

## Statement of Verification

BREG EN EPD No.: 000332

Issue 02

This is to verify that the

### Environmental Product Declaration

provided by:

**EcoTherm Insulation Ltd**

is in accordance with the requirements of:

**EN 15804:2012+A1:2013**

and

**BRE Global Scheme Document SD207**

This declaration is for:

**EcoTherm Eco-Torch**



### Company Address

Harvey Road  
Burnt Mills Industrial Estate  
Basildon  
SS13 1QJ



Signed for BRE Global Ltd

Emma Baker  
Operator

07 April 2022  
Date of this Issue

05 January 2021  
Date of First Issue

04 January 2026  
Expiry Date



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## Environmental Product Declaration

EPD Number: 000332

### General Information

EPD Programme Operator	Applicable Product Category Rules
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE Environmental Profiles 2013 Product Category Rules for Type III environmental product declaration of construction products to EN 15804:2012+A1:2013
Commissioner of LCA study	LCA consultant/Tool
EcoTherm Insulation Limited Harvey Rd Burnt Mills Industrial Estate Basildon SS13 1QJ	BRE LINA Tool v2.07
Declared Unit	Applicability/Coverage
1m <sup>2</sup> of PIR insulation at a thickness that gives an R-value of 2.667m <sup>2</sup> .K/W (72mm)	Product Specific.
EPD Type	Background database
Cradle to Gate with options	Ecoinvent 3.2
Demonstration of Verification	
CEN standard EN 15804 serves as the core PCR <sup>a</sup>	
Independent verification of the declaration and data according to EN ISO 14025:2010 <input type="checkbox"/> Internal <input checked="" type="checkbox"/> External	
(Where appropriate <sup>b</sup> )Third party verifier: Nigel Jones	
a: Product category rules b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)	
Comparability	
Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A1:2013. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A1:2013 for further guidance	

## Information modules covered

Product			Construction		Use stage							End-of-life				Benefits and loads beyond the system boundary
A1	A2	A3	A4	A5	Related to the building fabric					Related to the building		C1	C2	C3	C4	D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, Recovery and/or Recycling potential
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

Note: Ticks indicate the Information Modules declared.

## Manufacturing site(s)

EcoTherm Insulation Limited  
Harvey Road  
Burnt Mills Industrial Estate  
Basildon  
SS13 1QJ

Enterprise Way  
Sherburn in Elmet  
Leeds  
LS25 6NF

Torvale Industrial Estate  
Pembroke  
Herefordshire  
HR6 9LA

Bree Industrial Estate  
Bree  
Castleblayney  
Co. Monaghan,  
A75 X966  
Ireland

## Construction Product

### Product Description

EcoTherm Eco-Torch is a high performance rigid thermoset fibre free PIR insulation core faced with a coated glass tissue on one side and bitumenised glass tissue with polypropylene fleece on the other.  
Product information is available on [Ecotherm.co.uk](http://Ecotherm.co.uk)

### Technical Information

Property	Value, Unit
Thermal Conductivity - EN 13166:2012+A2:2016	0.027 W/mK <80 mm 0.025 W/mK 80 - 110 mm 0.024 W/mK >120 mm
Compressive strength at 10% compression	150 kPa
Board Size at range of thicknesses	1.2 x 0.6 m

