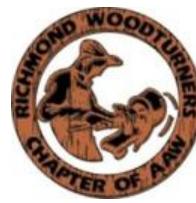


Richmond Woodturners

Newsletter June 2020



June 18th Upcoming Meeting

The demonstrator for our June meeting will be Rudy Lopez coming to us from his Tampa studio. He will demonstrate how to make a natural edge thin stem goblet. This is his most popular demo and it can be done on a small or large lathe. For July Bob Silkensen will be giving us a demo on making a Rude Osolnik style candlesticks. For August I will line up another remote demonstrator with an interesting demo.

May Last Meeting Notes

Zoom meeting opened at 6:15 pm and the meeting will begin at 6:30 PM.

The agenda included:

1. Brief orientation by Jared Parker.
2. Brief business meeting .
3. Introduction to “Beads of Courage” program - Prepared by Cody Walker.
4. Show and Tell.
5. Break, snacks, and beverage of choice is all on you.
- 6 Beads of Courage video.

With our last trial sessions and meeting, we have been learning the ins & outs of Zoom and trying to learn a better way of offering Show & Tell for best effect and in a timely manner. Inadequate lighting, glare and focus do not always work well.

If you took the time to create it, let's try to show it reasonably well.

This is how Show & Tell may work better, and for publishing to our Newsletter:

Take a photo or 2 of your S&T piece and send with brief description to:

Bill Buchanan: mailto:Buchanan198@gmail.com

Bob Marchese: mailto:robtmarchese@gmail.com

Email subject line should make sense at a quick glance. Don't send as reply to a Xmas party email.

Photos will be edited if necessary and published in Newsletter.

The first 15 folks to send in a photo will be offered time to discuss their item as they are displayed at the Zoom meeting – just like regular show & tell.

In the interest of time, we will request that each item's discussion be limited to ~two minutes.

We look forward to seeing your projects .

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President's Message

Well folks, here we are at the beginning of summer, school vacations, family trips, local pools, baseball and time at the beach. At least we can dream about how things were and will be again. While we won't be able to meet in person again this month, it will happen and we will have the opportunity to shake hands again. But for now, we'll continue to maintain absolute rigid flexibility with regard to some of our usual summer events such as our 4-H camp, MakerFest and State Fair that have yet to be determined.

In the mean time, it continues to be fun and exciting to observe the ingenuity and speed with which demonstrations are evolving and progressing with today's technology. Even the professional demonstrators who are well versed in the virtual display formats have stepped up their game with new and increasingly creative ideas. Of particular enjoyment and pride is seeing how at least one of our local talents has stepped up to show that even the non-pro's can be innovative and creative along a similar vein. I have no doubt that more of our own has, or can quickly develop the talent to offer virtual demonstrations as well.

If you think about it, woodturners are a highly creative bunch, and who better to "think out of the box" for ways to present their work. The future of demonstrations will be changed forever by these new ideas. It might be interesting as well to see how we incorporate these new concepts into our own in-person meetings in the future. While virtual meetings are progressive, allowing us to meet where we otherwise wouldn't be able to meet at all, they can never replace the in-person experience.

Based on some of the photos I have received so far in advance of our meeting night, it's very apparent that many of you have been keeping busy in your shops creating some wonderful work - some in duplicate, triplicate and so on. Why make one, when we can do more of what we enjoy rather quickly and easily?

This month we will hold our live remote meeting . Thanks once again to Jared for his diligence and expertise in helping us out in these interesting times.

Stay tuned to your e-mail for further details to include a "Zoom" invitation with log- in credentials.

Keep well, protect yourselves and stay in touch.

Bill Buchanan

Future Demonstrations– An Update

We now know that YouTube is not a good source for demonstrations, even with the proper permissions from the creator. My plan going forward is to try and alternate monthly between a remote demonstration and a presentation by a club member. Thanks to Bob Silkensen for being our ground breaker on our first totally inhouse zoom demo. With regards to the remote demos it is easy to cop out and go to one of the big-name demonstrators, however I want to look at some of the lesser known turners that are getting into this market. If you are familiar with one of these turners that you think can offer us demo that is interesting and educational let me know and we can investigate using them. I think with this approach it will be an easy transition back to the live and/or remote demos when we can meet in person again.

