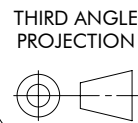
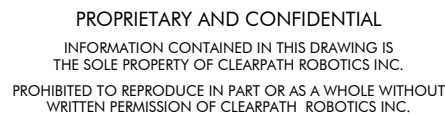


1. ITEM MATERIAL SHALL BE ALUMINIUM ALLOY, ALUMINIUM ASSOCIATION TYPE 5052 OR 6061
2. SURFACES SHALL BEAR ANODIC COATING OR POWDER COATING
3. ANODIC COATING SHALL BE IN ACCORDANCE WITH MIL-A-8625, TYPE II CLASS 2, COLOUR BLACK
4. POWDER COATING SHALL BE CURED, TIGER DRYLAC 39/80200, MATTE, FINE TEXTURE, COLOUR BLACK
5. DIMENSIONAL REQUIREMENTS APPLY AFTER COATING
6. EXTERNAL EDGES SHALL CONFORM TO  $R0.3 \pm 0.2$
7. INTERNAL EDGES SHALL CONFORM TO  $R0.2$  MAX
- 8 INDICATED REGION MAY BE FREE OF POWDER COAT
- 9 FULL THREADS SHALL BE FREE OF POWDER COAT
10. ITEM MAY BE ELASTICALLY CONSTRAINED DURING INSPECTION TO SATISFY DIMENSIONAL REQUIREMENTS
- 11 ( NOTE FOR INTEGRATION—MOUNTS FOR FORT ROBOTICS VSC )
- 12 ( NOTE FOR INTEGRATION—MOUNTS FOR SWIFT NAVIGATION DURO )
- 13 ( NOTE FOR INTEGRATION—MOUNTS FOR AXIS M5525-E )



UNITS ARE MILLIMETRES & GRAMS  
NOTES SUPERSEDE TITLE BLOCK  
CALLOUTS SUPERSEDE NOTES  
DIMENSIONS & TOLERANCES SHALL BE INTERPRETED  
IN ACCORDANCE WITH ASME Y14.5-2018

ITEM  
NAME

PAPER 432 X 279	SCALE 1:2	DO NOT SCALE
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SHEET 1 OF 1

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