

D

C

B

A

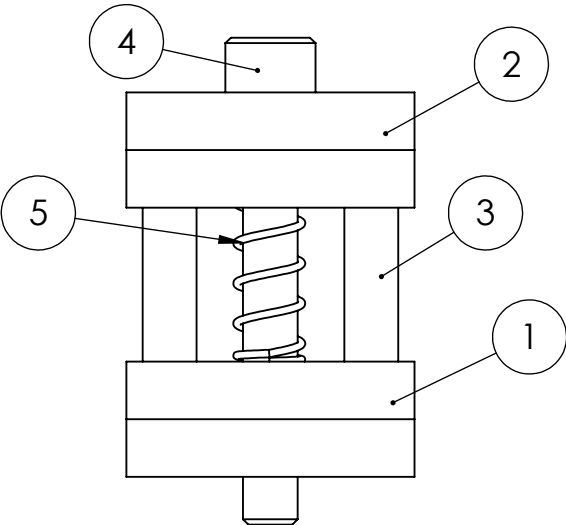
D

C

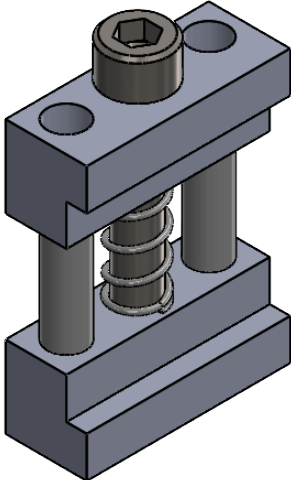
B

A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Vise stop base	Stationary Jaw	1
2	Vise stop Top	Moving Jaw	1
3	90145A510	18-8 Stainless Steel Dowel Pin	2
4	HX-SHCS 0.19-32x1.5x1.125-N	Machine Screw	1
5	9657K285	Compression Spring	1



Right hand side view



Isometric View

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 1	
								VIEW: THIRD ANGLE VIEW			
NAME		SIGNATURE		DATE				TITLE: Vise stop assembly			
DRAWN		RICHAL ABHANG		1/21/23							
CHK'D								DWG NO.: 1			
APPV'D											
MFG											
Q.A											
						MATERIAL:		A4			
						WEIGHT:		SCALE:1.5:1			
								SHEET 1 OF 1			

D

C

B

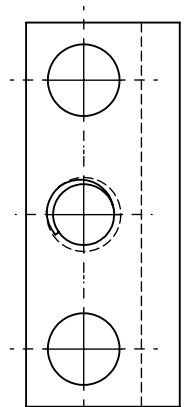
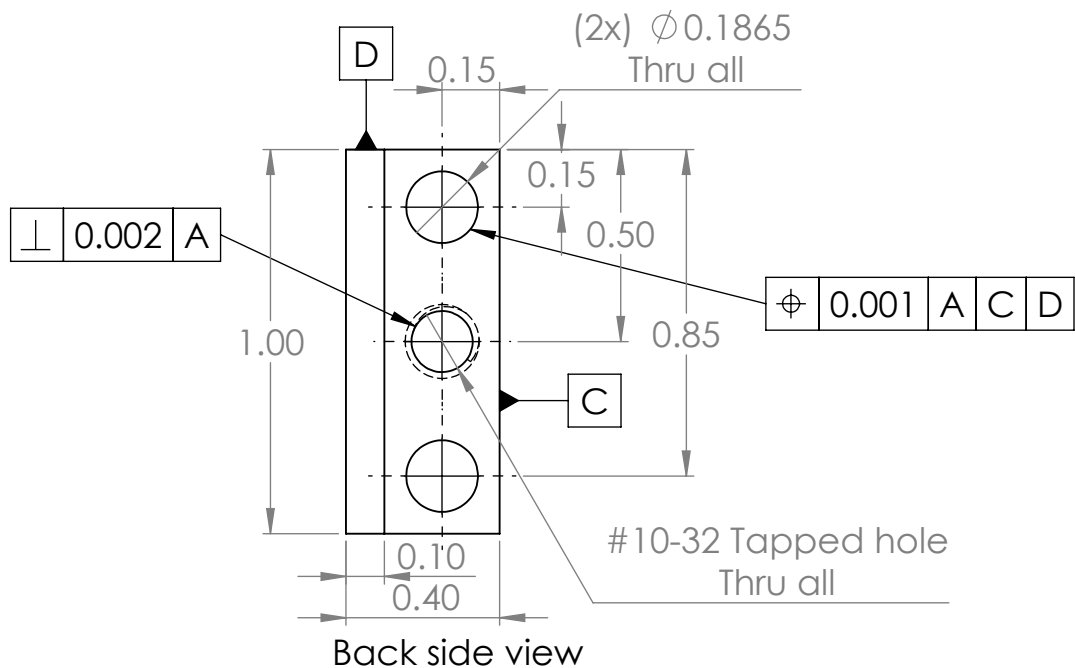
A