David Bushman

All,

I am pleased to inform you that we are now officially recognized as a Section 501(c)(3) Corporation. Donors can now deduct contributions made to us. Cody Walker

The 501(c)(3) is in the online archive in the IRS folder. Thanks to Cody for getting this done for us! Stan VanDruf

CHALLENGE— With a Natural Edge



Dan Luttrell



Brad Miller



Chuck Horton



Bill Buchanan



Bruce Robbins



Gordon Kendrick

CHALLENGE - Continued



Jim O'Hanlon , #1



Jim O'Hanlon , #2



Cody Walker



Phil Duffy



Steve Kellner #1



Steve Kellner #2



Jim Bumpas

CHALLENGE - Captions/Descriptions

Jerry Fisher, Walnut, Spalted Maple top, and Ebony finial

Bill Buchanan, "Thank you" bowls for Janet Quiesser who offered Red Maple to RWT club members.

Dan Luttrell, "My Pokeball". 3 $\frac{1}{4}$ "dia, on stand, Holly and acrylic.

Jim Zorn, Turn Maple hollow form. Glue slices of small branches to outside. Fill open areas with polymer clay. Turn/sand outside and finish with polyurethane. 5 1/2" w by 2 3/4" h

Jim Zorn, Hollowform made of Cherry. Cherry "pattern" created by cutting on each side with my homemade piercing tool. Black areas textured with burr mounted in a Dremel. Areas painted with black acrylic paint. Top and finial made with Maple and painted black. Polyurethane finish, 5" w by 8" h

Ray Deyo, "Sheltered in the shop since March". L-R: Holly, Japanese Cherry, Beech, Ambrosia Maple, Sweet Gum, Maple Burl (x2), Unknown Exotic, Spalted Birch (in process).

Phil Duffy, Cherry Burl Tray

Chuck Horton, Another Lost Wood turning - walnut, about 8" h x 4" x 3"

Steve Schwartz, Oak Burl #734 5 $\frac{1}{2}$ "D X 7"

Jim Bumpas, Red Maple, Finish: Waterlox, Size: 13" h x 10 1/2" d

Show and Tell



Dan Luttrell



Jerry Fisher



Jim Zorn



Jim Zorn



Phill, Duffy



Steve Schwartz



Bill Buchanan



Chuck Horton



Bob Marchese

Show and Tell—continued



Ray Deyo



Jim Bumpas



Dan Luttrell

Show and Tell Captions/Descriptions

Jerry Fisher, Walnut, Spalted Maple top, and Ebony finial

Bill Buchanan, "Thank you" bowls for Janet Quiesser who offered Red Maple to RWT club members.

Dan Luttrell, "My Pokeball". 3½"dia, on stand, Holly and acrylic.

Jim Zorn, Turn Maple hollow form. Glue slices of small branches to outside. Fill open areas with polymer clay. Turn/sand outside and finish with polyurethane. 5 1/2" w by 2 3/4" h

Jim Zorn, Hollowform made of Cherry. Cherry "pattern" created by cutting on each side with my homemade piercing tool. Black areas textured with burr mounted in a Dremel. Areas painted with black acrylic paint. Top and finial made with Maple and painted black. Polyurethane finish, 5" w by 8" h

Ray Deyo, "Sheltered in the shop since March". L-R: Holly, Japanese Cherry, Beech, Ambrosia Maple, Sweet Gum, Maple Burl (x2), Unknown Exotic, Spalted Birch (in process).

Phil Duffy, Cherry Burl Tray

Chuck Horton, Another Lost Wood turning - walnut, about 8" h x 4" x 3"

Steve Schwartz, Oak Burl #734 5½"D X 7"

Jim Bumpas, Red maple, Finish: Waterlox, Size: 13" h x 10 1/2" d

Bob Marchese, Ambrosia Maple, Polyurethane, 9" X 4" tall

Dan Luttrell, Pierced Football, Cherry, 7" dia x 11 1/2" long



AAW 2020 Virtual Symposium

JULY 10,11,12

Top Demonstrators | Instant Gallery
Panels | Auctions | Prizes

Information Coming Soon!

The American Association of Woodturners

Contact us!

651-484-9094 direct or 877-595-9094 toll free U.S.

memberservices@woodturner.org

75 W 5th St, 222 Landmark Center, St. Paul, MN 55102



Hello Woodturners

With the AAW Symposium cancellation, Think about spending part of your symposium fee, airfare, and hotel to support our vendors, demonstrators, and artists, or organizations working to help fight the COVID-19 pandemic. Your online purchases could tip the scales for small businesses, keeping them afloat in these very challenging times.

