Style Summary

405301 Missy 162

Style Description Cropped Anorak

Fall 2016 Supplier Production Office

Season

Triburg

Sample Sign-Off Construction In Process In Process Materials Colorways

Final SPEC Due:

In Process

No CW

pls revise

Woven Jacket

Unknown

Tech Designer

Fit Office

Jackie Lee

Fit Leadtime Type

Fit Leadtime-Standard

Sourcing Size Method

Numeric

Print/Pattern Ref Pattern #

Cut Type Straight (2-Way)

Silhouette

Lining

tbd Full

Corresponding Style(s)

Primary Raw Material

135178 Raw Material ID

Description **BROKEN TWILL** 53% Linen, 47% Cotton

Primary RM Content

tbd Construction

Construction

SPEC Created From:

Form Updated: 2/2/2016

Date: 2/2/16 ATGS/India ATT: Reddy FRom: Jackie Lee

SPEC Comments

issued 1st fit sample. 2nd fit sample requested

By: Kristin Joy Imhoff

Printing Time: 2/2/2016 1:37:16 PM

On: 2/1/2016 3:14:54 PM



Sample Evaluation	(Page 1 of 2)		Final SPEC Due:	PRODUCTION
)t	Chule Description	C	CI- C: Off	

			-9/		
Dept	40F201	Missy	Style Description	Season	Sample Sign-Off
162	405301	Missy	Cropped Anorak	Fall 2016	In Process
			Supplier	Production Office	
	Woven Jacke	et	Unknown	Triburg	
			Tech Designer	Fit Office	



Sample # 1

Sample Ma	de By: Ambattur Clothing International W.L. L. (ne	ew)	Rec'd D	ate: 01/2	0/16 Fit I	Date:	01/21/16	Evaluation Result: Request New Sample
POM I	Description	Tol(-)	Tol(+)	Requested	Sample	Delta	Revise	Comments
1180 * 1	Bk lgth fr ctr nk	1/2	1/2		20 1/2		21 1/2	pls revise
1270	Shldr Seam posit-Frwd at Nkline	1/8	1/8		3/4		3/4	ok
1201 * I	Frt Igth fr NHPS	1/2	1/2		22 1/2		22 3/4	pls revise
2006	Garment Opening - Ctr Frt	1/4	1/4		17 1/4		19 1/4	pls revise
1315 I	Raglan seam posit Frt Nk	1/4	1/4		6		6	ok
1320 I	Raglan seam posit Bk Nk	1/4	1/4		5 3/4		5 3/4	ok
1005 *	Chest circ 1" below Armhole	1/2	1/2		39 1/2		40 1/2	pls revise
1340	Waist plcmnt fr CB Nk	0	0		14 1/2		14 1/2	ok
1060 *	Waist circ	1/2	1/2		37		39	pls revise
1090	Sweep circ	1/2	1/2		41		41 1/2	pls revise
1135 *	AH-Raglan Frt	1/4	1/4		10		10 3/4	pls revise
1140 *	AH-Raglan Bk	1/4	1/4		12 1/2		13 1/4	pls revise
1170 * 9	SIv Igth-Raglan fr CB Nk	3/8	3/8		33		33	ok
1585 I	Upper Arm Circ(muscle) 1" blw AH	1/4	1/4		13 1/2		14 1/2	pls revise
1625	SIv opg-Hem edge	1/4	1/4		14 1/2		14	pls revise
(Sleeve snap tab plcmnt from shoulder/nk	1/8	1/8		21		21	ok
(Sleeve snap tab width	1/8	1/8		1		1	ok
Ś	sleeve snap tab length	1/8	1/8		6 3/4		6 3/4	ok
1650	1 Nk wdth NHPS at Nk seam	1/4	1/4		7 1/2		7 1/2	ok
1700	1 Bk Nk Drop NHPS to nk seam	1/8	1/8		1/2		1/2	ok
1670	1 Frt Nk Drop NHPS to Nk seam	1/8	1/8		4 3/4		4 3/4	ok
1745	1 Collar Ht at CB fr nk seam	1/8	1/8		4		4	ok
1750	1 Collar point	1/8	1/8		4 1/2		4	pls revise
1841 I	Pkt plcmnt fr NHPS angld welt-to btm opg - to top of pkt	1/4	1/4		15		15 1/2	pls revise
1855 I	Pkt plcmnt fr ctr Welt -from CF to inner top	1/8	1/8		5		6	pls revise
1855 I	Pkt plcmnt fr ctr Welt -from CF to inner bttm	1/8	1/8		8 1/4		9 1/4	pls revise
1895 I	Pkt Flap wdth at top	1/8	1/8		5 3/4		5 3/4	ok
1910 I	Pkt Flap Ht at center	1/8	1/8		2		2	ok