D

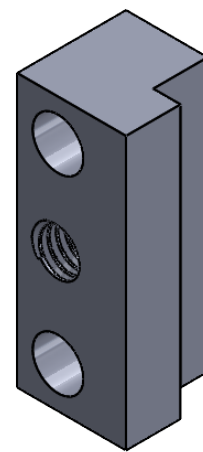
C

B

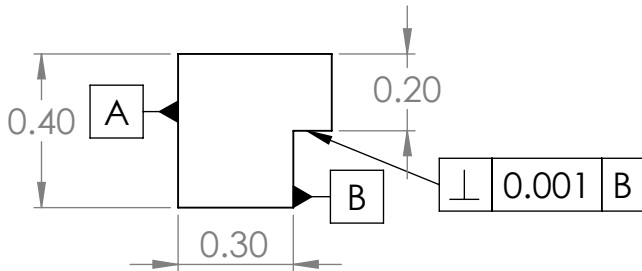
A



Front View

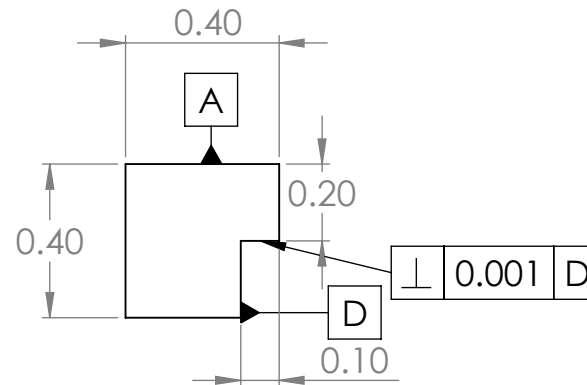


Isometric View

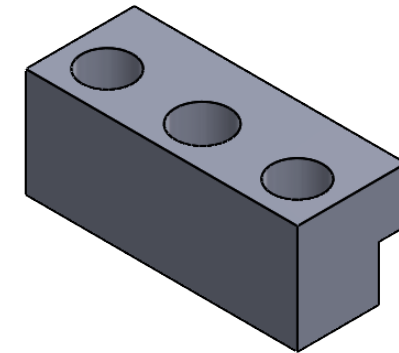


Bottom view

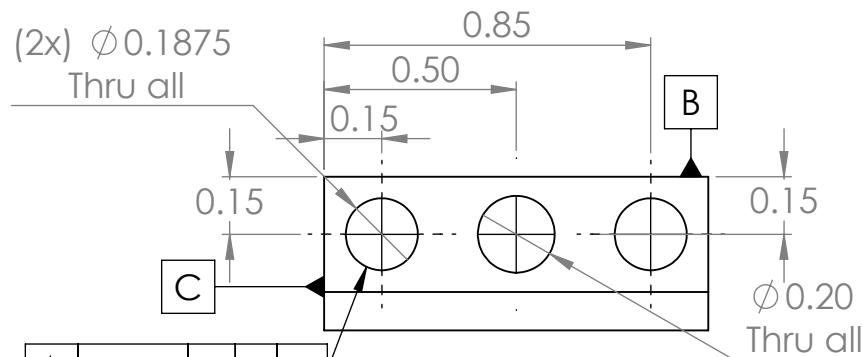
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 1	
								VIEW: THIRD ANGLE VIEW			
								TITLE: Stationary jaw			
								DWG NO.: 2			
								A4			
								SCALE: 2:1			
								SHEET 1 OF 1			