Yours respectfully,

Phil McDonald, Executive Director on behalf of the AAW Board and staff
American Association of Woodturners
222 Landmark Center
75 5th St W, Saint Paul, MN 55102
651-484-9094 | memberservices@woodturner.org



Announcing the Cancellation of the 2020 Mid Atlantic Woodturners Symposium In an abundance of caution, and concern for the safety and well-being of our attendees, demonstrators, exhibitors, and staff, the Board of the Mid Atlantic Woodturners Association has come to the difficult conclusion to cancel the 2020 Symposium that was planned for September 25 - 27. We are proceeding with plans to resume our program next year, and have set the dates of September 24 - 26, 2021. Our venue will again be the Lancaster Marriott.

If you have already registered and paid for admission this year, we will shortly refund the entire amount you paid.

Your participation in past and future Mid Atlantic Woodturners Association Symposiums is greatly appreciated, and we look forward to moving into the future with more and even better shows.

Thank you for your support. Stay well and healthy so we can see you next year.

Sincerely, Rick Baker Mid Atlantic Woodturners Association info@mawts.com

2020 AAW Symposium Trade Show Exhibitors

Exhibitor Name	Website
2 Tree Boyz Wood	https://changedtoart.com/
Accu-Slice, LLC	http://www.accu-slice.com/
Advanced Lathe Tools, LLC	http://advancedlatethetools.com/
Airbrushing Wood	https://www.airbrushingwood.com/
Alumilite Corporation	https://www.alumilite.com/
Arrowmont School of Arts and Crafts	https://www.arrowmont.org/
Big Monk Lumber Co, LLC	http://www.bigmonklumber.com/
Carter and Son Toolworks	https://carterandsontoolworks.com/
Carter Products Company	https://www.carterproducts.com/
Chroma Craft	https://www.chroma-craft.com/
Cindy Drozda Woodturning Tools	http://www.cindydrozda.com/html/Tool_Info.html
Curt Theobald Studios	http://www.curtheobald.com/
Earth's Watch Wooden Watches	https://earthwoodgoods.com/
Easy Wood Tools	https://www.easywoodtools.com/
Green Grove Design dba Easy Inlay	https://www.easyinlay.com/about-imaginlay
Hannes Tool	https://hannestool.com/
Harvey Industries	https://www.harveywoodworking.com/
Hunter Tool Company	http://hunternotoolsystems.com/
John C. Campbell Folk School	https://www.folkschool.org/
John Jordan Woodturning	https://www.johnjordanwoodturning.com/
JPW Industries	http://www.jpwindustries.com/
Kallenshaan Woods	http://www.kallenshaanwoods.com/
Klingspor's Woodworking Shop	https://www.woodworkingshop.com/
Lyle Jamieson Woodturning, LLC	https://lylejamieson.com/
MDI Woodcarvers Supply	https://mdiwoodcarvers.com/
Oneway Manufacturing	https://oneway.ca/
Parson Adhesives, Inc.	http://www.parsonadhesives.com/
Real Milk Paint Co	https://www.realmilkpaint.com/
Record Power Ltd.	https://www.recordpower.co.uk/
Ring Master, Inc.	https://ringmasterlathe.com/
Robust Tools	http://www.turnrobust.com/
Rockler Woodworking & Hardware	https://www.rockler.com/
Rotary Chisel	https://rotarychisel.com/
Rubber Chucky Products, LLC	https://www.rubberchucky.com/
SS Niles Bottle Stoppers	https://nilesbottlestoppers.com/
Stainless Bottle Stoppers	https://www.stainlessbottlestoppers.com/
Starbond Adhesives	https://www.starbond.com/
Stockroom Supply	http://stockroomsupply.ca/shop/
Stone-Creek Woodworks	https://premiergauges.com/?olsPage=products