Form Updated: 2/2/2016 Printing Time: 2/2/2016 1:37:16 PM

Jackie Lee

Samp	ole Evaluation (Page 2 of 2)		Final SPEC Due:	PRODUCTION
Dept	405201 Missy	Style Description	Season	Sample Sign-Off	
162	405301 Missy	Cropped Anorak	Fall 2016	In Process	
		Supplier	Production Office		
	Woven Jacket	Unknown	Triburg		
		Tech Designer	Fit Office		1 / 1 / 1 / 1 / 1
		Jackie Lee		Sample # 1	

ample	Made By: Ambattur Clothing International W.L	L. (new)	Rec'd D	ate: 01/2	0/16 Fit Date:	01/21/16	Evaluation Result:	Request New Sampl
ОМ	Description	Tol(-)	Tol(+)	Requested	Sample Delta	Revise	Comments	
915	Pkt Flap Ht at side edge	1/8	1/8		1 3/8	1 3/8	ok	
875	Pkt Ht-Welt fr seam to edge	1/8	1/8		3/8	3/8	ok	
885	Pkt opg-Besom/Welt	1/8	1/8		5 1/4	5 1/2	pls revise	

Samp	le Comments	(Page 1 of 2)		Final SPEC Due:	PRODUCTION
Dept	40E201 Miss	Style Description	Season	Sample Sign-Off	
162	405301 Miss	Cropped Anorak	Fall 2016	In Process	
		Supplier	Production Office		
	Woven Jacket	Unknown	Triburg		
		Tech Designer	Fit Office	0 1 " 4	[
		Jackie Lee		Sample # 1	公田 2 日 1

Date of Fit Comments: 2/2/16 Author of Fit Comments: Jackie Lee Model: Liz

Attendees: Kelly, Ipek, Karissa, Jonah, Karen, Jess.S, Irene, Angie, Paras

Garment Color: Grey

Fit Recap: 1st fit sample is not approved. Due to i do not have the pttn for the correcitons, pls follow below cmts and tapped sample for next fit sample.

Design Changes:

- Increase body length
- Increase zipper length
- increase body circ
- Reduce collar point
- Re-shape front/bk princess seam
- Move pkt more toward side seam
- Expose snap on pkt flap

Fit Comments:

- 1- length- Pls increase 1" at CB and 1 1/4" at front due to little hiking at front
- 2- Shoulder seam is little too squared- pls follow pinned sample to soften it
- 3- Collar point- pls narrow 1/2" to 0 at CB collar height
- 4- Zipper pls extend zipper to nk seam and increase zipper length as well due to front length have increased
- 5- Pls follow pinned sample for revised raglan seam, front/back princess seam, front placket seam for next sample
- 6- Body circ- pls increase as revised spec as giving
- 7- Armhole- pls lower approx 3/4" due to little too high and increase slv muscle as well
- 8- Pocket plcmnt- pls lower 1/2" and shrift pkt approx 1" toward side seam as pinned on fit sample
- 9- Pls revise snap on pkt flap to be expose for next sample
- 10-Pls reduce sleeve opening 1/2"
- 11- pls follow all other measurements as requested spec for next sample

Construction/Workmanship:

Overall, sample cannot approved due to many corrections, pls follow above cmts/pinned sample for next sample

