



# Gridfinity - Divided Vase Bins with Labels (120 models)



**VIEW IN BROWSER** 

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# **Summary**

Fast, easy to print, minimal filament, structurally sound Gridfinity organizer bins with built in dividers.

<u>Hobby & Makers</u> > <u>Organizers</u>

Tags:organizervasemodebingridfinity

### **Updates**

- 2023-12-01 Added single corner and half grid bases for even more minimal printing
- 2023-09-29 Replaced the 1x3x3u x5 bin which wouldn't slice properly
- 2023-02-04 Original post using the Gridfinity v5 spec

### Also see my other Gridfinity Bins:

- Vase Mode Bins (no label flaps)
- Vase Mode Bins with Labels
- Divided Vase Bins (no label flaps)

### **Description**

Vase mode bins made even better with built-in dividers. Now you can print bigger bins that are subdivided rather than multiple small bins.

- 120 vase mode bin models
- Sizes from 1x1 w 2 dividers up to 1x5 with 8 dividers
- Heights from 3u up to 8u (6u is standard)
- 5 matching bases
- A 1x5x6u x8 divider bin only takes 42g of filament

These bins are based on vase mode bins with label flaps that I originally posted, initially based on the excellent design by Francesco lannone.

#### **Basics**

Print the bins in 2 parts: base and the top (bin). Glue the pieces together for a very simple, bin.

### **Recommended slicer settings**

#### Bins

- Vase mode
- Bottom layers: 4
- .4mm nozzle
  - Wall thickness: .8mm
  - Layer height:
    - .2mm below the label flap
    - .12mm for the label flap and upper lip
- .6mm nozzle
  - Wall thickness: 1.2mm
  - Layer height:
    - .28mm below the label flap
    - .2mm for the label flap and upper lip

#### **Bases**

Print in the top-down orientation found in the STL file. This will give you a very clean top and clean magnet holes.

• ≤15% infill

#### **TIPS**

• Faster Bases: Adrian-CrimsonAzure pointed out that for larger bins, you can get away with printing 1x1 bases and then glue them to just

- the corners of your larger bins. For a 4x4 this means printing just 4 1x1 bases rather than 16 base grid. If you're short on filament or time, this is a great option.
- **Top Stability:** To make the bin lip more stable, try printing the top of the model (from where the lip starts to the top) at a shorter layer height than the rest of the model. I go from .2 mm to .12 mm with a . 4 mm nozzle. Thanks to kevman for this suggestion.
  - PrusaSlicer/SuperSlicer Use the height range modifier to make this adjustment.
  - Cura Try enabling Adaptive Layer Height to high quality

#### **Files**

These files were done up with Tinkercad and can be found here:

- Bases https://www.tinkercad.com/things/gkaMZJynDus
- 3u Bins https://www.tinkercad.com/things/8CDAQZSZaXd
- 4u Bins https://www.tinkercad.com/things/9pVXnFOyuNQ
- 5u Bins https://www.tinkercad.com/things/3C6qRDaojwk
- 6u Bins https://www.tinkercad.com/things/6UwInZBLLib
- 7u Bins https://www.tinkercad.com/things/5tMfRTqOqMu
- 8u Bins https://www.tinkercad.com/things/iRemt67XyUh

Feel free to customize to your own needs.