Tekna tool USA (NOVA)	https://www.teknatool.com/
The Walnut Log LLC	https://www.thewalnutlog.com/
Thompson Lathe Tools	http://thompsonlatethetools.com/
Tom's Tools	http://www.redoakhollow.com
Tradesman Grinder	https://tradesmangrinder.com/
Trend	http://www.trend-uk.com/en/US/
Trent Bosch Studios Inc.	https://trentbosch.com/
Turningwood.com	https://www.turningwood.com/
VincesWoodNWonders.com	http://vinceswoodnwonders.com/
Woodpeckers LLC	https://www.woodpeck.com/
Woodturner PRO	https://woodturnerpro.com/
Woodturners Wonders	https://woodturnerswonders.com/
Woodturning Magazine (GMC Publications)	https://www.gmcsubscriptions.com/product/woodturning/
Woodturning with Tim Yoder	http://wtwtim.com/
Woodworker's Emporium	https://www.woodworkersemporium.com/

Simple Photo Techniques

Whether you are a beginner or more experienced with photography, here are some of our favorite tips that will help you improve your photography!

1. Use the Rule of Thirds.
2. Avoid Camera Shake.
3. Learn to use the Exposure Triangle.
4. Use a Polarizing Filter.
5. Create a Sense of Depth.
6. Use Simple Backgrounds.
7. Don't Use Flash Indoors.



Much more information on simple techniques can be retrieved from the internet with a couple of simple searches. Search for ...:photography techniques for beginners”

Photography Tips For Beginners

1. Get in close. Zoom decreases your photo quality, but your feet don't
2. Practice every day
3. Check for even lighting
4. Keep an eye out for composition
5. Keep your batteries charged
6. Plan out your depth of field
7. Watch for the golden hour
8. Use tripod or hold camera on/next to stable object

Board Officers

Bill Buchanan - President
Dave Bushman - Vice President
Vacant - Secretary
Cody Walker - Treasurer

Directors

Chuck Bajnai - Membership Director
Georgia Wood - Activities Director
Stan VanDruff - Resource Director
Ray Deyo - Past President
Lee Scarbrough - Past President

Committee Chairpersons

Jim O'Hanlon - Turning Competition
Jared Parker - Audio/Video
Vacant - Social Media
Meg Turner - AAW Women in Turning Liaison

Newsletter Staff

Bob Marchese - Editor
Izumi Miller - Contributing Writer
Tim Warren - Photographer

Interim Club Secretary needed immediately for 8 month period. Position renews January 2021. Please see any board member with questions or if interested in helping out the club.

Snacks & Drinks Providers

This month it is a
TBD

Finances

Previous Balance	5483.59
Income	420.00
Expenditures	313.91
New Balance	5,589.68

2020 Demonstrations

June 18: Rudy Lopez live demonstration: more info to come
July 16: Bob Silkensen, Rude Olsolnik Candle Stick Turning
August 20: Remote Demonstration - Subject to be determined
September 17 - Video Production Discussion Panel

Quarterly Challenges

The Challenges are regularly scheduled for the third month of each quarter (March, June, September, and December). Entries will be E-mailed/Text to Bob Marchese at: robtmarchese@gmail.com, 585-409-7087. Note that more than one photo (views) are allowed, they will be edited as needed.

* May: Dust off the skew . Use only the skew for spindle . It could range anywhere from a small finial to an upright stand to store bathroom tissue. Plan on sending photos to Newsletter Editor Bob Marchese in advance of our May meeting date Newsletter . . . Can include other show and tell items.

* June: Experiment with a type of finish new to you - not your usual go-to finish. Experiment and learn something new on your own. Plan on sending photos to Newsletter Editor Bob Marchese in advance of our June meeting date Newsletter.

2nd: Natural Edge: Bowl, platter, goblet or other with natural bark or "live edge".

3rd: Rude Osolnik: Make a pair of candlestick holders in style of Rude Osolnik. Simple lines, yet elegant and subtle.

4th: Musical Instruments - Or item to create tones... not necessarily correct crisp tones, (CB recommended)

2021 Challenges

1st qtr: Lost Wood a la Art Liestman

2nd qtr: For the Kitchen, other than bowl / platter

3rd qtr: Four part item with at least 4 individually turned components

4th qtr: Child's toy . With kid safe parts / finish

Richmond Woodturners Info

Our club meets on the third Thursday of each month at the Richmond Woodcraft Store (see last page for directions). Our current page can be accessed at the following link:

http://calendar.richmondcultureworks.org/event/richmond_woodturners_monthly_meeting

or at: <https://www.richmondwoodturners.org>

Dues are \$25. per year and due each January. Guests are welcome. Special rates for those who join late in the year. See Chuck Bajnai the Membership Director. Contact him at csbajnai@gmail.com or at the meeting for more information.

