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BREIF BACKGROUND OF THE COMPANY

THIS UNIT WAS PROMOTED AND ESTABLISHED IN THE YEAR 1969 BY SHRI JAGDISH KUMAR BEHERA, A GRADUATE MECHANICAL ENGEENER.

THIS ENGINEERING UNIT HAS SPECIALISATION IN ALLTPES OF HEAT TREATMENT, EQUIPMENT & STRUCTURAL FABRICATION INCLUDING PRECISION MACHINING. THIS SSI UNIT HAS THE ADVANTAGE OF ALL THIS FACILITIES UNDER ONE COMPLEX. OUR HEAT TREATMENT FURNACES AND ITS ACCESSOARIES HAVE BEEN CERTIFIED BY Lloyd's Register of Shipping & EXTERNAL CALIBRATING AGENCY. THE 50 MT. FURANCE IS A SEMI AUTOMATIC BOGIE HEARTH OIL FIRED FURANCE. THE ONLY ONE OF ITS KIND AND CAPACITY WITH CONTROLS AVAILABLE IN EASTERN INDIA.

WE ARE REGISTERED WITH ROURKELA STEEL PLANT, M/S LARSEN & TOUBRO LIMITED, M/S.OTTO INDIA (P) LIMITED, M/S. HARI MACHINES LIMITED, M/S. GULF OIL CORPORATION LTD,M/S. TAYO ROLLS LIMITED, JAMSHEDPUR, M/S.ACC NIHON, NAGPUR, M/S. V.I.S.L. BHADRAVATI, AND HINDALCO LTD, HIRAKUD FOR FABRICATION, HEAT TREATMENT & MACHINING.

WE HAVE ALSO THE SUPPORT OF VERY EXPERIENCED MECHANICAL ENGINEER IN MR. SUSANT CHANDRA DAS, EX- GENERAL MANAGER (MAINTENANCE)/ RSP, EX-GENERAL MANAGER (MATERIAL MANAGEMENT)/RSP AND EXECUTIVE DIRECTOR (WORKS)/RSP AS ADVISOR.

ORGANISATIONAL SETUP

NAME	:	M/S. BEHERA INDUSTRIES PVT. LTD.
ADDRESS	:	Works & Office – Industrial area, Rourkela-769004.
TELEPHONE	:	Office -0661-2504550. Reside-0661-2401567.
FAX	:	Office-0661-2401483. Web Site – www.biplindia.co.in
NAME OF THE DIRECTORS:		(a) Mr. Jagdish Kumar Behera, B.E(Mech.) Managing Director. (b) Mr. Raj Kumar Behera, B.E (Mech.) Director. (c) Mr. Rajat Kumar Behera, B.E (Mech.) Director.
ADVISOR	:	Mr. Susant Chandra Das, B.Sc (Mech) Ex-Excutive Director (Works) RSP
OFFICE STAFF	:	(a) Manager (b) Accountant (c) Super visor (Machine Shop) (30 years experience at supervisor in machine shop in L & T, Kansbahal). (d) Super visor (Fabrication) ex- R.S.P (e) Sales Executive.
WORKS FORCE	:	Skilled workers -25Nos. (a) Furance Operater -04 Nos. (b) Machinist -06 Nos. (c) Machinist Helper -04 Nos. (d) Welder -04 Nos. (e) Gas cutter -04 Nos. (f) Marker & Fitter -03 Nos. Unskilled workers -12 Nos.

DIC REGISTRATION CERTIFICATE & CERTIFICATE OF INCORPORATION

DIC REGISTRATION CERTIFICATE

DISTRICT INDUSTRIES CENTRE : ROURKELA
ENTREPRENEURS' MEMORANDUM
FOR
MICRO, SMALL OR MEDIUM ENTERPRISE
(UNDER SUB-SECTION(1), OF SECTION-8 OF MSMED ACT 2006)
ACKNOWLEDGEMENT
(PART-1)

FORM NO. 00324

MA. INDUSTRIAL PVT. LTD. HAS
FILED MEMORANDUM FOR A MANUFACTURING
(MANUFACTURING/SERVICE) ENTERPRISE AT THE ADDRESS INDUSTRIAL AREA, ROURKELA
PIN 769004 FOR THE (SIC) ITEMS INDICATED BELOW AND THE ACTIVITY HAS COMMENCED FROM THE DATE 15.10.2017
AS STATED IN FORM NO. 00324 AND ALLOCATED ENTREPRENEURS' MEMORANDUM NO. AS BELOW:

DETAILS OF (SIC) ITEMS MANUFACTURED / SERVICE PROVIDED

Sl. No.	Items Manufactured / Service Provided	Capacity in case of Manufacture
1	Fabrication & Machine	1200 TO 20
2	Welding, Struck welding and Shear line of plates/skins etc.	5000 TO 1
3	Assembly	5000 TO 1
4	Heat Treatment	5000 TO 1

(ADD ADDITIONAL SHEET IF REQUIRED)

DATE OF ISSUE: 10.12.2017

NATURE OF ACTIVITY: MANUFACTURING (SIC)

ENTREPRENEURS' MEMORANDUM NUMBER: 100311100230

DATE: 10.12.2017
PLACE: ROURKELA

N.B.:
1. The issue of this acknowledgement does not bestow any legal right. The enterprise is required to seek requisite clearance / license / permit required under statutory obligation stipulated under the Laws of Central Government / State Government / L.T. Administration / Court Order.
2. In case of change in the Investment in Plant and Machinery or in equipment, the enterprise who has already filed the Memorandum should inform the District Industries Centre of the same in writing within 3 months of the change in investment.
3. In case of change of products and that of services or addition in products or services, the enterprises which have already filed Entrepreneurs' Memorandum shall inform the District Industries Centre of the same in writing within 3 months of the change in investment.

