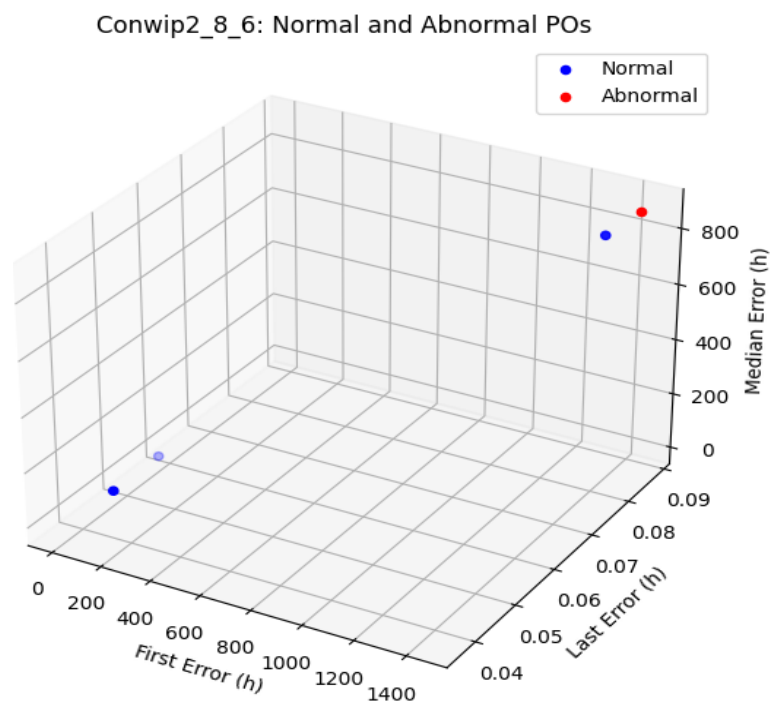
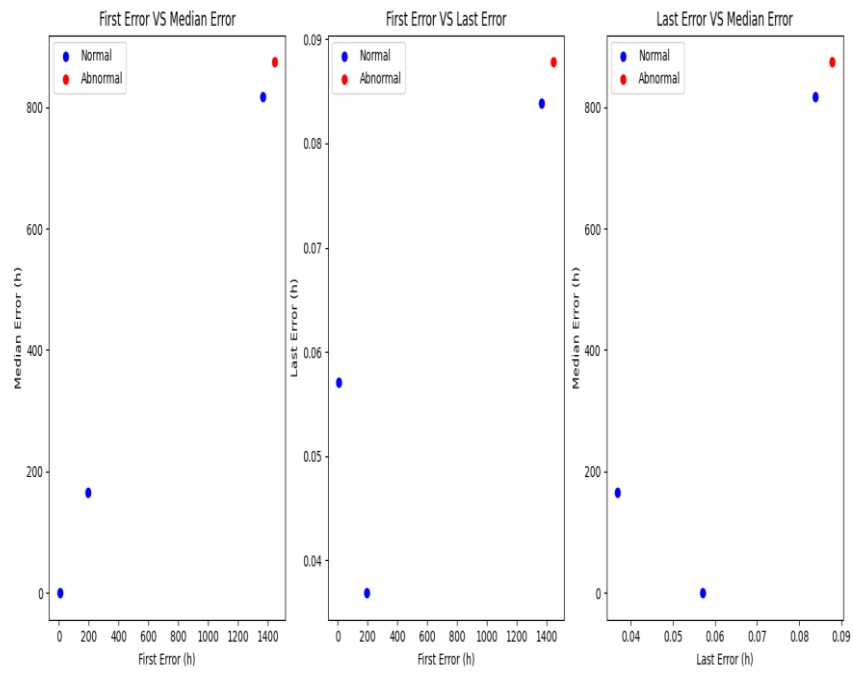