## Main Product Contents

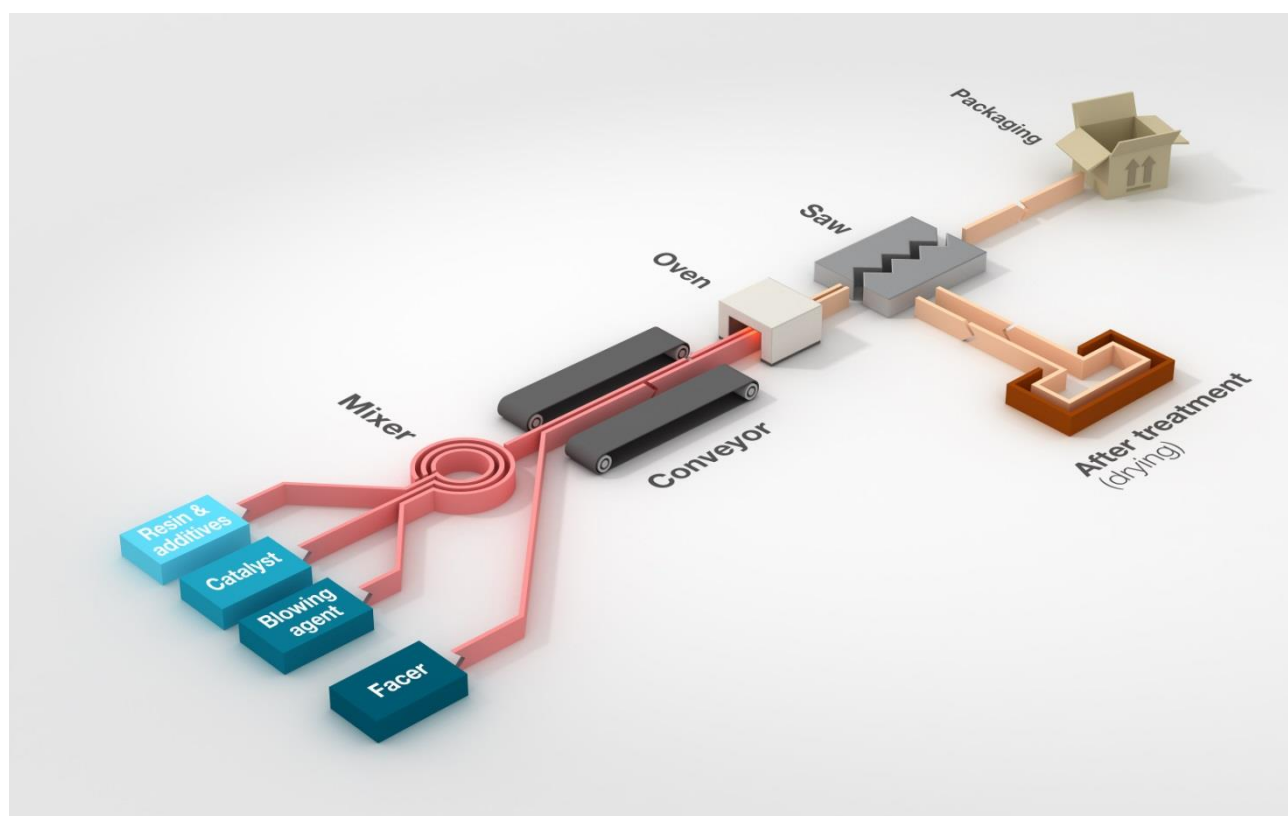
Material/Chemical Input	%
Rigid thermoset fibre free PIR insulation core	58%
Facers	42%

*\*Average percentages applicable for 1m<sup>2</sup> of insulation at thickness that gives an R-value of 2.667m<sup>2</sup>K/W*

## Manufacturing Process

EcoTherm PIR is made through a manufacturing process in which a foam forms an insulating core between two facing elements. At the start of the process a mix of chemicals is added directly to the bottom layer of facing and then expands to meet the top layer of facing. As it dries, the foam becomes tacky and adheres itself to the facing, top and bottom. Once it has reached the necessary thickness the foam is cooked under pressure. The insulation boards are then cut into the necessary sizes, packaged and sent to the loading bay for collection.

## Process flow diagram



## Construction Installation

The product will be installed in a variety of building roof applications using standard construction techniques.

## Use Information

The product will be left alone after installation, and there are no known associated environmental impacts.

## End of Life

The insulation will be removed for disposal when the building reaches the end of its life.

## Life Cycle Assessment Calculation Rules

### Declared / Functional unit description

1m<sup>2</sup> of insulation at a thickness that gives an R-value of 2.667m<sup>2</sup>.K/W (72mm)

### System boundary

Cradle to gate with options: Modules A1-3, A4, A5, C2, C3 and C4.

The following processes are included in the A1-A3 production stage: Manufacture of preliminary products (resin, blowing agent, additives). Transportation of raw materials and preliminary products to the manufacturing site. Manufacturing process on the production site including, energy, disposal of residual materials, water consumption and VOC emissions to air.