Project Manager
District Industries Centre
Rourkela
District Industries Centre
Rourkela

CERTIFICATE OF INCORPORATION

Form I.R.
CERTIFICATE OF INCORPORATION

No. 3 of 1988-89.
513

I hereby certify that "ADHAR INDUSTRIES"
"Private Limited"

is this day incorporated under the Companies Act, 1956 (No. 1 of 1956)
and that the Company is Limited.

Given under my hand at Cuttack
this Twenty Seventh day of June
Sixth
One thousand nine hundred and sixty eight
One thousand eight hundred and sixty (Saka)

(Sd/-)
(M. S. Moullick)
Registrar of Companies.
Cuttack.

REGISTRAR OF COMPANIES
CUTTACK

1988-89-1989-90-1990-91-1991-92-1992-93-1993-94-1994-95-1995-96-1996-97-1997-98-1998-99-1999-00-2000-01-2001-02-2002-03-2003-04-2004-05-2005-06-2006-07-2007-08-2008-09-2009-10-2010-11-2011-12-2012-13-2013-14-2014-15-2015-16-2016-17-2017-18-2018-19-2019-20-2020-21-2021-22-2022-23-2023-24-2024-25-2025-26-2026-27-2027-28-2028-29-2029-30-2030-31-2031-32-2032-33-2033-34-2034-35-2035-36-2036-37-2037-38-2038-39-2039-40-2040-41-2041-42-2042-43-2043-44-2044-45-2045-46-2046-47-2047-48-2048-49-2049-50-2050-51-2051-52-2052-53-2053-54-2054-55-2055-56-2056-57-2057-58-2058-59-2059-60-2060-61-2061-62-2062-63-2063-64-2064-65-2065-66-2066-67-2067-68-2068-69-2069-70-2070-71-2071-72-2072-73-2073-74-2074-75-2075-76-2076-77-2077-78-2078-79-2079-80-2080-81-2081-82-2082-83-2083-84-2084-85-2085-86-2086-87-2087-88-2088-89-2089-90-2090-91-2091-92-2092-93-2093-94-2094-95-2095-96-2096-97-2097-98-2098-99-2099-00-2100-01-2101-02-2102-03-2103-04-2104-05-2105-06-2106-07-2107-08-2108-09-2109-10-2110-11-2111-12-2112-13-2113-14-2114-15-2115-16-2116-17-2117-18-2118-19-2119-20-2120-21-2121-22-2122-23-2123-24-2124-25-2125-26-2126-27-2127-28-2128-29-2129-30-2130-31-2131-32-2132-33-2133-34-2134-35-2135-36-2136-37-2137-38-2138-39-2139-40-2140-41-2141-42-2142-43-2143-44-2144-45-2145-46-2146-47-2147-48-2148-49-2149-50-2150-51-2151-52-2152-53-2153-54-2154-55-2155-56-2156-57-2157-58-2158-59-2159-60-2160-61-2161-62-2162-63-2163-64-2164-65-2165-66-2166-67-2167-68-2168-69-2169-70-2170-71-2171-72-2172-73-2173-74-2174-75-2175-76-2176-77-2177-78-2178-79-2179-80-2180-81-2181-82-2182-83-2183-84-2184-85-2185-86-2186-87-2187-88-2188-89-2189-90-2190-91-2191-92-2192-93-2193-94-2194-95-2195-96-2196-97-2197-98-2198-99-2199-00-2200-01-2201-02-2202-03-2203-04-2204-05-2205-06-2206-07-2207-08-2208-09-2209-10-2210-11-2211-12-2212-13-2213-14-2214-15-2215-16-2216-17-2217-18-2218-19-2219-20-2220-21-2221-22-2222-23-2223-24-2224-25-2225-26-2226-27-2227-28-2228-29-2229-30-2230-31-2231-32-2232-33-2233-34-2234-35-2235-36-2236-37-2237-38-2238-39-2239-40-2240-41-2241-42-2242-43-2243-44-2244-45-2245-46-2246-47-2247-48-2248-49-2249-50-2250-51-2251-52-2252-53-2253-54-2254-55-2255-56-2256-57-2257-58-2258-59-2259-60-2260-61-2261-62-2262-63-2263-64-2264-65-2265-66-2266-67-2267-68-2268-69-2269-70-2270-71-2271-72-2272-73-2273-74-2274-75-2275-76-2276-77-2277-78-2278-79-2279-80-2280-81-2281-82-2282-83-2283-84-2284-85-2285-86-2286-87-2287-88-2288-89-2289-90-2290-91-2291-92-2292-93-2293-94-2294-95-2295-96-2296-97-2297-98-2298-99-2299-00-2300-01-2301-02-2302-03-2303-04-2304-05-2305-06-2306-07-2307-08-2308-09-2309-10-2310-11-2311-12-2312-13-2313-14-2314-15-2315-16-2316-17-2317-18-2318-19-2319-20-2320-21-2321-22-2322-23-2323-24-2324-25-2325-26-2326-27-2327-28-2328-29-2329-30-2330-31-2331-32