

Denim Jackets

Approximate overall thread consumption = 210 metres

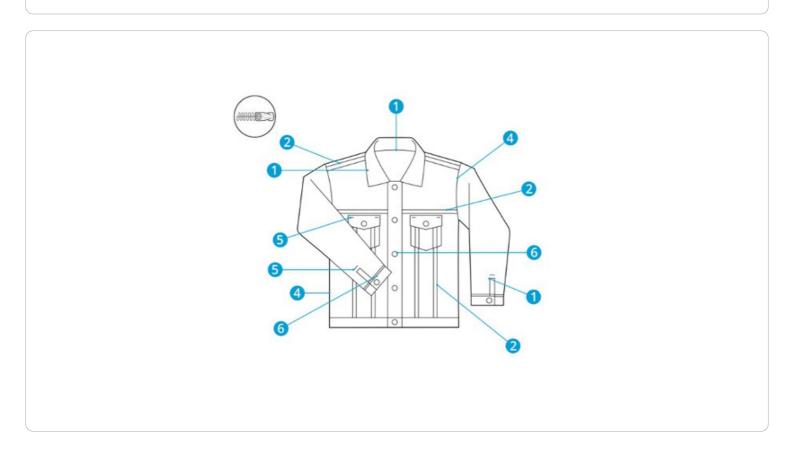
Coats offers a comprehensive range of threads for denim jackets which are designed to deliver excellent on machine performance, good seam strength and durability. These threads are designed to meet the rigours of the sewing and wash down processes used in denim garments production as well as those required for post dyed apparel.

Alternative thread types may be used depending on required final quality. The thread size will determine the choice of needle size.

Coats threads & zips

Coats offer an extensive variety of threads and zips for denim jackets. Please see our thread recommendations and zip recommendations below.





Premium Woven Casual Soft Wash

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm			d	Under thread			Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	10000	Lockstitch	301	10 - 12	Dual Duty	40	75	Dual Duty	40	75	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Dual Duty	80	36	Dual Duty	60	50	110 - 125
3	1	Overlock serge	504	10 - 12	Dual Duty	40	75	Dual Duty	24	120	90 - 110
4		Five thread overlock	516	10 - 12	Dual Duty	60	50	Dual Duty	40	75	100 - 110
5	MVVVVVI	Bartack	304-5	-	Dual Duty	60	50	Dual Duty	40	75	100 - 110
6	Muli	Buttonhole	404	-	Dual Duty	80	36	Dual Duty	60	50	110 - 125

Premium Woven Special Finishes

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm					ı	Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0001	Lockstitch	301	10 - 12	Dual Duty True Indigo	40	75	Dual Duty True Indigo	40	75	90 - 110
2	000(*2	Top stitch	301x2	10 - 12	Dual Duty True Indigo	80	36	Dual Duty True Indigo	60	50	110 - 125
3		Overlock serge	504	10 - 12	Dual Duty True Indigo	40	75	Dual Duty True Indigo	24	120	90 - 110
4		Five thread overlock	516	10 - 12	Dual Duty True Indigo	60	50	Dual Duty True Indigo	40	75	100 - 110
5	I ////// I	Bartack	304-5	-	Dual Duty True Indigo	60	50	Dual Duty True Indigo	40	75	100 - 110
6	Muli	Buttonhole	404	-	Dual Duty True Indigo	80	36	Dual Duty True Indigo	60	50	110 - 125

Premium Woven Bleach Resistant Shades

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	er Needle thread		d	Under thread			Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0000	Lockstitch	301	10 - 12	Dual Duty Rugged	40	75	Dual Duty Rugged	40	75	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Dual Duty Rugged	80	36	Dual Duty Rugged	60	50	110 - 125
3	100	Overlock serge	504	10 - 12	Dual Duty Rugged	40	75	Dual Duty Rugged	24	120	90 - 110
4		Five thread overlock	516	10 - 12	Dual Duty Rugged	60	50	Dual Duty Rugged	40	75	100 - 110
5	MVVVVM	Bartack	304-5	-	Dual Duty Rugged	60	50	Dual Duty Rugged	40	75	100 - 110
6	Plut	Buttonhole	404	-	Dual Duty Rugged	80	36	Dual Duty Rugged	60	50	110 - 125