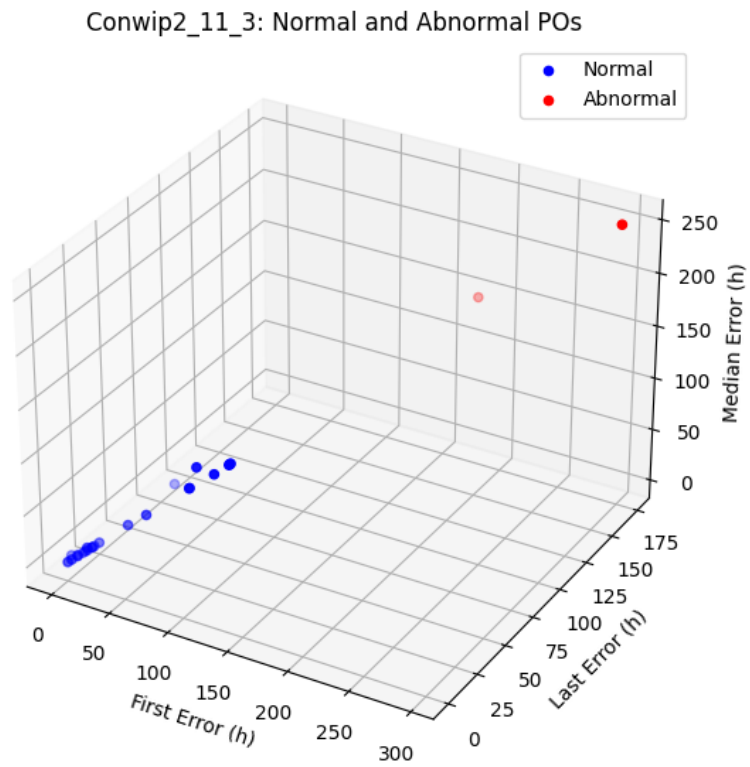
Appendix1



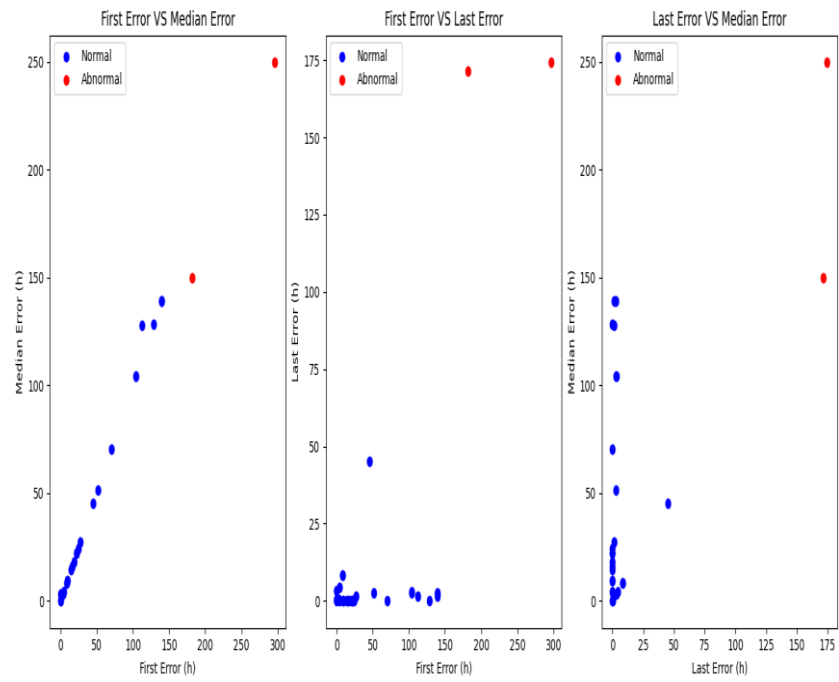
Appendix1 Fig. 2. 3D Representation of Normal and Abnormal PO's at workstation Conwip2_8_6: Real DB



Appendix1 Fig. 3. 2D Representation of Normal and Abnormal PO's at workstation Conwip2_8_6



Appendix1 Fig. 4. 3D Representation of Normal and Abnormal PO's at workstation Conwip2_11_3



Appendix1 Fig. 5. 2D Representation of Normal and Abnormal PO's at workstation Conwip2_11_3