The following process is included within the A4 construction stage: Transportation of the product to the construction site.

The following processes are included in the A5 construction stage: installation wastage rate, material wastes produced by installation.

The following processes are included in the C2, C3 and C4 End of life scenarios: Transportation of waste from the construction site to the waste processing plant, waste processing operations for recovery, waste sent to landfill.

### Data sources, quality and allocation

This EPD covers all EcoTherm Eco-Torch Insulation Board that are manufactured at the Pembridge, Castleblayney, Basildon and Selby sites, representing 100% of production of these products in 2018 over all EcoTherm production sites included in this EPD, and 3.0% of the total site output at the Pembridge site (722.13 tonnes), 3.1% at the Castleblayney site (417.73 tonnes), 0.4% at the Basildon site (26.99 tonnes) and 0.3% at the Selby site (38.65 tonnes).

A profile for the PIR foam was created separately as this covered a range of PIR products. The profile included all the impacts from the manufacture of the product, including all the data for the following sections: 'ancillary materials', 'packaging', 'fuel/energy', 'water', 'emissions to air, water and soil', 'production waste', 'other waste' and 'water discharged'. Allocation of these factors to the products was achieved by using a proportion of the total PIR foam output. The foam profile was then used as an input for this (and other) end product profiles.

Secondary data has been drawn from the BRE LINA database v2.0.62 and the background LCI datasets are based on Ecoinvent v3.2.

### Cut-off criteria

No inputs or outputs have been excluded. All raw materials, packaging materials, associated transport to the manufacturing site, and from the manufacturing site to the building site, process energy, water use, direct production waste, installations waste and emissions are included.

## LCA Results

(MND = module not declared; MNR = module not relevant; INA = indicator not assessed; AGG = aggregated)

### Parameters describing environmental impacts

			GWP	ODP	AP	EP	POCP	ADPE	ADPF
			kg CO <sub>2</sub> equiv.	kg CFC 11 equiv.	kg SO <sub>2</sub> equiv.	kg (PO <sub>4</sub> ) <sup>3-</sup> equiv.	kg C <sub>2</sub> H <sub>4</sub> equiv.	kg Sb equiv.	MJ, net calorific value.
Product stage	Raw material supply	A1	AGG	AGG	AGG	AGG	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG	AGG	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	7.27e+0	2.89e-7	3.81e-2	8.01e-3	9.13e-3	5.69e-5	1.64e+2
Construction process stage	Transport	A4	1.10e-1	2.09e-8	3.76e-4	9.90e-5	7.77e-5	1.84e-7	1.71e+0
	Construction	A5	1.48e-1	6.20e-9	7.70e-4	1.62e-4	1.84e-4	1.14e-6	3.31e+0
Use stage	Use	B1	MND	MND	MND	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND	MND	MND	MND
	Repair	B3	MND	MND	MND	MND	MND	MND	MND
	Replacement	B4	MND	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND	MND
End of life	Deconstruction, demolition	C1	MND	MND	MND	MND	MND	MND	MND
	Transport	C2	1.10e-1	2.09e-8	3.76e-4	9.90e-5	7.77e-5	1.84e-7	1.71e+0
	Waste processing	C3	1.77e-8	1.15e-15	9.59e-11	2.20e-11	5.46e-12	2.14e-14	2.72e-7
	Disposal	C4	2.17e-3	5.72e-10	1.52e-5	5.00e-6	2.53e-6	3.08e-9	5.34e-2
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND	MND	MND	MND

GWP = Global Warming Potential;  
 ODP = Ozone Depletion Potential;  
 AP = Acidification Potential for Soil and Water;  
 EP = Eutrophication Potential;

POCP = Formation potential of tropospheric Ozone;  
 ADPE = Abiotic Depletion Potential – Elements;  
 ADPF = Abiotic Depletion Potential – Fossil Fuels;