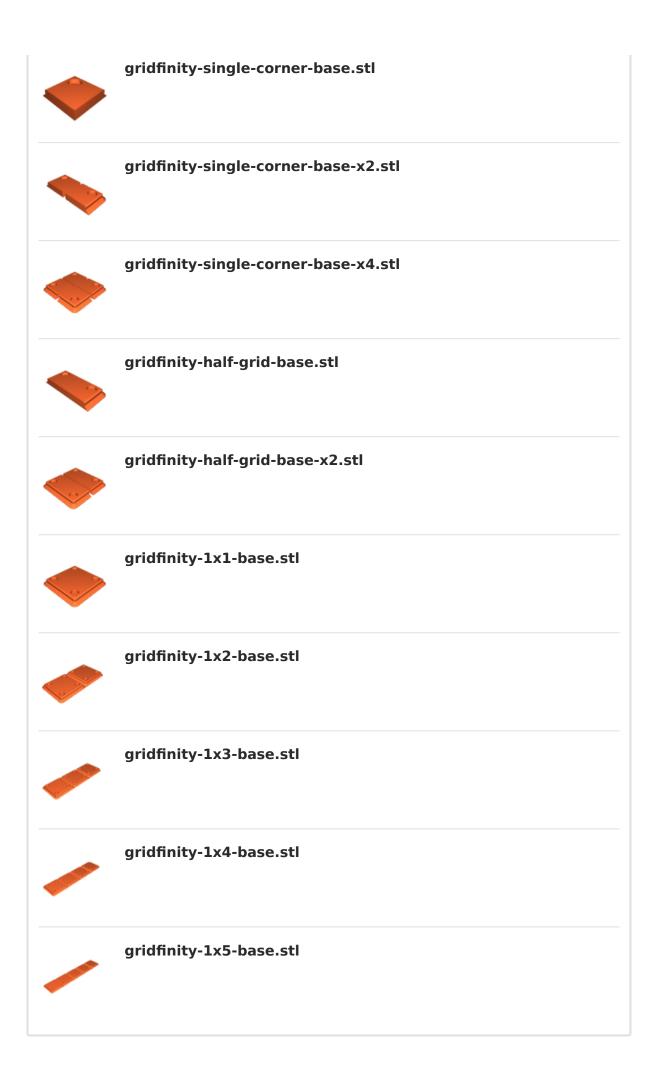
## This remix is based on



**Gridfinity - Enhanced Vase Bins wth Labels (90 models)** by cyron52

### **Model files**









gridfinity-v5-1x1x3u-x2-divided-vase-label-bin.stl



gridfinity-v5-1x2x3u-x2-divided-vase-label-bin.stl



gridfinity-v5-1x2x3u-x3-divided-vase-label-bin.stl



gridfinity-v5-1x2x3u-x4-divided-vase-label-bin.stl



gridfinity-v5-1x3x3u-x2-divided-vase-label-bin.stl



gridfinity-v5-1x3x3u-x3-divided-vase-label-bin.stl



gridfinity-v5-1x3x3u-x4-divided-vase-label-bin.stl



gridfinity-v5-1x3x3u-x5-divided-vase-label-bin.stl



gridfinity-v5-1x4x3u-x2-divided-vase-label-bin.stl

gridfinity-v5-1x4x3u-x3-divided-vase-label-bin.stl
gridfinity-v5-1x4x3u-x4-divided-vase-label-bin.stl
gridfinity-v5-1x4x3u-x5-divided-vase-label-bin.stl
gridfinity-v5-1x4x3u-x6-divided-vase-label-bin.stl
gridfinity-v5-1x5x3u-x2-divided-vase-label-bin.stl
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gridfinity-v5-1x5x3u-x4-divided-vase-label-bin.stl
gridfinity-v5-1x5x3u-x5-divided-vase-label-bin.stl
gridfinity-v5-1x5x3u-x6-divided-vase-label-bin.stl
gridfinity-v5-1x5x3u-x7-divided-vase-label-bin.stl