Tops - Operation Christmas Child

Ray Melton continues to sponsor a version of the tops for kids programs. For complete information contact him at 804-814-5712. Or at: RayMelton@hometownrealtyservices.com and at raym@htrsri.com . Ray stated: Yes he will be collecting tops again this year. Here is a link to a video to show just how easy they are to make: <https://www.youtube.com/watch?v=UWpV9dBpbME&feature=youtu.be>

Inventory of Published Materials - Closed for the time being

Title	Author	Subject Matter	Format	# of copies
2012 Virginia Woodturners Symposium, Inc	Program Booklet	Multiple projects for turning	Book	2
2014 Virginia Woodturners Symposium, Inc	Program Booklet		Book	
2016 Virginia Woodturning Symposium, Inc	Program Booklet	Multiple projects for turning Collection of images of 500 different bowls	Book	2
500 Wood Bowls	Numerous artists		Book	
7 Great Projects for the Smaller Lathe	Bill Bowers		Book	
Beyond the Basic Bowl	Bill Grumbine	Advanced Bowl Techniques	Book	
Beyond Turning Basics	Jack Cox	Off-Center, Coopered ad Laminated Work	Book	
Collectors of Wood Art	SOFA Chicago 2002		Book	
Common Native Trees of Virginia	VA Department of Forestry	You guessed it....trees	Book	2
Dick Sing Turns Miniature Birdhouses	Dick Sing	Miniature Birdhouses	Book	
Encyclopedia of Wood	Time/Life Books		Book	
Lathes and Turning Techniques	Best of Fine Woodworking		Book	
Multi-Center Woodturning	Ray Hopper	Step by step instructions for the woodturner	Book	
Pens From the Wood Lathe	Dick Sing		Book	
Tops Making the Universal Toy	Michael Cullen	Tops	Book	
Turn A Bowl	Ernie Conover	Instructions on turning multiple bowls Getting great results, the first time around	Book	
Turn A Bowl	Ernie Conover		Book	
Turning Bowls	Richard Raffan Ed Glenn and Greg Keats	Instruction on turning multiple bowls The Complete Guide for Craftsmen, Collectors and Outdoorsmen	Book	
Turning Custom Duck and Game Calls			Book	
Turning for Furniture	Ernie Conover	Creating Furniture Parts on Your Lathe	Book	
Turning Ornaments and Eggs	Dick Sing	Ornaments and eggs	Book	
Turning Pen and Desk Accessories	Mike Cripps		Book	
Turning Projects	Richard Raffan	Multiple projects for turning Comprehensive instruction in turning wood projects	Book	
Turning Wood	Richard Raffan		Book	
Unique and Unusual Pens for the Wood Lathe	Dick Sing		Book	
Woodturning Christmas Ornaments	Dale L. Nish	Making different Christmas ornaments All you need to know to keep your tools sharp	Book	2
Woodworkers Guide to Sharpening	John English		Book	
AAW Turning Projects from Scrap	Robert Rosand Alex and Howard Snodgrass	Using scraps to create turnings	DVD	
Bandsaw Tuning			DVD	
Basic Pen Turning	Bill Baumbeck		DVD	
Bending to Turn	Tom Crabb	CVWT Demo	DVD	
Bowl Basics: A Workshop with Mike Mahoney	Mike Mahoney	Turning Bowls	DVD	
Closed-End Pens	Ed Davidson		DVD	
Decorative Utility Bowls	Trent Bosch		DVD	
Hollow Forms and Urns	Mike Mahoney	A Workshop	DVD	
Hollow Forms the Easy Way	Lyle Jamieson	Hollow forms	DVD	3
McNaughton Center Saver	Mike Mahoney	Center saver	DVD	2
Pyrography	Molly Winton	Wood burning	DVD	
Relief Carved Embellishments for Woodcarvers and Woodturners	Tony Cortese	Embellishments	DVD	