Form Updated: 2/2/2016 Printing Time: 2/2/2016 1:37:16 PM Page 4 of 11

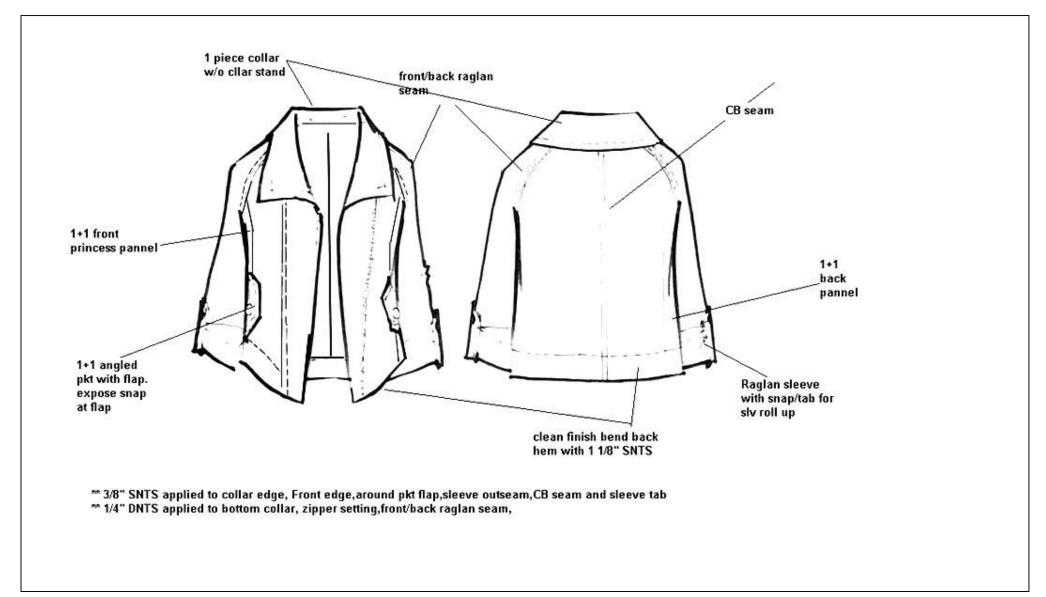
Sample Comments (Page 2 of 2) Final SPEC Due: age spec\ Dept 162 Style Description Sample Sign-Off Season **405301** Missy Cropped Anorak Fall 2016 In Process Supplier Production Office Woven Jacket Unknown Triburg Tech Designer Fit Office Sample # 1 Jackie Lee

\\zymspec\ImageRepos\Style Technical\2016Q1\imgRp-bab9367a-4978-4323-9771-45a783a328bf.jpg



Form Updated: 2/2/2016 Printing Time: 2/2/2016 1:37:16 PM Page 5 of 1

Construction Final SPEC Due: **PRODUCTION** Style Description Construction Season **405301** Missy 162 Cropped Anorak Fall 2016 In Process Supplier Production Office Woven Jacket Unknown Triburg Tech Designer Fit Office Jackie Lee



Garment construction is as per standards detailed in Ann Taylor Construction Manual unless otherwise specified in Garment Specification pkg.

NOTE: Garment Spec pkg supersedes Construction Manual.

Form Updated: 2/2/2016 Printing Time: 2/2/2016 1:37:16 PM Page 6 of 1

Grade	Rules	(Page 1 of 2)		Final SPEC Due:	PRODUCTION
Dept	405301	Missy	Style Description	Season	Fit Standard	
162	40330 I	iviissy	Cropped Anorak	Fall 2016		
			Supplier	Production Office		
	Woven Jack	æt	Unknown	Triburg		
			Tech Designer	Fit Office		