-2332-33-2333-34-2334-35-2335-36-2336-37-2337-38-2338-39-2339-40-2340-41-2341-42-2342-43-2343-44-2344-45-2345-46-2346-47-2347-48-2348-49-2349-50-2350-51-2351-52-2352-53-2353-54-2354-55-2355-56-2356-57-2357-58-2358-59-2359-60-2360-61-2361-62-2362-63-2363-64-2364-65-2365-66-2366-67-2367-68-2368-69-2369-70-2370-71-2371-72-2372-73-2373-74-2374-75-2375-76-2376-77-2377-78-2378-79-2379-80-2380-81-2381-82-2382-83-2383-84-2384-85-2385-86-2386-87-2387-88-2388-89-2389-90-2390-91-2391-92-2392-93-2393-94-2394-95-2395-96-2396-97-2397-98-2398-99-2399-00-2400-01-2401-02-2402-03-2403-04-2404-05-2405-06-2406-07-2407-08-2408-09-2409-10-2410-11-2411-12-2412-13-2413-14-2414-15-2415-16-2416-17-2417-18-2418-19-2419-20-2420-21-2421-22-2422-23-2423-24-2424-25-2425-26-2426-27-2427-28-2428-29-2429-30-2430-31-2431-32-2432-33-2433-34-2434-35-2435-36-2436-37-2437-38-2438-39-2439-40-2440-41-2441-42-2442-43-2443-44-2444-45-2445-46-2446-47-2447-48-2448-49-2449-50-2450-51-2451-52-2452-53-2453-54-2454-55-2455-56-2456-57-2457-58-2458-59-2459-60-2460-61-2461-62-2462-63-2463-64-2464-65-2465-66-2466-67-2467-68-2468-69-2469-70-2470-71-2471-72-2472-73-2473-74-2474-75-2475-76-2476-77-2477-78-2478-79-2479-80-2480-81-2481-82-2482-83-2483-84-2484-85-2485-86-2486-87-2487-88-2488-89-2489-90-2490-91-2491-92-2492-93-2493-94-2494-95-2495-96-2496-97-2497-98-2498-99-2499-00-2500-01-2501-02-2502-03-2503-04-2504-05-2505-06-2506-07-2507-08-2508-09-2509-10-2510-11-2511-12-2512-13-2513-14-2514-15-2515-16-2516-17-2517-18-2518-19-2519-20-2520-21-2521-22-2522-23-2523-24-2524-25-2525-26-2526-27-2527-28-2528-29-2529-30-2530-31-2531-32-2532-33-2533-34-2534-35-2535-36-2536-37-2537-38-2538-39-2539-40-2540-41-2541-42-2542-43-2543-44-2544-45-2545-46-2546-47-2547-48-2548-49-2549-50-2550-51-2551-52-2552-53-2553-54-2554-55-2555-56-2556-57-2557-58-2558-59-2559-60-2560-61-2561-62-2562-63-2563-64-2564-65-2565-66-2566-67-2567-68-2568-69-2569-70-2570-71-2571-72-2572-73-2573-74-2574-75-2575-76-2576-77-2577-78-2578-79-2579-80-2580-81-2581-82-2582-83-2583-84-2584-85-2585-86-2586-87-2587-88-2588-89-2589-90-2590-91-2591-92-2592-93-2593-94-2594-95-2595-96-2596-97-2597-98-2598-99-2599-00-2600-01-2601-02-2602-03-2603-04-2604-05-2605-06-2606-07-2607-08-2608-09-2609-10-2610-11-2611-12-2612-13-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3238-39-3239-40-3240-41-3241-42-3242-43-3243-44-3244-45-3245-46-3246-47-3247-48-3248-49-3249-50-3250-51-3251-52-3252-53-3253-54-3254-55-3255-56-3256-57-3257-58-3258-59-3259-60-3260-61-3261-62-3262-63-3263-64-3264-65-3265-66-3266-67-3267-68-3268-69-3269-70-3270-71-3271-72-3272-73-3273-74-3274-75-3275-76-3276-77-3277-78-3278-79-3279-80-3280-81-3281-82-3282-83-3283-84-3284-85-3285-86-3286-87-3287-88-3288-89-3289-90-3290-91-3291-92-3292-93-3293-94-3294-95-3295-96-3296-97-3297-98-3298-99-3299-00-3300-01-3301-02-3302-03-3303-04-3304-05-3305-06-3306-07-3307-08-3308-09-3309-10-3310-11-3311-12-3312-13-3313-14-3314-15-3315-16-3316-17-3317-18-3318-19-3319-20-3320-21-3321-22-3322-23-3323-24-3324-25-3325-26-3326-27-3327-28-3328-29-3329-30-3330-31-3331-32-3332-33-3333-34-3334-35-3335-36-3336-37-3337-38-3338-39-3339-40-3340-41-3341-42-3342-43-3343-44-3344-45-3345-46-3346-47-3347-48-3348-49-3349-50-3350-51-3351-52-3352-53-3353-54-3354-55-3355-56-3356-57-3357-58-3358-59-3359-60-3360-61-3361-62-3362-63-3363-64-3364-65-3365-66-3366-67-3367-68

