

Speaker 1 M_{234}		Speaker 2 M_{134}		Speaker 3 M_{124}		Speaker 4 M_{123}	
Viseme	Phonemes	Viseme	Phonemes	Viseme	Phonemes	Viseme	Phonemes
/v01/	/ah/ /ax/ /ay/ /ey/ /iy/	/v01/	/ah/ /ay/ /ey/ /iy/	/v01/	/ah/ /ay/ /ey/ /iy/ /ow/ /uw/	/v01/	/ah/ /ay/ /iy/ /ow/
v02	ow uw	v02	aa ow uw	v02	aa	v02	aa
v03	eh	v03	ax eh	v03	ax eh	v03	ax eh
v04	aa	v04	d s t	v04	d s t v	v04	jh s t v
v05	d s t v	v05	ch l	v05	l m n	v05	f l n
v06	l m n	v06	b jh	v06	b w y	v06	b d p
v07	jh p y	v07	v y	v07	jh	v07	w y
v08	k w	v08	k w	v08	z	v08	z
v09	f	v09	p	v09	p	v09	m
v10	ch	v10	z	v10	k	v10	k
v11	b	v11	m	v11	f	v11	ch
				v12	ch		
sil	sil	sil	sil	sil	sil	sil	sil
garb	ea oh ao r z	garb	ea oh ao r f n	garb	ea oh ao r iy	garb	ea oh ao r