Premium Woven Bleach resistant

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm						Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0000	Lockstitch	301	10 - 12	Epic Rugged	40	80	Epic Rugged	40	80	90 - 110
2	000(*2	Top stitch	301x2	10 - 12	Epic Rugged	80	40	Epic Rugged	60	50	110 - 125
3	THE	Overlock serge	504	10 - 12	Epic Rugged	40	80	Epic Rugged	24	120	90 - 110
4		Five thread overlock	516	10 - 12	Epic Rugged	60	50	Epic Rugged	40	80	100 - 110
5	 	Bartack	304-5	-	Epic Rugged	60	50	Epic Rugged	40	80	100 - 110
6	DOU	Buttonhole	404	-	Epic Rugged	80	40	Epic Rugged	60	50	110 - 125

Premium Woven Fine Seams

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	١	Needle threa	d	Under thread			Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	10000	Lockstitch	301	10 - 12	Dual Duty	40	75	Dual Duty	40	75	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Gral	60	40	Dual Duty	60	50	100 - 110
3	1	Overlock serge	504	10 - 12	Gral	60	40	Dual Duty	24	120	100 - 110
4		Five thread overlock	516	10 - 12	Gral	60	40	Dual Duty	40	75	100 - 110
5	I ////// I	Bartack	304-5	-	Dual Duty	60	50	Dual Duty	40	75	100 - 110
6	Plate	Buttonhole	404	-	Dual Duty	80	36	Dual Duty	60	50	110 - 125

Premium Woven Post Dyed Cotton Garments

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm				L		Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0000	Lockstitch	301	10 - 12	Dual Duty Supercotton	40	75	Dual Duty Supercotton	40	75	90 - 110
2	000(Top stitch	301x2	10 - 12	Dual Duty Supercotton	60	50	Dual Duty Supercotton	60	50	100 - 110
3	ATT.	Overlock serge	504	10 - 12	Dual Duty Supercotton	40	75	Dual Duty Supercotton	24	120	90 - 110
4		Five thread overlock	516	10 - 12	Dual Duty Supercotton	60	50	Dual Duty Supercotton	40	75	100 - 110
5	I /////	Bartack	304-5	-	Dual Duty Supercotton	60	50	Dual Duty Supercotton	40	75	100 - 110
6	Plati	Buttonhole	404	-	Dual Duty Supercotton	60	50	Dual Duty Supercotton	60	50	100 - 110

Premium Woven Premium Quality Polyester

Corespun

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	1	Needle threac	d	,	Under thread	ı	Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	10000	Lockstitch	301	10 - 12	Epic	40	80	Epic	40	80	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Epic	80	40	Epic	60	50	110 - 125
3	100	Overlock serge	504	10 - 12	Epic	40	80	Epic	24	120	90 - 110
4		Five thread overlock	516	10 - 12	Epic	60	50	Epic	40	80	100 - 110
5	I VVVV VI	Bartack	304-5	-	Epic	60	50	Epic	40	80	100 - 110
6	plate	Buttonhole	404	-	Epic	80	40	Epic	60	50	110 - 125

Premium Woven Decorative

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	er Needle thread				i	Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0000	Lockstitch	301	10 - 12	Epic Multicolour	40	80	Epic	40	80	90 - 110
2	000(*2	Top stitch	301x2	10 - 12	Epic Multicolour	80	40	Epic	60	50	110 - 125
3	1	Overlock serge	504	10 - 12	Epic Multicolour	40	80	Epic	24	120	90 - 110
4		Five thread overlock	516	10 - 12	Epic Multicolour	60	50	Epic	40	80	100 - 110
5	MVVVVM	Bartack	304-5	-	Epic Multicolour	60	50	Epic	40	80	100 - 110
6	DOU	Buttonhole	404	-	Epic Multicolour	80	40	Epic	60	50	110 - 125