Right hand side view

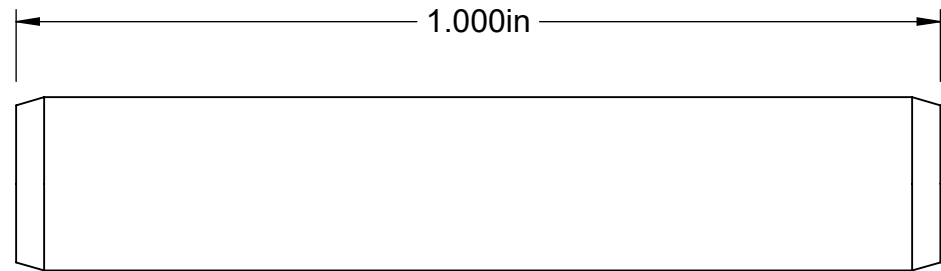
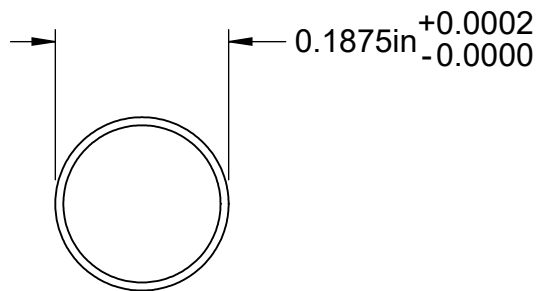
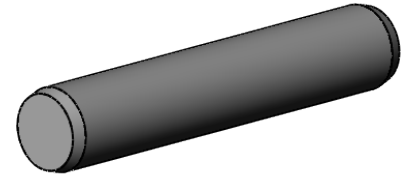



Isometric view

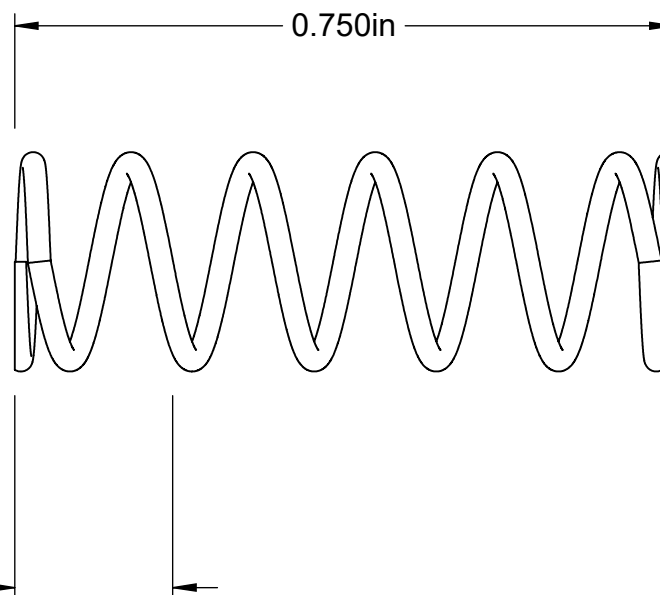
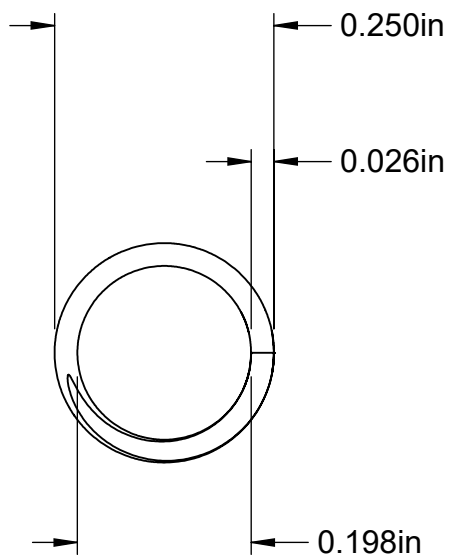
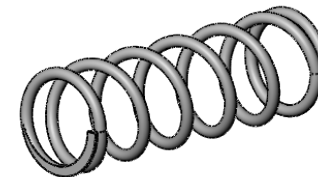


Bottom view

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:			FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION: 1			
							VIEW: THIRD ANGLE VIEW					
	NAME	SIGNATURE	DATE				TITLE:  <div>Moving Jaw</div>					
DRAWN	RICHAL ABHANG		1/21/23									
CHK'D												
APPV'D												
MFG												
Q.A				MATERIAL: STEEL								DWG NO.: 3
				WEIGHT:			SCALE:2:1				SHEET 1 OF 1	



<b>McMASTER-CARR</b>  <a href="http://www.mcmaster.com">http://www.mcmaster.com</a> © 2022 McMaster-Carr Supply Company Information in this drawing is provided for reference only.	PART NUMBER	<b>90145A510</b>
	18-8 Stainless Steel Dowel Pin	



Maximum Load: 6.51 lbs.  
Spring Rate: 11.500 lbs./in.

**McMASTER-CARR** 

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Information in this drawing is provided for reference only.

PART  
NUMBER

**9657K285**

Compression  
Spring