DIC REGISTRATION CERTIFICATE

DISTRICT INDUSTRIES CENTRE : ROURKELA

ENTREPRENEURS' MEMORANDUM

FOR

MICRO, SMALL OR MEDIUM ENTERPRISE

(UNDER SUB-SECTION-(1), OF SECTION-8 OF MSMED ACT.2006)

ACKNOWLEDGEMENT

(PART-II)

FORM NO. 00324

M/s. BEHERA INDUSTRIES PVT. LTD. HAS
FILED MEMORANDUM FOR A FABRICATION
(MANUFACTURING / SERVICE) ENTERPRISE AT THE ADDRESS INDUSTRIAL AREA, ROURKELA
DISTRICT : SUNDARGARH, ORISSA
PIN 769004 FOR THE ITEM / ITEMS INDICATED BELOW AND THE ACTIVITY HAS COMMENCED FROM THE (DATE) 15.06.197
AS STATED IN FORM NO. 00324 AND ALLOCATED ENTREPRENEURS' MEMORANDUM NO. AS BELOW:

DETAILS OF ITEM / ITEMS MANUFACTURED / SERVICE PROVIDED

Sl. No.	Items Manufactured / type of service rendered	Capacity in case of Manufacture
1.	<u>Fabrication & Machining</u>	<u>1200</u> TON
2.	<u>Decoiling, Straightening and Shearing</u>	<u>9500</u> TON
3.	<u>of Coils/plates etc.</u>	
4.	<u>Annealing</u>	<u>9500</u> TON
4.	<u>Heat Treatment</u>	<u>3000</u> TON

(ADD ADDITIONAL SHEET IF REQUIRED)

DATE OF ISSUE

D D M M Y Y Y Y

1 0 1 2 2 0 0 7

NATURE OF ACTIVITY

MANUFACTURING-1, SERVICES-2

1

CATEGORY OF ENTERPRISE

(MICRO-1, SMALL-2, MEDIUM-3)

1

ENTREPRENEURS' MEMORANDUM NUMBER

2 1 0 3 1 1 1 0 0 2 3 0

PART-II

(First two boxes are for State / Union Territory code, next three boxes are for District Code, sixth and seventh boxes are for category of enterprise (sixth box indicating manufacturing or service and seventh box for indicating micro or small or medium) and last five boxes are for Entrepreneurs' Memorandum number)

DATE : 10.12.2007

PLACE : ROURKELA



Project Manager
District Industries Centre
Rourkela
PROJECT MANAGER
District Industries Centre
ROURKELA

N.B.:

1. The issue of this acknowledgement does not bestow any legal right. The enterprise is required to seek requisite clearance / license / Permit required under statutory obligation stipulated under the Laws of Central Government / State Government / UT Administrations / Court Orders.
2. In case of change in the investment in Plant and Machinery or in equipment, the enterprises who have already filed Entrepreneurs' Memorandum should inform the District Industries Centre of the same in writing within 3 months of the change in investment.
3. In case of change of products and that of services or addition in products or services, the enterprises which have already filed Entrepreneurs' Memorandum shall inform the District Industries Centre of the same.

CERTIFICATE OF INCORPORATION



Form I.R.

CERTIFICATE OF INCORPORATION

No. 3 of 1968-69.
513

I hereby certify that " REHLING INDUSTRIES
PRIVATE LIMITED "

is this day incorporated under the Companies Act, 1956 (No. 1 of 1956)
and that the Company is Limited.

Given under my hand at Cuttack

this Twenty Seventh day of June
Sixth Asadha

One thousand nine hundred and sixty eight

One thousand eight hundred & ninety (Saka)



N.N. Maulik
(N.N. Maulik)
Registrar of Companies.
Orissa.

J.C. 1
MFP-1037 JSC-12401-(C-1082)-19-8-57-15,000.