Inventory of Literature - Continued

Title	Author	Subject Matter	Format	# of copies
Relief Carved Embellishments for Woodcarvers and Woodturners	Tony Cortese	Embellishments	DVD	
Segmented Turning :A Learning Experience	Bill Kandler	Segmented turning	DVD	
Square Oriental Box	Jimmy Clewes	Turning a square box	DVD	
Starting Out Woodturning	Robert Sorby	Introduction to woodturning A guide to getting the maximum from your wood with a minimum of problems,	DVD	
The Aesthetics and Properties of Wood	John Jordon	2 Volume Set	DVD	
The Ellsworth Signature Gouge	David Ellsworth	Using Signature Gouge	DVD	
The Skew Chisel	Alan Lacer	The dark side the sweet side	DVD	
The Son of Skew	Alan Lacer	Challenge Projects for a Skew Duet	DVD	
Turn it On	Jimmy Clewes	3 Volume Set	DVD	
Turn it Up	Jimmy Clewes	3 Volume Set	DVD	
Turned Bowls Made Easy	Bill Grumbine	From a log in the forest to a bowl you will be proud to give or sell to anyone	DVD	
Turning for Food	Nic Cook	Kitchen Related Projects	DVD	
Turning Pens Video II	Kip & Rex	Pen Making	DVD	
Turning Pens Video II	Kip & Rex	Pens plus tips and tricks	DVD	
Turning Projects	Richard Raffan		DVD	
Turning the World with Jimmy Clewes	Jimmy Clewes	3 Volume Set	DVD	
Vessels of Illusion	Trent Bosch		DVD	
Whale Bone	Max Prosi	Richmond Woodturners 7/18/19	DVD	2
Woodturning Tools	Robert Sorby	Using tools	DVD	
Woodturning: Shopmade Tools and Jigs	Alan Lacer	Making woodturning tools	DVD	
American Woodturner		Summer 2005, Vol 20, No 2	Periodical	
Segmented Turning: A Complete Guide	Ron Hampton		Periodical	
Woodworking Projects	Sunset Magazine		Periodical	
American Woodturner Fall 2004		Holiday projects, funeral urns, turner's bandsaw	Periodical	
American Woodturner Spring 2004		5 Giants in turning: Prestini, Stocksdale, Moulthrop, Lindquist. Osolnik	Periodical	
American Woodturner Winter 2005		Layered bowls, lidded ball, segmented school	Periodical	

Directions to borrow any items See (is being developed by Meg Turner)

Tools to Borrow - Closed for the time being



Threading Set



Set of Hollowing Tools



Spiral Texturing Tool



Chatter Texturing Tool



Spiral Texturing Tool



Spindle Gouge



Jamieson Hollowing Rig, As Set Up and in Use



Jamieson Hollowing Rig, As large Box in Cabinet



Two sets of tools



Contact the store at:

Phone: 804-355-3945

Fax: 804-355-2532

Email: richmond-retail@woodcraft.com

9862 West Broad Street

Glen Allen, VA 23060

Organizations such as the Richmond Woodturners, Richmond Penturners and James River Woodcarvers would not exist if it weren't for the kindness of their sponsors. We are blessed and grateful to have the Richmond Virginia Woodcraft store supporting us and our activities. Members get a 10% discount on meeting nights for most turning related items.

Please remember this and support them at every opportunity!

For the classes provided at this location see:

<https://www.woodcraft.com/stores/richmond/classes>. Look for classes taught by Ray Deyo, Clark Brummett, David Sterling, Brian Noble-Marx and others.

Home Green/Undried Woods ▾ Kiln Dried Woods ▾ Search By Size ▾ Bargain Bin

Photo Gallery Photo Contest Education Center Facebook Page Instagram Page

ONE OF A KIND TURNING BLANKS

WHEN ONLY THE BEST WILL DO - ALL INDIVIDUALLY PHOTOGRAPHED.

Mike Leigher

Got Wood? LLC - Online at <https://www.turningblanks.net>

Phone: (864) 378-5200

Email: service@turningblanks.net or mike@turningblanks.net

Mulberry chunks available for free Diane Klisavage 804-525-0040, In Westover Hills . Neighborhood is near Forest Hill Park

For Sale/Free

Grizzly 1/2HP grinder/polisher, Has broken foot, but can be shimmed, Free to good home

Canwood Router Lathe, (Router not included), Make reasonable offer

Free , Woodstock Type Large Dust Collection Separator w/Can,

Free, Dust pickup for shop vacuum system. No stand.

Free to good home 2 electric motors.

Dan Luttrell, 894-382-2145