20 files



gridfinity-v5-1x1x4u-x2-divided-vase-label-bin.stl



gridfinity-v5-1x2x4u-x2-divided-vase-label-bin.stl



gridfinity-v5-1x2x4u-x3-divided-vase-label-bin.stl



gridfinity-v5-1x2x4u-x4-divided-vase-label-bin.stl



gridfinity-v5-1x3x4u-x2-divided-vase-label-bin.stl



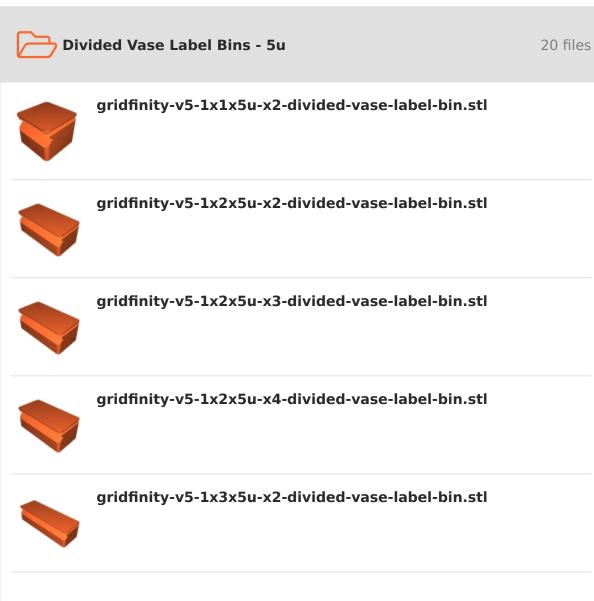
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gridfinity-v5-1x3x4u-x4-divided-vase-label-bin.stl

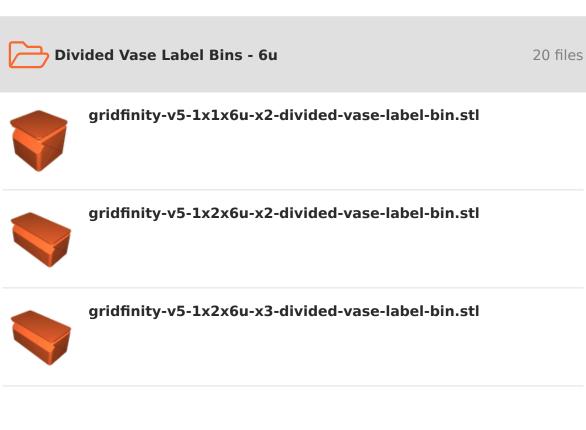
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gridfinity-v5-1x4x4u-x6-divided-vase-label-bin.stl
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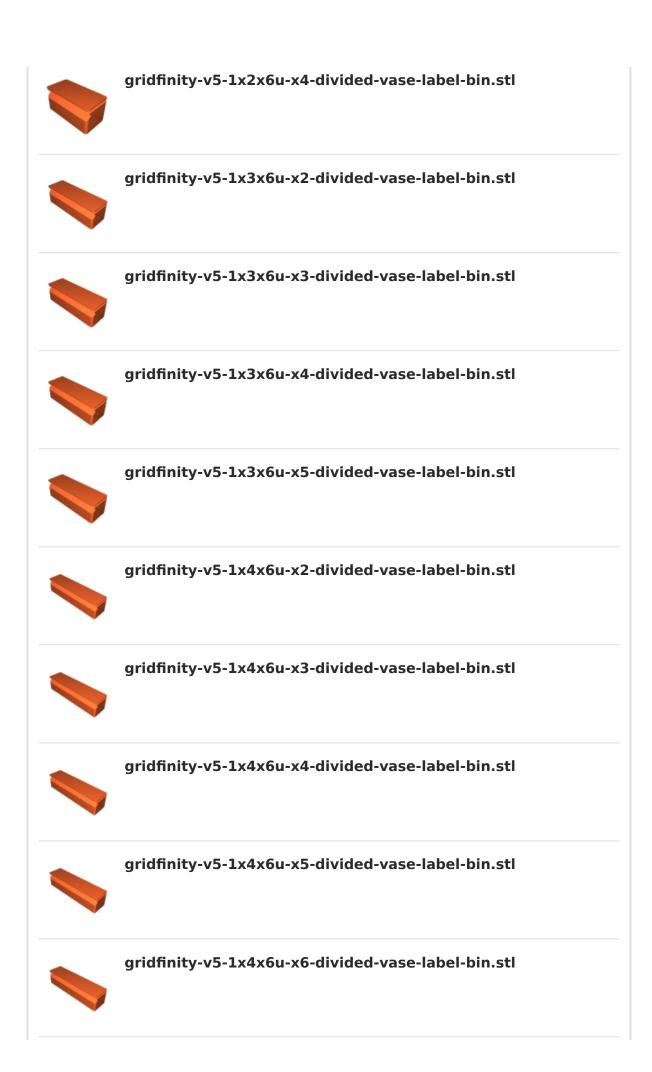


