digits of precision	16	32	64	128	256	512	1024	2048
$n \text{ for } \theta = 1^{\circ}$	3	6	12	22	41	76	≥ 100	
$n \text{ for } \theta = 1^{\circ} \text{ alt.}$	3	6	12	24	43	79	≥ 100	
$n \text{ for } \theta = 45^{\circ} \text{ alt.}$	3	5	10	18	32	58	≥ 100	
$n \text{ for } \theta = 76^{\circ} \text{ alt.}$	2	5	9	16	29	53	95	≥ 100