## LCA Results (continued)

Parameters describing resource use, primary energy			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	AGG	AGG	AGG	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	1.44e+1	1.56e-2	1.45e+1	8.79e+1	8.51e+1	1.73e+2
Construction process stage	Transport	A4	2.59e-2	6.45e-8	2.59e-2	1.70e-2	0.00e+0	1.70e-2
	Construction	A5	2.89e-1	3.12e-4	2.90e-1	3.49e+0	0.00e+0	3.49e+0
Use stage	Use	B1	MND	MND	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND	MND	MND
	Repair	B3	MND	MND	MND	MND	MND	MND
	Replacement	B4	MND	MND	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND	MND	MND
End of life	Deconstruction, demolition	C1	MND	MND	MND	MND	MND	MND
	Transport	C2	2.59e-2	6.45e-8	2.59e-2	1.70e+0	0.00e+0	1.70e+0
	Waste processing	C3	2.35e-8	4.25e-14	2.35e-8	3.63e-7	0.00e+0	3.63e-7
	Disposal	C4	1.63e-3	4.46e-9	1.63e-3	5.37e-2	0.00e+0	5.37e-2
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND	MND	MND

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;  
 PERM = Use of renewable primary energy resources used as raw materials;  
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;  
 PENRM = Use of non-renewable primary energy resources used as raw materials;  
 PENRT = Total use of non-renewable primary energy resource

## LCA Results (continued)

Parameters describing resource use, secondary materials and fuels, use of water						
			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m <sup>3</sup>
Product stage	Raw material supply	A1	AGG	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	0.00e+0	0.00e+0	0.00e+0	1.98e-1
Construction process stage	Transport	A4	0.00e+0	0.00e+0	0.00e+0	3.97e-4
	Construction	A5	0.00e+0	0.00e+0	0.00e+0	3.97e-3
Use stage	Use	B1	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND
	Repair	B3	MND	MND	MND	MND
	Replacement	B4	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND
End of life	Deconstruction, demolition	C1	MND	MND	MND	MND
	Transport	C2	0.00e+0	0.00e+0	0.00e+0	3.97e-4
	Waste processing	C3	0.00e+0	0.00e+0	0.00e+0	7.26e-11
	Disposal	C4	0.00e+0	0.00e+0	0.00e+0	6.01e-5
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND

SM = Use of secondary material;  
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;  
FW = Net use of fresh water



## LCA Results (continued)

Other environmental information describing waste categories					
			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG
	Total (of product stage)	A1-3	1.98e-1	3.51e-1	1.37e-4
Construction process stage	Transport	A4	6.42e-4	1.46e-1	1.18e-5
	Construction	A5	3.98e-3	9.93e-3	2.98e-6
Use stage	Use	B1	MND	MND	MND
	Maintenance	B2	MND	MND	MND
	Repair	B3	MND	MND	MND
	Replacement	B4	MND	MND	MND
	Refurbishment	B5	MND	MND	MND
	Operational energy use	B6	MND	MND	MND
	Operational water use	B7	MND	MND	MND
End of life	Deconstruction, demolition	C1	MND	MND	MND
	Transport	C2	6.42e-4	1.46e-1	1.18e-5
	Waste processing	C3	4.14e-11	4.41e-10	2.00e-12
	Disposal	C4	4.02e-5	2.10e-1	3.30e-7
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND

HWD = Hazardous waste disposed;  
 NHWD = Non-hazardous waste disposed;  
 RWD = Radioactive waste disposed

## LCA Results (continued)

Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EE
			kg	kg	kg	MJ per energy carrier
Product stage	Raw material supply	A1	AGG	AGG	AGG	AGG
	Transport	A2	AGG	AGG	AGG	AGG
	Manufacturing	A3	AGG	AGG	AGG	AGG
	Total (of product stage)	A1-3	0.00e+0	5.19e-2	2.70e-2	0.00e+0
Construction process stage	Transport	A4	0.00e+0	0.00e+0	0.00e+0	0.00e+0
	Construction	A5	0.00e+0	1.04e-3	4.65e-2	0.00e+0
Use stage	Use	B1	MND	MND	MND	MND
	Maintenance	B2	MND	MND	MND	MND
	Repair	B3	MND	MND	MND	MND
	Replacement	B4	MND	MND	MND	MND
	Refurbishment	B5	MND	MND	MND	MND
	Operational energy use	B6	MND	MND	MND	MND
	Operational water use	B7	MND	MND	MND	MND
End of life	Deconstruction, demolition	C1	MND	MND	MND	MND
	Transport	C2	0.00e+0	0.00e+0	0.00e+0	0.00e+0
	Waste processing	C3	0.00e+0	0.00e+0	2.09e+0	0.00e+0
	Disposal	C4	0.00e+0	0.00e+0	0.00e+0	0.00e+0
Potential benefits and loads beyond the system boundaries	Reuse, recovery, recycling potential	D	MND	MND	MND	MND

