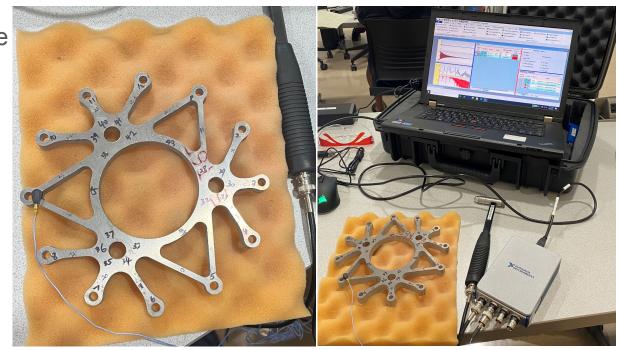
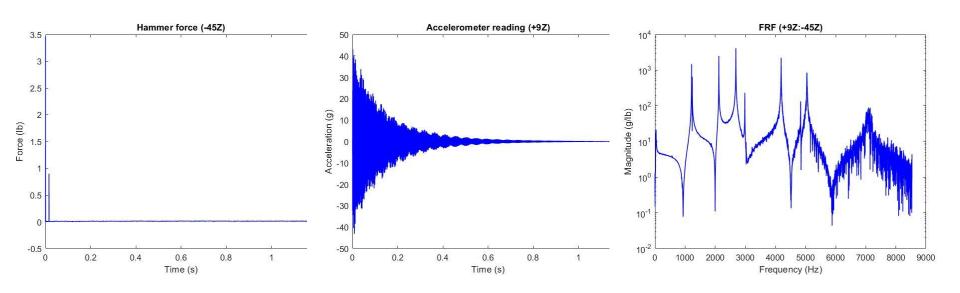


Testing setup captures modal response

- Experimental procedure derived from lab 4 guidelines
- 45 test points
- Exponential windowing
- Steel hammer tip

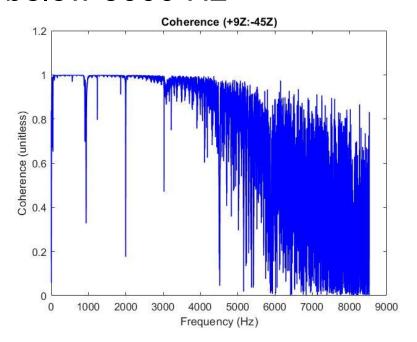


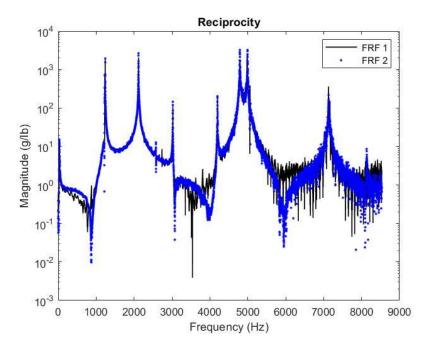
Steel tip hammer and exponential window produced an appropriate response





Reciprocity Test and Coherence suggest good correlation below 5000 Hz



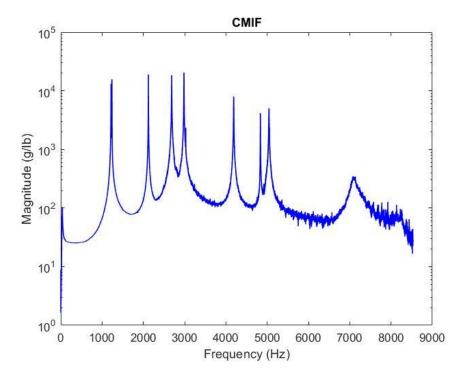




Natural frequencies identified by peak picking

Measured frequencies:

- 1. 1240 Hz
- 2. 2122 Hz
- 3. 2687 Hz
- 4. 2984 Hz
- 5. 4189 Hz
- 6. 4836 Hz



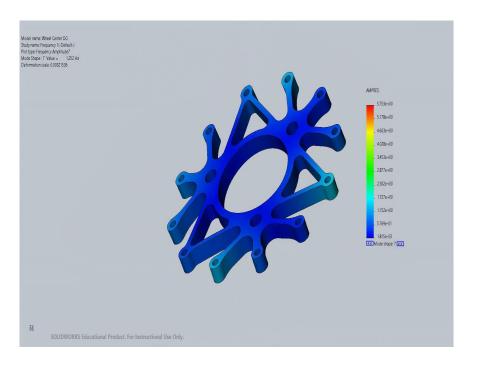


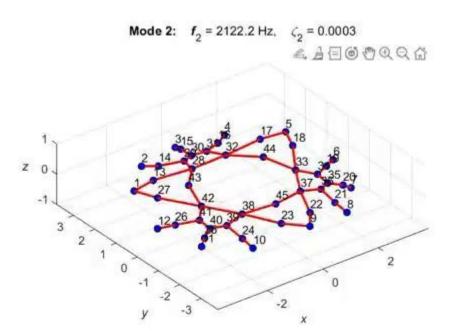
Solidworks FEA Modal Analysis





f = 1252 Hz

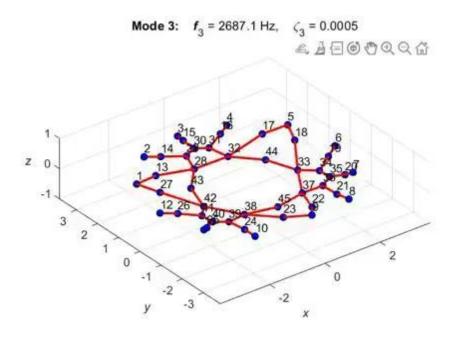




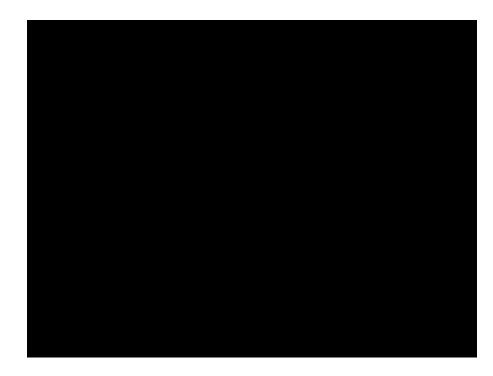
f = 2150Hz



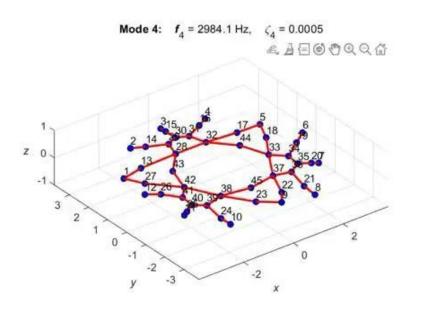




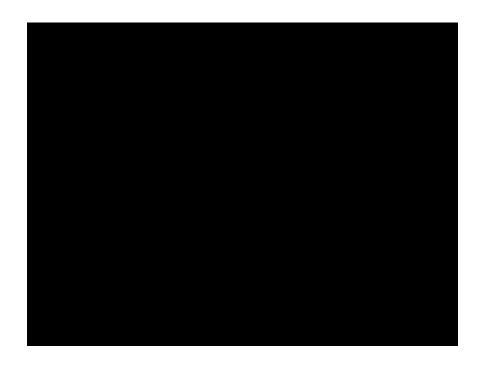
$$f = 2764 Hz$$

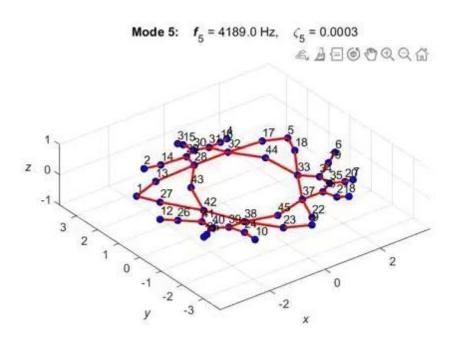






$$f = 3080 Hz$$





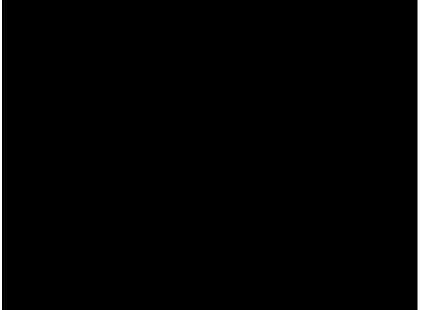
$$f = 4260 Hz$$





Mode 6 f = 4938 Hz





Discussion

- Poor coherence at higher frequencies
- Frequent double hits with steel tip
- Strain hardening from waterjet

Mode	EMAP Result	Solidworks FEA Result	Difference
f1	1239.9	1252	0.97%
f2	2122.2	2150	1.29%
f3	2687.1	2764	2.78%
f4	2984.1	3080	3.11%
f5	4189	4260	1.67%
f6	4835.8	4938	2.07%



Questions?