**VENDOR REGISTRATION /
WORK ORDER**

LIST OF PLANT & MACHINERIES

A. HEAT TREATMENT BOGIE HEART FURANCES:

FURANCE-A.	Maximum Capacity-	10 Tons
	Length	3.700 mtrs
	Breadth	1.450 mtrs
	Height	1.150 mtrs
FURANCE-B.	Maximum Capacity-	40 Tons
	Length	6.350 mtrs
	Breadth	2.710 mtrs
	Height	1.700 mtrs
FURANCE-C.	Maximum Capacity-	60 Tons
	Length	9.000 mtrs
	Breadth	4.500 mtrs
	Height	3.000 mtrs

B. HORIZONTAL BORING MACHINE:

Make-	TOSH/CZECH(Imported)
Spindle Dia-	100 mm
Max. Dia of Boring	560 mm
Motor-	14 H.P

C. LATHE:

Make-	H.M.T.
Admit between center-	12 ft
Motor-	8 H.P

D. RADIAL DRILLING MACHINE:

Make-	H.M.T.
Model-	RM-63.
Maximum Dia-	65 mm.

E. RADIAL DRILLING MACHINE:

Make	Pathak
Maximum Dia-	30 mm.

F. 1000 TON CAPACITY HYDRAULIC PRESS (3 CYLINDERS):

Span-	4 mtrs
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G. MATERIAL HANDLING SYSTEM:

(i) 10 Ton over head E.O.T Crane-	01 No. (BAY-3)
(ii) 10 Ton over head E.O.T Crane-	01 No. (BAY-2)
(iii) 03 Ton E.O.T Crane-	01 No. (BAY-1)
(iv) 10 Ton E.O.T Crane-	01 No.1
(v) 05 Ton E.O.T Crane-	02 Nos.

H. WELDING MACHINE:

(i) MIG-	04 Nos. (ESAB MAKE)
	02 No.(ADVANI MAKE)
(ii) Rectifier-	01 No.(ADVANI MAKE)
(iii) Transformer-	04 Nos. (IOL MAKE)

I. PILLAR DRILLING MACHINE:

Make-	01No.Batala30mm capacity
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J. MAGNETIC DRILLING MACHINE:

03Nos. Capacity 25 mm

K. PLATE ROLLING & BENDING : MACHINE

01 No. capacity 20 mm thic
&width1.5mts(Atlas Copco)
(with 15 H.P.motor)

L. MECHANICAL SCREW PRESS:

01 No. LOCALC, capacity-
50 Ton.

M. PORTABLE STAND DRILL:

01 No.(make WOLF)15 mm
capacity

N. GAS CUTTING SETS:

04 Nos. (IOL make).

O. PUG CUTTING SETS:

03 Nos.(ADVANI make)

P. ANGLE GRINDER:

10Nos.(Black &Decker make)

Q. FLEXIBLE GRINDER:

04 Nos. (WOLF make)

R. STRAIGHT GRINDER:

02Nos.(Black &Decker make)

S. FLAME HARDENING JACKETS:

02 Nos. (BOC make).

T. CORE CUTTING MACHINE

03 Nos.

LIST OF PLANT & MACHINERIES

Sl. No	Machines	Description	Make	Qty.
1.	Heat Treatment Furnace	Bogie Hearth Furnaces (a) Furnace-A Size : 3.7 mtrs.X1.450X1.150 Capacity: 10 tons (b) Furnace-B Size : 6.35 mtrs.X2.71X	Wesman Wesman Wesman	01 No. 01 No. 01 No.
2.	Horizontal Boring Machine	(a) 100 ϕ Spindle (b) 80 ϕ Spindle	Tosh(CZECH) WMW (Germany)	01 No. 01 No.
3.	Lathe	12 ft	HMT	01 No.
4.	Radial Drill Machine	65 mm, Max Dia	RM-63 HMT	01 No.
5.	Hydraulic Press	1000 Ton, Width – 4mtrs.	Jamuna Engg.	01 No.
6.	Material Handling System	(a) Over Head Monorail Crane Capacity : 10 Ton (b) E.O.T Crane Capacity : 03 Ton (c) Chain Pully Capacity : 20 Ton (d) Chain Pully Capacity : 03 Ton		01 No. 01 No. 01 No. 02 No.
7.	Welding Machine	(a) MIG (b) Rectifier (c) Transformer	ESAB Make ADVANI Make IOL Make	04 Nos. 02 Nos. 02 Nos.
8.	Pillar Drilling Machine	Capacity : 30 mm	Batala Make	01 No.
9.	Magnetic Drilling Machine	Capacity : 25 mm		03 Nos.
10.	Plate Rolling & Bending Machine	Capacity : 20 mm Width : 1.5 mts.	Atlas Copco Make	01 No.
11.	Mechanical Screw Press	Capacity : 50 Ton		01 No.
12.	Portable Stand Drill	Capacity : 15 mm	WOLF Make	01 No.
13.	Gas Cutting Sets		IOL Make	05 Nos.
14.	PUG Cutting Sets		Advani Make	03 Nos.
15.	Angle Grinder		Black & Decker Make	05 Nos.
16.	Flexible Grinder		WOLF Make	02 Nos.
17.	Straight Grinder		Black & Decker Make	04 Nos.
18.	Flame Hardening Jackets		BOC Make	02 Nos.

MEASURING INSTRUMENTS

A. OUT SIDE MICRO METER:

<u>SIZE</u>	<u>Nos.</u>	<u>MAKE</u>
01. 0 to 25mm-	01No.	MITUTOYO (JAPAN).
02. 0 to 150mm-	01No.	MITUTOYO (JAPAN).
03. 0 to 300mm-	01No.	MITUTOYO (JAPAN).