Premium Woven Highly Extensible

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	1	Needle threa	d	Under thread			Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0000	Lockstitch	301	10 - 12	Eloflex	105	30	Eloflex	60	50	125 - 140
2	000(**	Top stitch	301x2	10 - 12	Eloflex	105	30	Eloflex	60	50	125 - 140
3	1	Overlock serge	504	10 - 12	Eloflex	105	30	Eloflex	60	50	125 - 140
4		Five thread overlock	516	10 - 12	Eloflex	105	30	Eloflex	60	50	125 - 140
5	MAAAAAA	Bartack	304-5	-	Eloflex	105	30	Eloflex	60	50	125 - 140
6	Plut	Buttonhole	404	-	Eloflex	105	30	Eloflex	60	50	125 - 140

Premium Woven Metallic / Polyester

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm					i	Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0000	Lockstitch	301	10 - 12	Metallic	48	80	Epic	40	80	100 - 110
2	0000	Top stitch	301x2	10 - 12	Metallic	100	30	Epic	60	50	125 - 140
3	M	Overlock serge	504	10 - 12	Metallic	48	80	Epic	24	120	100 - 110
4		Five thread overlock	516	10 - 12	Metallic	72	50	Epic	40	80	110 - 125
5	MVVVVVI	Bartack	304-5	-	Metallic	72	50	Epic	40	80	110 - 125
6	Du	Buttonhole	404	-	Metallic	100	30	Epic	60	50	125 - 140

Premium Woven Metallic / Polyester / Rayon Braid

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm				,	ı	Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	10000	Lockstitch	301	10 - 12	Brio Metallic	350	0.8mm	Epic	40	80	180 - 200
2	000(**	Top stitch	301x2	10 - 12	Brio Metallic	350	0.8mm	Epic	60	50	180 - 200
3	THE	Overlock serge	504	10 - 12	Brio Metallic	350	0.8mm	Epic	24	120	180 - 200
4		Five thread overlock	516	10 - 12	Brio Metallic	350	0.8mm	Epic	40	80	180 - 200
5	 \\\\	Bartack	304-5	-	Brio Metallic	350	0.8mm	Epic	40	80	180 - 200
6	Plate	Buttonhole	404	-	Brio Metallic	350	0.8mm	Epic	60	50	180 - 200

Premium Woven Metallic / Polyester Corespun

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm						Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0000	Lockstitch	301	10 - 12	Epic Metallic	40	80	Epic	40	80	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Epic Metallic	80	40	Epic	60	50	110 - 125
3	M	Overlock serge	504	10 - 12	Epic Metallic	40	80	Epic	24	120	90 - 110
4		Five thread overlock	516	10 - 12	Epic Metallic	60	50	Epic	40	80	100 - 110
5	 	Bartack	304-5	-	Epic Metallic	60	50	Epic	40	80	100 - 110
6	DU	Buttonhole	404	-	Epic Metallic	80	40	Epic	60	50	110 - 125

Premium Woven Embroidery

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	١	Needle threa	d	,	Under threac	1	Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
-	-	-	-	12 - 14	Sylko	27	120	Epic	18	180	75 - 90
-	-	-	-	12 - 14	Sylko Art	18	180	Epic	18	180	70 - 90
-	-	-	-	12 - 14	Sylko Metallic	27	120	Epic	18	180	75 - 90
-	-	-	-	12 - 14	EcoVerde Recycled Trilobal Polyester	30	100	Epic	18	180	80 - 100

Standard Woven Premium Quality Staple Spun

Polyester

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	er Needle thread					Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	1000	Lockstitch	301	10 - 12	Astra	40	80	Astra	40	80	90 - 110
2	0000	Top stitch	301x2	10 - 12	Astra	80	30	Astra	60	50	120 - 140
3	1	Overlock serge	504	10 - 12	Astra	40	80	Astra	27	120	90 - 110
4		Five thread overlock	516	10 - 12	Astra	60	50	Astra	40	80	110 - 130
5	MVVVVVI	Bartack	304-5	-	Astra	60	50	Astra	40	80	110 - 130
6	Muli	Buttonhole	404	-	Astra	80	30	Astra	60	50	120 - 140

