	Shell 1 (28)	Shell 2 (28)	Shell 3 (28)	Combined (28×3)	Running
SOA	15.9°	15.8°	16.7°	15.1°	36 m
Solid Rotation	25.7°	25.7°	25.7°	7.4°	not ava
IGEEM	19.2°	19.7°	19.3°	4.7°	0.3
GEEM	23.6°	24.3°	23.4°	12.3°	3.7
ISC $(N = 20481)$	21.3°	19.3°	21.1°	10.5°	0.3
MILP $(N = 321)$	23.8°	23.8°	24.3°	13.3°	10 m
IMOC $(N = 20481)$	24.3°	24.3°	24.3°	14.0°	10.5
IMOC + 1-Opt (N = 20481)	24.3°	24.4°	24.3°	14.0°	12.8
IMOC + 1-Opt + CNLO	26.1°	26.3°	26.9°	14.4°	39.7
EEM (CAMINO)	25.7°	25.7°	25.7°	15.6°	not ava
GRASSC ??	27.8°	27.8°	27.8°	16.2°	not ava
	Shell 1 (90)	Shell 2 (90)	Shell 3 (90)	Combined (90×3)	Running
IGEEM	10.8°	10.3°	10.5°	2.4°	0.6
GEEM	12.9°	13.3°	12.6°	7.2°	11 m
ISC $(N = 20481)$	10.4°	9.7°	10.4°	4.6°	0.6
MILP (N = 321)	13.3°	13.5°	13.3°	7.9°	10 m
IMOC $(N = 20481)$	13.5°	13.5°	13.5°	7.8°	7.8
IMOC + 1-Opt (N = 20481)	13.6°	13.5°	13.5°	7.8°	29.6
IMOC + 1-Opt + CNLO	14.6°	14.6°	$oldsymbol{14.7}^{\circ}$	8.4°	31 m
EEM (CAMINO)	15.1°	15.1°	15.1°	not available	not ava
GRASSC ??	15.7°	15.7°	15.7°	not available	not ava