CRU = Components for reuse;  
MFR = Materials for recycling

MER = Materials for energy recovery;  
EE = Exported Energy

## Scenarios and additional technical information

Scenarios and additional technical information			
Scenario	Parameter	Units	Results
A4 – Transport to the building site	Description of scenario		
	Fuel type / Vehicle type	Litre of fuel type per distance or vehicle type	Lorry >32 metric tons
	Distance:	km	523
	Capacity utilisation (incl. empty returns)	%	86
	Bulk density of transported products	kg/m <sup>3</sup>	32
A5 – Installation in the building	Description of scenario		
	Installation wastage rate	% of product	2
	Installation waste sent to landfill	kg	0.046
C2, C3, C4 – End of life	Description of scenario		
	Transport type	Vehicle type	Lorry >32 metric tons
	Distance	km	523
	Crushing and compacting of waste into briquettes	MJ	1.06E-07
	Waste for energy recovery	kg	2.09
	Waste to landfill	kg	0.21

## Annex - Conversion factors to 1m<sup>2</sup> of insulation at the stated thickness

To convert the EPD results please use the following calculation methodology:

Environmental indicator life cycle result x Conversion factor

E.g. The calculation for GWP of A1-3 for 1m<sup>2</sup> insulation with a thickness of 30mm would be as follows: 7.27 x 0.409 = 2.97 kg CO<sub>2</sub> eq.

A1 – A3									
Indicator	Unit	30mm	50mm	80mm	100mm	120mm	130mm	140mm	150mm
GWP	kg CO <sub>2</sub> eq.	0.409	0.681	1.089	1.360	1.637	1.774	1.912	2.036
ODP	kg CFC 11 eq.	0.433	0.723	1.156	1.446	1.737	1.879	2.024	2.170
AP	kg SO <sub>2</sub> eq.	0.415	0.693	1.108	1.386	1.661	1.801	1.940	2.079
EP	kg (PO <sub>4</sub> ) <sub>3</sub> - eq.	0.428	0.715	1.144	1.423	1.710	1.860	1.998	2.147
POCP	kg C <sub>2</sub> H <sub>4</sub> eq.	0.394	0.658	1.053	1.314	1.577	1.709	1.840	1.972
ADPE	kg Sb eq.	0.459	0.764	1.223	1.527	1.828	1.986	2.144	2.285
ADPF	MJ eq.	0.404	0.671	1.079	1.348	1.616	1.750	1.884	2.018
PERE	MJ	0.395	0.659	1.056	1.319	1.583	1.715	1.840	1.972
PERM	MJ	0.379	0.633	1.013	1.263	1.519	1.647	1.769	1.897
PERT	MJ	0.392	0.655	1.048	1.310	1.572	1.703	1.834	1.966
PENRE	MJ	0.404	0.671	1.075	1.347	1.613	1.751	1.884	2.017
PENRM	MJ	0.404	0.671	1.075	1.347	1.613	1.751	1.884	2.017
PENRT	MJ	0.404	0.671	1.075	1.347	1.613	1.751	1.884	2.017
SM	kg	0.404	0.671	1.075	1.347	1.613	1.751	1.884	2.017
RSF	MJ	0.404	0.671	1.075	1.347	1.613	1.751	1.884	2.017
NRSF	MJ	0.404	0.671	1.075	1.347	1.613	1.751	1.884	2.017
FW	m <sup>3</sup>	0.397	0.662	1.061	1.323	1.591	1.722	1.854	1.990
HWD	kg	0.399	0.667	1.066	1.328	1.596	1.727	1.864	1.995
NHWD	kg	0.425	0.707	1.131	1.416	1.698	1.840	1.980	2.123
RWD	kg	0.436	0.728	1.161	1.453	1.745	1.891	2.036	2.182
CRU	kg	0.380	0.632	1.012	1.264	1.516	1.644	1.771	1.896
MFR	kg	0.380	0.632	1.012	1.264	1.516	1.644	1.771	1.896
MER	kg	0.381	0.633	1.015	1.267	1.519	1.648	1.774	1.900
EE	MJ	0.380	0.632	1.012	1.264	1.516	1.644	1.771	1.896

