	X				
	-2	-1	0	1	2
r=2	(59, 224.44)	(59, 224.44)	(59, 224.44)	(59, 224.44)	(59, 224.44)
r = 3	(65, 224.68)	(71, 223.1)	(58, 225.72)	(59, 222.71)	(71, 219,97)
r=4	(71, 223.69)	(68, 223.5)	(67, 223.75)	(76, 229.3)	(75, 232.54)
DU-1	2/DF to anneal	(0, N/A)			
r=2,	X = 0 optimised	(78, 217.12)			