

Operations Efficiency

64.02%

Efficiency Target

80.00%

Operation Variance

15.98% ▼

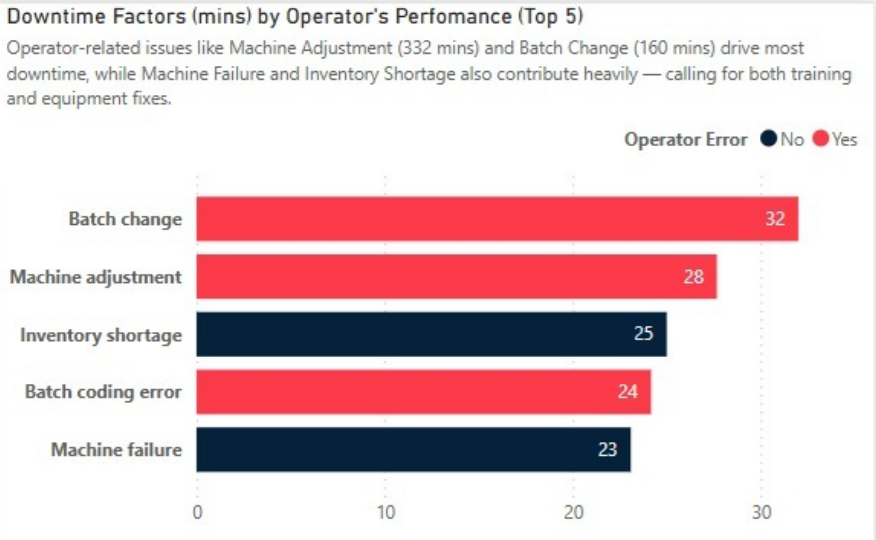
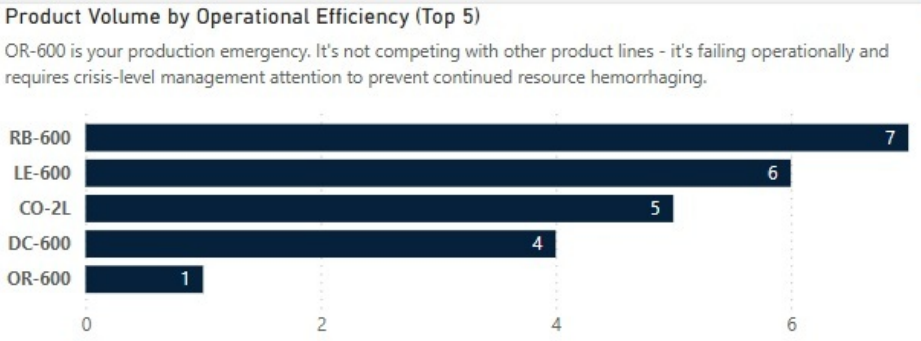
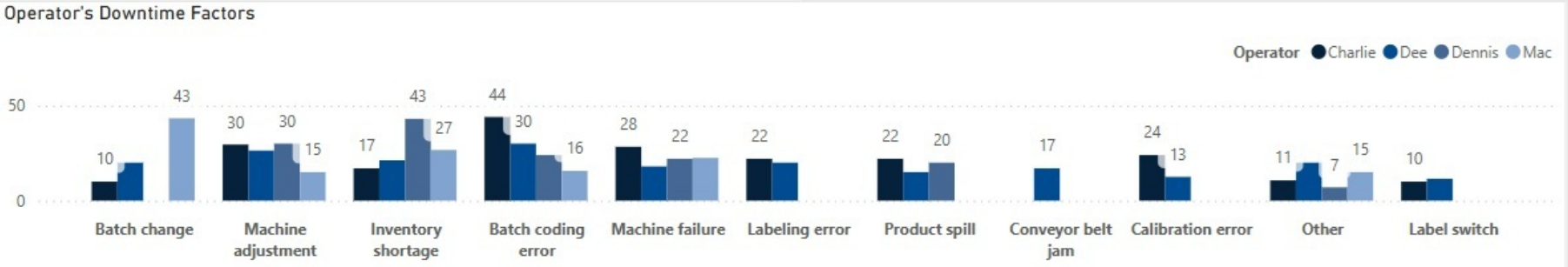
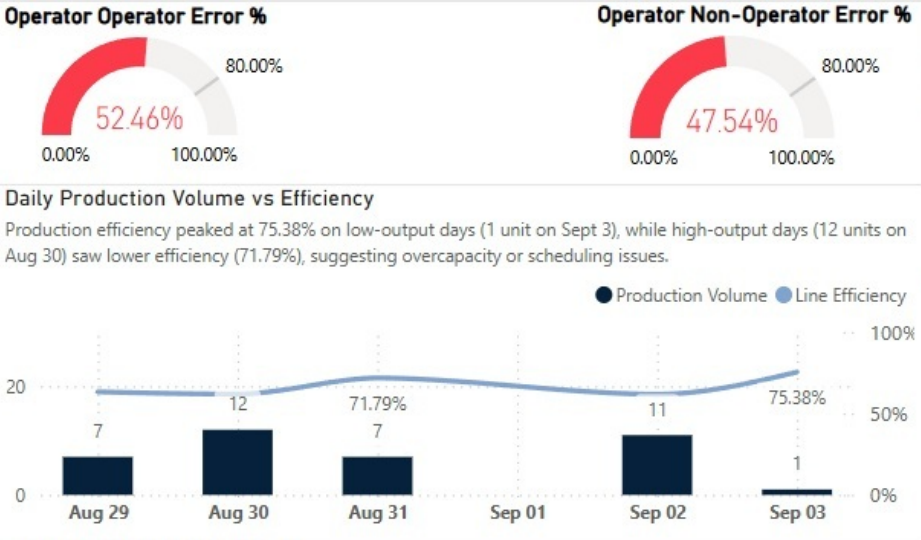
Operation Downtime (mins)

1388

Overall Production Volume

38

The facility's **64% efficiency crisis** is driven by **OR-600's production emergency (only 1 unit produced)** and **critical 52.46% operator error rate**, with **batch changes (32 mins)** and **machine adjustments (28 mins)** representing the **top downtime factors requiring immediate operator training** and **process standardization interventions**.



Operator Performance & Error Tracking Report

Date	Batch	Product	Operator	ABT	ADT (in Mins)	Line Efficiency	Operator Error
9/3/2024	422148	CO-2L	Mac	130.00	25.00	75.38%	No
9/3/2024	422148	CO-2L	Mac	130.00	7.00	75.38%	Yes
9/2/2024	422145	CO-2L	Charlie	120.00	22.00	81.67%	No
9/2/2024	422145	CO-2L	Charlie	120.00		81.67%	Yes
9/2/2024	422146	CO-2L	Charlie	160.00	16.00	61.25%	No
9/2/2024	422146	CO-2L	Charlie	160.00	30.00	61.25%	Yes
9/2/2024	422147	CO-2L	Charlie	205.00	23.50	47.80%	No
9/2/2024	422147	CO-2L	Charlie	205.00	60.00	47.80%	Yes