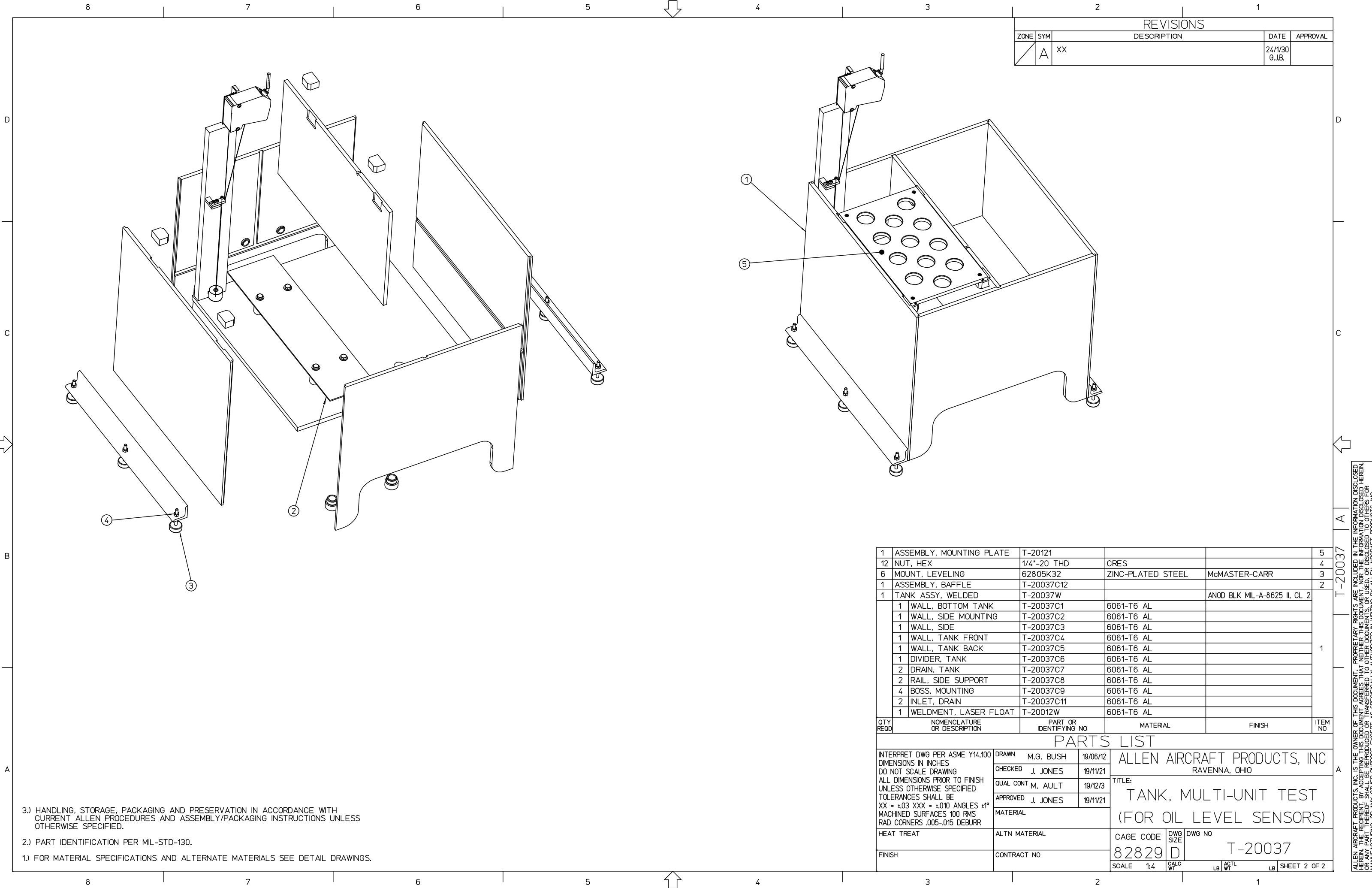


FOR PARTS LIST AND DRAWING NOTES SEE SHEET 2 OF 2					
INTERPRET DWG PER ASME Y14.100 DIMENSIONS IN INCHES DO NOT SCALE DRAWING ALL DIMENSIONS PRIOR TO FINISH UNLESS OTHERWISE SPECIFIED TOLERANCES SHALL BE XX = ±.03 XXX = ±.010 ANGLES ±1° MACHINED SURFACES 100 RMS RAD CORNERS .005-.015 DEBURR	DRAWN	M.G. BUSH	19/06/12	ALLEN AIRCRAFT PRODUCTS, INC RAVENNA, OHIO	
	CHECKED	J. JONES	19/11/21		
	QUAL CONT	M. AULT	19/12/3	TITLE: TANK, MULTI-UNIT TEST (FOR OIL LEVEL SENSORS)	
	APPROVED	J. JONES	19/11/21		
	MATERIAL				
HEAT TREAT	ALTN MATERIAL			CAGE CODE	DWG NO
FINISH	CONTRACT NO			82829	D T-20037
		SCALE	1:4	CALC WT	ACTL WT
				LB	LB
		SHEET 1 OF 2			

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REVISIONS				
ZONE	SYM	DESCRIPTION	DATE	APPROVAL
	A	XX	24/1/30 G.J.B.	

1	ASSEMBLY, MOUNTING PLATE	T-20121			5
12	NUT, HEX	1/4"-20 THD	CRES		4
6	MOUNT, LEVELING	62805K32	ZINC-PLATED STEEL	McMASTER-CARR	3
1	ASSEMBLY, BAFFLE	T-20037C12			2
1	TANK ASSY, WELDED	T-20037W		ANOD BLK MIL-A-8625 II, CL 2	
1	WALL, BOTTOM TANK	T-20037C1	6061-T6 AL		1
1	WALL, SIDE MOUNTING	T-20037C2	6061-T6 AL		
1	WALL, SIDE	T-20037C3	6061-T6 AL		
1	WALL, TANK FRONT	T-20037C4	6061-T6 AL		
1	WALL, TANK BACK	T-20037C5	6061-T6 AL		
