|  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- |
| DATE: .........................\_ | | | | | | | | |
| PRODUCT |  |  | | | | | | |
| **CAN SIZE** | RECOMMENDED RANGE OF TOLERANCE | CE | CE | CE | CE | CE | CE | CE |
| **TIME** |  |  |  |  |  |  |  |  |
| **NUMBER OF TESTING** |  |  |  |  |  |  |  |  |
| **CODE** |  |  |  |  |  |  |  |  |
| **SEAM LENGTH H**  **L** | **0.112” – 0.128”** |  |  |  |  |  |  |  |
| **SEAM THICKNESS H**  **L** | **0.040” – 0.044”** |  |  |  |  |  |  |  |
| **COVER HOOK H**  **L** | **0.072” – 0.088”** |  |  |  |  |  |  |  |
| **BODY HOOK H**  **L** | **0.072” – 0.088”** |  |  |  |  |  |  |  |
| **TB (BODY PLATE**  **THICKNESS)** | **0.007”** |  |  |  |  |  |  |  |
| **TE (END PLATE**  **THICKNESS)** | **0.008 “** |  |  |  |  |  |  |  |
| **% TIGHTNESS**  **RATING** | **> or = 70%** |  |  |  |  |  |  |  |
| **ACTUAL OVERLAP** | **> or 0.040”** |  |  |  |  |  |  |  |
| **FREE SPACE** | **0.006 max.** |  |  |  |  |  |  |  |
| **EXTERNAL DEFECTS** | **yes/no** |  |  |  |  |  |  |  |
| **PLEATS & PUCKERS** | **yes/no** |  |  |  |  |  |  |  |
| **INSPECTOR NAME** |  |  |  |  |  |  |  |  |
| **SIGNATURE** |  |  |  |  |  |  |  |  |
| **Add formula for Overlap** | **Shortest Body Hook + Shortest Cover Hook + (1.1 x ET) - Highest Seam Length** | **Formula for Free Space** | | **Highest Seam Thickness – 2TB – 3TE** | | | | |

Reviewed by: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Date: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_