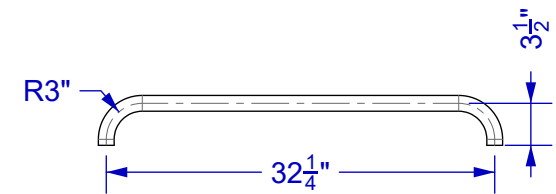


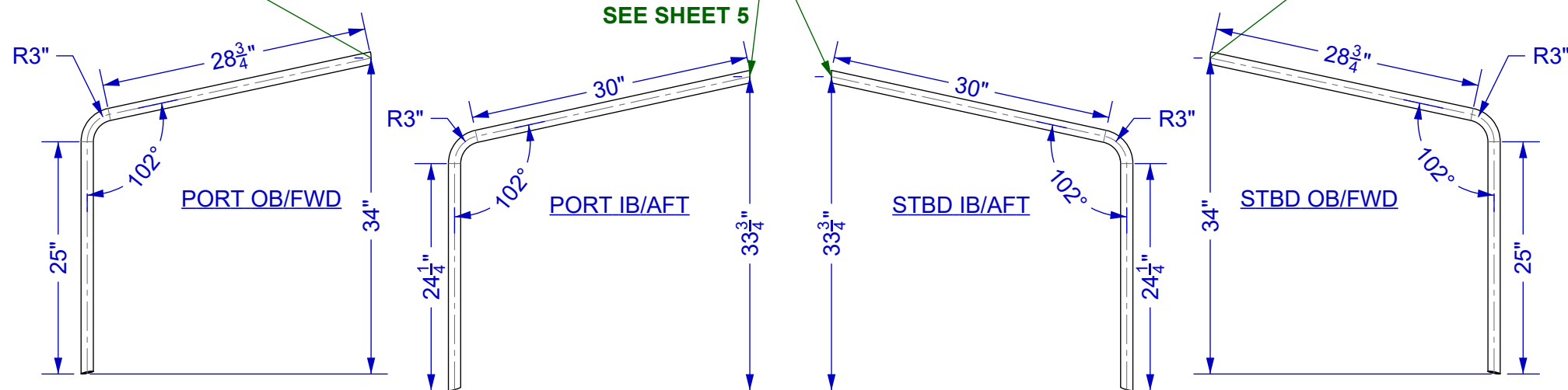
AFT SUPERSTRUCTURE TRANSV. GRABRAILS  
VIEW NORMAL TO RADIUS BENDS  
\*(2X) P&S SYMMETRICAL\*

2" X 2" SQ TUBE FOR AFT THROTTLE STATION  
\*SET FWD OF P9 TRANSV PLATE; SPANS BTWN EXIST.  
VERTICAL FRAMING



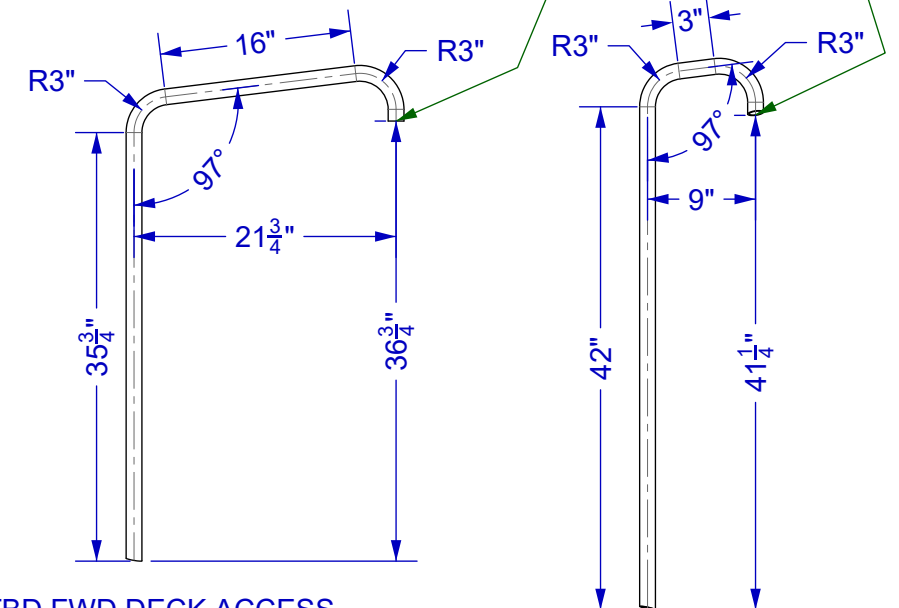
AFT SUPERSTRUCTURE VERT. GRABRAILS  
VIEW NORMAL TO RADIUS BENDS  
\*(2X) P&S SYMMETRICAL\*

ENDS LAND AT AFT  
FACES OF 4"X4" ARCH  
VERTICALS  
SEE SHEET 5



AFT DECK  
FORMED RAIL-STANCHIONS  
VIEWS NORMAL TO RADIUS BENDS

SEE SHEET 5 FOR UPPER LANDING LOCS  
ON SUPERSTRUCTURE CANOPY



STBD FWD DECK ACCESS  
FORMED STANCHION (AFT)  
VIEW NORMAL TO RADIUS BEND

STBD FWD DECK ACCESS  
FORMED STANCHION (FWD)  
VIEW NORMAL TO RADIUS BEND

**NOTES**  
\*STANCHION & RAIL ENDS NEED BEVELS AT  
DECK FLANGES & NON-ORTHOGONAL  
LANDINGS AGAINST SUPERSTRUCTURE  
\*DIMENSIONS TO TUBE CENTERS, RADIUS  
TANGENTS, OR LONGEST EDGE OF BEVELED  
END UNLESS OTHERWISE NOTED  
\*ALL RAILS & STANCHIONS SCH40 1" NOMINAL  
ALUM. PIPE EXCEPT 2" X 2" SQ TUBE FOR AFT  
THROTTLE STATION