1	DIVIDER, TANK	T-20037C6	6061-T6 AL		
2	DRAIN, TANK	T-20037C7	6061-T6 AL		
2	RAIL, SIDE SUPPORT	T-20037C8	6061-T6 AL		
4	BOSS, MOUNTING	T-20037C9	6061-T6 AL		
2	INLET, DRAIN	T-20037C11	6061-T6 AL		
1	WELDMENT, LASER FLOAT	T-20012W	6061-T6 AL		
QTY REQD	NOMENCLATURE OR DESCRIPTION	PART OR IDENTIFYING NO	MATERIAL	FINISH	ITEM NO

PARTS LIST

INTERPRET DWG PER ASME Y14.100 DIMENSIONS IN INCHES DO NOT SCALE DRAWING ALL DIMENSIONS PRIOR TO FINISH UNLESS OTHERWISE SPECIFIED TOLERANCES SHALL BE XX = ±.03 XXX = ±.010 ANGLES ±° MACHINED SURFACES 100 RMS RAD CORNERS .005-.015 DEBURR	DRAWN M.G. BUSH		19/06/12		ALLEN AIRCRAFT PRODUCTS, INC RAVENNA, OHIO					
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	MATERIAL									
HEAT TREAT	ALTN MATERIAL				CAGE CODE		DWG SIZE	DWG NO		
					82829		D	T-20037		
FINISH	CONTRACT NO				SCALE 1:4		CALC WT	LB	ACTL WT	LB
										SHEET 2 OF 2

3.) HANDLING, STORAGE, PACKAGING AND PRESERVATION IN ACCORDANCE WITH CURRENT ALLEN PROCEDURES AND ASSEMBLY/PACKAGING INSTRUCTIONS UNLESS OTHERWISE SPECIFIED.

2.) PART IDENTIFICATION PER MIL-STD-130.

1.) FOR MATERIAL SPECIFICATIONS AND ALTERNATE MATERIALS SEE DETAIL DRAWINGS.

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