,2,3,4 s=0,1	specify/cancel the window range. 1<=x1<=x2<=20 1<=y1<=y2<=2
ESC = n	1B 3D n n=1,31 ,select printer n=2,32 ,select display	select peripheral device.
US :	1F 3A	set starting/ending position of macro definition.
US ^ n m	1F 5E n m 00<=(n, m)<=ff	execute and quit macro.
US @	1F 40	execute self-test.
US T h m	1F 54 h m 0<=h<=17 , 0<=m<=3b	display time
US U	1F 55	display time continuously
ESC s 1	1F 73 01	store define download character to EEPROM
ESC d 1	1F 64 01	Restore user define character from EEPROM

11 Table 6-10

Set international font set for ESC/pos Select code table for ESC/pos

n	International font	n	International font	n	International font set (80H-FFH)
0	U.S.A.	7	SPAIN	0	Page 0,(PC437:U.S.A.,standard Europe)
1	FRANCE	8	JAPAN	1	Page 1,(Katakana for Japan)
2	GERMANY	9	NORWAY	2	Page 2,(PC850:multilingual)
3	U.K.	10	DENMARK II	3	Page 3,(PC860:Portuguese)
4	DENMARK I	11	SLAVONIC	4	Page 4,(PC863:Canadian-French)
5	SWEDEN	12	RUSSIA	5	Page 5,(PC865:Nordic)
6	ITALY	15	reserved	6	Page 6,(RUSSIA)
				7	Page 7,(SLAVONIC)

Table 6-11

Table 6-12

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7. INSTALLATION GUIDE