



KEPALA BAGIAN = Ahmad
TANGGAL = 28-Jun-2024
JAM KERJA = 18.00 - 07.00

SURAT PERINTAH KERJA

CMM-SPK-20240628-II
Shift II

NOMOR = FR-CMM-PPIC-001
REVISI = 1
BERLAKU TANGGAL = 29 MARET 2021



NO	MESIN	PART NAME	PROSES		QTY PCS	REALISASI			MATL SPEC SIZE	KETERANGAN
						OK	NG	TRY		
1	MP1-200T	BRACKET FINISH PANEL MTG, NO 2	Progressive	OP10	1600				SPC440 T. 1.40 X 152 X COIL	
		BRACKET, COWL TOP OUTER PANEL, NO.1 RH	Bending	OP20	282					
2	MP2-200T	BRACKET, COWL TOP OUTER PANEL, NO.1 RH	Blank	OP10	400				SCGA270D-45 T. 1.00 X 223 X 581 SGCC T. 0.23 X 541 X 636.2 SPHC 3.2 X 99 X 1494	
		BOTTOM PLATE ECO 1D.	Blank	OP10	500					
		BOTTOM PLATE ECO 1D.	Bending	OP20	74					
		PUNCH PLATE FOR BELT PANJANG 1494 MM	Piercing	OP10	20					
3	PP1-150T A	AE-0097=BRACKET, FR SEAT, OUTSIDE UPR LH	Blank	OP10	1600				SPC440 T. 1.00 X 217 X 1200	
		AE-0096=BRACKET, FR SEAT, OUTSIDE UPR RH	Restrike	OP40	737					
4	PP2-110T	AE-0097=BRACKET, FR SEAT, OUTSIDE UPR LH	Bending 1	OP20	1522					
		AE-0096=BRACKET, FR SEAT, OUTSIDE UPR RH	Bending 1	OP20	737					
		XP-0080=BRACKET, FR SEAT, OUTSIDE UPR RH	Bending 1	OP20	212					
5	PP3-75T A	AE-0097=BRACKET, FR SEAT, OUTSIDE UPR LH	Bending 2	OP30	1522					
		AE-0096=BRACKET, FR SEAT, OUTSIDE UPR RH	Bending 2	OP30	737					
		XP-0080=BRACKET, FR SEAT, OUTSIDE UPR RH	Bending 2	OP30	212					
		XP-0080=BRACKET, FR SEAT, OUTSIDE UPR RH	Piercing	OP40	212					
6	PP4-55T A	AE-0097=BRACKET, FR SEAT, OUTSIDE UPR LH	Piercing	OP50	1522					
		AE-0096=BRACKET, FR SEAT, OUTSIDE UPR RH	Piercing	OP50	737					

Note

- 1. Dilakukan sesuai urutan pada setiap mesin
- 2. Apabila terjadi kendala pada tools/mesin segera informasikan kepada bagian PPIC
- 3. Loading dapat berubah apabila ada barang urgent

APPD

DRAFT