Module A4									
Indicator	Unit	30mm	50mm	80mm	100mm	120mm	130mm	140mm	150mm
GWP	kg CO <sub>2</sub> eq.	0.415	0.693	1.109	1.382	1.664	1.800	1.936	2.082
ODP	kg CFC 11 eq.	0.416	0.694	1.110	1.388	1.665	1.804	1.943	2.081
AP	kg SO <sub>2</sub> eq.	0.418	0.697	1.114	1.391	1.670	1.809	1.949	2.088
EP	kg (PO <sub>4</sub> ) <sub>3</sub> - eq.	0.417	0.696	1.111	1.394	1.667	1.808	1.949	2.091
POCP	kg C <sub>2</sub> H <sub>4</sub> eq.	0.417	0.696	1.113	1.390	1.673	1.815	1.943	2.085
ADPE	kg Sb eq.	0.417	0.696	1.114	1.391	1.668	1.804	1.946	2.087

Module A4									
ADPF	MJ eq.	0.417	0.696	1.111	1.392	1.667	1.807	1.947	2.088
PERE	MJ	0.417	0.695	1.112	1.390	1.668	1.807	1.946	2.085
PERM	MJ	0.417	0.696	1.113	1.391	1.674	1.814	1.953	2.093
PERT	MJ	0.417	0.695	1.112	1.390	1.668	1.807	1.946	2.085
PENRE	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
PENRM	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
PENRT	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
SM	kg	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
RSF	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
NRSF	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
FW	m3	0.418	0.695	1.113	1.393	1.670	1.809	1.950	2.088
HWD	kg	0.417	0.696	1.114	1.391	1.667	1.807	1.947	2.087
NHWD	kg	0.417	0.692	1.110	1.390	1.664	1.808	1.945	2.082
RWD	kg	0.419	0.698	1.119	1.398	1.678	1.814	1.958	2.093
CRU	kg	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
MFR	kg	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
MER	kg	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
EE	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088

Module A5									
Indicator	Unit	30mm	50mm	80mm	100mm	120mm	130mm	140mm	150mm
GWP	kg CO2 eq.	0.409	0.682	1.088	1.365	1.635	1.770	1.905	2.041
ODP	kg CFC 11 eq.	0.431	0.720	1.152	1.439	1.722	1.864	2.006	2.164
AP	kg SO2 eq.	0.415	0.692	1.107	1.384	1.656	1.798	1.940	2.083
EP	kg (PO4)3- eq.	0.429	0.718	1.147	1.429	1.718	1.859	2.000	2.147
POCP	kg C2H4 eq.	0.394	0.659	1.049	1.314	1.578	1.708	1.838	1.973
ADPE	kg Sb eq.	0.459	0.766	1.228	1.526	1.833	1.991	2.140	2.298
ADPF	MJ eq.	0.404	0.675	1.078	1.349	1.617	1.753	1.889	2.024
PERE	MJ	0.393	0.655	1.048	1.310	1.576	1.707	1.838	1.969
PERM	MJ	0.378	0.635	1.013	1.266	1.519	1.644	1.772	1.897
PERT	MJ	0.393	0.659	1.052	1.314	1.576	1.707	1.838	1.969
PENRE	MJ	0.406	0.674	1.080	1.349	1.617	1.754	1.889	2.023
PENRM	MJ	0.406	0.674	1.080	1.349	1.617	1.754	1.889	2.023
PENRT	MJ	0.406	0.674	1.080	1.349	1.617	1.754	1.889	2.023
SM	kg	0.397	0.663	1.060	1.327	1.590	1.724	1.857	1.990
RSF	MJ	0.397	0.663	1.060	1.327	1.590	1.724	1.857	1.990
NRSF	MJ	0.397	0.663	1.060	1.327	1.590	1.724	1.857	1.990
FW	m3	0.397	0.663	1.060	1.327	1.590	1.724	1.857	1.990
HWD	kg	0.398	0.664	1.063	1.328	1.594	1.727	1.860	1.992
NHWD	kg	0.418	0.698	1.116	1.395	1.673	1.821	1.839	2.089
RWD	kg	0.431	0.722	1.154	1.444	1.732	1.876	2.016	2.163