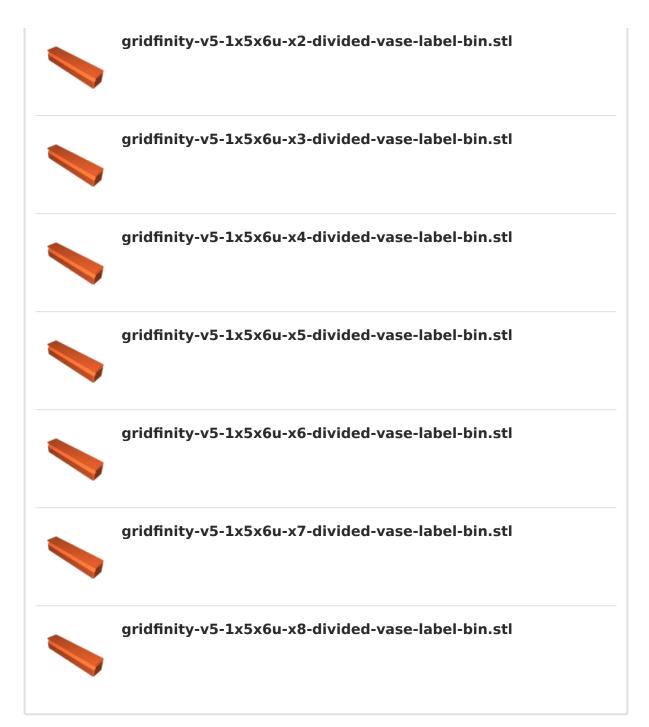


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gridfinity-v5-1x4x5u-x4-divided-vase-label-bin.stl
gridfinity-v5-1x4x5u-x5-divided-vase-label-bin.stl
gridfinity-v5-1x4x5u-x6-divided-vase-label-bin.stl
gridfinity-v5-1x5x5u-x2-divided-vase-label-bin.stl
gridfinity-v5-1x5x5u-x3-divided-vase-label-bin.stl













gridfinity-v5-1x4x7u-x6-divided-vase-label-bin.stl
gridfinity-v5-1x5x7u-x2-divided-vase-label-bin.stl
gridfinity-v5-1x5x7u-x3-divided-vase-label-bin.stl
gridfinity-v5-1x5x7u-x4-divided-vase-label-bin.stl
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gridfinity-v5-1x1x8u-x2-divided-vase-label-bin.stl



gridfinity-v5-1x2x8u-x2-divided-vase-label-bin.stl



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gridfinity-v5-1x2x8u-x4-divided-vase-label-bin.stl



gridfinity-v5-1x3x8u-x2-divided-vase-label-bin.stl



gridfinity-v5-1x3x8u-x3-divided-vase-label-bin.stl



gridfinity-v5-1x3x8u-x4-divided-vase-label-bin.stl



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gridfinity-v5-1x4x8u-x2-divided-vase-label-bin.stl

gridfinity-v5-1x4x8u-x3-divided-vase-label-bin.stl
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gridfinity-v5-1x5x8u-x7-divided-vase-label-bin.stl

#### gridfinity-v5-1x5x8u-x8-divided-vase-label-bin.stl



# Other files



bins-v51-divided-vase-mode-with-label 2023-12-01.zip

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