Standard Woven Bleach Resistant Shades

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	1	Needle threa	d	,	ı	Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	10000	Lockstitch	301	10 - 12	Astra Rugged	40	80	Astra Rugged	40	80	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Astra Rugged	80	30	Astra Rugged	60	50	120 - 140
3	1	Overlock serge	504	10 - 12	Astra Rugged	40	80	Astra Rugged	27	120	90 - 110
4		Five thread overlock	516	10 - 12	Astra Rugged	60	50	Astra Rugged	40	80	110 - 130
5	I ////// I	Bartack	304-5	-	Astra Rugged	60	50	Astra Rugged	40	80	110 - 130
6	Plate	Buttonhole	404	-	Astra Rugged	80	30	Astra Rugged	60	50	120 - 140

Standard Woven Embroidery

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	١	Needle threa	d	,	Under threac	ı	Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
-	-	-	-	12 - 14	Sylko	27	120	Astra	18	180	70
-	-	-	-	12 - 14	Sylko Art	18	180	Astra	18	180	70
-	-	-	-	12 - 14	Sylko Metallic	27	120	Astra	18	180	70
-	-	-	-	12 - 14	EcoVerde Recycled Trilobal Polyester	30	100	Astra	18	180	70

Premium Knitted Casual Soft Wash

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	١	Needle threa	d		ı	Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	10000	Lockstitch	301	10 - 12	Dual Duty	40	75	Dual Duty	40	75	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Dual Duty	80	36	Dual Duty	60	50	110 - 125
3	100	Overlock serge	504	10 - 12	Dual Duty	40	75	Gramax	35	80	90 - 110
4		Five thread overlock	516	10 - 12	Dual Duty	60	50	Gramax	35	80	100 - 110
5	MVVVVVI	Bartack	304-5	-	Dual Duty	60	50	Dual Duty	40	75	100 - 110
6	Muli	Buttonhole	404	-	Dual Duty	80	36	Dual Duty	60	50	110 - 125

Premium Knitted Bleach Resistant Shades

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	1	Needle thread	d		Jnder thread		Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0000	Lockstitch	301	10 - 12	Dual Duty Rugged	40	75	Dual Duty Rugged	40	75	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Dual Duty Rugged	80	36	Dual Duty Rugged	60	50	110 - 125
3	1	Overlock serge	504	10 - 12	Dual Duty Rugged	40	75	Gramax	35	80	90 - 110
4		Five thread overlock	516	10 - 12	Dual Duty Rugged	60	50	Gramax	35	80	100 - 110
5	 	Bartack	304-5	-	Dual Duty Rugged	60	50	Dual Duty Rugged	40	75	100 - 110
6	DU	Buttonhole	404	-	Dual Duty Rugged	80	36	Dual Duty Rugged	60	50	110 - 125

Premium Knitted Embroidery

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	١	Needle threa	d	,	Under threac	ı	Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
-	-	-	-	12 - 14	Sylko	27	120	Epic	18	180	75 - 90
-	-	-	-	12 - 14	Sylko Art	18	180	Epic	18	180	70 - 90
-	-	-	-	12 - 14	Sylko Metallic	27	120	Epic	18	180	75 - 90
-	-	-	-	12 - 14	EcoVerde Recycled Trilobal Polyester	30	100	Epic	18	180	80 - 100

Standard Knitted Premium Quality Staple Spun

Polyester

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	1	Needle thread	d			Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	0000	Lockstitch	301	10 - 12	Astra	40	80	Astra	40	80	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Astra	80	30	Astra	60	50	120 - 140
3	1	Overlock serge	504	10 - 12	Astra	40	80	Gramax	35	80	90 - 110
4		Five thread overlock	516	10 - 12	Astra	60	50	Gramax	35	80	110 - 130
5	I ////// I	Bartack	304-5	-	Astra	60	50	Astra	40	80	110 - 130
6	Plut	Buttonhole	404	-	Astra	80	30	Astra	60	50	120 - 140