B. IN SIDE MICRO METER:

<u>SIZE</u>	<u>Nos.</u>	<u>MAKE</u>
01. 25 mm to 50mm-	01No.	MITUTOYO (JAPAN).
02. 50 mm to 200mm-	01No.	MITUTOYO (JAPAN).
03. 0 mm to 1000mm-	01No.	MITUTOYO (JAPAN).

C. VERNIER CALLIPERS:

<u>SIZE</u>	<u>Nos.</u>	<u>MAKE</u>
01. 0 to 150mm-	01No	MITUTOYO (JAPAN).
02. 0 to 300mm-	01No	MITUTOYO (JAPAN).
03. 0 to 1000mm-	01No	(CHINA)
04. 0 to 3000mm-	01No	MITUTOYO (JAPAN).

D. DEPTH GAUGE :

<u>SIZE</u>	<u>Nos.</u>	<u>MAKE</u>
05. 0 TO 150MM-	01No	(CHINA)
06. 0 TO 300MM-	01No	(CHINA)

E. DIAL GAUGE WITH MAGNETIC BASE:

02 Nos. MITUTOYO (JAPAN).

F. COMBINATION SET: 01 No. MITUTOYO (JAPAN).

G. THERMOCOUPLES:

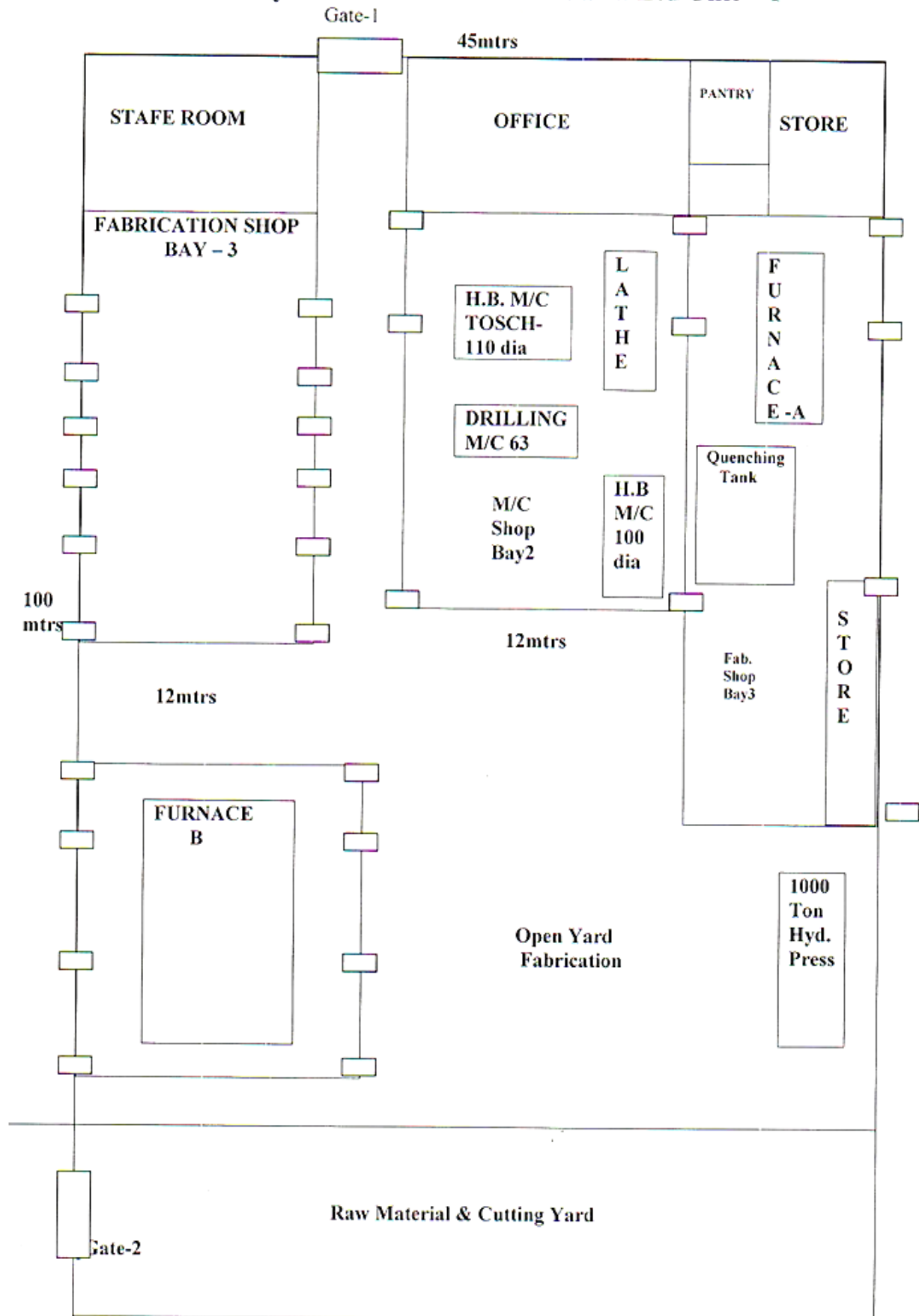
01. CONTACT THERMOCOUPLES- 06 Nos. (CALIBRATED).