	SZ: 8	Tol Lev	/el: 1											
POM Description	Standard	Tol(-)	Tol(+)	00	0	2	4	6	8	10	12	14	16	18
1180 * Bk lgth fr ctr nk	21 1/2	1/2	1/2	- 1/4	- 1/4	- 1/4	- 1/4	- 1/4		1/4	1/4	1/4	1/4	1/4
1270 Shldr Seam posit-Frwd at Nkline	3/4	1/8	1/8	0	0	0	0	0		0	0	0	0	0
1201 * Frt Igth fr NHPS	22 3/4	1/2	1/2	- 5/16	- 5/16	- 5/16	- 5/16	- 5/16		5/16	5/16	5/16	5/16	5/16
2006 Garment Opening - Ctr Frt	19 1/4	1/4	1/4	- 1/2	0	-1	0	-1		0	1	0	1	0
1315 Raglan seam posit Frt Nk	6	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	- 1/8		1/8	1/8	1/8	1/8	1/8
1320 Raglan seam posit Bk Nk	5 3/4	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	- 1/8		1/8	1/8	1/8	1/8	1/8
1005 * Chest circ 1" below Armhole	40 1/2	1/2	1/2	-1	-1	-1	-1	-1		1	1 1/2	1 1/2	2	2
1340 Waist plcmnt fr CB Nk	14 1/2	0	0	- 1/4	- 1/4	- 1/4	- 1/4	- 1/4		1/4	1/4	1/4	1/4	1/4
1060 * Waist circ	39	1/2	1/2	- 3/4	- 3/4	-1	-1	-1		1	1 1/2	2	2	2
1090 Sweep circ	41 1/2	1/2	1/2	-1	-1	-1	-1	-1		1	1 1/2	1 1/2	1 1/2	2
1135 * AH-Raglan Frt	10 3/4	1/4	1/4	- 5/16	- 5/16	- 5/16	- 5/16	- 5/16		5/16	7/16	7/16	1/2	1/2
1140 * AH-Raglan Bk	13 1/4	1/4	1/4	- 5/16	- 5/16	- 5/16	- 5/16	- 5/16		5/16	7/16	7/16	1/2	1/2
1170 * Slv lgth-Raglan fr CB Nk	33	3/8	3/8	- 3/8	- 3/8	- 3/8	- 3/8	- 3/8		3/8	1/2	1/2	1/2	1/2
1585 Upper Arm Circ(muscle) 1" blw AH	14 1/2	1/4	1/4	- 1/4	- 1/4	- 1/4	- 1/4	- 1/4		3/8	1/2	1/2	5/8	5/8
1625 * Slv opg-Hem edge	14	1/4	1/4	- 1/4	- 1/4	- 1/4	- 1/4	- 1/4		1/4	1/4	1/4	1/4	1/4
Sleeve snap tab plcmnt from shoulder/nk	21	1/8	1/8	- 3/16	- 3/16	- 3/16	- 3/16	- 3/16		3/16	1/4	1/4	1/4	1/4
Sleeve snap tab width	1	1/8	1/8	0	0	0	0	0		0	0	0	0	0
sleeve snap tab length	6 3/4	1/8	1/8	0	0	0	0	0		0	0	0	0	0
1650 1 Nk wdth NHPS at Nk seam	7 1/2	1/4	1/4	- 1/8	- 1/8	- 1/8	- 1/8	- 1/8		1/8	1/8	1/8	1/8	1/8
1700 1 Bk Nk Drop NHPS to nk seam	1/2	1/8	1/8	- 1/16	- 1/16	- 1/16	- 1/16	- 1/16		1/16	1/16	1/16	1/16	1/16
1670 1 Frt Nk Drop NHPS to Nk seam	4 3/4	1/8	1/8	- 1/16	- 1/16	- 1/16	- 1/16	- 1/16		1/16	1/16	1/16	1/16	1/16
1745 1 Collar Ht at CB fr nk seam	4	1/8	1/8	0	0	0	0	0		0	0	0	0	0
1750 1 Collar point	4	1/8	1/8	0	0	0	0	0		0	0	0	0	0
Pkt plcmnt fr NHPS angld welt-to btm opg - to top of pkt	15 1/2	1/4	1/4	- 5/16	- 5/16	- 5/16	- 5/16	- 5/16		5/16	5/16	5/16	5/16	5/16
Pkt plcmnt fr ctr Welt -from CF to inner top	6	1/8	1/8	- 1/8	- 1/8	- 1/8	- 1/8	- 1/8		1/8	3/16	3/16	3/16	1/4
Pkt plcmnt fr ctr Welt -from CF to inner bttm	9 1/4	1/8	1/8	- 1/8	- 1/8	- 1/8	- 1/8	- 1/8		1/8	3/16	3/16	3/16	1/4
1895 Pkt Flap wdth at top	5 3/4	1/8	1/8	0	0	0	- 1/4	0		0	1/4	0	1/4	0
1910 Pkt Flap Ht at center	2	1/8	1/8	0	0	0	- 1/8	0		0	1/8	0	1/8	0