Standard Knitted Bleach Resistant Shades

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	١	Needle threa	d	,	ı	Needle size Nm	
					Brand	Tex	Ticket	Brand	Tex	Ticket	
1	10000	Lockstitch	301	10 - 12	Astra Rugged	40	80	Astra Rugged	40	80	90 - 110
2	000(**	Top stitch	301x2	10 - 12	Astra Rugged	80	30	Astra Rugged	60	50	120 - 140
3	1	Overlock serge	504	10 - 12	Astra Rugged	40	80	Gramax	35	80	90 - 110
4		Five thread overlock	516	10 - 12	Astra Rugged	60	50	Gramax	35	80	110 - 130
5	MAAAAAA	Bartack	304-5	-	Astra Rugged	60	50	Astra Rugged	40	80	110 - 130
6	Plate	Buttonhole	404	-	Astra Rugged	80	30	Astra Rugged	60	50	120 - 140

Standard Knitted Embroidery

Coats industrial sewing threads are available in a range of fibre types and finishes, each designed to meet particular customer needs. Please see this comprehensive range below or, if there are further thread options available, please select an option from the dropdown menu.

	Image of stitch	Machine type	Stitch type	Stitch rating per 3cm	١	Needle threa	d		Under threac	ı	Needle size Nm
					Brand	Tex	Ticket	Brand	Tex	Ticket	
-	-	-	-	12 - 14	Sylko	27	120	Astra	18	180	70
-	-	-	-	12 - 14	Sylko Art	18	180	Astra	18	180	70
-	-	-	-	12 - 14	Sylko Metallic	27	120	Astra	18	180	70
-	-	-	-	12 - 14	EcoVerde Recycled Trilobal Polyester	30	100	Astra	18	180	70

Zips: Opti offer Key: CE = Closed End; OE = Open End; 2WOE = 2 Way Open End; 2WCE = 2 Way Closed End; X-Form / O-Form

	Opt	ti M	Opt	i RT	Ор	ti S	Opti	LUX
Application		Specials		Specials		Specials		Specials
Detachable collar	M60 OE	Cotton Tape	RT10 OE	-	S60 OE	-	-	-
Detachable collar	M40 OE	Cotton Tape	-	-	S40 OE	-	-	-
	M80 2W	Cotton Tape	RT10 2W	Reversed	S60 2W	Reversed, Reflective, Contrast	LUX4 OE	-
	M40 OE	Cotton Tape	RT10 OE	Reversed	S60 OE	Reversed, Reflective, Contrast	LUX8 2W	-
Front opening	M60 OE	Cotton Tape	-	-	-	-	LUX8 OE	-
	M60 2W	Cotton Tape	-	-	-	-	LUX6 2W	-
	M80 OE	Cotton Tape	-	-	-	-	LUX4 2W	-
	-	-	-	-	-	-	LUX6 OE	-

Detachable lining	-	-	RT10 OE	-	S40 OE	-	-	-
Detachable lilling	-	-	-	-	S60 OE	-	-	-
	M40 CE	Cotton Tape	RT10 CE	Reversed	S60 CE	Reversed	LUX8 CE	-
Pockets	M60 CE	Cotton Tape, Contrast	-	-	S40 CE	Reversed	LUX6 CE	-
	M80 CE	Cotton Tape	-	-	-	-	LUX4 CE	-
	M80 CE	Cotton Tape	RT10 CE	Reversed	S60 CE	Reversed	LUX4 CE	-
Sleeves	M40 CE	Cotton Tape	-	-	-	-	LUX6 CE	-
	M60 CE	Cotton Tape, Contrast	-	-	-	-	LUX8 CE	-

Additional Information

The sewing thread recommendations laid out above are intended as a guide to aid the construction of garments with good quality seams. As garments of the same generic type differ in terms of fabric substrate and construction, and both making up methods and post make up processing can greatly vary, these recommendations should be viewed as a good starting point for thread selection.

Garment specific recommendations for thread and needle selection as well as accurate thread consumption figures and onsite technical support can be obtained by contacting your local Coats' office.

These recommendations and consumption figures are intended as a guide only and are given in good faith but without warranty or liability on the company or its employees.