Module A5									
CRU	kg	0.379	0.632	1.010	1.260	1.510	1.644	1.769	1.894
MFR	kg	0.379	0.632	1.010	1.260	1.510	1.644	1.769	1.894
MER	kg	0.379	0.632	1.011	1.264	1.518	1.643	1.771	1.904
EE	MJ	0.379	0.632	1.010	1.260	1.510	1.644	1.769	1.894

Module C2									
Indicator	Unit	30mm	50mm	80mm	100mm	120mm	130mm	140mm	150mm
GWP	kg CO <sub>2</sub> eq.	0.415	0.693	1.109	1.382	1.664	1.800	1.936	2.082
ODP	kg CFC 11 eq.	0.416	0.694	1.110	1.388	1.665	1.804	1.943	2.081
AP	kg SO <sub>2</sub> eq.	0.418	0.697	1.114	1.391	1.670	1.809	1.949	2.088
EP	kg (PO <sub>4</sub> ) <sub>3</sub> - eq.	0.417	0.696	1.111	1.394	1.667	1.808	1.949	2.091
POCP	kg C <sub>2</sub> H <sub>4</sub> eq.	0.417	0.696	1.113	1.390	1.673	1.815	1.943	2.085
ADPE	kg Sb eq.	0.417	0.696	1.114	1.391	1.668	1.804	1.946	2.087
ADPF	MJ eq.	0.417	0.696	1.111	1.392	1.667	1.807	1.947	2.088
PERE	MJ	0.417	0.695	1.112	1.390	1.668	1.807	1.946	2.085
PERM	MJ	0.417	0.696	1.113	1.391	1.674	1.814	1.953	2.093
PERT	MJ	0.417	0.695	1.112	1.390	1.668	1.807	1.946	2.085
PENRE	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
PENRM	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
PENRT	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
SM	kg	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
RSF	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
NRSF	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
FW	m <sup>3</sup>	0.418	0.695	1.113	1.393	1.670	1.809	1.950	2.088
HWD	kg	0.417	0.696	1.114	1.391	1.667	1.807	1.947	2.087
NHWD	kg	0.417	0.692	1.110	1.390	1.664	1.808	1.945	2.082
RWD	kg	0.419	0.698	1.119	1.398	1.678	1.814	1.958	2.093
CRU	kg	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
MFR	kg	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
MER	kg	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088
EE	MJ	0.417	0.694	1.112	1.388	1.671	1.806	1.947	2.088

Module C3									
Indicator	Unit	30mm	50mm	80mm	100mm	120mm	130mm	140mm	150mm
GWP	kg CO <sub>2</sub> eq.	0.408	0.684	1.096	1.356	1.633	1.774	1.774	2.045
ODP	kg CFC 11 eq.	0.407	0.678	1.087	1.357	1.626	1.765	1.765	2.043
AP	kg SO <sub>2</sub> eq.	0.409	0.681	1.095	1.356	1.637	1.773	1.773	2.044
EP	kg (PO <sub>4</sub> ) <sub>3</sub> - eq.	0.409	0.682	1.095	1.359	1.632	1.773	1.773	2.045
POCP	kg C <sub>2</sub> H <sub>4</sub> eq.	0.408	0.681	1.095	1.359	1.632	1.773	1.773	2.051
ADPE	kg Sb eq.	0.407	0.678	1.093	1.355	1.631	1.771	1.771	2.042
ADPF	MJ eq.	0.408	0.684	1.096	1.360	1.636	1.776	1.776	2.051