Form Updated: 2/2/2016 Printing Time: 2/2/2016 1:37:16 PM

Jackie Lee

Grade	Rules	(Page 2 of 2)		Final SPEC Due:	PRODUCTION
Dept 162	405301	Missy	Style Description Cropped Anorak	Season Fall 2016	Fit Standard	
	Woven Jacke	et	Supplier Unknown	Production Office Triburg		AA M
			Tech Designer Jackie Lee	Fit Office		

Description				00	0	2	4	6	Q	10	12	14	16	18
														0
														0
PKt opg-Besom/Weit	5 1/2	1/8	1/8	0	U	U	- 1/4	U		0	1/4	U	1/4	0
	Description Pkt Flap Ht at side edge Pkt Ht-Welt fr seam to edge Pkt opg-Besom/Welt	DescriptionStandardPkt Flap Ht at side edge1 3/8Pkt Ht-Welt fr seam to edge3/8	DescriptionStandardTol(-)Pkt Flap Ht at side edge1 3/81/8Pkt Ht-Welt fr seam to edge3/81/8	Description Standard Tol(-) Tol(+) Pkt Flap Ht at side edge 1 3/8 1/8 1/8 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8	Description Standard Tol(-) Tol(+) 00 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0	Description Standard Tol(-) Tol(+) 00 0 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0 0	Description Standard Tol(-) Tol(+) 00 0 2 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 0 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0 0 0	Description Standard Tol(-) Tol(+) 00 0 2 4 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 0 - 1/8 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0 0 0 0	Description Standard Tol(-) Tol(+) 00 0 2 4 6 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 0 - 1/8 0 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0 0 0 0 0	Description Standard Tol(-) Tol(+) 00 0 2 4 6 8 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 0 - 1/8 0 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0 0 0 0 0	Description Standard Tol(-) Tol(+) 00 0 2 4 6 8 10 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 0 - 1/8 0 0 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0 0 0 0 0 0	Description Standard Tol(-) Tol(+) 00 0 2 4 6 8 10 12 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 0 - 1/8 0 0 1/8 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0 0 0 0 0 0 0	Description Standard Tol(-) Tol(+) 00 0 2 4 6 8 10 12 14 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 - 1/8 0 0 1/8 0 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0 <td>Description Standard Tol(-) Tol(+) 00 0 2 4 6 8 10 12 14 16 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 0 - 1/8 0 0 1/8 0 1/8 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0</td>	Description Standard Tol(-) Tol(+) 00 0 2 4 6 8 10 12 14 16 Pkt Flap Ht at side edge 1 3/8 1/8 1/8 0 0 0 - 1/8 0 0 1/8 0 1/8 Pkt Ht-Welt fr seam to edge 3/8 1/8 1/8 0

Form Updated: 2/2/2016 Printing Time: 2/2/2016 1:37:16 PM

late	rials: Fabric	s, Yarns,	& Trim		Final SPEC Due:
ept	40E201	Micov	Style Description	Season	Design Trim Date
62	2 405301 Missy Crop Suppli Woven Jacket Unki	Cropped Anorak	Fall 2016	Final 01/29/16	
02	Supplier	Production Office	Tech Trim		
	Woven Jacket	Unknown	Triburg	In Process	
		/oven Jacket Unknown	Tech Designer	Fit Office	
			Jackie Lee		