02. FURANCE THERMOCOUPLES- 15 Nos. (CALIBRATED).

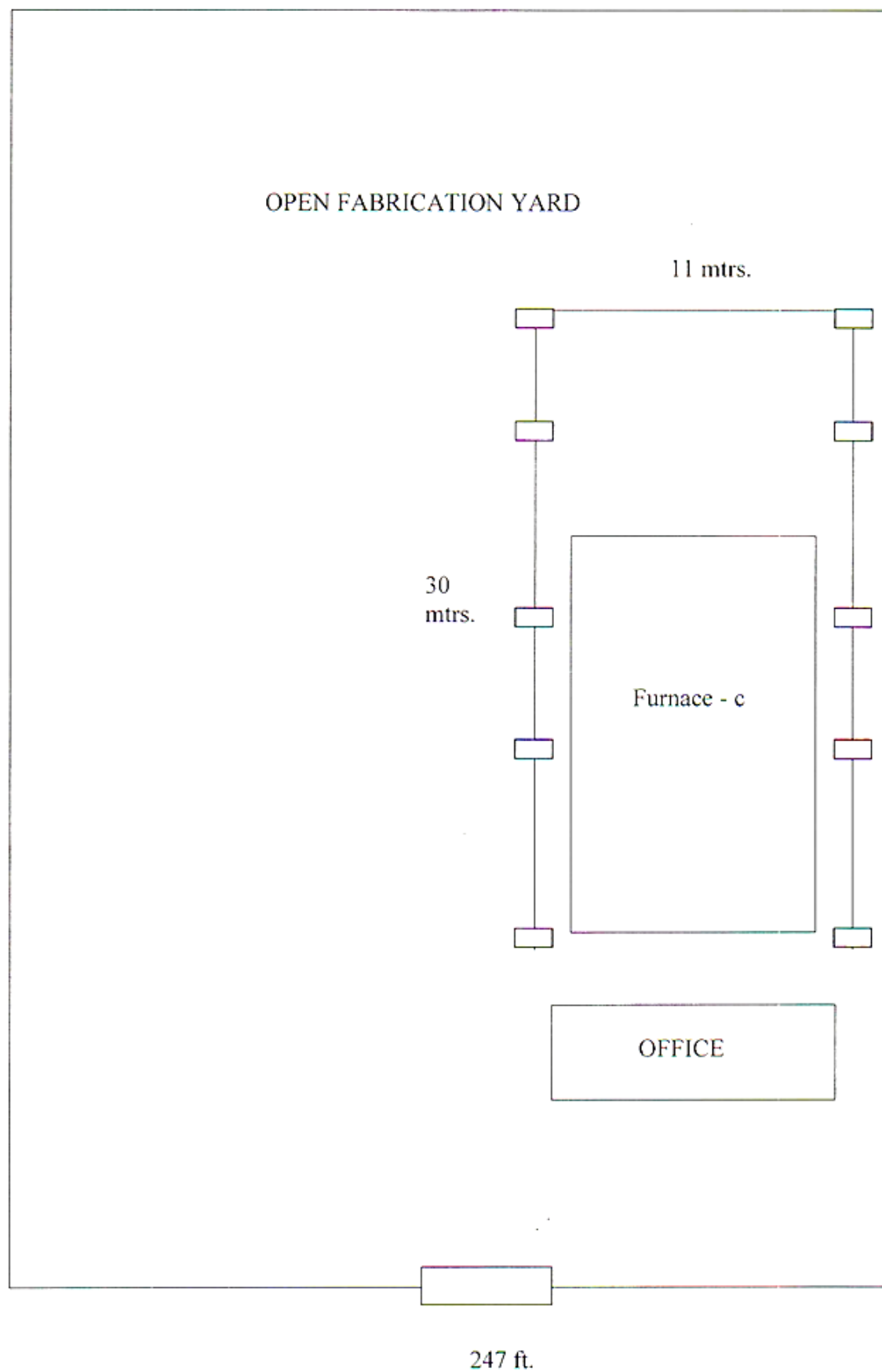
H. TEMPERATURE RECORDERS: 04 Nos. MAHINDRA & MAHINDRA
(CALIBRATED).

I. POLDI HARDNESS TESTER:- 02 Nos. BOMBAY.

Plan layout of Behera Industries Pvt. Ltd Unit – 1



Plan layout of Behera Industries Pvt. Ltd Unit – 2



LIST OF CUSTOMERS & MAJOR JOBS EXECUTEDS

CUSTOMERS

1. ROURKELA STEEL PLANT, Rourkela.

JOB UNDERTAKENN

- (a) Regular repair and maintenance job and fabrication equipments like :-
 - (i) Buck Stay.
 - (ii) Bogie Frame.
 - (iii) Apron Pan.
 - (iv) Girders & Roller Stand
 - (v) Heat Shield (B/Q Plates)
 - (vi) Ladle Cover (B/Q Plates)
- (b) Homogenization and Softening of Trunion Ring. Wt-48 Ton, Cycle Time- 108hrs.
- (c) Normalizing of Grith Gear Dia-4.5m Wt-18 Tons. , Cycle Time-36 hrs.
- (e) Heat Treatment of Blast Furnace Slag Pots
- (f) Regular Repair and maintenance & fabrication on job to job Basis.