Module C3									
PERE	MJ	0.409	0.681	1.098	1.362	1.634	1.779	1.779	2.051
PERM	MJ	0.409	0.682	1.094	1.360	1.633	1.774	1.774	2.047
PERT	MJ	0.409	0.681	1.098	1.362	1.634	1.779	1.779	2.051
PENRE	MJ	0.408	0.680	1.094	1.358	1.631	1.774	1.774	2.047
PENRM	MJ	0.408	0.680	1.094	1.358	1.631	1.774	1.774	2.047
PENRT	MJ	0.408	0.680	1.094	1.358	1.631	1.774	1.774	2.047
SM	kg	0.408	0.680	1.094	1.358	1.625	1.777	1.777	2.052
RSF	MJ	0.408	0.680	1.094	1.358	1.625	1.777	1.777	2.052
NRSF	MJ	0.408	0.680	1.094	1.358	1.625	1.777	1.777	2.052
FW	m3	0.408	0.680	1.094	1.358	1.625	1.777	1.777	2.052
HWD	kg	0.408	0.681	1.094	1.360	1.633	1.775	1.775	2.048
NHWD	kg	0.408	0.680	1.095	1.358	1.633	1.773	1.773	2.048
RWD	kg	0.409	0.680	1.095	1.360	1.630	1.775	1.775	2.045
CRU	kg	0.410	0.684	1.091	1.364	1.636	1.775	1.775	2.048
MFR	kg	0.410	0.684	1.091	1.364	1.636	1.775	1.775	2.048
MER	kg	0.410	0.684	1.091	1.364	1.636	1.775	1.775	2.048
EE	MJ	0.410	0.684	1.091	1.364	1.636	1.775	1.775	2.048

Module C4									
Indicator	Unit	30mm	50mm	80mm	100mm	120mm	130mm	140mm	150mm
GWP	kg CO2 eq.	0.382	0.668	1.097	1.336	1.622	1.765	1.765	2.000
ODP	kg CFC 11 eq.	0.381	0.668	1.096	1.334	1.621	1.766	1.766	1.993
AP	kg SO2 eq.	0.381	0.664	1.099	1.336	1.618	1.763	1.763	2.000
EP	kg (PO4)3- eq.	0.380	0.666	1.094	1.332	1.618	1.760	1.760	1.998
POCP	kg C2H4 eq.	0.381	0.668	1.095	1.332	1.617	1.759	1.759	2.000
ADPE	kg Sb eq.	0.380	0.669	1.097	1.334	1.620	1.763	1.763	2.003
ADPF	MJ eq.	0.380	0.667	1.096	1.333	1.618	1.760	1.760	2.004
PERE	MJ	0.381	0.669	1.092	1.331	1.620	1.761	1.761	2.000
PERM	MJ	0.381	0.666	1.094	1.332	1.619	1.762	1.762	2.000
PERT	MJ	0.381	0.669	1.092	1.331	1.620	1.761	1.761	2.000
PENRE	MJ	0.380	0.667	1.095	1.333	1.618	1.762	1.762	1.993
PENRM	MJ	0.380	0.667	1.095	1.333	1.618	1.762	1.762	1.993
PENRT	MJ	0.380	0.667	1.095	1.333	1.618	1.762	1.762	1.993
SM	kg	0.381	0.666	1.095	1.333	1.617	1.764	1.764	1.997
RSF	MJ	0.381	0.666	1.095	1.333	1.617	1.764	1.764	1.997
NRSF	MJ	0.381	0.666	1.095	1.333	1.617	1.764	1.764	1.997
FW	m3	0.381	0.666	1.095	1.333	1.617	1.764	1.764	1.997
HWD	kg	0.381	0.667	1.095	1.333	1.617	1.761	1.761	1.998
NHWD	kg	0.382	0.667	1.095	1.338	1.624	1.767	1.767	2.005
RWD	kg	0.382	0.667	1.097	1.333	1.621	1.764	1.764	2.000
CRU	kg	0.381	0.666	1.095	1.333	1.617	1.764	1.764	1.997

Module C4									
MFR	kg	0.381	0.666	1.095	1.333	1.617	1.764	1.764	1.997
MER	kg	0.381	0.666	1.095	1.333	1.617	1.764	1.764	1.997
EE	MJ	0.381	0.666	1.095	1.333	1.617	1.764	1.764	1.997

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