PRODUCTION

RMID	Туре	Description	Size	Where Used	Qty	Units	Status	C
echnical Tri	m							
	Interlining	pls advise		Collar,facing, pkt flaps, sleeve tab/setting,zipper setting				
	Thread	pls advise	DTM	Top stitch				
	Thread	pls advise	DTM	Bobbin				
	Thread	Tex 27	DTM	Overlock				1
	Zipper	AS BOM		CF Front closure				1
	Tape	self binding as BOM		Interior seams				
	Label-Division	ATL-SS-19-W		Center Back Neck	1			
	Label-Style/Fty	per Factory / Printed / Satin; Top sew loop label	as manual	Wearer's rt side seam 2-4" above hem	1			1
	Label-Sz/C	LOFT-COO-TS / Top sew loop label	as manual	Under Main Label	1			1
	Label-EAS	LOFT-EAS-WB-P-R1 / Electronic Art. Surveilance		Above Style # / Factory ID	1			1
	Polybag	per Grmt; 4" wider / 2-4" longer w/ bag sealed						
	Polybag Sticker	Dept / Style / Color / Sz / PO# / Shade		On Poly Bag per manual				
								_

Form Updated: 2/2/2016 Printing Time: 2/2/2016 1:37:16 PM

Sample Request (Page 1 of 2) Final SPEC Due: Dept 162 Style Description Season **405301** Missy Date: 02/02/16 Cropped Anorak Fall 2016 Supplier Production Office Due Date: 02/23/16 Woven Jacket Unknown Triburg Tech Designer Fit Office Sample # 2 Jackie Lee



		SZ: 8			
РОМ	Description	Requested Sample	Delta	Comments	
1180	* Bk lgth fr ctr nk	21 1/2			
1270	Shldr Seam posit-Frwd at Nkline	3/4			
1201	* Frt lgth fr NHPS	22 3/4			
2006	Garment Opening - Ctr Frt	19 1/4			
1315	Raglan seam posit Frt Nk	6			
1320	Raglan seam posit Bk Nk	5 3/4			
1005	* Chest circ 1" below Armhole	40 1/2			
1340	Waist plcmnt fr CB Nk	14 1/2			
1060	* Waist circ	39			
1090	Sweep circ	41 1/2			
1135	* AH-Raglan Frt	10 3/4			
1140	* AH-Raglan Bk	13 1/4			
1170	* Slv lgth-Raglan fr CB Nk	33			
1585	Upper Arm Circ(muscle) 1" blw AH	14 1/2			
1625	* Slv opg-Hem edge	14			
	Sleeve snap tab plcmnt from shoulder/nk	21			
	Sleeve snap tab width	1			
	sleeve snap tab length	6 3/4			
1650	1 Nk wdth NHPS at Nk seam	7 1/2			
1700	1 Bk Nk Drop NHPS to nk seam	1/2			
1670	1 Frt Nk Drop NHPS to Nk seam	4 3/4			
1745	1 Collar Ht at CB fr nk seam	4			
1750	1 Collar point	4			
1841	Pkt plcmnt fr NHPS angld welt-to btm opg - to top of pkt	15 1/2			
1855	Pkt plcmnt fr ctr Welt -from CF to inner top	6			
1855	Pkt plcmnt fr ctr Welt -from CF to inner bttm	9 1/4			
1895	Pkt Flap wdth at top	5 3/4			
1910	Pkt Flap Ht at center	2			

Samp	ole Request	(F	Page 2 of 2)		Final SPEC Due:
Dept 162	405301	Missy	Style Description Cropped Anorak	Season Fall 2016	Date: 02/02/16
	Woven Jacket	t	Supplier Unknown	Production Office Triburg	Due Date: 02/23/16
			Tech Designer Jackie Lee	Fit Office	Sample # 2



				Т	
		SZ: 8			
POM	Description	Requested	Sample	Delta	Comments
1915	Pkt Flap Ht at side edge	1 3/8			
1875	Pkt Ht-Welt fr seam to edge	3/8			
1885	Pkt opg-Besom/Welt	5 1/2			