2. /s. LARSEN & TOUBRO LTD. Kansbahal Works.

- (a) Fabrication, Stress Relieving, Sand and Machining of:-
 - (i) Paper plant equipments.
 - (ii) Equipments of Diesel locomotive works.
 - (iii) Wind mil equipments.

Involving Ultra Sound Welding Test.

- (b) Heat Treatment of 12E. Ni-Hard rings Dia-4.5 mts.
- (c) Normalizing of Steel Casting and Plantes.
- (d) Softening of Supporting Roller (Wt -24 Tons) and then lancing of Riser at 500⁰ C.
- (e) Water quenching of Mn-Steel Blow Bars at 1050⁰C temperature.

(f) Machining of equipments such as:-

- i. Spiral Casing
- ii. Bogie Frame.
- iii. Cam
- iv. MS Plate

3. M/s OTTO INDIA Pvt.Ltd.
jobs.

KALUNGA.

(Rate Contract Basis)

(a) Stress relieving of fabricated

(b) Fabrication of equipments like
ESP of NTPC Talcher, ACC,
Project Division & Discharge
Hood etc. for NINL.

(c) Anticorrosion Bakelite
Painting & Baking of Primary
Gas Cooler tubes for
cokeoven by product plant of
Konark Metcoke Pvt.Ltd.
BBSR.

4. M/s HARI MACHINES LTD.

(a) Fabrication, Stress Relieving,
Sand blasting, Machining of
sponge iron equipments and
steel industries.

(b) Stress Relieving of fabrication
jobs.

(c) Minimum 80 tons of
fabrication per month on rate
contract basis.

(d) Tig welding of S.S& Alloy
steel plates and their sample
cutting.

5. M/s ORISSA CEMENT Ltd.

Oil quenching of side plates.

6. M/s IDL INDUSTRIES Ltd

(Rate Contract Basis)

Stress relieving & Normalising of
cladded plates & subsequent post
heat

Treatment Straightening upto 130 thic

Plates,SS and Monel plate
welding upto

10 mm thick plate.

7. M/s TAYO ROLLS LTD.

Jamshedpuur, Jharkhand

(Rate Contract basis)

Heat Treatment of Grinding Rings
& Balls.

Heat Treatment of Grinding Rings
& Balls.

For Power Plant.

8. M/s ACC NIHON, NAGPUR.

Annealing of Ni-Hard Rings.

(Rate Contract Basis)

9. M/s INDO MAG.STEEL TECH.Ltd.

Stress Relieving of fabrication jobs.

DELHI.

10. M/s. V.I.S.L, BHADRAVATI

Annealing of 12 E.Ni-Hard Grinding

(Rate Contract Basis)

Ring Dia.4.5m

11. M/s.N.I.N.L,BHUBANESWAR.

Stress Relieving of fabrication jobs.

(Rate Contract Basis)

12. M/s. G.E.C. ALSTHOM.

Fabrication of equipments and structures for Electro static precipitator.(E.S.P)

13. M/s. HINDALCO INDUSTRIES LTD.

Annealing of Aluminum Coils.

Hirakud, Sambalpur

REGISTRATION CERTIFICATES

PHOTOGRAPHS OF MAJOR JOBS EXECUTED

- A. [STRESS RELIEVING](#)
- B. [STREE RELIEVING AT SITE](#)
- C. [FABRICATION JOBS](#)
- D. [MACHINING JOBS](#)
- E. [QUENCHING WATER / AIR](#)
- F. [ANNEALING JOBS](#)

STRESS RELIEVING















STRESS RELIEVING AT SITE















FABRICATION JOBS







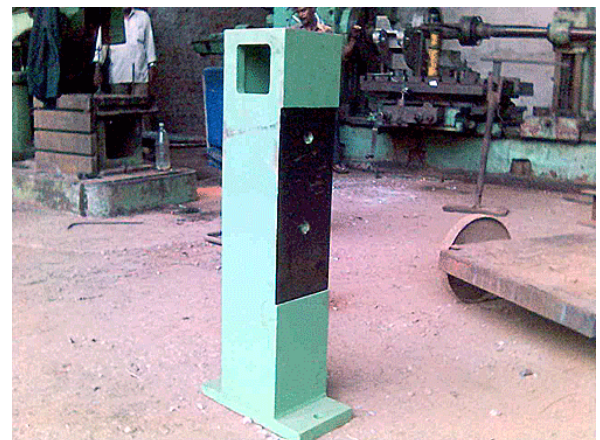








MACHINING JOBS













QUENCHING WATER / AIR















ANNEALING JOBS

